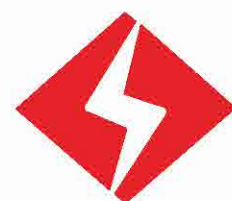




SANT 株洲圣达切削刀具有限公司



圣达刀具
SANT CNC TOOLS



2022-2023年产品型录

CATALOGUE 2022-2023

2022-2023 版

2022-2023版



SANT 微信公众平台
www.hnsant.com

经销商地址:

The contact information of dealer



SANT 株洲圣达切削刀具有限公司
ZHUSHOU SANT CUTTING TOOLS CO.,LTD.

INTRODUCTION 公司简介

株洲圣达切削刀具有限公司是一家专业设计、制造及销售数控刀具及硬质合金产品的工厂。公司位于中国硬质合金生产基地-株洲。公司目前主要产品有：数控车刀、数控铣刀、孔加工刀具、数控刀片、工具系统及各类硬质合金制品。



公司拥有强大的设计团队，通过了ISO9001质量管理体系认证；采用ERP系统进行高效准确的管理；拥有包括DMG、MAZAK五轴联动高精度加工中心，ANCA五轴联动高精度磨削中心，ZEISS三坐标高精度检测仪在内的多台数控加工设备以及各种检测设备；同时与包括NIHONG-TECHNO热处理公司在内的多家优秀供应商建立了协作关系，以确保“SANT”系列产品的质量始终处于行业领先水平。

公司拥有多年的设计及制造数控刀具及硬质合金产品的经验，能够为客户提供各类非标刀具，也能为您提供整套产品加工所需的刀具配套方案及各类硬质合金制品。公司秉承“质量第一，服务至上”的理念，与全世界许多客户建立了长期友好的合作。

Zhuzhou Sant Cutting Tools Co., Ltd is a modern joint-stock company specializing in the designing, producing and selling of CNC cutting tools and cemented carbide tools. Located in Zhuzhou, one of the biggest manufacturing bases of cemented carbide cutting tools in China, our company mainly produces various cnc turning tools, milling tools, drilling tools, cnc inserts, tooling systems and various cemented carbide tools.



· DMG五轴联动高精度加工中心



· MAZAK五轴联动高精度加工中心



· ANCA五轴联动高精度磨削中心



· ZEISS三坐标高精度检测仪

We have strong design team and complete quality-testing system and have passed the ISO9001 Certification of Quality Management System. Besides, ERP system is adopted to improve the efficient and accurate management. More importantly, we have various kinds of processing equipment, including DMG、MAZAK five-axis linkage high precision machining center, ANCA five-axis linkage high precision grinding center. In order to make sure the quality of "SANT" series products always stands at the front of the industry, we have established collaboration relationships with many outstanding suppliers including NIHONG TECHNO - the heat treatment company.

With the experience of designing and manufacturing cnc cutting tools for many years, we can provide customers with various non-standard tool holders, and can also provide a complete set of supporting scheme for required tools during the processing as well as various carbide tools. In accordance with the principle "Quality First, Service Supreme", we have established long-term friendly cooperation relationships with many customers all over the world.

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M类 复合压紧式 Top and hole clamping

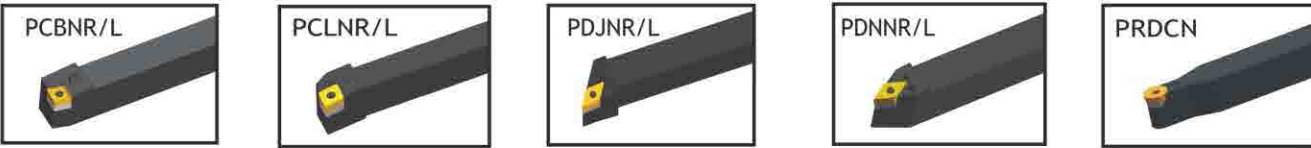
结构特点:

Design features

- 压板和偏心销双重紧固式。Top and hole clamping dualclamp.
- 紧固力强,适用于中~重切削用。Great fastener fastening force.
- 刀片多转位角,经济耐用。Indexable inserts, economy and durability.



P类 杠杆压紧式 Hole clamping

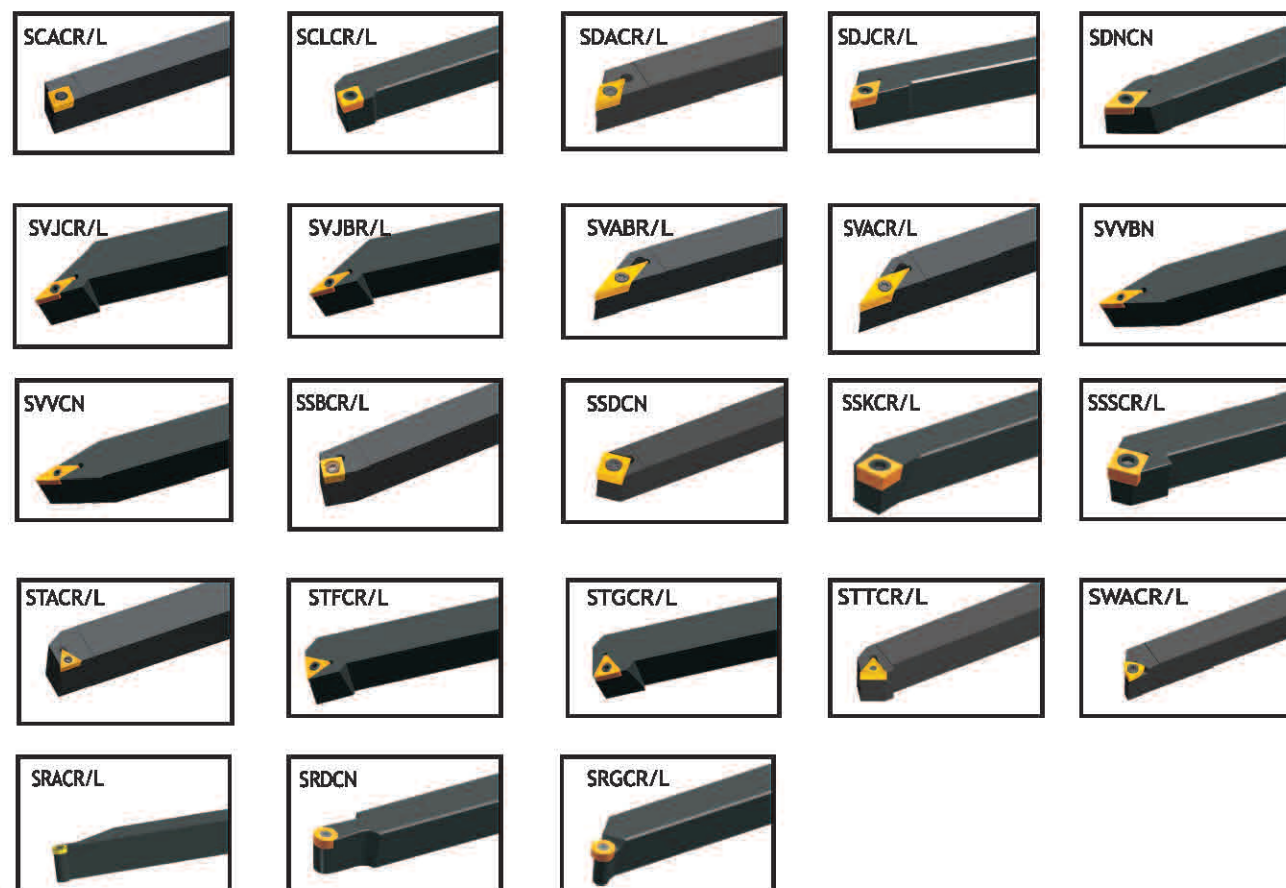




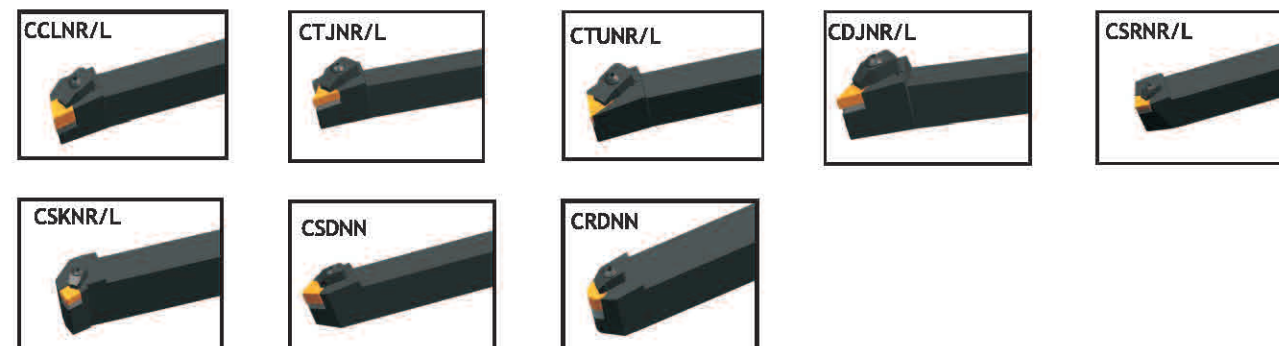
■ S类 螺钉压紧式 Screw on

结构特点:
Design features

- 采用螺钉直接压紧。Using screw for direct clamping.
- 结构简单,配件少。Simple structure,fewer parts.
- 精~中加工用。Apply For Micro And Medium Processes.



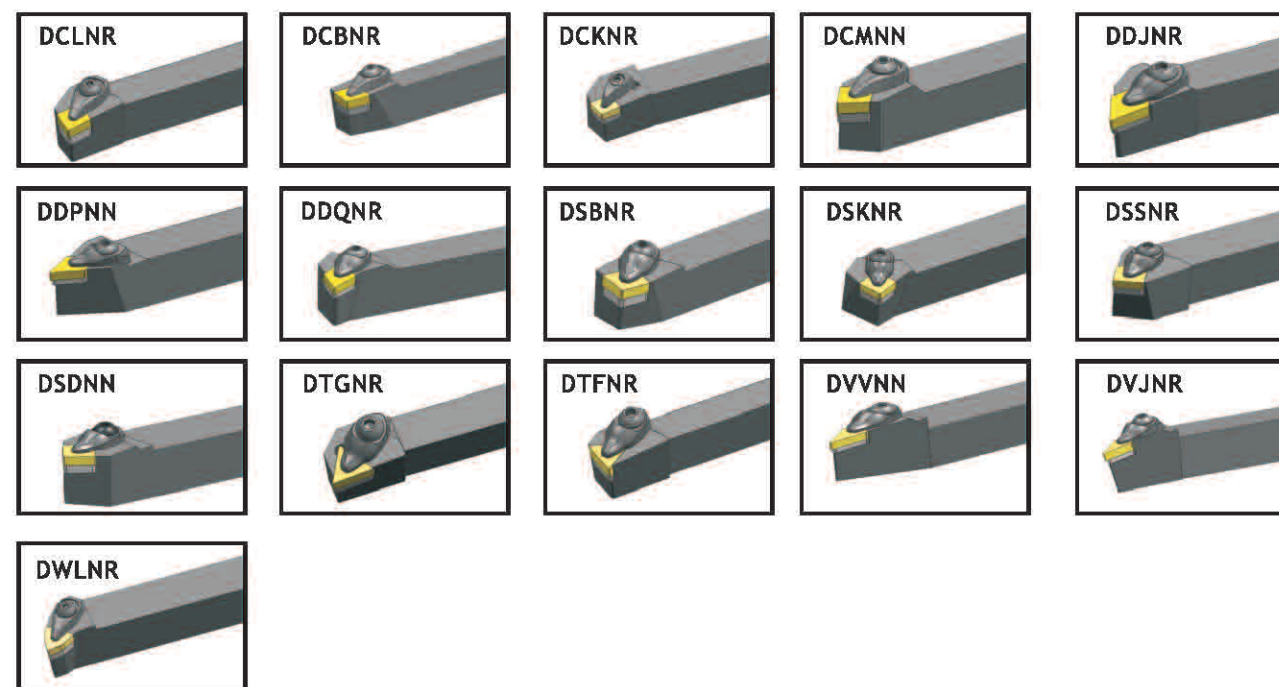
■ C类 压板压紧式 Top clamping



■ W型压紧式 Wedge clamping

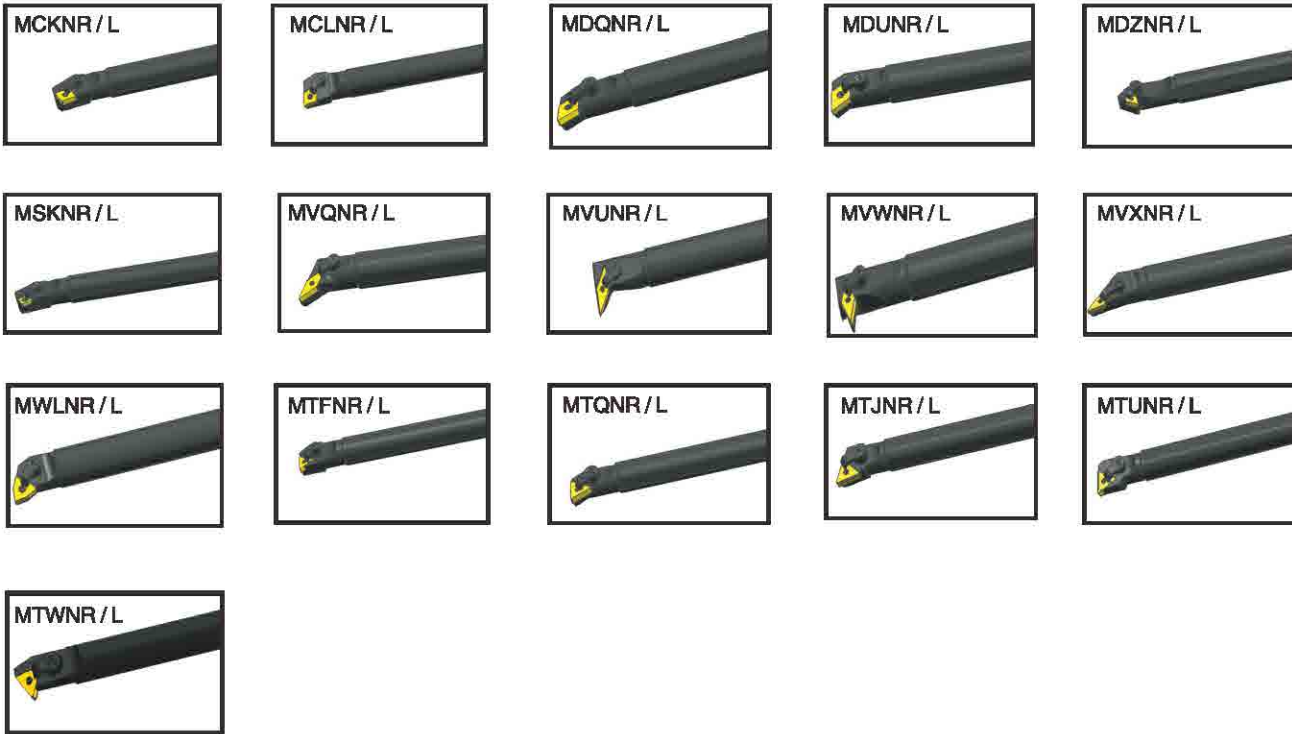


■ D型 压紧式 Wedge clamping



内孔车刀 Internal toolholders

■ M类 复合压紧式 Top and hole clamping



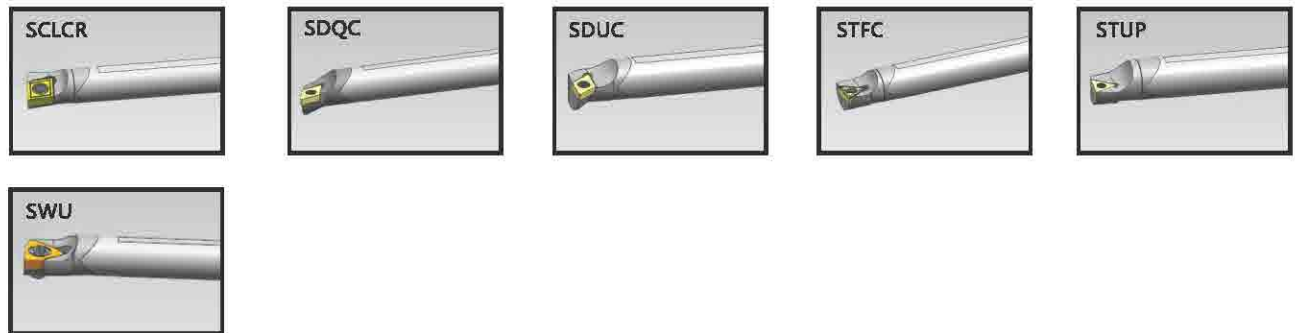
■ P类 杠杆压紧式 Hole clamping



■ S类 螺钉压紧式 Screw on



■ S类 钨钢内孔刀杆 Tungsten steel Internal Turning tools

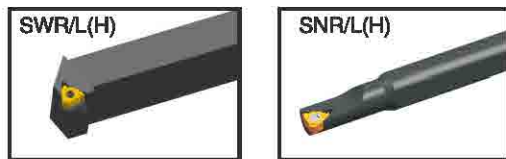


车削刀具 | TURNING TOOLS

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数 控 刀 具

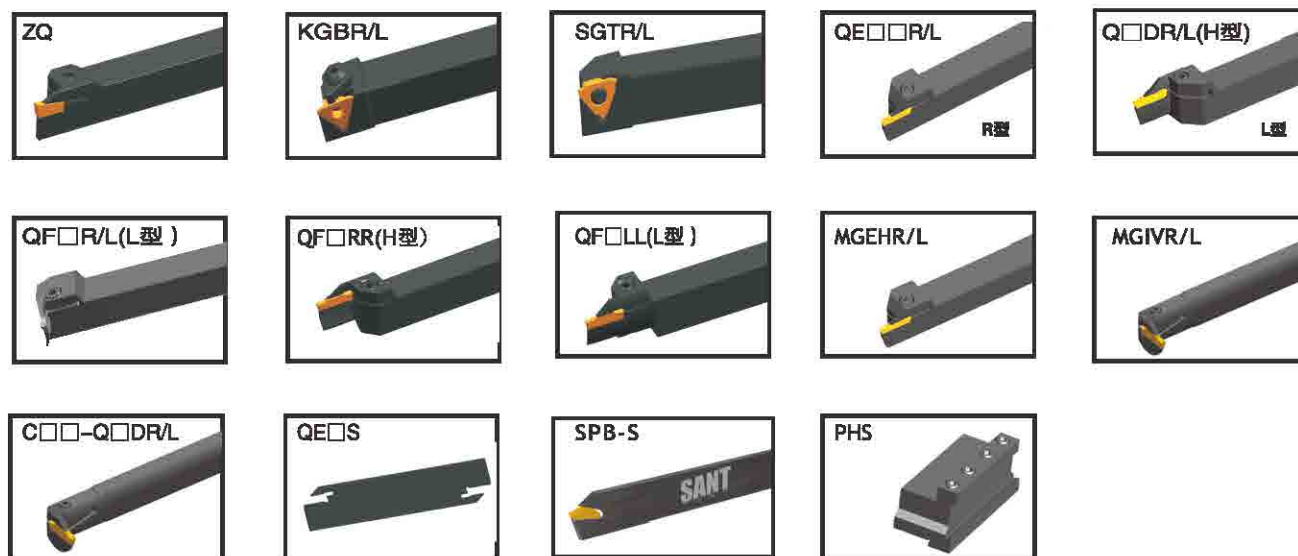
外圆车刀的型号表示规则 ISO-indexable Insert External Turning Tools Code Key

螺纹车削刀具 Threading tools



切断切槽刀具 Parting, grooving tools

外圆、端面切断切槽刀具 External Parting, Surface Grooving Tools

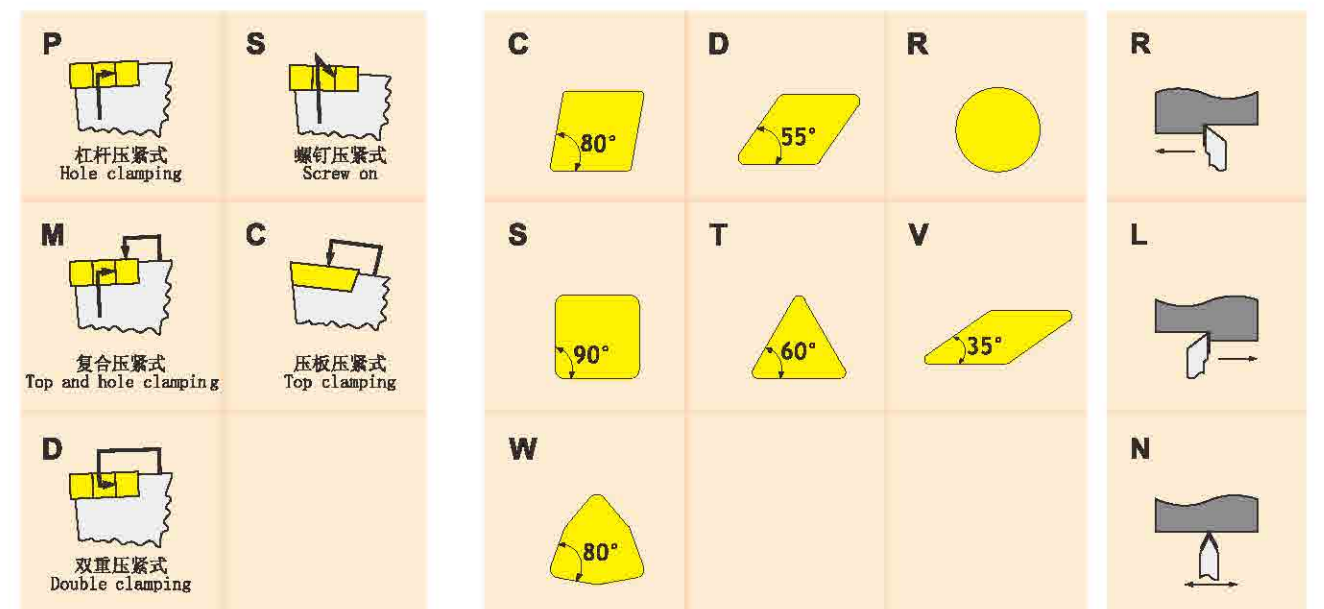


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车削刀具 | TURNING TOOLS

ISO-indexable Insert External Turning Tools Code Key 外圆车刀的型号表示规则



1. 压紧方式 Clamping system

2. 刀片形状 Insert shape

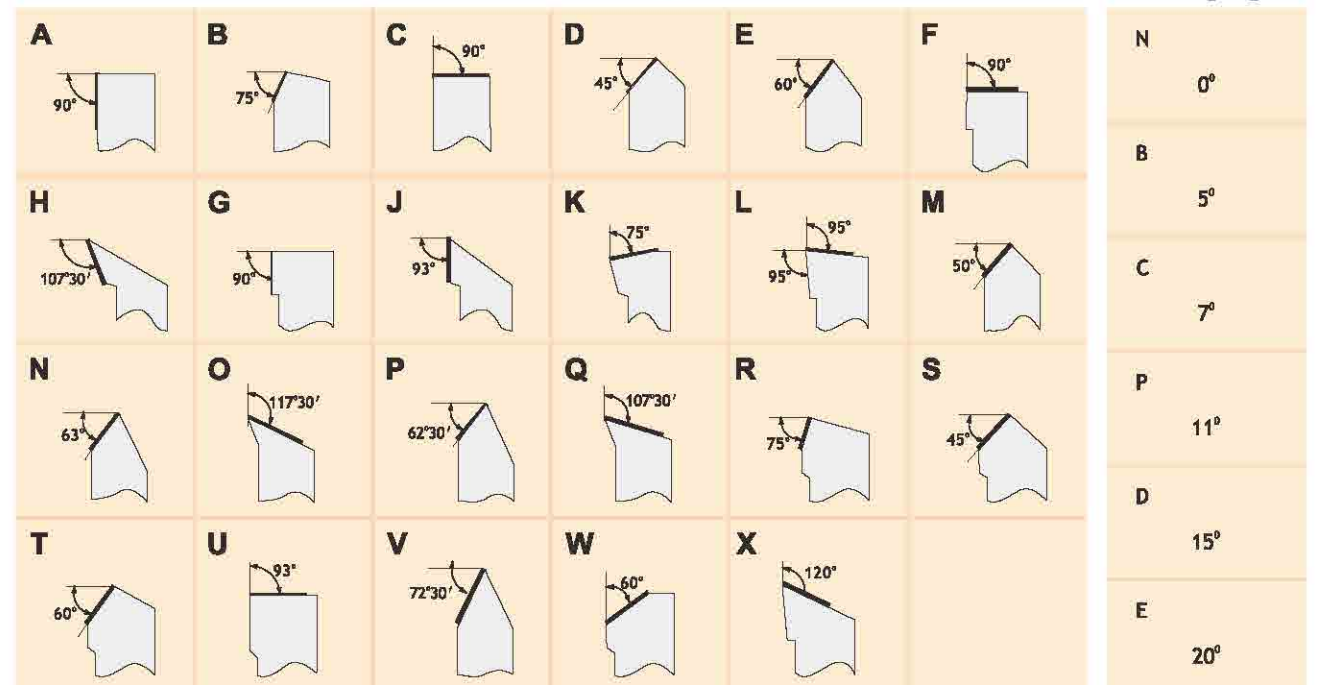
5. 切削方向 Cutting direction

范例 Example



3. 刀具形式与主偏角 Holder style and leading angle

4. 刀片后角 Insert clearance angle



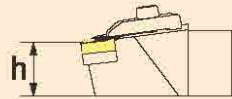
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车削刀具 | TURNING TOOLS



外圆车刀 External turning toolholders

记号 Symbol	高度/mm Height/mm
12	12
16	16
20	20
25	25
32	32
40	40
50	50



只标注到整数 例:h=8mm,标为08
Integers to be preceded by 0
eg:h=8 indicated by 08

记号 Symbol	高度/mm Height/mm
12	12
16	16
20	20
25	25
32	32
40	40
50	50



例:b=8mm,标为08
Integers to be preceded by 0
eg:b=8 indicated by 08

6.刀尖高度 Tools-tip height

7.刀体宽度 Shank width

25 25 M 12

8.刀具长度
Tool length

代号 Code	长度 Length	代号 Code	长度 Length
D	60	G	180
E	70	R	200
F	80	S	250
G	90	T	300
H	100	U	350
K	125	V	400
M	150	W	450
P	170		

9.切削刃长 Cutting edge length

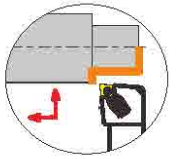
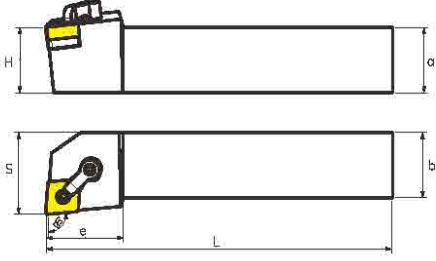
刀片形状 Insert Shape	C	D	R	S	T	V	W
内接圆 Inscribed Circle							
5.556					09		
6.350	06	07			11		
9.525	09	11	09	09	16	16	
12.700	12	15	12	12	22	22	
15.875	16	19	15	15	27		
19.050	19		19	19	33		
25.400	25		25	25	44		



车削刀具 | TURNING TOOLS

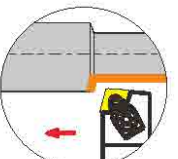
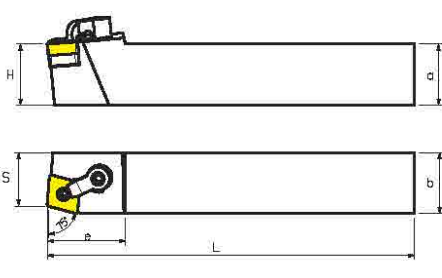
External turning toolholders 外圆车刀

MCLNR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉	
															
		Stock 库存		a	b	L	h	s	e						
R	L														
MCLNR/L	1616H12			16	16	100	16	21	30	CN □ 1204□	W5061025	MC1204	S3	MCL1814	MSP617
	2020K12			20	20	125	20	25	28						
	2525M12			25	25	150	25	32	32		W5061030				
	3225P12			32	25	170	32	32	32						
	3232P12			32	32	170	32	39	32						
	2525M16			25	25	150	25	32	38	CN□ 1606□	W5061030	MC1604	S3	MCL2114	MSP821
	3225P16			32	25	170	32	33	38						
	3232P16			32	32	170	32	40	38						
	3232P19			32	32	170	32	40	43						
	4040R19			40	40	200	40	50	43		CN□ 1906□				

MCBNR/L



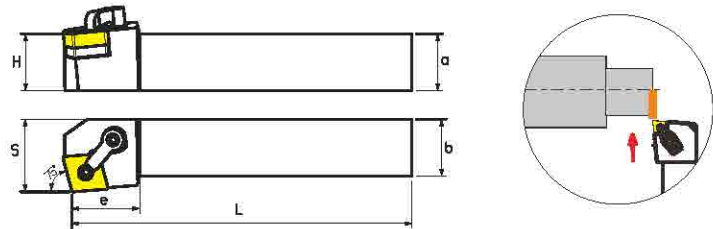
Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉			
																
	Stock 库存 R L	a	b	L	h	s	e									
MCBNR/L	2020K12			20	20	125	20	17	32	CN□ 1204□	WS061025					
	2525M12			25	25	150	25	22	32		WS061030					
	3225P12			32	25	170	32	22	32				MC1204	S3	MCL1814	MSP617
	2525M16			25	25	150	25	22	36	CN□ 1606□	WS061030	MC1604	S3	MCL2114	MSP821	
	3225P16			32	25	170	32	22	35							
	3232P16			32	32	170	32	27	35							
	3232P19			32	32	170	32	27	40	CN□ 1906□	WS081030	MC1904	S4	MCL2217	MSP1021	
	4040R19			40	40	200	40	35	40							

车削刀具 | TURNING TOOLS



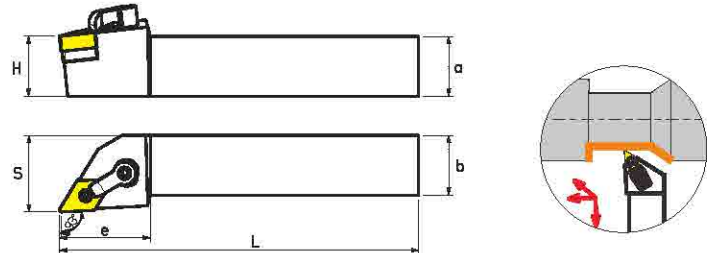
外圆车刀 External turning toolholders

MCKNR/L



Type 型号		Dimension(mm) 基本尺寸						适用 刀片 	配件	Clamping screw 双头螺钉 	Shim 刀垫 	Wrench 扳手 	Clamp 压板 	Clamping stud 销钉 
		a	b	L	h	s	e							
MCKNR/L	2020K12	20	20	125	20	25	28	CN ₀₀ 1204 ₀₀	WS061025	MC1204	S3	MCL1814	MSP617	
	2525M12	25	25	150	25	32	28		WS061030					
	3225P12	32	25	170	32	32	28							
	2525M16	25	25	150	25	32	30	CN ₀₀ 1606 ₀₀	WS061030	MC1604	S3	MCL2114	MSP821	
	3225P16	32	25	170	32	32	30							
	3232P16	32	32	170	32	38	30							
	3232P19	32	32	170	32	40	36	CN ₀₀ 1906 ₀₀	WS081030	MC1904	S4	MCL2217	MSP1021	
	4040R19	40	40	200	40	48	36							

MDJNR/L



Type 型号	Dimension(mm) 基本尺寸						适用 刀片	配件	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
	a	b	L	h	s	e							
MDJNR/L	1616H11	16	16	100	16	20	30	DN ₀₀ 1104 ₀₀	WS061025	MD1103	S2 S3	MCL1814	MSP513
	2020K11	20	20	125	20	25	32		WS061030				
	2525M11	25	25	150	25	32	32						
	3225P11	32	25	170	32	32	32	DN ₀₀ 1504 ₀₀ DN ₀₀ 1506 ₀₀	WS061025	MD1504	S3	MCL2114	04:MSP617 06:MSP619
	2020K1504/06	20	20	125	20	25	36						
	2525M1504/06	25	25	150	25	32	38						
	3225P1504/06	32	25	170	32	32	38						
	3232P1504/06	32	32	170	32	40	38						
	4040R15	40	40	200	40	48	40	DN ₀₀ 1506 ₀₀					

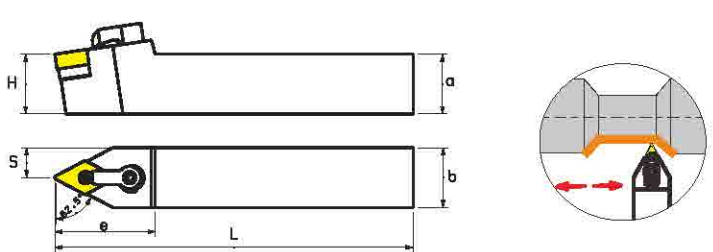
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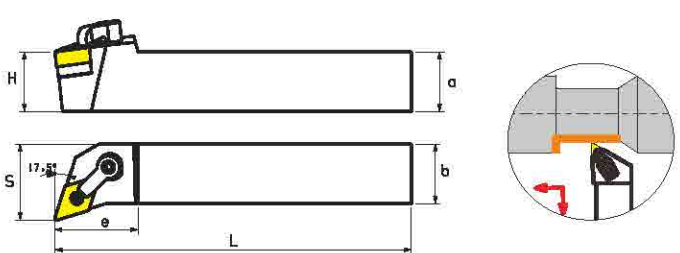
External turning toolholders 外圆车刀

MDPNN



Type 型号		Dimension(mm) 基本尺寸						适用 刀片	配件	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
		a	b	L	h	s	e							
MDPNN	1616H11	16	16	100	16	8	35	DN ₀₀ 1104 ₀₀	WS061025	MD 1103	S2 S3	MCL1814	MSP513	
	2020K11	20	20	125	20	10	34		WS061030					
	2525M11	25	25	150	25	12.5	36							
	3225P11	32	25	170	32	12.5	36							
	2020K1504/06	20	20	125	20	10	42	DN ₀₀ 1504 ₀₀ DN ₀₀ 1508 ₀₀	WS061025	MD1504	S3	MCL2114	04:MSP617 06:MSP619	
	2525M1504/06	25	25	150	25	12.5	42		WS061030					
	3225P1504/06	32	25	170	32	12.5	42							
	3232P1504/06	32	32	170	32	16	42							

MDQNR/L



Type 型号	Dimension(mm) 基本尺寸						适用 刀片	配件	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉				
	a	b	L	h	s	e											
MDQNR/L	1616H11	16	16	100	16	21	30	DN ₀₀ 1104 ₀₀	WS061025	MD 1103	S2 S3	MCL1814	MSP513				
	2020K11	20	20	125	20	25	32		WS061030								
	2525M11	25	25	150	25	30	30										
	3225P11	32	25	170	32	30	30	DN ₀₀ 1504 ₀₀ DN ₀₀ 1506 ₀₀	WS061025	MD1504	S3	MCL2114	04:MSP617 06:MSP619				
	2020K1504/06	20	20	125	20	27	36		WS061030								
	2525M1504/06	25	25	150	25	32	35										
	3225P1504/06	32	25	170	32	32	35										
	3232P1504/06	32	32	170	32	40	35										

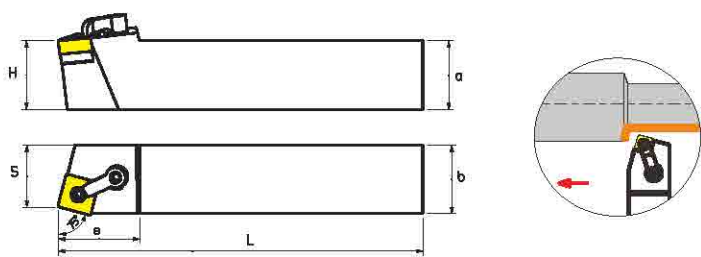
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车削刀具 | TURNING TOOLS



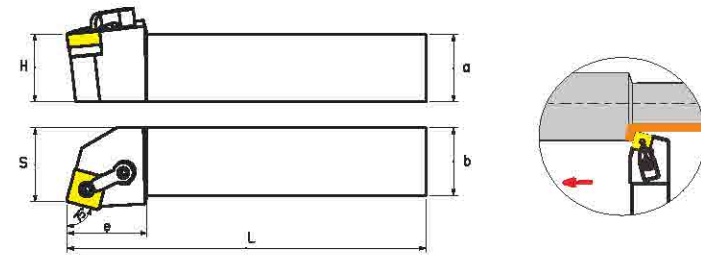
外圆车刀 External turning toolholders

MSBNR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉	
									Stock 库存						
		R	L	a	b	L	h	s	e						
MSBNR/L	2020K12			20	20	125	20	17	34	SN ₀₀ 1204 ₀₀	WS061025	MS1204	S3	MCL1814	MSP617
	2525M12			25	25	150	25	22	32		WS061030				
	3225P12			32	25	170	32	22	32	SN ₀₀ 1506 ₀₀	WS061030	MS1504	S3	MCL2114	MSP821
	2525M15			25	25	150	25	22	38		WS061030				
	3232P15			32	32	170	32	29	38	SN ₀₀ 1906 ₀₀	WS081030	MS1904	S4	MCL2217	MSP1021
	3232P19			32	32	170	32	27	45		WS081030				
	4040R19			40	40	200	40	35	45	SN ₀₀ 2509 ₀₀	WS101035	MS2508	S4, S5	MCL3220	MSP1229
	4040S25			40	40	250	40	34	60		WS101035				

MSRNR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉	
									Stock 库存						
		R	L	a	b	L	h	s	e						
MSRNR/L	2020K12			20	20	125	20	22	32	SN ₀₀ 1204 ₀₀	WS061025	MS1204	S3	MCL1814	MSP617
	2525M12			25	25	150	25	27	32		WS061030				
	3225P12			32	25	170	32	27	32	SN ₀₀ 1506 ₀₀	WS061030	MS1504	S3	MCL2114	MSP821
	2525M15			25	25	150	25	27	38		WS061030				
	3232P15			32	32	170	32	35	38	SN ₀₀ 1906 ₀₀	WS081030	MS1904	S4	MCL2217	MSP1021
	3232P19			32	32	170	32	35	43		WS081030				
	4040R19			40	40	200	40	43	43	SN ₀₀ 2509 ₀₀	WS101035	MS2508	S4, S5	MCL3220	MSP1229
	4040S25			40	40	250	40	43	55		WS101035				

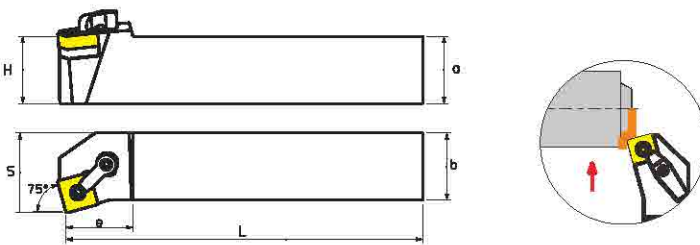
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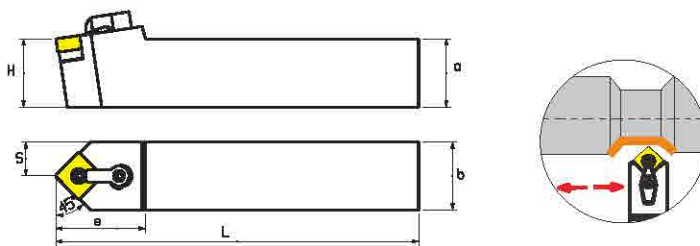
External turning toolholders 外圆车刀

MSKNR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉	
									Stock 库存		a	b	L	h	s
		R	L												
MSKNR/L	2020K12			20	20	125	20	25	28	SN□□ 1204□□	WS061025	MS1204	S3	MCL1814	MSP617
	2525M12			25	25	150	25	32	27		WS061030				
	3225P12			32	25	170	32	32	27	SN□□ 1506□□	WS061030	MS1504	S3	MCL2114	MSP821
	2525M15			25	25	150	25	32	32		WS061030				
	3232P15			32	32	170	32	38	32	SN□□ 1906□□	WS081030	MS1904	S4	MCL2217	MSP1021
	3232P19			32	32	170	32	38	36		WS081030				
	4040R19			40	40	200	40	50	40	SN□□ 2509□□	WS101035	MS2508	S4, S5	MCL3220	MSP1229
	4040S25			40	40	250	40	50	45		WS101035				

MSDNN



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉
														
		Stock 库存	a	b	L	h	s	e						
MSDNN	2020K12		20	20	125	20	10	34	SN ₀₀ 1204 ₀₀	WS061025	MS1204	S3	MCL1814	MSP617
	2525M12		25	25	150	25	12.5	34		WS061030				
	3225P12		32	25	170	32	12.5	34	SN ₀₀ 1506 ₀₀	WS061030	MS1504	S3	MCL2114	MSP821
	2525M15		25	25	150	25	12.5	42						
	3232P15		32	32	170	32	16	42	SN ₀₀ 1906 ₀₀	WS081030	MS1904	S4	MCL2217	MSP1021
	3232P19		32	32	170	32	16	45						
	4040R19		40	40	200	40	20	50	SN ₀₀ 2509 ₀₀	WS101035	MS2508	S4, S5	MCL3220	MSP1229
	4040S25		40	40	250	40	20	60						

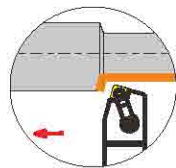
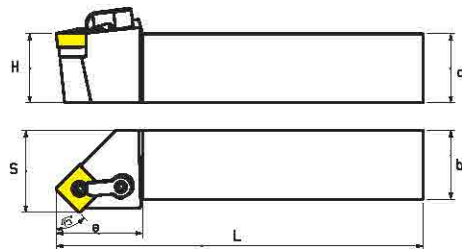
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外圆车刀 External turning toolholders

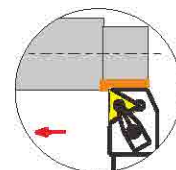
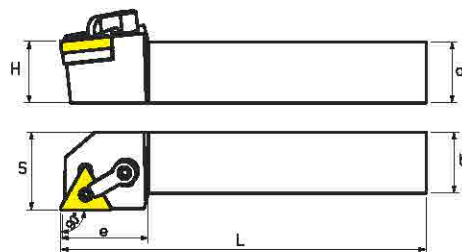


MSSNR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉							
																					
		Stock 库存		a	b	L	h	s	e												
MSSNR/L	2020K12			20	20	125	20	25	36	SN□□ 1204□□	WS061025	MS1204	S3	MCL1814	MSP617						
	2525M12			25	25	150	25	30	36		WS061030										
	3225P12			32	25	170	32	30	33												
	3232P12			32	32	170	32	38	35	SN□□ 1506□□	WS061030	MS1504	S3	MCL2114	MSP821						
	2525M15			25	25	150	25	30	40												
	3232P15			32	32	170	32	38	40												
	3232P19			32	32	170	32	38	45							SN□□ 1906□□	WS 081030	MS 1904	S4	MCL2217	MSP1021
	4040R19			40	40	200	40	46	45												
	4040S25			40	40	250	40	50	60												

MTGNR/L



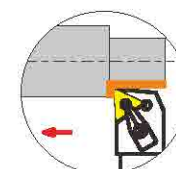
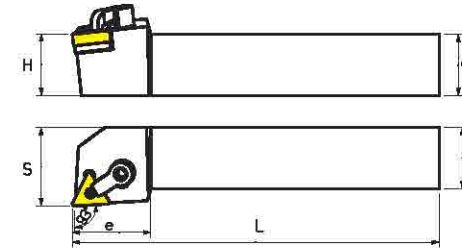
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		Stock 库存	a	b	L	h	s	e							
R	L														
MTGNR/L	2020K16			20	20	125	20	25	32	TN□□ 1604□□	WS061025	MT1603	S2, S3	MCL1814	MSP513
	2525M16			25	25	150	25	32	30		WS061030				
	3225P16			32	25	170	32	32	30						
	2525M22			25	25	150	25	32	36	TN□□ 2204□□	WS061030	MT2204	S3	MCL2114	MSP617
	3225P22			32	25	170	32	32	36						
	3232P22			32	32	170	32	38	36						



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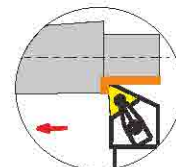
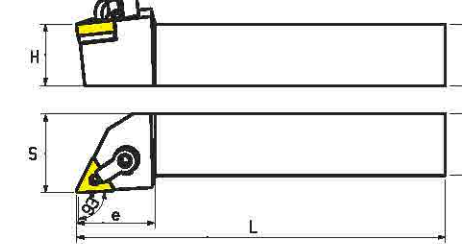
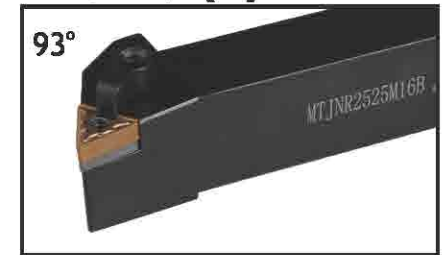
External turning toolholders 外圆车刀

MTJNR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉	
															
		Stock 库存		a	b	L	h	s	e						
R	L														
MTJNR/L	1616H16			16	16	100	16	20	28	TN□□ 1604□□	WS061025	MT1603	S2, S3	MCL1814	MSP513
	2020K16			20	20	125	20	25	32						
	2525M16			25	25	150	25	32	32						
	3225P16			32	25	170	32	32	32						
	3232P16			32	32	170	32	32	32						
	2525M22			25	25	150	25	32	36	TN□□ 2204□□	WS061030	MT2204	S3	MCL2114	MSP617
	3225P22			32	25	170	32	32	36						
	3232P22			32	32	170	32	38	36						

MTJNR/L(B)



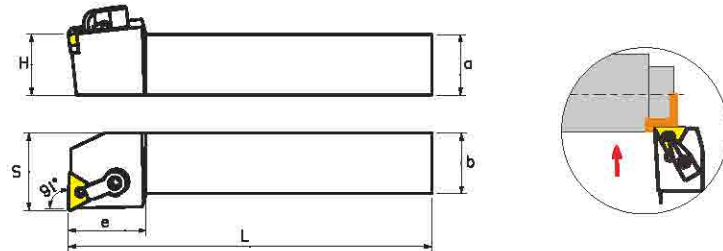
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		Stock 库存	R	L	a	b	L	h	s	e					
MTJNR/L	1616H16B			16	16	100	16	20	28	TN□□ 1604□□	WS061025	MT1603	S2, S3	MCL1814	MSP513
	2020K16B			20	20	125	20	25	32						
	2525M16B			25	25	150	25	32	32						
	3225P16B			32	25	170	32	32	32	TN□□ 2204□□	WS061030	MT2204	S3	MCL2114	MSP617
	3232P16B			32	32	170	32	32	32						
	2525M22B			25	25	150	25	32	36						
	3225P22B			32	25	170	32	32	36						
	3232P22B			32	32	170	32	38	36						

车削刀具 | TURNING TOOLS

外圆车刀 External turning toolholders

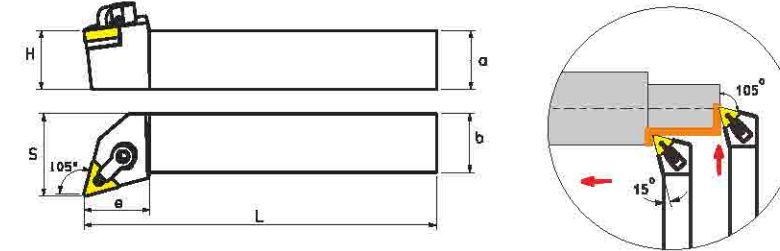
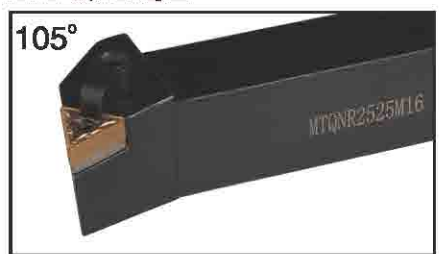


MTFNR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉	
		Stock 库存		a	b	L	h	s	e						
		R	L												
MTFNR/L	1616H16			16	16	100	16	21	28	TN ₀₀ 1604 ₀₀	WS061025	MT1603	S2, S3	MCL1814	MSP513
	2020K16			20	20	125	20	25	30		WS061030				
	2525M16			25	25	150	25	32	32						
	3225P16			32	25	170	32	32	32						
	3232P16			32	32	170	32	38	32						
	2525M22			25	25	150	25	32	38	TN ₀₀ 2204 ₀₀	WS061030	MT2204	S3	MCL2114	MSP617
	3225P22			32	25	170	32	32	36						
	3232P22			32	32	170	32	38	36						

MTQNR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉	
		Stock 库存		a	b	L	h	s	e						
		R	L												
MTQNR/L	2020K16			20	20	125	20	29	25	TN ₀₀ 1604 ₀₀	WS061025	MT1603	S2, S3	MCL1814	MSP513
	2525M16			25	25	150	25	35	28		WS061030				
	3225P16			32	25	170	32	35	25						
	2525M22			25	25	150	25	38	38	TN ₀₀ 2204 ₀₀	WS061030	MT2204	S3	MCL2114	MSP617
	3232P22			32	32	170	32	46	36						

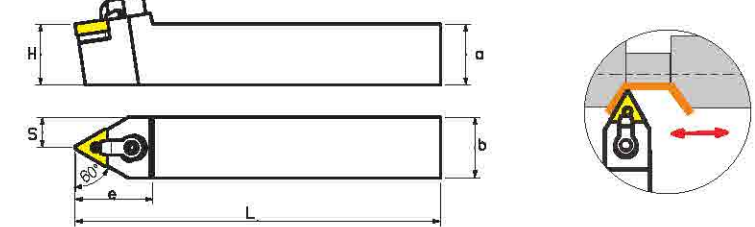
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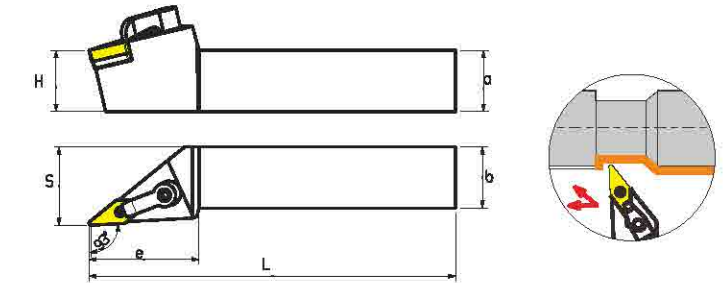
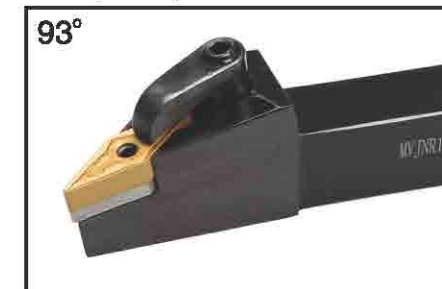
External turning toolholders 外圆车刀

MTENN



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉	
		Stock 库存		a	b	L	h	s	e						
MTENN	1616H16			16	16	100	16	8	32	TN ₀₀ 1604 ₀₀	WS061025	MT1603	S2 S3	MCL1814	MSP513
	2020K16			20	20	125	20	10	34						
	2525M16			25	25	150	25	12.5	32						
	3232P16			32	32	170	32	16	32		WS061030				

MVJNR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉	
		Stock 库存		a	b	L	h	s	e						
		R	L												
MVJNR/L	1616H16			16	16	100	16	22	43	VN ₀₀ 1604 ₀₀ 只装株洲刀片	WS061025	MV1603	S2 S3	MCL2414	MSP513
	2020K16			20	20	125	20	26	45						
	2525M16			25	25	150	25	32	45		WS061030				
	3225P16			32	25	170	32	32	45						
	3232P16			32	32	170	32	40	45						

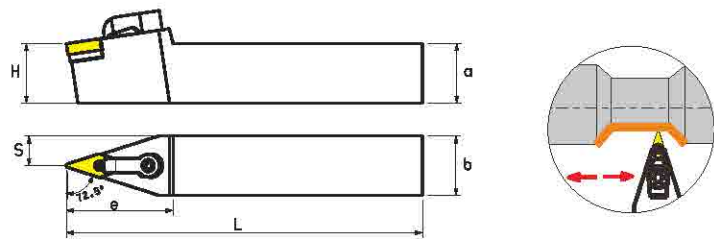
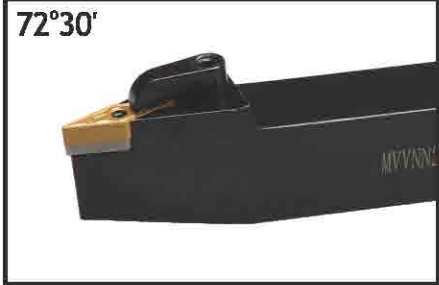
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外圆车刀 External turning toolholders

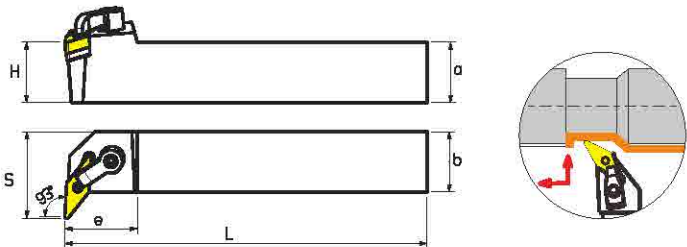


MVVNN



Type 型号		Dimension(mm) 基本尺寸						Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉	
		Stock 库存	a	b	L	h	s	e						
MVVNN	2020K16		20	20	125	20	10	45	VN□□ 1604□□ 只装株洲刀片	WS061025	MV1603	S2 S3	MCL2414	MSP513
	2525M16		25	25	150	25	12.5	45		WS061030				
	3225P16		32	25	170	32	12.5	45						
	3232P16		32	32	170	32	16	45						

MVUNR/L



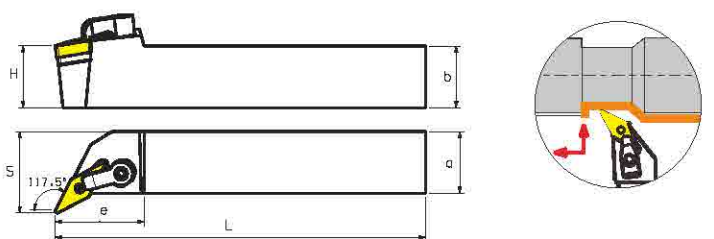
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									Stock 库存											
		R	L	a	b	L	h	s	e											
MVUNR/L	1616H16			16	16	100	16	20	45	VN□□ 1604□□ 只装株洲刀片	WS061025	MV1603	S2 S3	MCL2114	MSP513					
	2020K16			20	20	125	20	25	45											
	2525M16			25	25	150	25	32	45		WS061030									
	3225P16			32	25	170	32	32	45											
	3232P16			32	32	170	32	40	45											



车削刀具 | TURNING TOOLS

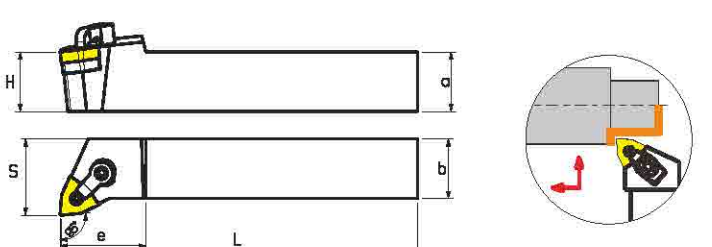
External turning toolholders 外圆车刀

MVQNR/L



Type 型号		Dimension(mm) 基本尺寸						Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉		
		Stock 库存		a	b	L	h	s	e						
		R	L												
MVQNR/L	1616H16			16	16	100	16	24	36	VN□□ 1604□□ 只装株洲刀片	WS061025	MV1603	S2 S3	MCL2114	MSP513
	2020K16			20	20	125	20	27	36		WS061030				
	2525M16			25	25	150	25	33	36						
	3225P16			32	25	170	32	33	36						
	3232P16			32	32	170	32	40	36						

MWLNR/L



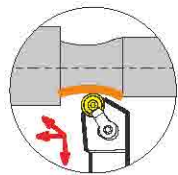
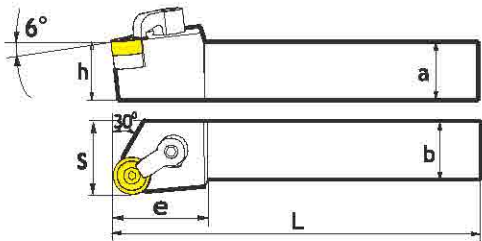
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		Stock 库存	a	b	L	h	s	e							
R	L														
MWLNR/L	2020K06			20	20	125	20	25	28	WN□□ 0604□□	WS061025	MW0603	S2 S3	MSP513	
	2525M06			25	25	150	25	32	30		WS061030				
	2020K08			20	20	125	20	26	28	WN□□ 0804□□	WS061025	MW0804	S3	MCL1814	
	2525M08			25	25	150	25	32	35		WS061030				
	3225P08			32	25	170	32	32	35						
	3232P08			32	32	170	32	40	35						

车削刀具 | TURNING TOOLS



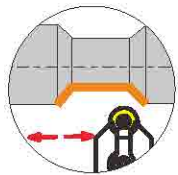
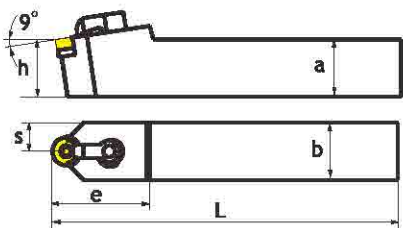
外圆车刀 External turning toolholders

MRGNR



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Clamping screw 双头螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 销钉	
															
		Stock 库存		a	b	L	h	s	e						
R	L														
MRGNR/L	2020K12			20	20	125	20	25	28	RNo 1204o	WS061025	MR1204	S3	MCL1814	MSP617
	2525M12			25	25	150	25	32	32						
	3225P12			32	25	170	32	32	32						
	3232P12			32	32	170	32	39	32						

MRDNN



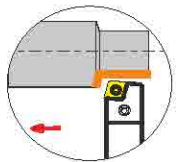
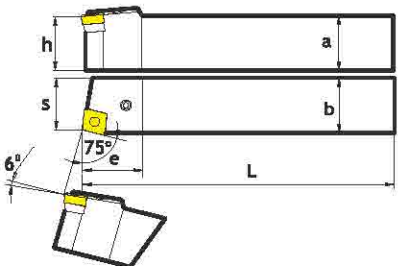
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		Stock 库存	a	b	L	h	s	e						
MRDNN	2020K12		20	20	125	20	10	30	RN□□ 1204□□	WS061025	MR1204	S3	MCL1814	MSP617
	2525M12		25	25	150	25	12.5	32						
	3225P12		32	25	170	32	12.5	30						
	3232P12		32	32	170	32	16	30						



车削刀具 | TURNING TOOLS

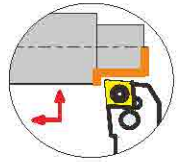
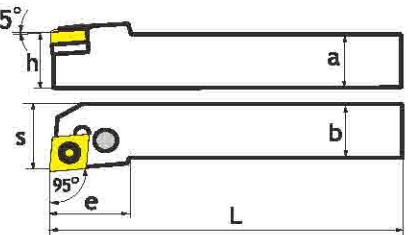
External turning toolholders 外圆车刀

PCBNR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫		
																
		Stock 库存			a	b	L	h	s	e						
R	L															
PCBNR/L	2020K12				20	20	125	20	17	30	CN00 120400	VHX0821	PC12318	S3	LV4	SP4
	2525M12				25	25	150	25	22	26						
	3232P12				32	32	170	32	29	27						
	2525M16				25	25	150	25	22	32	CN00 160600	VHX0825	PC16476	S3	LV5	SP5
	3232P16				32	32	170	32	27	33						
	3232P19				32	32	170	32	27	38						
	4040S19				40	40	250	40	35	38	CN00 190600	VHX1027	PC19476	S4	LV6	SP6
	4040S2507				40	40	250	40	37	50						
	4040S2509				40	40	250	40	37	50						
										CN00 250900						

PCLNR/L



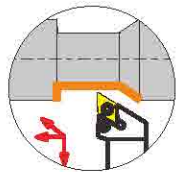
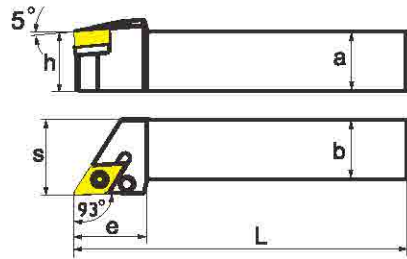
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫	
															
		Stock 库存													
R	L	a	b	L	h	s	e								
PCLNR/L	1616H09			16	16	100	16	20	20	CN00 090300	VHX0613	PC09318	S2.5	LV3	SP3
	2020K09			20	20	125	20	25	22						
	2525M09			25	25	150	25	32	22						
	2020K12			20	20	125	20	26	28	CN00 120400	VHX0821	PC12318	S3	LV4	SP4
	2525M12			25	25	150	25	32	28						
	3232P12			32	32	170	32	38	32						
	2525M16			25	25	150	25	32	36	CN00 160600	VHX0825	PC16476	S3	LV5	SP5
	3232P16			32	32	170	32	38	36						
	3232P19			32	32	170	32	40	40						
	4040S19			40	40	250	40	48	40	CN00 190600	VHX1027	PC19476	S4	LV6	SP6
	4040S2507			40	40	250	40	50	47						
	4040S2509			40	40	250	40	50	47						

车削刀具 | TURNING TOOLS



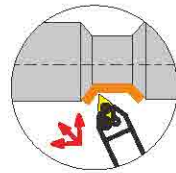
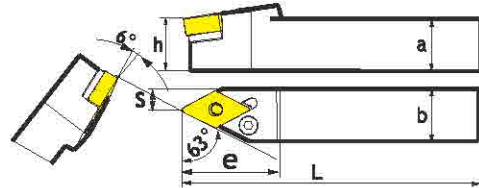
外圆车刀 External turning toolholders

PDJNR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫	
		Stock 库存		a	b	L	h	s							e
R	L														
PDJNR/L	1616H11			16	16	100	16	20	25	DN□□ 1104□□	VHX0613	PD11270	S2.5	LV3	SP3
	2020K11			20	20	125	20	25	25						
	2525M11			25	25	150	25	30	30						
	2020K15			20	20	125	20	25	32	DN□□ 1506□□	VHX0825	PD15318	S3	LV4B	SP4
	2525M15			25	25	150	25	32	35						
	3232P15			32	32	170	32	38	35						
	2020K15-3			20	20	125	20	25	35	DN□□ 1504□□	VHX0821	PD15318	S3	LV4	SP4
	2525M15-3			25	25	150	25	32	35						
	3232P15-3			32	32	170	32	38	35						

PDNNR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫	
		Stock 库存		a	b	L	h	s							e
R	L														
PDNNR/L	2020K15			20	20	125	20	8	37	DN□□ 1506□□	VHX0825	PD15318	S3	LV4B	SP4
	2525M15			25	25	150	25	12.5	37						
	3225P15			32	25	170	32	12.5	37						
	3232P15			32	32	170	32	16	37	DN□□ 1504□□	VHX0821	PD15318	S3	LV4	SP4
	2020K15-3			20	20	125	20	8	37						
	2525M15-3			25	25	150	25	12.5	37						
	3232P15-3			32	32	170	32	16	37						

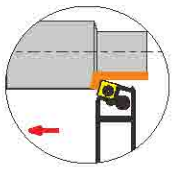
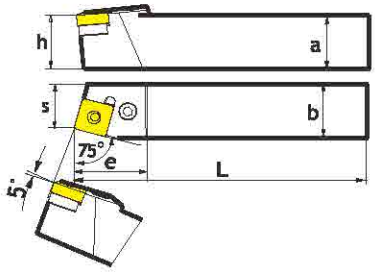
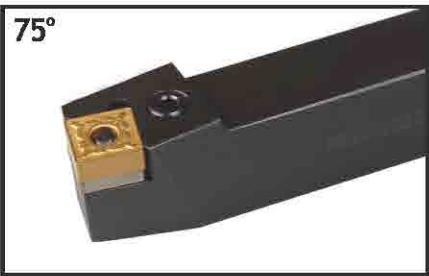
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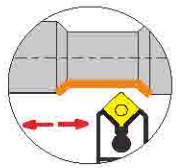
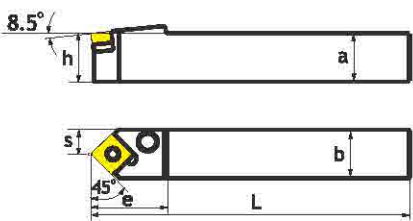
External turning toolholders 外圆车刀

PSBNR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫	
		Stock 库存		a	b	L	h	s							e
R	L														
PSBNR/L	1616H09			16	16	100	16	13	21	SN□□ 0903□□	VHX0613	PS09318	S2.5	LV3	SP3
	2020K09			20	20	125	20	17	23						
	2020K12			20	20	125	20	17	28						
	2525M12			25	25	150	25	22	28	SN□□ 1204□□	VHX0821	PS12318	S3	LV4	SP4
	3225P12			32	25	170	32	22	28						
	3232P12			32	32	170	32	29	28						
	2525M15			25	25	150	25	22	32	SN□□ 1506□□	VHX0825	PS15476	S3	LV5	SP5
	3232P15			32	32	170	32	28	32						
	3232P19			32	32	170	32	36	45						
	4040S19			40	40	250	40	35	45	SN□□ 1906□□	VHX1027	PS19476	S4	LV6	SP6
	4040S2507			40	40	250	40	35	50						
	4040S2509			40	40	250	40	35	50						
										SN□□ 2507□□	VHX1236	PS25634	S5	LV8	SP8

PSDNN



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫
														
		Stock 库存	a	b	L	h	s	e						
PSDNN	2020K12		20	20	125	20	10	30	SN□□ 1204□□	VHX0821	PS12318	S3	LV4	SP4
	2525M12		25	25	150	25	12.5	32						
	3232P12		32	32	170	32	16	30						
	2525M15		25	25	150	25	12.5	40	SN□□ 1506□□	VHX0825	PS15476	S3	LV5	SP5
	3232P15		32	32	170	32	16	40						
	3232P19		32	32	170	32	16	40						
	4040S19		40	40	250	40	20	40	SN□□ 1906□□	VHX1027	PS19476	S4	LV6	SP6
	4040S2507		40	40	250	40	20	50						
	4040S2509		40	40	250	40	20	50						
								SN□□ 2507□□	VHX1236	PS25634 PS25476	S5	LV8	SP8	
								SN□□ 2509□□						

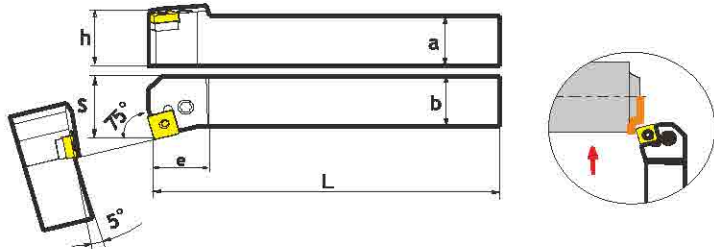
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外圆车刀 External turning toolholders

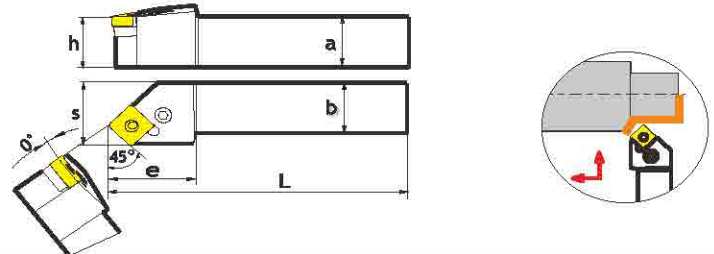


PSKNR/L



Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫		
	Stock 库存														
	R	L	a	b	L	h	s							e	
PSKNR/L	1616H09			16	16	100	16	20	17	SN□□ 0903□□	VHX0613	PS09318	S2.5	LV3	SP3
	2020K09			20	20	125	20	25	20						
	2020K12			20	20	125	20	25	26						
	2525M12			25	25	150	25	30	26	SN□□ 1204□□	VHX0821	PS12318	S3	LV4	SP4
	3232P12			32	32	170	32	38	26						
	2525M15			25	25	150	25	32	32	SN□□ 1506□□	VHX0825	PS15476	S3	LV5	SP5
	3232P15			32	32	170	32	38	32						
	3232P19			32	32	170	32	38	36	SN□□ 1906□□	VHX1027	PS19476	S4	LV6	SP6
	4040S19			40	40	250	40	48	32						
	4040S2507			40	40	250	40	50	40	SN□□ 2507□□	VHX1236	PS25634	S5	LV8	SP8
	4040S2509			40	40	250	40	50	40	SN□□ 2509□□		PS25476			

PSSNR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫	
															
		Stock 库存	R	L	a	b	L	h	s	e					
PSSNR/L	1616H09			16	16	100	16	18	25	SN□□ 0903□□	VHX0613	PS09318	S2.5	LV3	SP3
	2020K12			20	20	125	20	25	28						
	2525M12			25	25	150	25	30	32	SN□□ 1204□□	VHX0821	PS12318	S3	LV4	SP4
	3232P12			32	32	170	32	38	32						
	2525M15			25	25	150	25	30	35	SN□□ 1506□□	VHX0825	PS15476	S3	LV5	SP5
	3232P15			32	32	170	32	38	35						
	3232P19			32	32	170	32	38	40	SN□□ 1906□□	VHX1027	PS19476	S4	LV6	SP6
	4040S19			40	40	250	40	48	50	SN□□ 2507□□	VHX1236	PS25634	S5	LV8	SP8
	4040S2507			40	40	250	40	48	50	SN□□ 2509□□		PS25476			
	4040S2509			40	40	250	40	48	50						

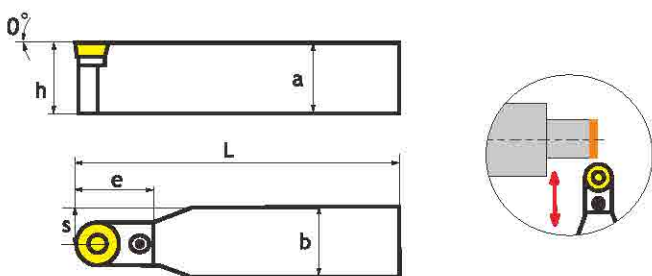
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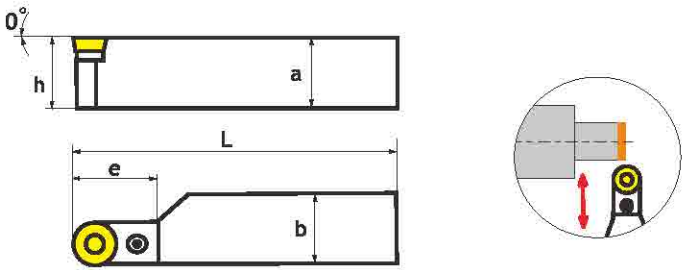
External turning toolholders 外圆车刀

PRDCN



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫	
															
		Stock 库存	R	L	a	b	L	h	s	e					
PRDCN	2020K12			20	20	125	20	10	25	RCMX1204□□	VHX0613	PR 1204	S2.5	LCL12C	SP3
	2525M12			25	25	150	25	12.5	25						
	2525M16			25	25	150	25	10	35	RCMX1606□□	VHX0621	PR 1604	S2.5	LCL16C	SP4
	3232P16			32	32	170	32	16	32						
	3232P20			32	32	170	32	16	40	RCMX2006□□	VHX0825	PR 2004	S3	LCL20C	SP5
	4040T20			40	40	300	40	20	45						
	3232P25			32	32	170	32	16	45						
	4040T25			40	40	300	40	20	50	RCMX2507□□	VHX1030	PR 2506	S4	LCL25C	SP6

PRACR/L



Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫	
	Stock 库存		a	b	L	h	e							
	R	L												
PRACR/L	2020K12			20	20	125	20	30	RCMX1204□□	VHX0613	PR 1204	S2.5	LCL12C	SP3
	2525M12			25	25	150	25	30						
	2525M16			25	25	150	25	35	RCMX1606□□	VHX0621	PR 1604	S2.5	LCL16C	SP4
	3232P16			32	32	170	32	35						
	3232P20			32	32	170	32	40	RCMX2006□	VHX0825	PR 2004	S3	LCL20C	SP5
	4040T20			40	40	300	40	50						
	3232P25			32	32	170	32	45	RCMX2507□□	VHX1030	PR 2506	S4	LCL25C	SP6
	4040T25			40	40	300	40	50						

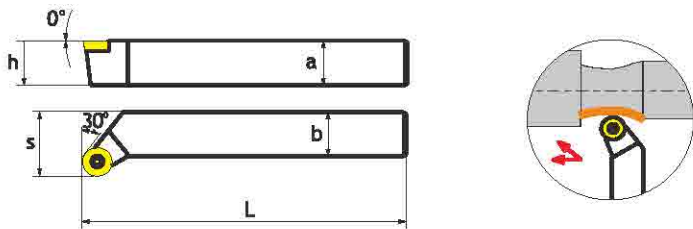
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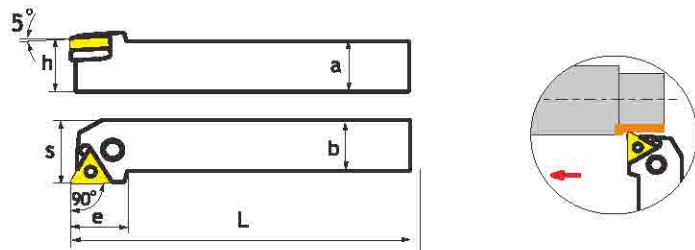
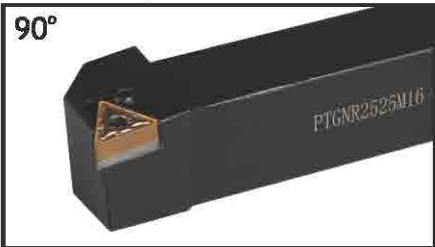
外圆车刀 External turning toolholders

PRGCR/L



Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫
	Stock 库存		a	b	L	h	s						
	R	L											
PRGCR/L 2020K12			20	20	125	20	25	RCMX1204□□	VHX0613	PR 1204	S2.5	LCL12C	SP3
2525M12			25	25	150	25	32	RCMX1606□□	VHX0621	PR 1604	S2.5	LCL16C	SP4
2525M16			25	25	150	25	35						
3232P16			32	32	170	32	42						
3232P20			32	32	170	32	40	RCMX2006□□	VHX0825	PR 2004	S3	LCL20C	SP5
4040T20			40	40	300	40	50	RCMX2507□□	VHX1030	PR 2506	S4	LCL25C	SP6
3232P25			32	32	170	32	45						
4040T25			40	40	300	40	56						

PTGNR/L



Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫	
	Stock 库存		a	b	L	h	s	e							
	R	L													
PTGNR/L	1616H11			16	16	100	16	19	18	TN□□ 1103□□	VHX059B	—	S2	LV2	—
	2020K11			20	20	125	20	24	20						
	2525M11			25	25	150	25	29	20						
	1616H16			16	16	100	16	19	22	TN□□ 1604□□	VHX0617	PT16	S2.5	LV3	SP3
	2020K16			20	20	125	20	23	25						
	2525M16			25	25	150	25	29	25						
	3232P16			32	32	170	32	37	32	TN□□ 2204□□	VHX0821	PT22	S3	LV4	SP4
	2525M22			25	25	150	25	30	30						
	3232P22			32	32	170	32	37	32						
	3232P27			32	32	170	32	37	38	TN□□ 2706□□	VHX0825	PT27	S3	LV5	SP5
	4040S27			40	40	250	40	47	38						

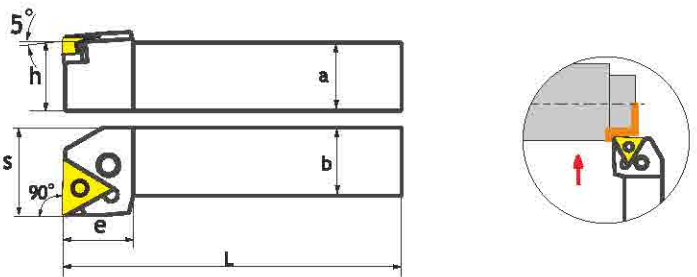
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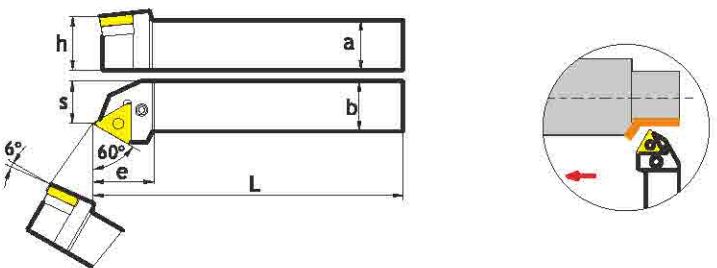
External turning toolholders 外圆车刀

PTFNR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫		
																
		Stock 库存	R	L	a	b	L	h	s	e						
PTFNR/L	1616H16				16	16	100	16	20	20	TN□□ 1604□□	VHX0617	PT16	S2.5	LV3	SP3
	2020K16				20	20	125	20	25	20						
	2525M16				25	25	150	25	30	25						
	2525M22				25	25	150	25	32	30	TN□□ 2204□□	VHX0821	PT22	S3	LV4	SP4
	3232P22				32	32	170	32	38	30						
	3232P27				32	32	170	32	38	35						
	4040S27				40	40	250	40	50	34	TN□□ 2706□□	VHX0825	PT27	S3	LV5	SP5

PTTNR/L



Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫	
	Stock 库存		a	b	L	h	s	e							
	R	L													
PTTNR/L	1616H16			16	16	100	16	13	25	TN□□ 1604□□	VHX0617	PT16	S2.5	LV3	SP3
	2020K16			20	20	125	20	17	25						
	2525M22			25	25	150	25	22	32	TN□□ 2204□□	VHX0821	PT22	S3	LV4	SP4

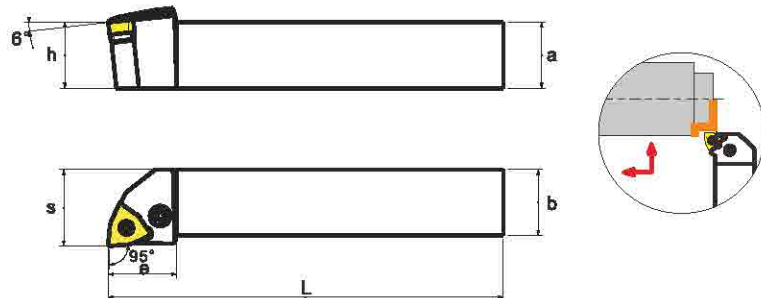
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车削刀具 | TURNING TOOLS

外圆车刀 External turning toolholders



PWLNRL



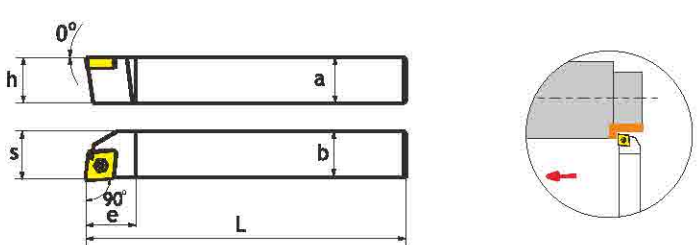
Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	screw 螺钉	Shim 刀垫	Wrench 扳手	Lever 杠杆	Shim pin 档垫		
	Stock 库存		a	b	L	h	s							e	
	R	L													
PWLNR/L	1616H06			16	16	100	16	19	22	WN□□ 0604□□	VHX0617	PW06270	S2.5	LV3	SP3
	2020K06			20	20	125	20	23	25						
	2525M06			25	25	150	25	28	25						
	2020K08			20	20	125	20	25	26	WN□□ 0804□□	VHX0821	PW08318	S3	LV4	SP4
	2525M08			25	25	150	25	29	26						
	3232P08			32	32	170	32	37	26						



车削刀具 | TURNING TOOLS

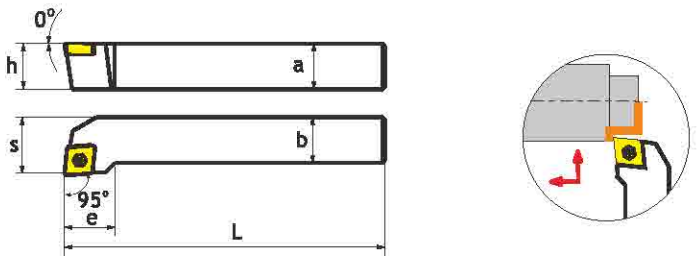
External turning toolholders 外圆车刀

SCACR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
												
		Stock 库存		a	b	L	h	s	e			
R	L											
SCACR/L	1010E06			10	10	70	10	10.5	10	CCoT 0602□□	L60M2.5×5	T08
	1212F09			12	12	80	12	12.7	16	CCoT 09T3□□	L60M4×8	T15

SCLCR/L



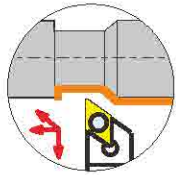
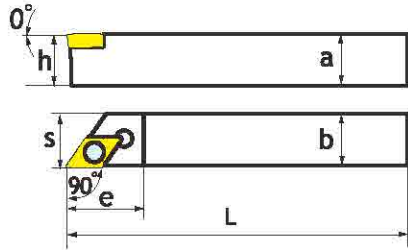
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
												
		Stock 库存		a	b	L	h	s	e			
	R	L										
SCLCR/L	1212F09			12	12	80	12	15	16	CC□T 09T3□□	L60M4×8	T15
	1616H09			16	16	100	16	20	16			
	2020K09			20	20	125	20	23	20			
	2020K12			20	20	125	20	24	25	CC□T 1204□□	L60M5×12	T20
	2525M12			25	25	150	25	29	25			
	3225P12			32	25	170	32	29	25			
	3232P12			32	32	170	32	36	38			

车削刀具 | TURNING TOOLS



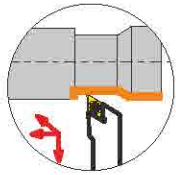
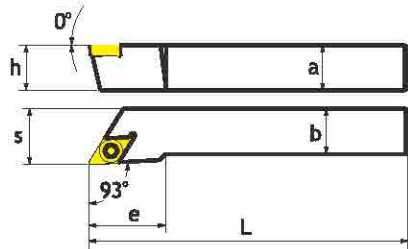
外圆车刀 External turning toolholders

SDACR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
		Stock 库存		a	b	L	h	s				e
R	L											
SDACR/L	1010E07			10	10	70	10	10.5	15	DC□T 0702□□	L60M2.5×5	T08
	1212F11			12	12	80	12	12.5	20	DC□T 11T3□□	L60M4×8	T15
	1616H11			16	16	100	16	16.7	20			

SDJCR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
												
		Stock 库存		a	b	L	h	s	e			
R	L											
SDJCR/L	1010E07			10	10	70	10	12	15	DC□T 0702□□	L60M2.5×5	T08
	1212F07			12	12	80	12	14	15			
	1616H07			16	16	100	16	18	18			
	2020K07			20	20	125	20	22	18			
	1616H11			16	16	100	16	19	20	DC□T 11T3□□	L60M4×8	T15
	2020K11			20	20	125	20	23	26			
	2525M11			25	25	150	25	28	26			
	3225P11			32	25	170	32	28	26			
	3232P11			32	32	170	32	35	31			

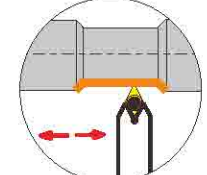
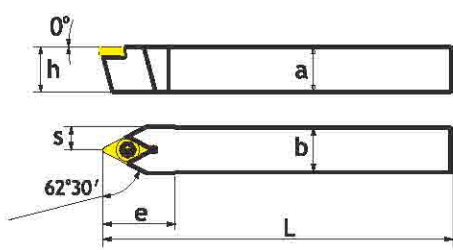
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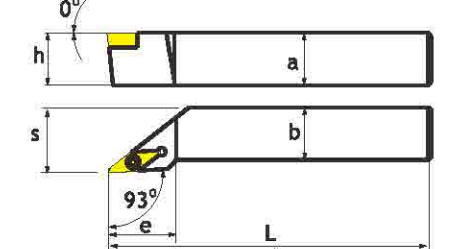
External turning toolholders 外圆车刀

SDNCN



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
									Stock 库存		a	b
		R	L									
SDNCN	1010E07			10	10	70	10	5	16	DC _{CT} 0702□□	L60M2.5×5	T08
	1212F07			12	12	80	12	6	20			
	1212H11			12	12	100	12	6	22			
	1616H11			16	16	100	16	8	22	DC _{CT} 11T3□□	L60M4×8	T15
	2020K11			20	20	125	20	10	22			
	2525M11			25	25	150	25	12.5	22			

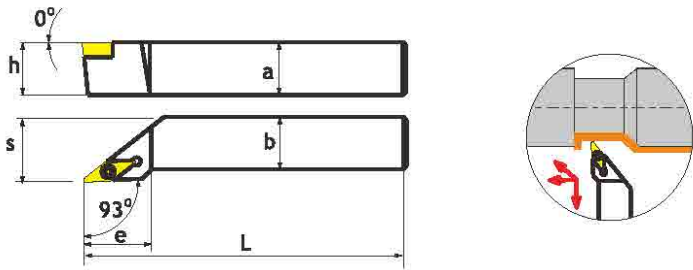
SVJCR/L



Type 型号		Dimension(mm) 基石尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手				
															
		Stock 库存		a	b	L	h	s	e	VC□T 1103□□	L60M2.5×5	T08			
R	L														
SVJCR/L	1212F11			12	12	80	12	14	20				VC□T 1604□□	L60M4×8	T15
	1616H11			16	16	100	16	18	22						
	2020K11			20	20	125	20	22	27						
	2525M11			25	25	150	25	27	35						
	1616H16			16	16	100	16	18	32						
	2020K16			20	20	125	20	22	32						
	2525M16			25	25	150	25	27	35						
	3225P16			32	25	170	32	27	35						
	3232P16			32	32	170	32	35	45						

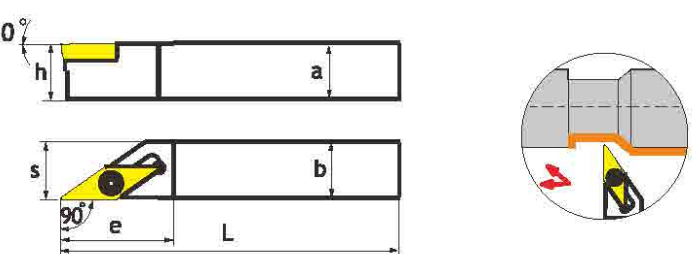
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SVJBR/L



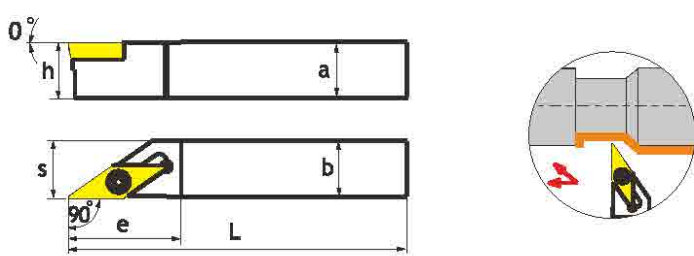
Type 型号		Dimension(mm) 基石尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
									Stock 库存		a	b
		R	L									
SVJBR/L	1212F11			12	12	80	12	14	27	VB-T 1103□□	L60M2.5×5	T08
	1616H11			16	16	100	16	18	27			
	2020K11			20	20	125	20	22	27			
	2525M11			25	25	150	25	27	27			
	1616H16			16	16	100	16	18	36	VB-T 1604□□	L60M4×8	T15
	2020K16			20	20	125	20	22	41			
	2525M16			25	25	150	25	27	41			
	3225P16			32	25	170	32	27	41			
	3232P16			32	32	170	32	35	41			

SVABR/L



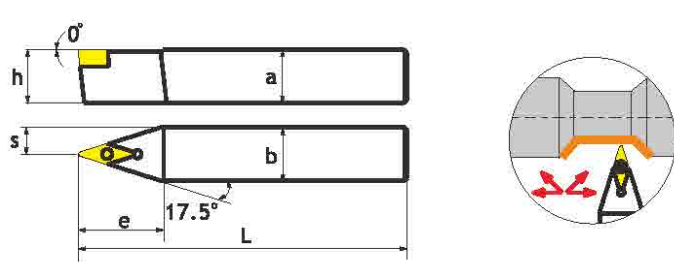
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
		Stock 库存		a	b	L	h	s	e			
		R	L									
SVABR/L	1616H16			16	16	100	16	16.5	32			
	2020K16			20	20	125	20	20.5	32			
	2525M16			25	25	150	25	25.5	38			

SVACR/L



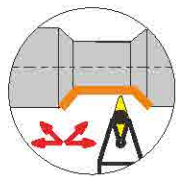
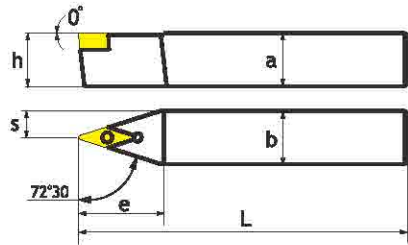
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
		Stock 库存		a	b	L	h	s	e			
		R	L									
SVACRL	1616H16			16	16	100	16	16.5	32	VC-T 1604□□	L60M4×8	T15
	2020K16			20	20	125	20	20.5	32			
	2525M16			25	25	150	25	25.5	38			

SVVBN



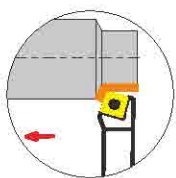
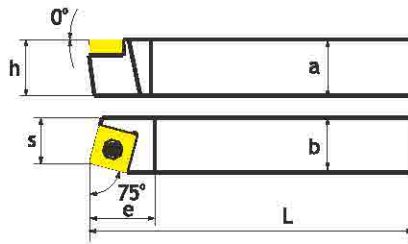
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
											
		Stock 库存	a	b	L	h	s	e			
SVVBN	1212F11		12	12	80	12	6	22	VB-T 1103□□	L60M2.5×5	T08
	1616H11		16	16	100	16	8	27			
	2020K11		20	20	125	20	10	30			
	1616H16		16	16	100	16	8	33			
	2020K16		20	20	125	20	10	33	VB-T 1604□□	L60M4×8	T15
	2525M16		25	25	150	25	12.5	38			
	3225P16		32	25	170	32	12.5	38			
	3232P16		32	32	170	32	16	38			

SVVCN



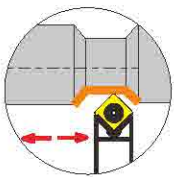
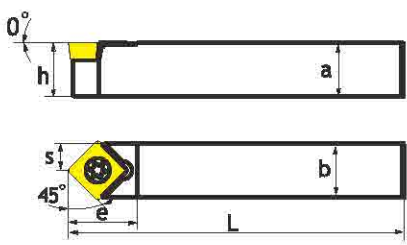
Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存	a	b	L	h	s	e			
SVVCN	1212F11	12	12	80	12	6	22	VCaT 1103□□	L60M2.5×5	T08
	1616H11	16	16	100	16	8	27			
	2020K11	20	20	125	20	10	30			
	1616H16	16	16	100	16	8	33			
	2020K16	20	20	125	20	10	33	VCaT 1604□□	L60M4×8	T15
	2525M16	25	25	150	25	12.5	38			
	3225P16	32	25	170	32	12.5	38			
	3232P16	32	32	170	32	16	38			

SSBCR/L



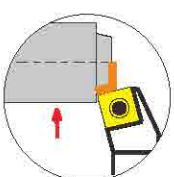
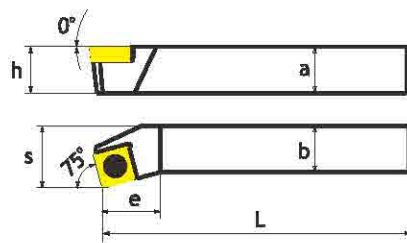
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
									Stock 库存		a	b
		R	L									
SSBCR/L	1212F09			12	12	80	12	11	14	SC□T 09T3□□	L60M4×8	T15
	1616H09			16	16	100	16	13	16			
	2020K12			20	20	125	20	17	25			
	2525M12			25	25	150	25	22	25	SC□T 1204□□	L60M5×12	T20
	3232P12			32	32	170	32	27	28			

SSDCN



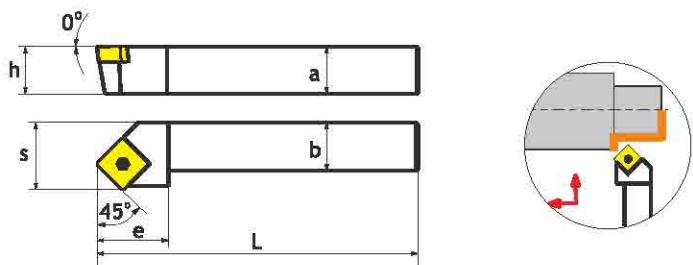
Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存	a	b	L	h	s	e			
SSDCN	1212F09	12	12	80	12	6	16	SCaT 09T3□□	L60M4×8	T15
	1616H09	16	16	100	16	8	16			
	2020K09	20	20	125	20	10	16			
	2525M09	25	25	150	25	12.5	25			
	2020K12	20	20	125	20	10	25	SCaT 1204□□	L60M5×12	T20
	2525M12	25	25	150	25	12.5	25			
	3232P12	32	32	170	32	16	25			

SSKCR/L



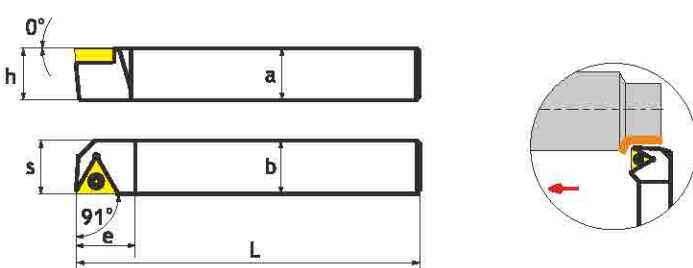
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
		Stock 库存		a	b	L	h	s	e			
		R	L									
SSKCR/L	1616H09			16	16	100	16	20	13	SCaT 09T3□□	L60M4×8	T15
	2020K09			20	20	125	20	25	18			
	2020K12			20	20	125	20	25	18			
	2525M12			25	25	150	25	32	22	SCaT 1204□□	L60M5×12	T20
	3232P12			32	32	170	32	40	27			

SSSCR/L



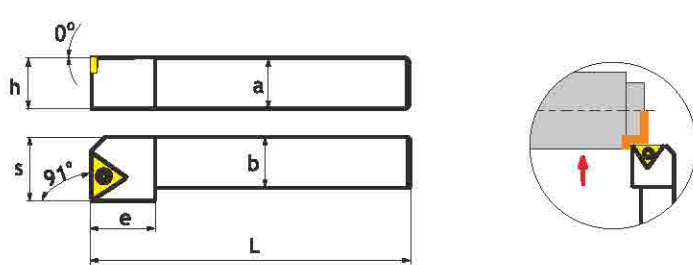
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
									Stock 库存		a	b
		R	L									
SSSCR/L	1616H09			16	16	100	16	20	16	SCoT 09T300	L60M4×8	T15
	2020K09			20	20	125	20	25	20			
	2020K12			20	20	125	20	25	23			
	2525M12			25	25	150	25	32	25	SCoT 120400	L60M5×12	T20
	3232P12			32	32	170	32	38	28			

STACR/L



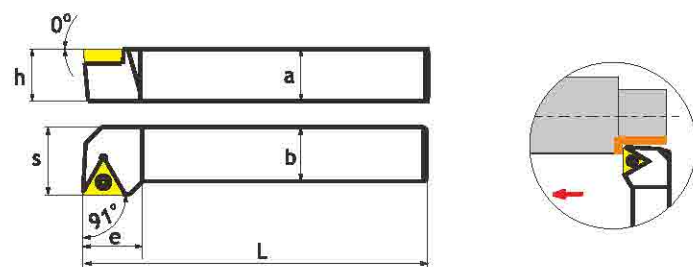
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
		Stock 库存		a	b	L	h	s	e			
		R	L									
STACR/L	1212F11			12	12	80	12	12.5	14	TC□T 1102□□	L60M2.5×5	T08

STFCR/L



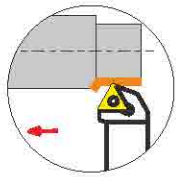
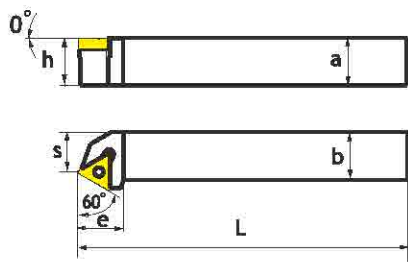
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
									Stock 库存		a	b
		R	L									
STFCR/L	1212F11			12	12	80	12	14	14	TC□T 1102□□	L60M2.5×5	T08
	1616H11			16	16	100	16	18	16			
	2020K11			20	20	125	20	22	16			
	1616H16			16	16	100	16	18	19	TC□T 16T3□□	L60M4×8	T15
	2020K16			20	20	125	20	22	19			
	2525M16			25	25	150	25	27	24			

STGCR/L



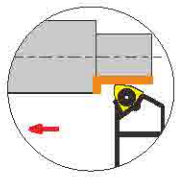
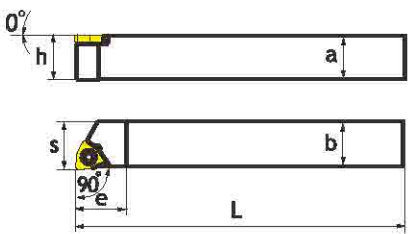
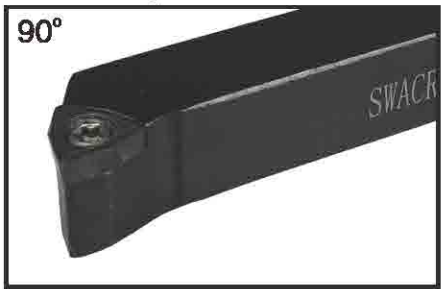
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
									Stock 库存		a	b
		R	L									
STGCR/L	0808D09			08	08	60	8	10	11	TC□T 0902□□	L60M2.2×5	T06
	1010E09			10	10	70	10	11	11			
	1212F11			12	12	80	12	14	14			
	1616H11			16	16	100	16	17	16	TC□T 1102□□	L60M2.5×5	T08
	2020K16			20	20	125	20	22	21			
	2525M16			25	25	150	25	27	21			

STTCR/L



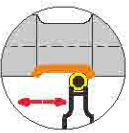
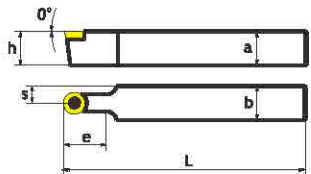
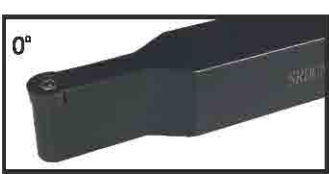
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
												
		Stock 库存		a	b	L	h	s	e			
	R	L										
STTCR/L	1616H11			16	16	100	16	13	14	TC□T 1102□□	L60M2.5 × 5	T08
	1616H16			16	16	100	16	13	19	TC□T 16T3□□	L60M4 × 8	T15
	2020K16			20	20	125	20	17	19			

SWACR/L



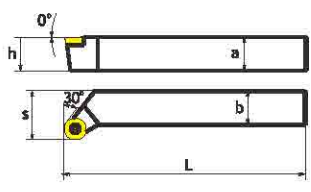
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手				
		Stock 库存		a	b	L	h	s				e			
R	L														
SWACR/L	1010E04			10	10	70	10	10.5	10	WC□X 0402□□	L60M2.5×5	T08			
	1212F04			12	12	80	12	12.5	14						
	1616H06			16	16	100	16	16.5	20				WC□X 06T3□□	L60M3×7	T09
	2020K08			20	20	125	20	20.5	24				WC□X 0804□□	L60M4×8	T15

SRDCN



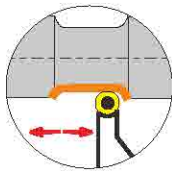
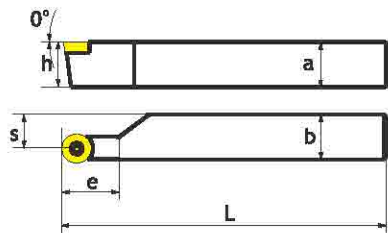
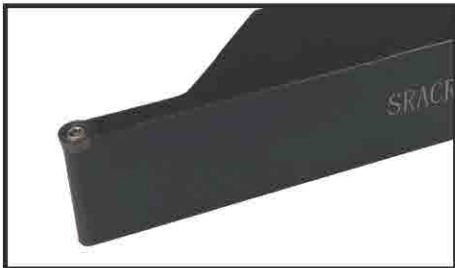
Type 型号		Dimension(mm) 基本尺寸						Applicable Inserts 使用的刀片	Screw 刀片螺钉	Wrench 扳手	Shim 刀垫	Screw 刀垫螺钉	Wrench 刀垫扳手	
								Stock 库存	a	b	L	h	s	e
SRDCN	2020K06		20	20	125	20	10	11	RCcT 0602□□	L60M2.5 × 5	T08	—	—	—
	2525M06		25	25	150	25	12.5	11						
	2020K08		20	20	125	20	10	16	RCcT 0803□□	L60M3 × 7	T09	—	—	—
	2525M08		25	25	150	25	12.5	16						
	2020K10		20	20	125	20	10	25	RCcT 10T3□□	L60M3.5 × 10	T15	—	—	—
	2525M10		25	25	150	25	12.5	25						
	2020K12		20	20	125	20	10	35						
	2525M12		25	25	150	25	12.5	35	RCcT 1204□□	L60M3.5 × 12	T15	—	—	—
	3225P12		32	25	170	32	16	35						
	2525M16		25	25	150	25	12.5	35	RCcT 1606□□	L60M4 × 16	T20	R16BS	SM0614	S4
	3232P16		32	32	170	32	16	40						
	3232P20		32	32	170	32	16	40						
4040S20		40	40	250	40	20	40	RCMX2006	L60M5 × 16—8.1	T20	R20BS	SM0814	S5	

SRGCR/L



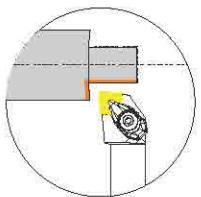
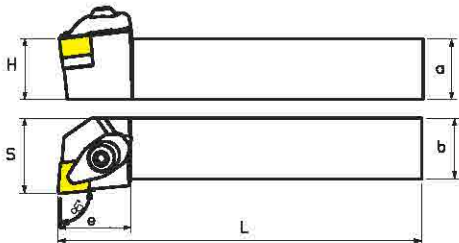
Type 型号		Dimension(mm) 基本尺寸						Applicable inserts 使用的刀片	Screw 刀片螺钉	Wrench 扳手	Shim 刀垫	Screw 刀垫螺钉	Wrench 刀垫扳手
								Stock 库存	a	b	L	h	s
SRGCR/L	2020K10		20	20	125	20	25	RC□T 10T3□□	L60M3.5 x 10	T15	—	—	—
	2525M10		25	25	150	25	32						
	2020K12		20	20	125	20	27	RC□T 1204□□	L60M3.5 x 12	T15	—	—	—
	2525M12		25	25	150	25	32						
	3232P12		32	32	170	32	32	RC□T 1606□□	L60M4 x 16	T20	R16BS	SM0614	S4
	2525M16		25	25	150	25	32						
	3232P16		32	32	170	32	40	RCMX2006	L60M5 x 16—8.1	T20	R20BS	SM0814	S5
	3232P20		32	32	170	32	40						
4040S20		40	40	250	40	48							

SRACR/L



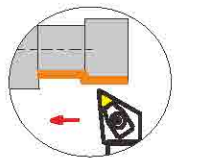
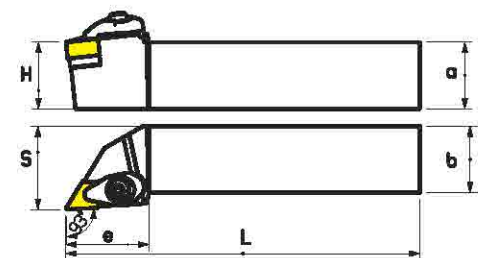
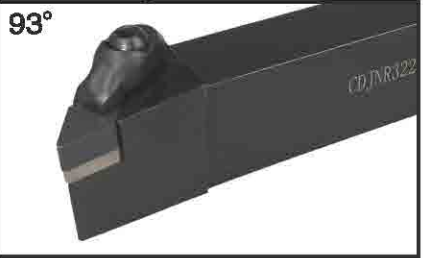
Type 型号	Dimension(mm) 基本尺寸						Applicable Inserts 使用的刀片	Screw 刀片螺钉	Wrench 扳手	Shim 刀垫	Screw 刀垫螺钉	Wrench 刀垫扳手
	Stock 库存	a	b	L	h	e						
SRACR/L	2020K06		20	20	125	20	15	RCaT 0602□□	L60M2.5 x 5	T08	—	—
	2525M06		25	25	150	25	23					
	2020K08		20	20	125	20	18	RCaT 0803□□	L60M3 x 7	T09	—	—
	2525M08		25	25	150	25	23					
	2020K10		20	20	125	20	20	RCaT 10T3□□	L60M3.5 x 10	T15	—	—
	2525M10		25	25	150	25	25					
	2020K12		20	20	125	20	28					
	2525M12		25	25	150	25	28	RCaT 1204□□	L60M3.5 x 12	T15	—	—
	3225P12		32	25	170	32	28					
	2525M16		25	25	150	25	35	RCaT 1606□□	L60M4 x 16	T15	R16BS	SM0614
	3232P16		32	32	170	32	40					
	3232P20		32	32	170	32	40					
	4040S20		40	40	250	40	55	RCMX2006	L60M5 x 16 - 8.1	T20	R20BS	SM0814

CCLNR/L



Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉	
									Stock 库存		a	b	L	h	s
	R	L													
CCLNR/L	2020K12			20	20	125	20	26	32	CN □□ 1207□□	MC 1204	S4,S3	CCL2612	DM 0625	DSP 0612
	2525M12			25	25	150	25	31	31						
	2525M16			25	25	150	25	32	36	CN□□ 1606□□	MC 1604	S4	CCL2816	DM 0830	DSP 0812
	3225P16			32	25	170	32	32	36						

CDJNR/L



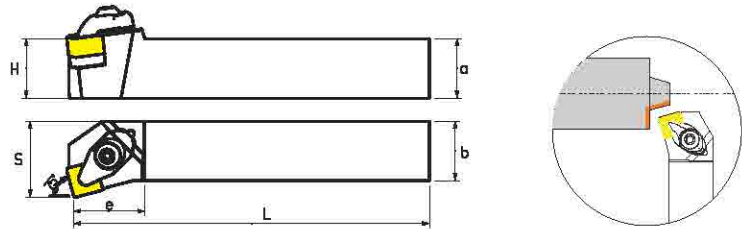
Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉	
	Stock 库存		a	b	L	h	s	e							
	R	L													
CDJNR/L	2525M15			25	25	150	25	32	40	DN □□ 1507□□	MD 1504	S4,S3	CCL2612	DM 0625	DSP 0612
	3225P15			32	25	170	32	32	40						

车削刀具 | TURNING TOOLS



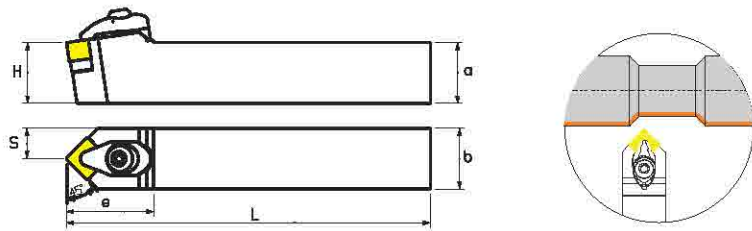
外圆车刀 External turning toolholders

CSKNR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉	
		Stock 库存		a	b	L	h	s	e						
		R	L												
CSKNR/L	2020K12			20	20	125	20	26	28	SN □□ 1207□□	MS 1204	S4,S3	CCL2612	DM 0625	DSP 0612
	2525M12			25	25	150	25	32	30						
	3225P12			32	25	170	32	32	30						

CSDNN



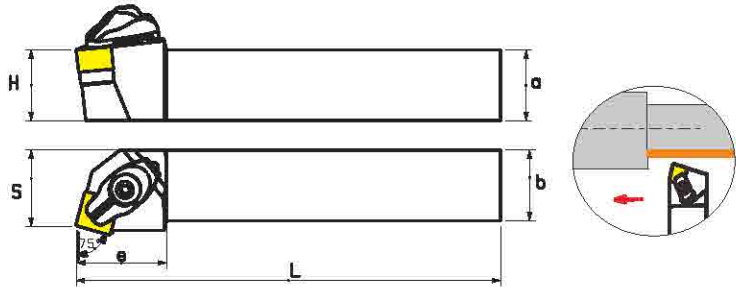
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉	
									Stock 库存		a	b	L	h	s
		R	L												
CSDNN	2020K12			20	20	125	20	10	36	SN □□ 1207□□	MS 1204	S4,S3	CCL2612	DM 0625	DSP 0612
	2525M12			25	25	150	25	12.5	36						
	3225P12			32	25	170	32	12.5	36						



车削刀具 | TURNING TOOLS

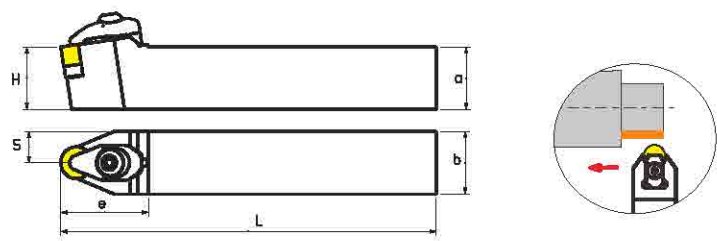
External turning toolholders 外圆车刀

CSRNR/L



Type 型号		Dimension(mm) 基本尺寸						Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉		
		Stock 库存		a	b	L	h	s	e						
		R	L												
CSRNR/L	2020K12			20	20	125	20	22	32	SN □□ 1207□□	MS 1204	S4,S3	CCL2612	DM 0625	DSP 0612
	2525M12			25	25	150	25	27	32						
	3225P12			32	25	170	32	27	32						
	3225P15			32	25	170	32	32	40	SN □□ 1507□□	MS 1504	S4	CCL2816	DM 0830	DSP 0812
	4040R15			40	40	200	40	43	40						

CRDNN



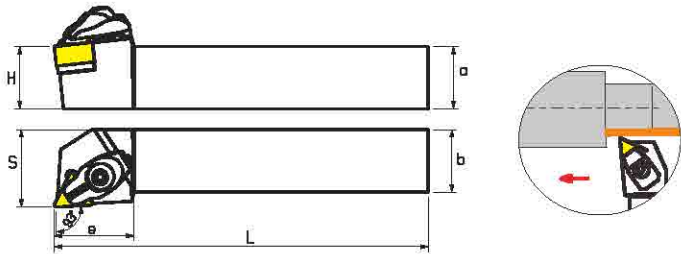
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉	
		Stock 库存		a	b	L	h	s	e						
		R	L												
CRDNN	2020K12			20	20	125	20	10	36	RN □□ 1207□□	MR1204	S3,S4	CCL2612	DM 0625	DSP 0612
	2525M12			25	25	150	25	12.5	36						
	3225P12			32	25	170	32	12.5	36						

车削刀具 | TURNING TOOLS



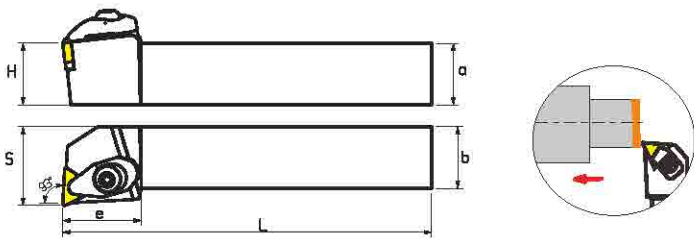
外圆车刀 External turning toolholders

CTJNR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
														
		Stock 库存	a	b	L	h	s	e						
CTJNR/L	2020K16		20	20	125	20	26	32	TN □□ 1607□□	MT 1603	S4,S3	CCL2612	DM 0625	DSP 0510
	2525M16		25	25	150	25	31	32						

CTUNR/L



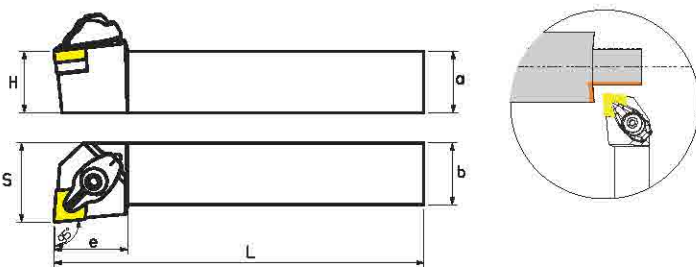
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	Screw 螺钉	
		Stock 库存		a	b	L	h	s	e						
		R	L												
CTUNR/L	2020K16			20	20	125	20	25	32	TN □□ 1607□□	MT 1603	S4,S3	CCL2612	DM 0625	DSP 0510
	2525M16			25	25	150	25	32	32						



车削刀具 | TURNING TOOLS

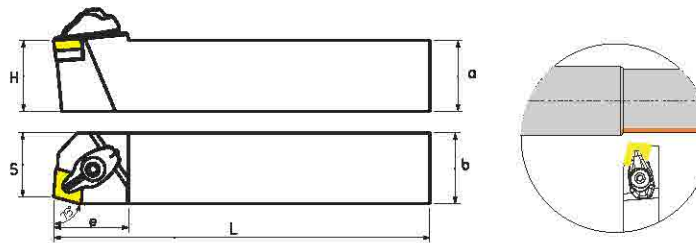
External turning toolholders 外圆车刀

DCLNR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	Screw 螺钉	
															
		Stock 库存 R L	a	b	L	h	s	e							
DCLNR/L	2020K12			20	20	125	20	27	32						
	2525M12			25	25	150	25	32	30						
	3232P12			32	32	170	32	39	30						
	2525M16			25	25	150	25	32	36						
	3232P16			32	32	170	32	40	36						
	3232P19			32	32	170	32	40	40						
	4040R19			40	40	200	40	50	40						
				CN □□ 1204□□		MC 1204		S4, S3		DCL2612		DM 0625		DSP 0612	
				CN □□ 1604□□		DC 16635		T20, S4		DLM 5		DM 0625		L60 M5X12	
				CN □□ 1906□□		MC 1904		S6, S4		DCL1934 (机加)		M8X35		DSP 0814	

DCBNR/L



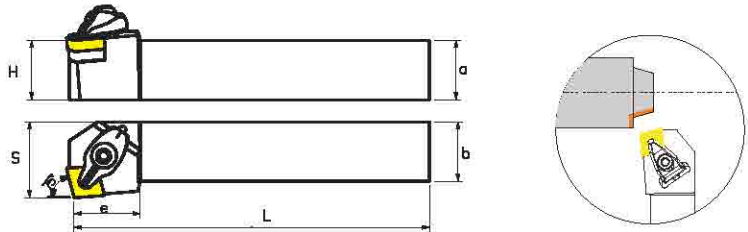
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉	
															
		Stock 库存	R	L	a	b	L	h	s	e					
DCBNR/L	2020K12			20	20	125	20	17	32	CN □□ 1204□□	MC 1204	S4 , S3	DCL2612	DM 0625	DSP 0612
	2525M12			25	25	150	25	22	30						
	3232P12			32	32	170	32	29	30						
	2525M16			25	25	150	25	23	36	CN □□ 1604□□	DC 16635	T20, S4	DLM 5	DM 0625	L60 M5X12
	3232P16			32	32	170	32	29	36						
	3232P19			32	32	170	32	28	40						
	4040R19			40	40	200	40	36	40	CN □□ 1906□□	MC 1904	S6, S4	DCL1934 (机加)	M8X35	DSP 0814

车削刀具 | TURNING TOOLS



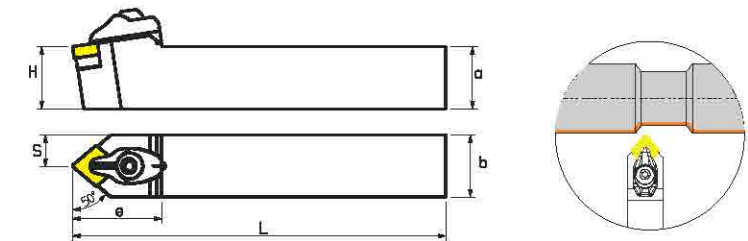
外圆车刀 External turning toolholders

DCKNR/L



Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉	
	Stock 库存		a	b	L	h	s	e						
	R	L												
DCKNR/L	2020K12		20	20	125	20	26	28	CN 00 120400	MC 1204	S3、S4	DCL2612	DM 0625	DSP 0612
	2525M12		25	25	150	25	32	28						
	3232P12		32	32	170	32	39	28						

DCMNN



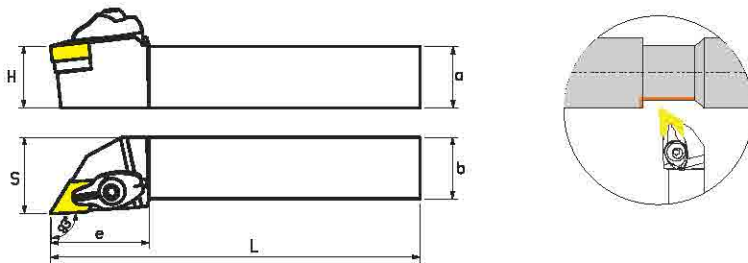
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉	
		Stock 库存		a	b	L	h	s	e						
		R	L												
DCMNN	2020K12			20	20	125	20	10	36	CN 00 120400	MC 1204	S3、S4	DCL2612	DM 0625	DSP 0612
	2525M12			25	25	150	25	12.5	36						
	3232P12			32	32	170	32	16	36						



车削刀具 | TURNING TOOLS

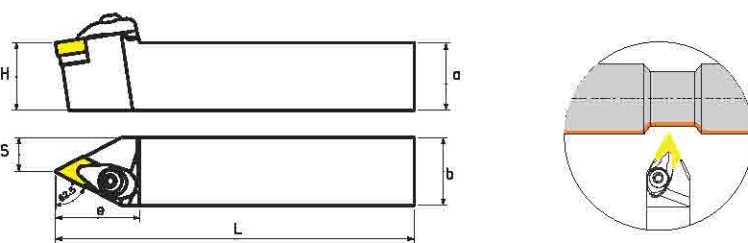
External turning toolholders 外圆车刀

DDJNR/L



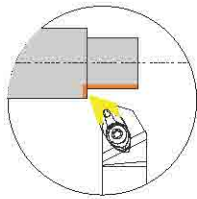
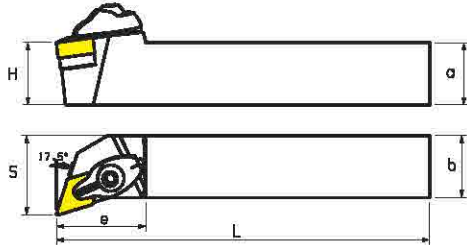
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉	
									Stock 库存		a	b	L	h	s
		R	L												
DDJNR/L	2020K11			20	20	125	20	25	32	DN 00 110400	MD 1103	S3	DCL2211	DM 0520	DSP 0510
	2525M11			25	25	150	25	30	32						
	2020K1504			20	20	125	20	25	40	DN 00 150400	MD 1504	S4 , S3	DCL2612	DM 0625	DSP 0612
	2525M1504			25	25	150	25	31	40						
	3232P1504			32	32	170	32	39	40						
	2020K1506			20	20	125	20	25	40	DN 00 150600					
	2525M1506			25	25	150	25	31	40						
	3232P1506			32	32	170	32	39	40						

DDPNN



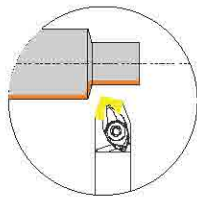
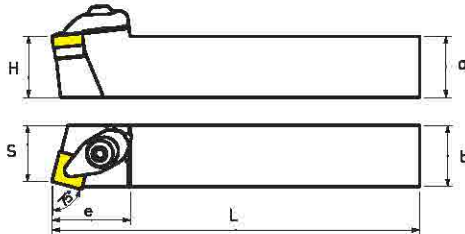
Type 型号		Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉
		Stock 库存		a	b	L	h	s	e						
		R	L												
DDPNN	2020K11			20	20	125	20	10	32	DN 00 110400	MD 1103	S3	DCL2211	DM 0520	DSP 0510
	2525M11			25	25	150	25	12.5	36						
	2020K1504			20	20	125	20	10	36	DN 00 150400	MD 1504	S4 , S3	DCL2612	DM 0625	DSP 0612
	2525M1504			25	25	150	25	12.5	36						
	3232P1504			32	32	170	32	16	36						
	2020K1506			20	20	125	20	10	36	DN 00 150600					
	2525M1506			25	25	150	25	12.5	36						
	3232P1506			32	32	170	32	16	36						

DDQNR/L



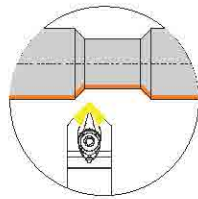
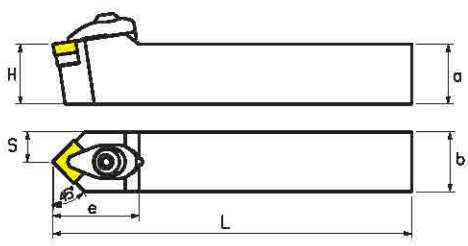
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	Screw 螺钉		
																
		Stock 库存	R	L	a	b	L	h	s	e						
DDQNR/L	2020K11				20	20	125	20	25	28	DN □ 1104□	MD 1103	S4 , S3	DCL2211	DM 0520	DSP 0510
	2525M11				25	25	150	25	31	28						
	2020K1504				20	20	125	20	26	36	DN□ 1504□	MD 1504	S4 , S3	DCL2612	DM 0625	DSP 0612
	2525M1504				25	25	150	25	32	36						
	3232P1504				32	32	170	32	38	36						
	2020K1506				20	20	125	20	26	36	DN□ 1506□					
	2525M1506				25	25	150	25	32	36						
	3232P1506				32	32	170	32	38	36						

DSBNR/L



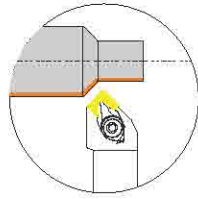
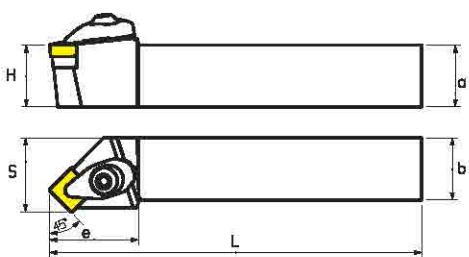
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉	
		Stock 库存		a	b	L	h	s	e						
		R	L												
DSBNR/L	2020K12			20	20	125	20	18	34	SN □ 1204□	MS 1204	S3,S4	DCL 2612	DM 0625	DSP 0612
	2525M12			25	25	150	25	23	32						
	3232P12			32	32	170	32	30	33						
	2525M15			25	25	150	25	21	40	SN □ 1506 □	DC 15635	T20, S4	DLM 5	DM 0625	L60 M5X12
	3232P15			32	32	170	32	28	40						
	3232P19			32	32	170	32	28	40						
	4040R19			40	40	200	40	36	40	SN □ 1906□	MS 1904	S6, S4	DCL1934 (初加)	M8X35	DSP 0814

DSDNN



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉	
															
		Stock 库存	a	b	L	h	s	e							
R	L														
DSDNN	2020K12			20	20	125	20	10	36	SN □□ 1204□□	MS 1204	S3,S4	DCL 2612	DM 0625	DSP 0612
	2525M12			25	25	150	25	12.5	36						
	3232P12			32	32	170	32	12.5	36						
	2525M15			25	25	150	25	12.5	40	SN □□ 1506 □□	DC 15635	T20, S4	DLM 5	DM 0625	L60 M5X12
	3232P15			32	32	170	32	16	40						
	3232P19			32	32	170	32	16	48						
	4040R19			40	40	200	40	20	48	SN □□ 1906□□	MS 1904	S6, S4	DCL1934 (初加)	M8X35	DSP 0814

DSSNR/L



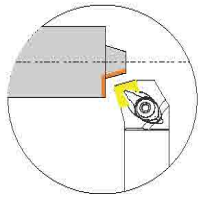
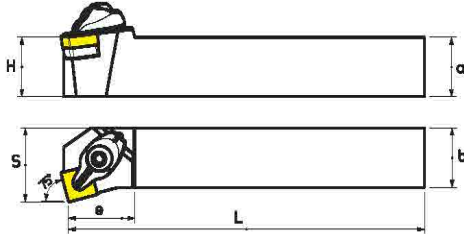
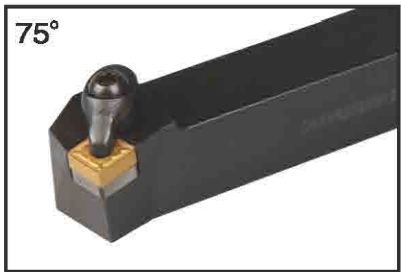
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉	
															
		Stock 库存		a	b	L	h	s	e						
R	L														
DSSNR/L	2020K12			20	20	125	20	25	36	SN □□ 1204□□	MS 1204	S3,S4	DCL 2612	DM 0625	DSP 0612
	2525M12			25	25	150	25	30	35						
	3232P12			32	32	170	32	38	35						
	2525M15			25	25	150	25	32	40	SN □□ 1506 □□	DC 15635	T20, S4	DLM 5	DM 0625	L60 M5X12
	3232P15			32	32	170	32	40	40						
	3232P19			32	32	170	32	45	48						
	4040R19			40	40	200	40	43	48	SN □□ 1906□□	MS 1904	S6, S4	DCL1934 (初加)	M8X35	DSP 0814

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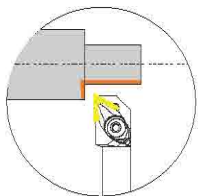
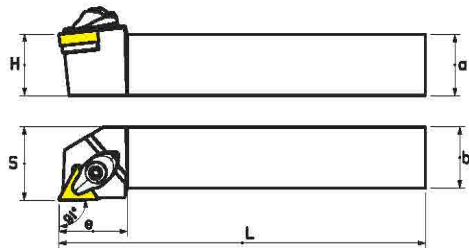
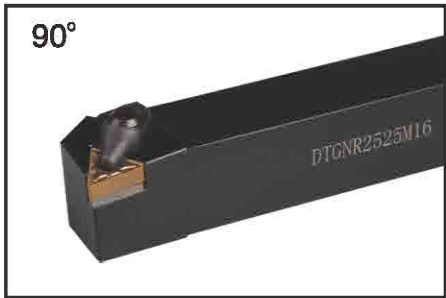
外圆车刀 External turning toolholders

DSKNR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉	
									Stock 库存		a	b	L	h	s
		R	L												
DSKNR/L	2020K12			20	20	125	20	26	28	SN □□ 1204□□	MS 1204	S3,S4	DCL 2612	DM 0625	DSP 0612
	2525M12			25	25	150	25	36	28						
	3232P12			32	32	170	32	38	32						

DTGNR/L



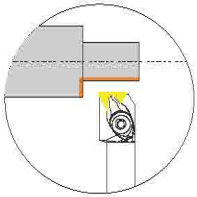
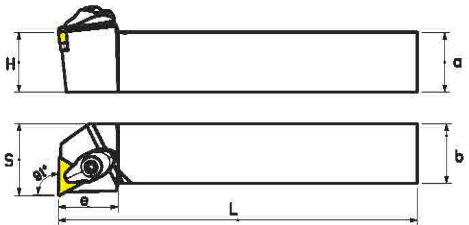
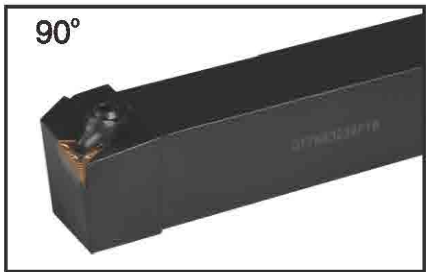
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉	
									Stock 库存		a	b	L	h	s
DTGNR/L	2020K16			20	20	125	20	24	28	TN □□ 1604□□	MT 1603	S3	DCL 2211	DM 0520	DSP 0510
	2525M16			25	25	150	25	30	28						
	3225P16			32	25	170	32	30	28						
	3232P16			32	32	170	32	38	32						



车削刀具 | TURNING TOOLS

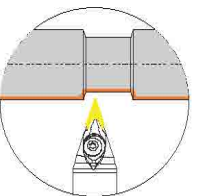
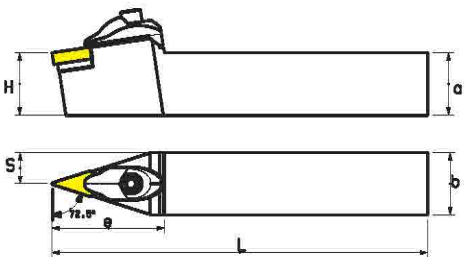
External turning toolholders 外圆车刀

DTFNR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	screw 螺钉	
									Stock 库存		a	b	L	h	s
DTFNR/L	2020K16	●	●	20	20	125	20	25	28	TN □□ 1604□□	MT 1603	S3	DCL 2211	DM 0520	DSP 0510
	2525M16	●	●	25	25	150	25	30	26						
	3225P16	●	●	32	25	170	32	30	26						
	3232P16	●	●	32	32	170	32	38	26						

DVVNN



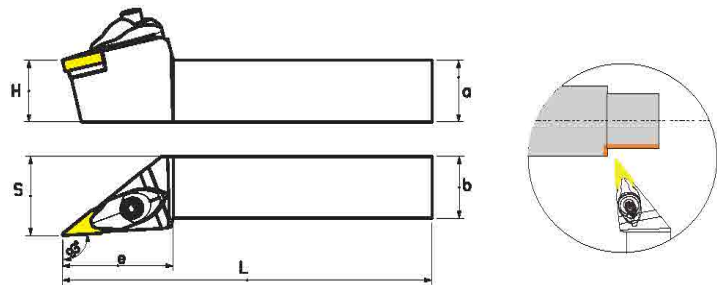
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	Screw 螺钉	
									Stock 库存		a	b	L	h	s
DVVNN	2020K16			20	20	125	20	10	45	VN □□ 1604□□	MV 1603	S3	DCL 3113	M5X25 (内六角)	DSP 0510
	2525M16			25	25	150	25	12.5	45						
	3225P16			32	25	170	32	12.5	45						
	3232P16			32	32	170	32	16	45						

车削刀具 | TURNING TOOLS

外圆车刀 External turning toolholders

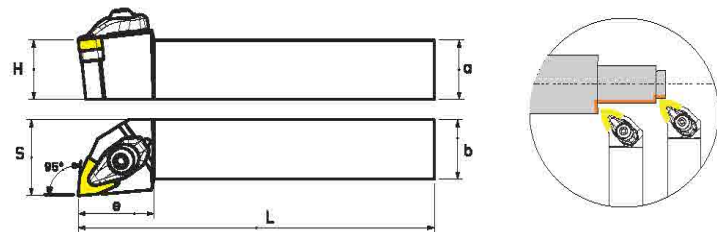
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DVJNR/L



Type 型号		Dimension(mm) 基本尺寸						Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	Screw 螺钉	
		Stock 库存	a	b	L	h	s	e						
DVJNR/L	2020K16		20	20	125	20	26	45	VN □□ 1604□□	MV 1603	S3,S4	DCL 3113	M5X25 (内六角)	DSP 0510
	2525M16		25	25	150	25	32	45						
	3225P16		32	25	170	32	32	45						
	3232P16		32	32	170	32	40	45						

DWLNR/L



Type 型号		Dimension(mm) 基本尺寸						Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	Screw 螺钉	
								Stock 库存	a	b	L	h	s	e
DWLNR/L	2020K08		20	20	125	20	25	32	WN □□ 0804□□	MW 0804	S4 S3	DCL 2612	DM 0625	DSP 0612
	2525M08		25	25	150	25	32	31						
	3225P08		32	25	170	32	32	31						
	3232P08		32	32	170	32	39	31						
	2020K06		20	20	125	20	25	25	WN □□ 0603□□	MW 0603	S3	DCL 2211	DM 0520	DSP 0510
	2525M06		25	25	150	25	30	25						

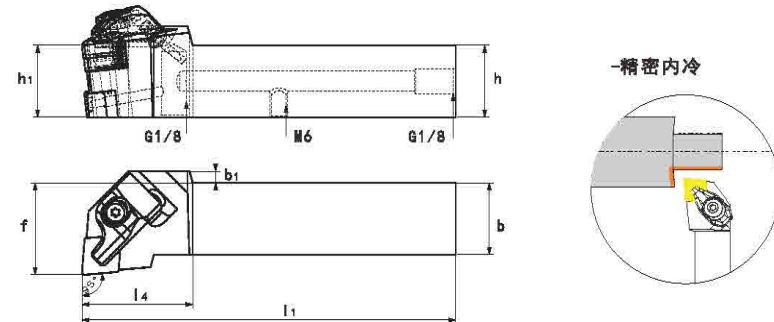
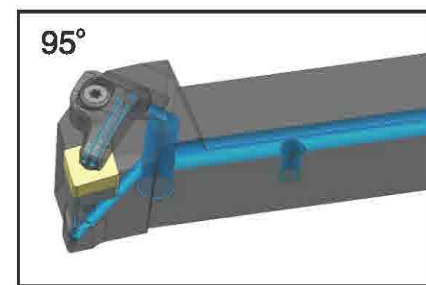
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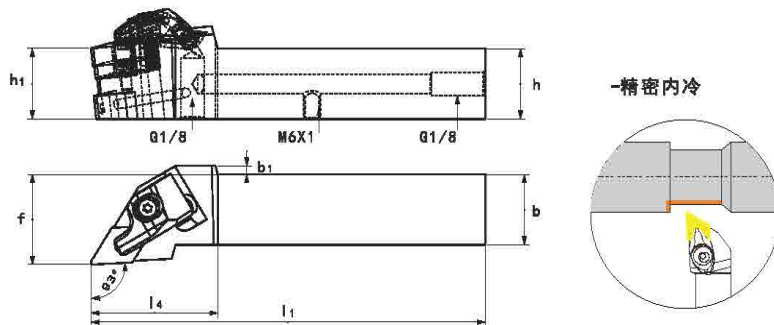
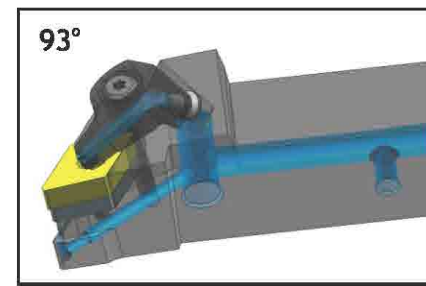
External turning toolholders 高压内冷外圆车刀

DCLNR/L-P



Type 型号		Dimension(mm) 基本尺寸						Applicable Inserts 使用的刀片	Shim 刀垫	Clamp 压板	Clamp screw 压板螺丝	screw 刀垫螺钉	弹簧	Wrench 扳手	螺纹塞
															
		h=h1	b	b1	f	L1	L4								
DCLNR/L	2020X12-P	20	20	10	25	115	38.5	CN □ 1204□	DC12476	PK265R/L	5412-M521	L60 M4X10	φ 7	T15	G1/8
	2525X12-P	25	25	4	32	130	38.5								
	2525X16-P	25	25	12	32	135	43.5	CN □ 1604□	DC16635	PK267	5412-M625	L60 M5X12	φ 8	S4/T20	
	3232X16-P	32	32	6	40	147	43.5								

DDJNR/L-P



Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Clamp 压板	Clamp screw 压板螺丝	screw 刀垫螺钉	弹簧	Wrench 扳手	螺纹塞
	h=h1	b	b1	f	L1	L4									
DDJNR/L	2020X15-P	20	20	7	25	125	45	DN □ 1506□	DD15476	PK265R/L	5412-M521	L60 M4X10	φ7	T15	G1/8
	2525X15-P	25	25	3	32	140	45								

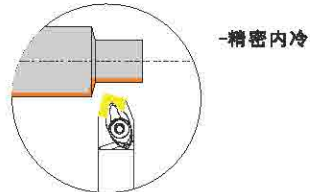
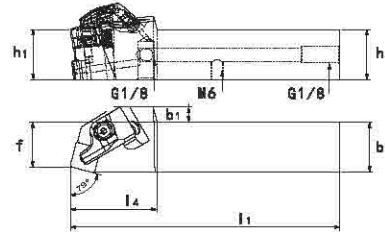
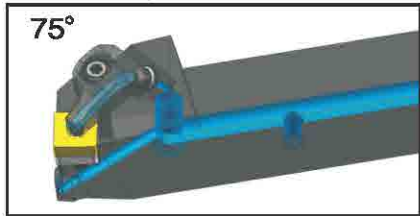
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高压内冷外圆车刀 External turning toolholders 外圆车刀

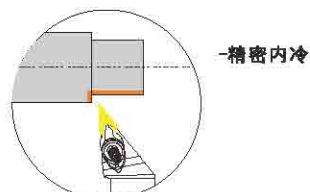
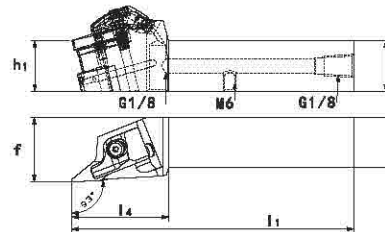
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DSBNR/L-P



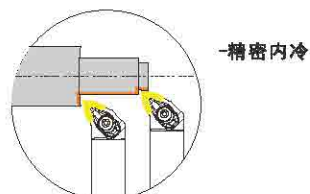
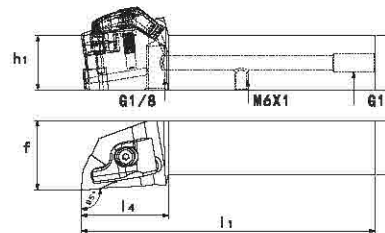
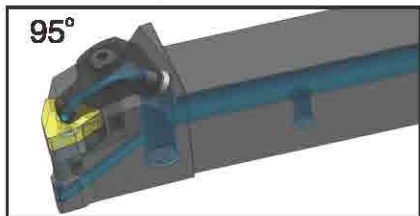
Type 型号	Dimension(mm) 基本尺寸						Applicable Inserts 使用的刀片	Shim 刀垫	Clamp 压板	Clamp screw 压板螺丝	Screw 刀垫螺钉	弹簧	Wrench 扳手	螺纹塞
	h=h1	b	b1	f	L1	L4								
DSBNR/L 2525X12-P	25	25	7	22	135	43.5	SN □□ 1204□□	DS12476	PK265R/L	5412-M521	L60 M4X10	φ7	T15	G1/8

DVJNR/L-P



Type 型号	Dimension(mm) 基本尺寸						Applicable Inserts 使用的刀片	Shim 刀垫	Clamp 压板	Clamp screw 压板螺丝	Screw 刀垫螺钉	弹簧	Wrench 扳手	螺纹塞
	h=h1	b	b1	f	L1	L4								
DVJNR/L 2020X16-P	20	20	4	25	125	48.5	VN □□ 1604□□	DV16320	PK261R/L	5412-M521	L60 M4X10	φ7	T15	G1/8
2525X16-P	25	25	0	32	140	48								

DWLNR/L-P



Type 型号	Dimension(mm) 基本尺寸						Applicable Inserts 使用的刀片	Shim 刀垫	Clamp 压板	Clamp screw 压板螺丝	Screw 刀垫螺钉	弹簧	Wrench 扳手	螺纹塞
	h=h1	b	b1	f	L1	L4								
DWLNR/L 2020X08-P	20	20	0	25	120	40	WN □□ 0804□□	DW08476	PK266R/L	5412-M521	L60 M4X10	φ7	T15	G1/8
2525X08-P	25	25	0	32	135	40								

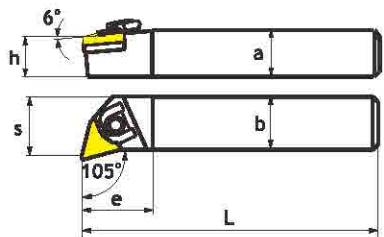
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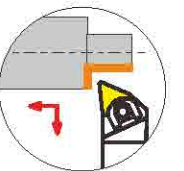
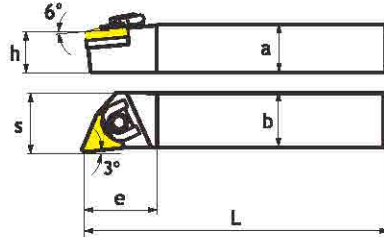
External turning toolholders 外圆车刀

WTQNR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Clamping screw 螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 中心柱	
		Stock 库存		a	b	L	h	s	e						
		R	L												
WTQNR/L	2020K16			20	20	125	20	30	27	TN□□ 1604□□	WM0525	MT 1603	S2,5 S4	WTL16	SZ 0515
	2525M16			25	25	150	25	35	27						
	3232P16			32	32	170	32	45	32						
	2525M22			25	25	150	25	38	36	TN□□ 2204□□		MT 2204	S3,S4	WTL 22	SZ 0618
	3232P22			32	32	170	32	45	36						

WTJNR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Clamping screw 螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 中心柱	
		Stock 库存		a	b	L	h	s	e						
		R	L												
WTJNR/L	1316H16			13	16	100	31	20	20	TN□□ 1604□□	WM0525	MT 1603	S2.5 S4	WTL16	SZ 0515
	1616H16			16	16	100	31	22	32						
	2020K16			20	20	125	31	25	32						
	2525M16			25	25	150	31	32	32						
	3232P16			32	32	170	31	39	36						
	2525M22			25	25	150	25	32	38	TN□□ 2204□□		MT 2204	S3,S4	WTL 22	SZ 0618
	3232P22			32	32	170	32	39	38						

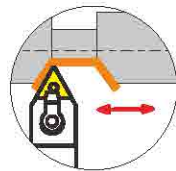
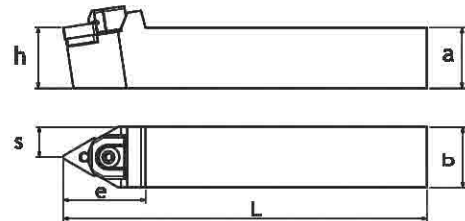
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外圆车刀 External turning toolholders

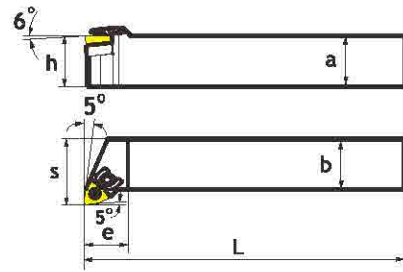
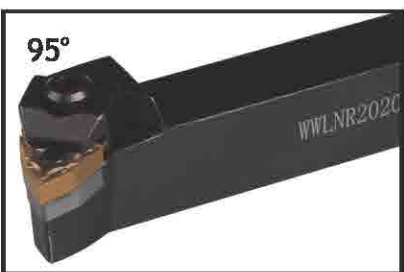


WTENN



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Clamping screw 螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 中心柱	
		Stock 库存		a	b	L	h	s	e						
		R	L												
WTENN	2020K16			20	20	125	20	10	34	TN00 160400	WM0525	MT 1603	S2.5 S4	WTL16	SZ 0515
	2525M16			25	25	150	25	12.5	33						
	3232P16			32	32	170	32	16	33						
	2525M22			25	25	150	25	12.5	33	TN00 220400		MT 2204	S3,S4	WTL22	SZ 0618
	3232P22			32	32	170	32	16	33						

WWLNR/L



Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Clamping screw 螺钉	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamping stud 中心柱	
		Stock 库存		a	b	L	h	s	e						
		R	L												
WWLNR/L	2020K08			20	20	125	25	27	32	WN□□ 0804□□	WM0525	MW 0804	S3 S4	WWL08	SZ 0618
	2525M08			25	25	150	32	32	32						
	3232P08			32	32	170	40	38	32						

★ 电话查询库存

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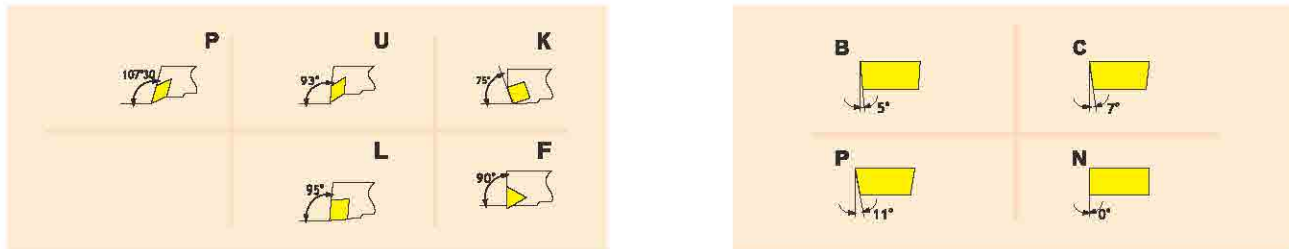
车削刀具 | TURNING TOOLS

内孔车刀 Internal turning toolholders 内孔车刀

记号 Symbol	A	E	C	S	X
刀杆类型 Type of shank	钢杆+油冷却孔 Steel Shank+ Oil Cooling Hole	硬质合金杆 +油冷却孔 Carbide Shank+ Oil Cooling Hole	硬质合金杆 Carbide Shank	钢杆 Steel Shank	使用特殊刀片 Special Insert Application

1. 刀杆形式 Tool holder type 2. 刀杆直径 Tool holder diameter

3. 刀杆长度 Tool length										4. 压装方式 Clamping system			5. 刀片形状 Insert shape			
100	125	150	160	180	200	250	300	350	400	M	P	S	C	R	T	W
H	K	M	N	Q	R	S	T	U	V	复合压装式 Top and hole clamping			D			



6. 刀头形状 Tool holder style				7. 刀片后角 Insert clearance angle		
L	N	R	09			
8. 切削方向 Cutting direction				9. 切削刃长 Cutting edge length		
R	L	D	T	C	S	V

制造商
命名选项

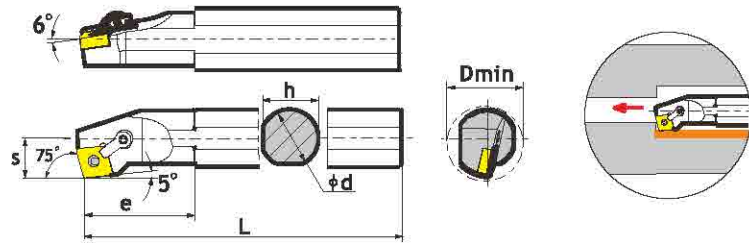
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车削刀具 | TURNING TOOLS



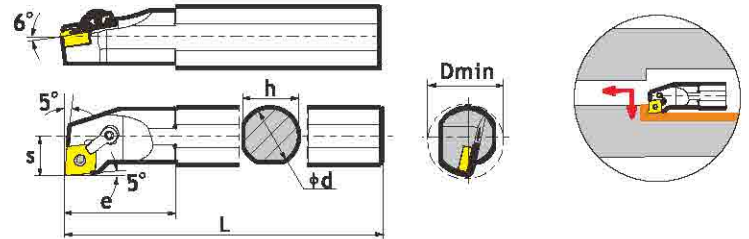
内孔车刀 Internal turning toolholders

MCKNR/L



Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手							
	Stock 库存		Dmin	Φd	h	L	s	e												
	R	L																		
S20Q-MCKNR/L12			26	20	18	180	14	35							CN□ 1204□	X	MSP 613	MCL1810	WS 061020	S2.5,S3
S25R-MCKNR/L12			32	25	23	200	16.5	35												
S32S-MCKNR/L12			40	32	30	250	22	50												
S40T-MCKNR/L12			50	40	38	300	26	55												
S50U-MCKNR/L12			60	50	48	350	30	60												

MCLNR/L



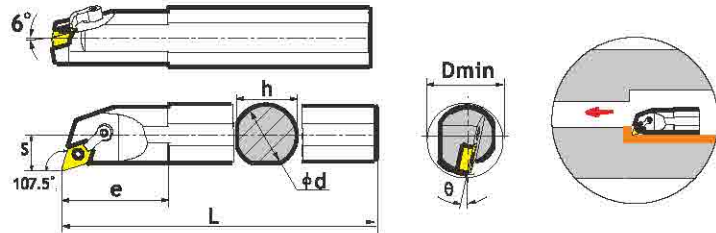
Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手							
	Stock 库存		Dmin	φd	h	L	s	e												
	R	L																		
S20Q-MCLNR/L12			26	20	18	180	13	40							CN □□ 1204□□	X	MSP 613	MCL1810	WS 061020	S2.5,S3
S25R-MCLNR/L12			32	25	23	200	16	40												
S32S-MCLNR/L12			40	32	30	250	20	50												
S40T-MCLNR/L12			50	40	37	300	26	55												
S50U-MCLNR/L12			60	50	48	350	31	70												



车削刀具 | TURNING TOOLS

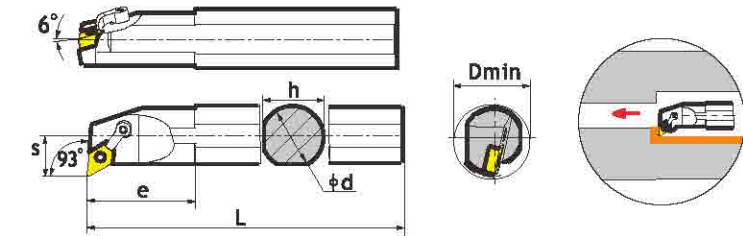
Internal turning toolholders 内孔车刀

MDQNR/L



Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手							
	Stock 库存		Dmin	φd	h	L	s	e												
	R	L																		
S20Q-MDQNR/L1504			26	20	18	180	13	40							DN□□ 1504□□	X	MSP613	MCL1810	WS 061020	S2.5,S3
S25R-MDQNR/L1504			32	25	23	200	17	45												
S32S-MDQNR/L1504			40	32	30	250	20	55												
S40T-MDQNR/L1504			50	40	38	300	24	55												
S32S-MDQNR/L1506			40	32	30	250	20	55	DN□□ 1506□□	MD1504	MSP617	MCL2114	WS061025	S3						
S40T-MDQNR/L1506			50	40	38	300	24	55												

MDUNR/L



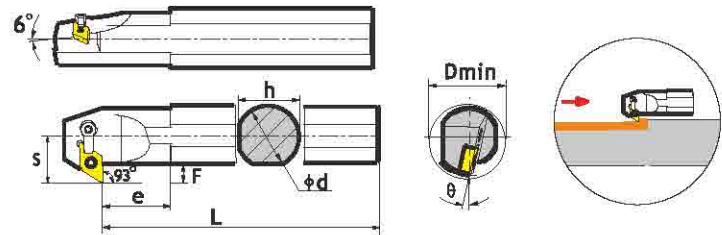
Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手	
	Stock 库存		Dmin	φd	h	L	s	e						
	R	L												
S20Q-MDUNR/L1504			28	20	18	180	17	40	DN□ 1504□	X	MSP613	MCL1810	WS 061020	S2.5,S3
S25R-MDUNR/L1504			32	25	24	200	19	40				MCL1814		
S32S-MDUNR/L1504			40	32	30	250	22	45						
S40T-MDUNR/L1504			50	40	37	300	26	55						
S32S-MDUNR/L1506			40	32	30	250	22	45	DN□ 1506□	MD1504	MSP617	MCL2114	WS061025	S3
S40T-MDUNR/L1506			50	40	37	300	26	55						

车削刀具 | TURNING TOOLS



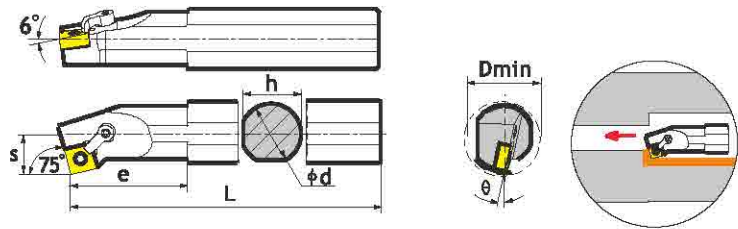
内孔车刀 Internal turning toolholders

MDZNR/L



Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手	
	Stock 库存		Dmin	φd	h	L	s	e	F						
	R	L													
S25R-MDZNR/L1504			36	25	23	200	22	35	11	DN□□ 1504□□	X	MSP613	MCL1814	WS061025	S2.5,S3
S32S-MDZNR/L1504			43	32	30	250	26	40	12		MD1504	MSP617			
S40T-MDZNR/L1504			50	40	37	300	29	50	11.5			MSP619			
S32S-MDZNR/L1506			43	32	30	250	26	40	12	DN□□ 1506□□					
S40T-MDZNR/L1506			50	40	37	300	29	50	11.5						

MSKNR/L



Type 型号	Dimension(mm) 基本尺寸									Applicable inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手						
	Stock 库存		Dmin	φd	h	L	s	α°	e												
	R	L																			
S20Q-MSKNR/L12			26	20	18	180	13	15°	31							SN□□ 1204□□	X	MSP613	MCL1810	WS081020	S2.5,S3
S25R-MSKNR/L12			32	25	23	200	17	12°	35												
S32S-MSKNR/L12			40	32	30	250	22	17°	40			MCL1814	WS081025								
S40T-MSKNR/L12			50	40	37	300	27	15°	50												

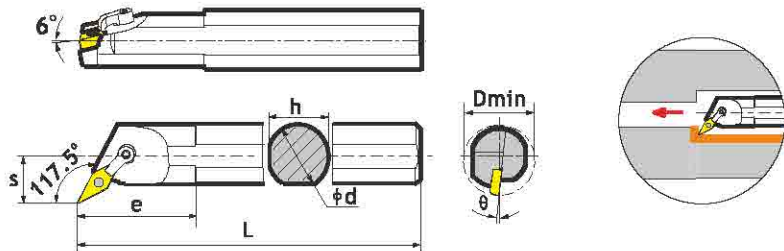
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车削刀具 | TURNING TOOLS

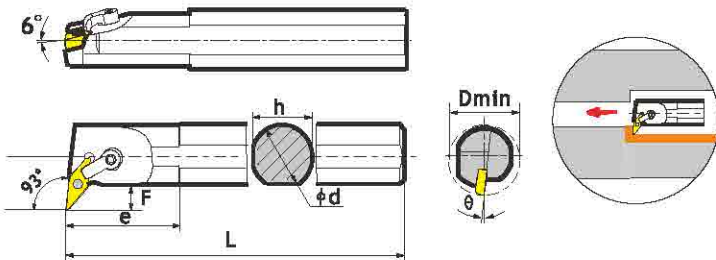
Internal turning toolholders 内孔车刀

MVQNR/L



Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手		
	Stock 库存		Dmin	φd	h	L	s	ε°	e							
	R	L														
S25R-MVQNR/L16			32	25	23	200	17	12°	40	VN□□ 1604□□	X	MSP510	MCL1814	WS061025	S2,S3	
S32S-MVQNR/L16			42	32	30	250	22	17°	40							
S40T-MVQNR/L16			50	40	37	300	27	15°	50			MV 1603	MSP513			MCL2414

MVUNR/L



Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手	
	Stock 库存		Dmin	φd	h	L	s	e	F						
	R	L													
S25R-MVUNR/L16			36	25	23	200	20	40	8						
S32S-MVUNR/L16			42	32	30	250	23	40	8						
S40T-MVUNR/L16			50	40	37	300	27	55	10		MV 1603	MSP513			

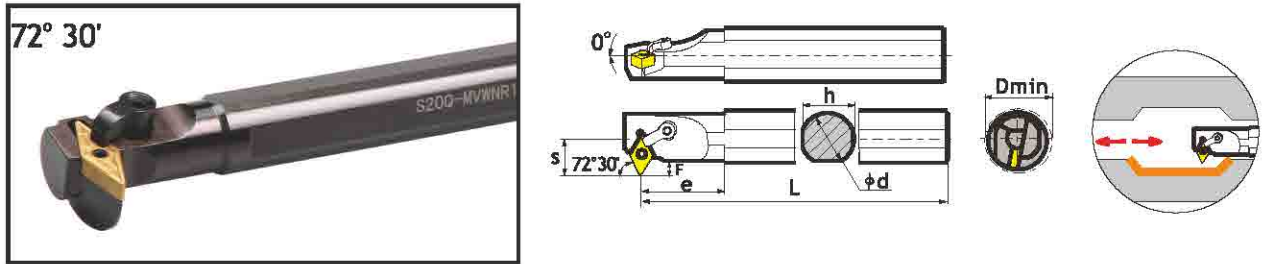
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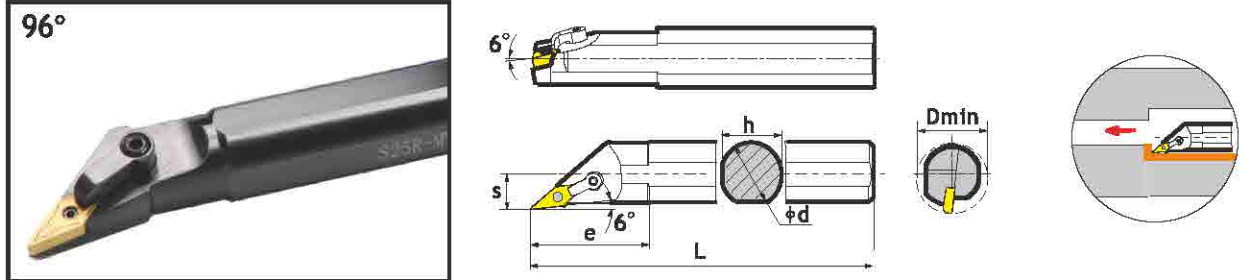
内孔车刀 Internal turning toolholders

MVWNR/L



Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手	
	Stock 库存		Dmin	φd	h	L	s	e	F						
	R	L													
S25R-MVWNR/L16			36	25	23	200	22	35	10						
S32S-MVWNR/L16			48	32	30	250	25	40	10	MV 1603	MSP513				
S40T-MVWNR/L16			56	40	37	300	29	45	11						

MXNR/L



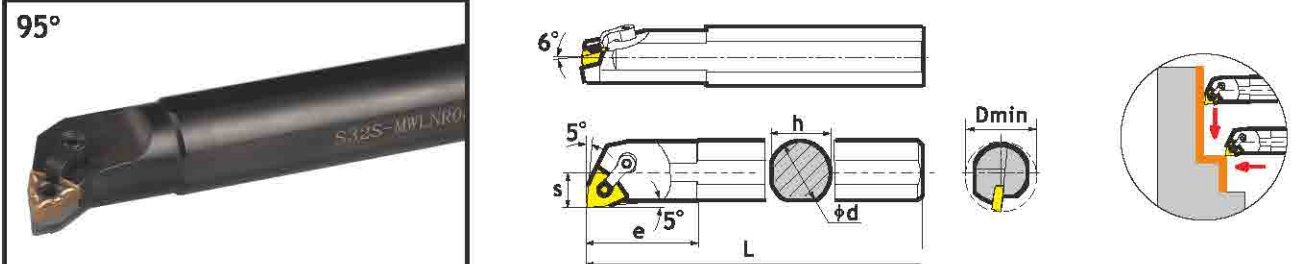
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	Stock 库存		Dmin	Φd	h	L	s	e						
	R	L												
S25R-MVXNR/L16			32	25	23	200	17	55						
S32S-MVXNR/L16			42	32	30	250	21	60	MV 1603	MSP513				
S40T-MVXNR/L16			50	40	38	300	25	68						



车削刀具 | TURNING TOOLS

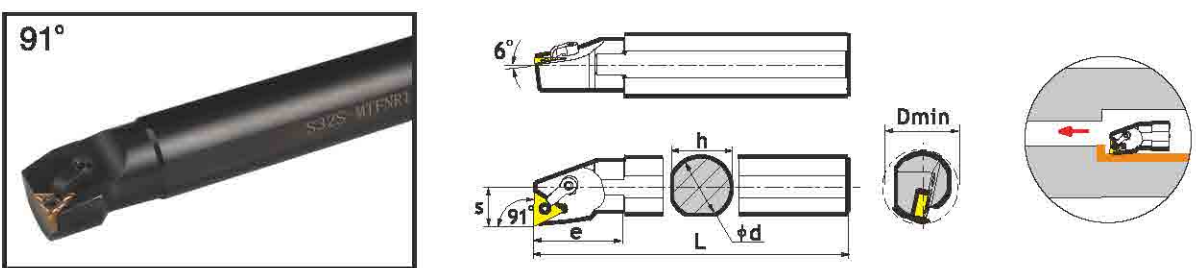
Internal turning toolholders 内孔车刀

MWLNR/L



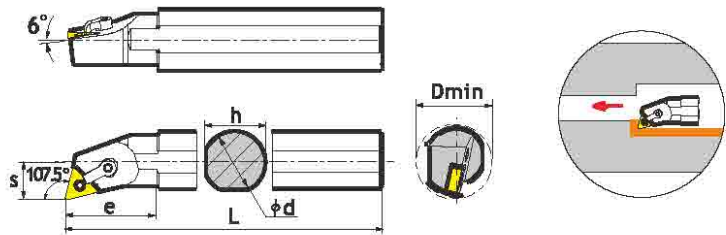
Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手		
															
	Stock 库存		Dmin	φd	h	L	s	e	WN□□ 0804□□	X	MSP613	MCL1810	WS061020	S2.5,S3	
R	L	MSP617									MCL1814	WS061025	S3		
S20Q-MWLNR/L08			25	20	18	180	14.5	36		WN□□ 0804□□	X	MSP613	MCL1810	WS061020	S2.5,S3
S25R-MWLNR/L08			32	25	23	200	17	40				MW 0804	MSP617	MCL1814	WS061025
S32S-MWLNR/L08			41	32	30	250	22	50							
S40T-MWLNR/L08			50	40	37	300	27	55							

MTFNR/L



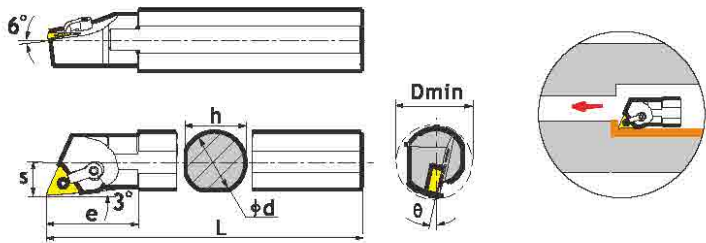
Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手							
	Stock 库存		Dmin	φd	h	L	s	e												
	R	L																		
S20Q-MTFNR/L16			25	20	18	180	13	35							TN□□ 1604□□	X	MSP510	MCL1810	WS061020	S2,S3
S25R-MTFNR/L16			32	25	23	200	16	40												
S32S-MTFNR/L16			40	32	30	250	20	45	MT 1603	MSP513	MCL1814	WS061025								
S40T-MTFNR/L16			50	40	37	300	25	50												

MTQNR/L



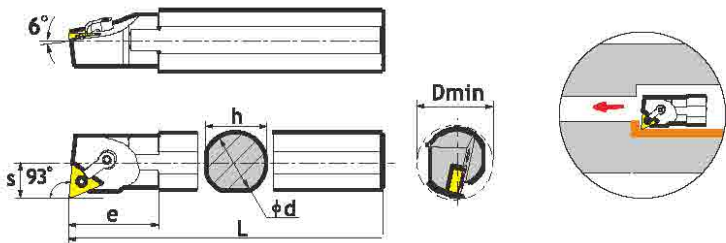
Type 型号	Dimension(mm) 基本尺寸							Applicable inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手
													
	Stock 库存	Dmin	φd	h	L	s	e	TN□□ 1604□□	X	MSP510	MCL1810	WS061020	S2,S3
R	L												
S20Q-MTQNR/L16			25	20	18	180	14		35				
S25R-MTQNR/L16			32	25	23	200	18		35				
S32S-MTQNR/L16			40	32	30	250	21	40					
S40T-MTQNR/L16			50	40	37	300	25	50					

MTJNR/L



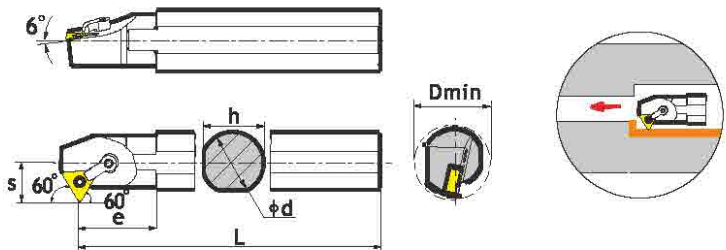
Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手	
	Stock 库存		Dmin	φd	h	L	s	e						
	R	L												
S25R-MTJNR/L16			32	25	23	200	15	40	TN□□ 1604□□	X	MSP510			S2,S3
S32S-MTJNR/L16			40	32	30	250	18	45						
S40T-MTJNR/L16			50	40	37	300	24	55		MT 1603	MSP513	MCL1814	WS061025	

MTUNR/L



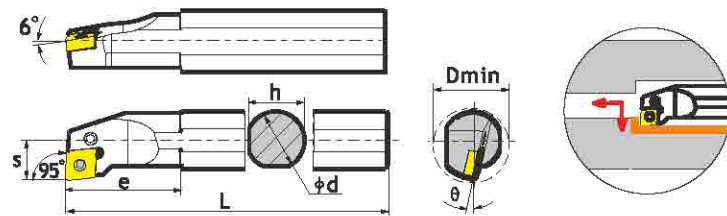
Type 型号	Dimension(mm) 基本尺寸							Applicable inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手	
	Stock 库存		Dmin	φd	h	L	s	e						
	R	L												
S20Q-MTUNR/L16			25	20	18	180	13	31	TN□□ 1604□□	X	MSP510	MCL1810	WS061020	S2,S3
S25R-MTUNR/L16			32	25	23	200	17	35						
S32S-MTUNR/L16			40	32	30	250	22	40		MT 1603	MSP513	MCL1814	WS061025	
S40T-MTUNR/L16			50	40	37	300	23	50						

MTWNR/L



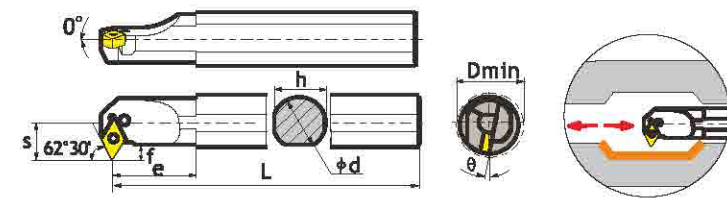
Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Clamping stud 销钉	Clamp 压板	Clamping screw 双头螺钉	Wrench 扳手	
	Stock 库存		Dmin	φd	h	L	s	e						
	R	L												
S20Q-MTWNR/L16			27	20	18	180	15	31	TN□□ 1604□□	X	MSP510	MCL1810	WS061020	S2,S3
S25R-MTWNR/L16			32	25	23	200	17	35						
S32S-MTWNR/L16			40	32	30	250	22	42		MT 1603	MSP513	MCL1814	WS061025	
S40T-MTWNR/L16			50	40	38	300	27	50						

PCLNR/L



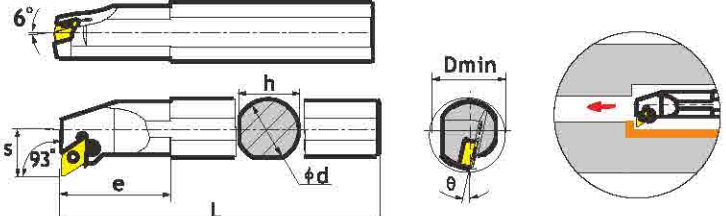
Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	Lever 杠杆	Shim 刀垫	Shim pin 垫档	
	Stock 库存		Dmin	φd	h	L	s	e°	e						
	R	L													
S16Q-PCLNR/L09			20	16	15	180	10	-12°	30	CN00 090300	VHX0509	S2	LV3C	—	—
S20Q-PCLNR/L09			25	20	18	180	12	-11°	30						
S25R-PCLNR/L09			32	25	23	200	15	-10°	35						
S20Q-PCLNR/L12			25	20	18	180	13	-11°	35	CN00 120400	VHX0613	S2.5	LV4A	—	—
S25R-PCLNR/L12			32	25	23	200	15	12°	40						
S32S-PCLNR/L12			44	32	30	250	22	-10°	50						
S40T-PCLNR/L12			54	40	37	300	24	-10°	55						
S50U-PCLNR/L12			63	50	47	350	27	-10°	58	VHX0821	S3	LV4	PC12318	SP4	
S50U-PCLNR/L19			63	50	47	350	32	-10°	70						

PDSNR/L



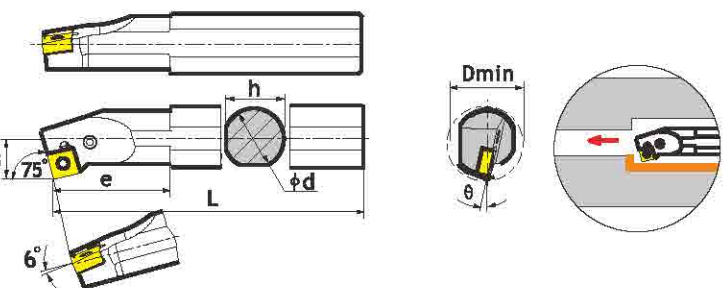
Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	Lever 杠杆	Shim 刀垫	Shim pin 垫档	
	Stock 库存		Dmin	φd	h	L	s	e	f						
	R	L													
S32S-PDSNR/L15			40	32	30	250	23.5	45	9	DN ₀₀ 1506 ₀₀	VHX0821	S3	LV4B	PD15318	SP4
S40T-PDSNR/L15			50	40	37	300	28.5	43	11						
S32S-PDSNR/L15-3			40	32	30	250	23.5	45	9	DN ₀₀ 1504 ₀₀	VHX0821	S3	LV4	PD15318	SP4
S40T-PDSNR/L15-3			50	40	37	300	28.5	43	11						

PDUNR/L



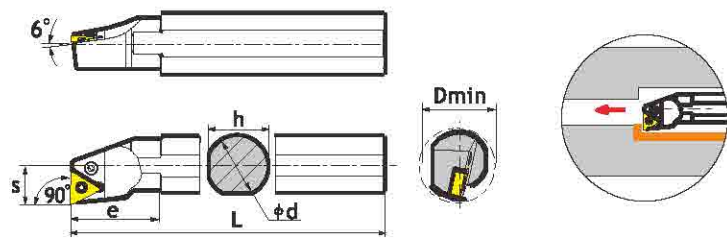
Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	Lever 杠杆	Shim 刀垫	Shim pin 垫档		
	Stock 库存		Dmin	φd	h	L	s	θ°	e							
	R	L														
S20Q-PDUNR/L 11			25	20	18	180	13	-16°	30	DN00 110400	VHX0512	S2	LV3D	-	-	
S25R-PDUNR/L 11			32	25	23	200	17	-13°	35							
S32S-PDUNR/L 11			40	32	30	250	22	-16°	40	DN00 150600	VHX0817	S2.5	LV3	PD11270	SP3	
S32S-PDUNR/L 15			40	32	30	250	22	-16°	50							
S40T-PDUNR/L 15			50	40	37	300	27	-11°	50	DN00 150400	VHX0821	S3	LV4B	PD15318	SP4	
S32S-PDUNR/L 15-3			40	32	30	250	22	-16°	50							
S40T-PDUNR/L 15-3			50	40	37	300	27	-11°	50							

PSKNR/L



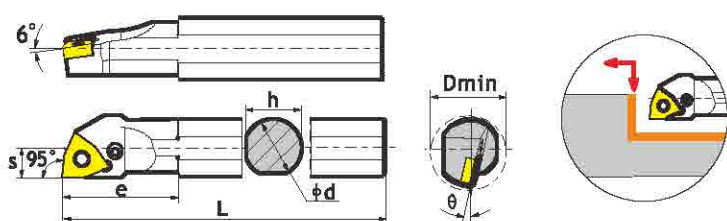
Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	Lever 杠杆	Shim 刀垫	Shim pin 垫档	
	Stock 库存		Dmin	φd	h	L	s	α°	e						
	R	L													
S25R-PSKNR/L 12			32	25	23	200	17	-12°	42						
S32S-PSKNR/L 12			44	32	30	250	22	-10°	45						
S40T-PSKNR/L 12			54	40	37	300	27	-10°	50		VHX0821	S3	LV4	PS12318	SP4

PTFNR/L



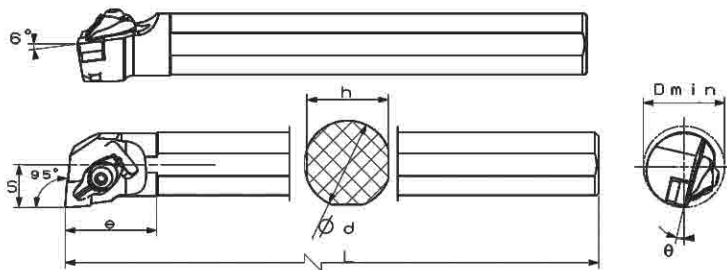
Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	Lever 杠杆	Shim 刀垫	Shim pin 垫档
	Stock 库存												
	R	L	Dmin	φd	h	L	s e						
S16Q-PTFNR/L 11			20	16	15	180	11 28	TN□□ 1103□□	VHX0509	S2	LV2	—	—
S20Q-PTFNR/L 11			25	20	18	180	13 31						
S25R-PTFNR/L 11			32	25	23	200	17 35	TN□□ 1604□□	VHX0512	S2	LV3B	—	—
S25R-PTFNR/L 16			32	25	23	200	17 42						
S32S-PTFNR/L 16			44	32	30	250	22 50						
S40T-PTFNR/L 16			54	40	37	300	27 55		VHX0613	S2.5	LV3	PT16476	SP3

PWLNRL



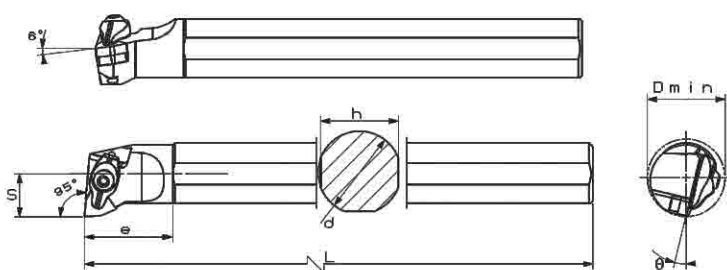
Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	Lever 杠杆	Shim 刀垫	Shim pin 垫档
	Stock 库存												
	R	L	Dmin	φd	h	L	s e						
S16Q-PWLNRL06			20	16	15	180	11 -13° 25	WN□□ 0604□□	VHX0512	S2	LV3B	—	—
S20Q-PWLNRL06			25	20	18	180	13 -13° 32						
S25R-PWLNRL06			32	25	23	200	17 -13° 35	WN□□ 0804□□	VHX0613	S2.5	LV4A	—	—
S20Q-PWLNRL08			25	20	18	180	13 -13° 32						
S25R-PWLNRL08			32	25	23	200	17 -13° 45						
S32S-PWLNRL08			40	32	30	250	22 -13° 50						
S40T-PWLNRL08			50	40	42	300	30 -13° 55		VHX0821	S3	LV4	PW 08318	SP 4

DCLNR/L



Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	Screw 螺钉
	Stock 库存												
	R	L	Dmin	φd	h	L	s e						
S25R-DCLNR/L 12-D			32	25	23	200	17 13 45	CN □□ 1204□□	MC1203	S3, T15	DML4	DM 0520	L60 M4*8.4
S32S-DCLNR/L 12			40	32	30	250	21 13 45		MC 1204	S4, S3	DCL2612	DM 0625	DSP 0612
S40T-DCLNR/L 12			50	40	37	300	25 12 50						
S50U-DCLNR/L 12			60	50	47	350	32 12 55						

DWLNRL



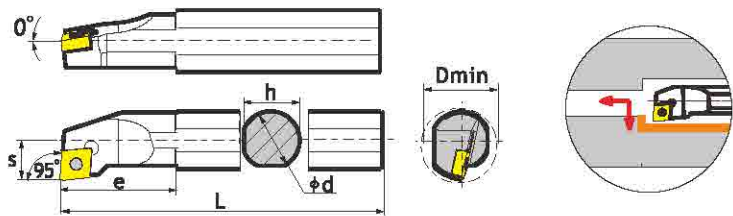
Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Shim 刀垫	Wrench 扳手	Clamp 压板	Clamp screw 压板螺丝	Screw 螺钉
	Stock 库存												
	R	L	Dmin	φd	h	L	s e						
S25R-DWLNRL 08-D			32	25	23	200	17 13 40	WN□□ 0804□□	MW 0803	S3, T15	DML4	DM 0520	L60 M4*8.4
S32S-DWLNRL 08			40	32	30	250	22 13 45		MW 0804	S4, S3	DCL2612	DM 0625	DSP 0612
S40T-DWLNRL 08			50	40	37	300	24 12 50						
S50U-DWLNRL 08			60	50	47	350	29 12 55						

车削刀具 | TURNING TOOLS



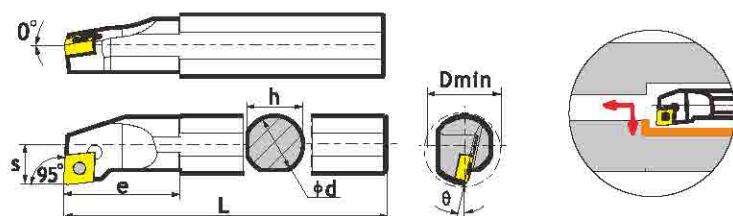
内孔车刀 Internal turning toolholders

SCLCR/L



Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手			
	Stock库存		Dmin	φd	h	L	s	e						
	R	L												
S07K-SCLCR/L 06			9	7	6	125	4.6	15				CC□T 0602□□	L60M2.5X5	T08
S08K-SCLCR/L 06			10	8	7	125	4.5	14						
S10K-SCLCR/L 06			12	10	9	125	6	17						
S12M-SCLCR/L 06			16	12	11	150	7	17						
S12M-SCLCR/L 09			16	12	11	150	8	25	CC□T 09T3□□	L60M4X8	T15			
S16Q-SCLCR/L 09			20	16	15	180	9	27						
S20Q-SCLCR/L 09			25	20	18	180	11	28						
S25R-SCLCR/L 09			32	25	23	200	14	35						
S25R-SCLCR/L 12			32	25	23	200	17	38	CC□T 1204□□	L60M5X12	T20			
S32S-SCLCR/L 12			36	32	30	250	18	45						
S40T-SCLCR/L 12			50	40	37	300	27	60						

SCLCR/L-H



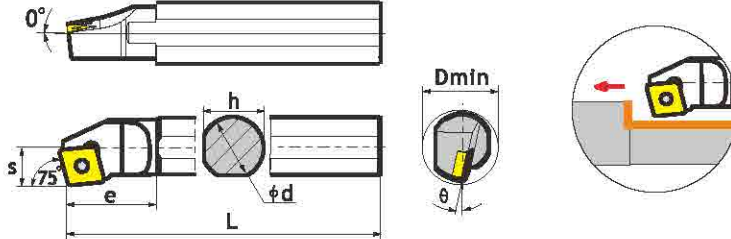
Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
	Stock库存		Dmin	φd	h	L	s	e°	e			
	R	L										
S08K-SCLCR/L 06H09			9	8	7	125	4.3	-15°	15			
S10K-SCLCR/L 06H11			11	10	9	125	5.5	-13°	16			
S12M-SCLCR/L 06H13			13	12	11	150	6.5	-10°	17			
S16Q-SCLCR/L 09H17			17	16	15	180	8.5	-12°	27	CCoT 09T3□□	L60M4X8	T15



车削刀具 | TURNING TOOLS

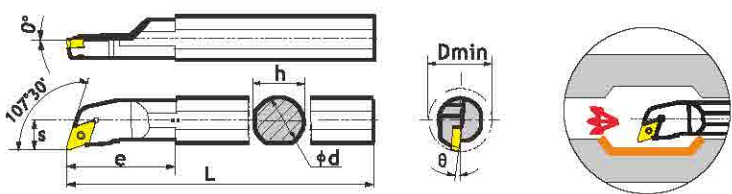
Internal turning toolholders 内孔车刀

SCKCR/L



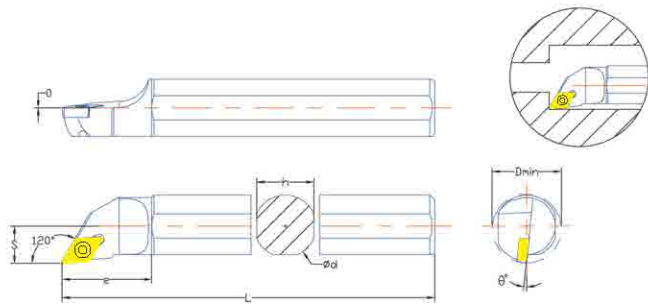
Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
	Stock 库存		Dmin	φd	h	L	s	θ°	e			
	R	L										
S08K-SCKCR/L06			10	8	7.5	125	5.5	13°	15	CC□ T 0602□□	L60M2.5X5	T08
S10K-SCKCR/L06			13	10	9	125	7	12°	15			
S12M-SCKCR/L06			16	12	11	150	8	10°	20			
S12M-SCKCR/L09			16	12	11	150	8	12°	20	CC□ T 09T3□□	L60M4X8	T15
S16Q-SCKCR/L09			20	16	15	180	10	10°	25			
S20Q-SCKCR/L09			24	20	19	180	13	8°	30			
S25R-SCKCR/L09			31	25	24	200	16	8°	35			

SDQCR/L



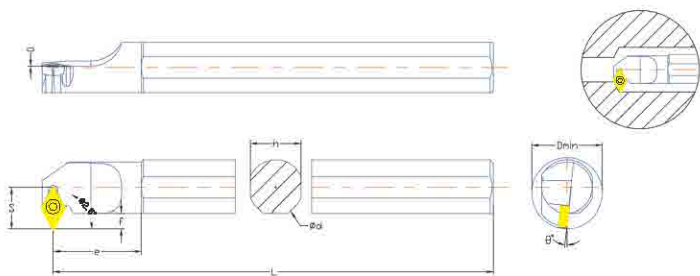
Type 型号	Dimension(mm) 基本尺寸									Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手			
	Stock 库存		Dmin	φd	h	L	s	θ°	e						
	R	L													
S08K-SDQCR/L07			10	8	7	125	6	-8°					DCoT 0702 ₀₀₀	L60M2.5X5	T08
S10K-SDQCR/L 07			13	10	9	125	7	-8°	20						
S12M-SDQCR/L 07			16	12	11	150	9	-8°	22						
S16Q-SDQCR/L 07			20	16	15	180	11	-6°	27						
S20Q-SDQCR/L 11			25	20	18	180	13	-6°	35	DCoT 11T3 ₀₀₀	L60M4X8	T15			
S25R-SDQCR/L 11			32	25	23	200	17	-6°	38						

SDXCR/L



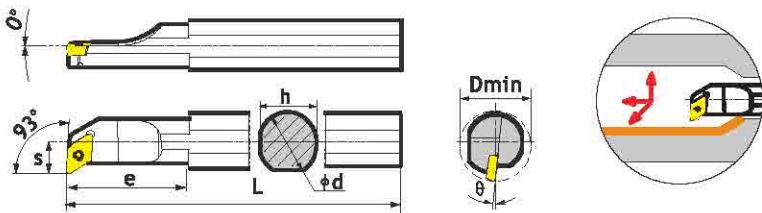
Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
	Stock 库存		Dmin	φd	h	L	s	θ°	e			
	R	L										
S10K-SDXCR/L 07			13	10	9	125	7	-8°	18			
S12M-SDXCR/L 07			16	12	11	150	8	-8°	20			
S16Q-SDXCR/L 07			20	16	15	180	10	-6°	25			
S20Q-SDXCR/L 11			25	20	18	180	13	-6°	33	DC□T 11T3□□	L60M4X8	T15
S25R-SDXCR/L 11			32	25	23	200	16	-6°	32			

SDWCR/L



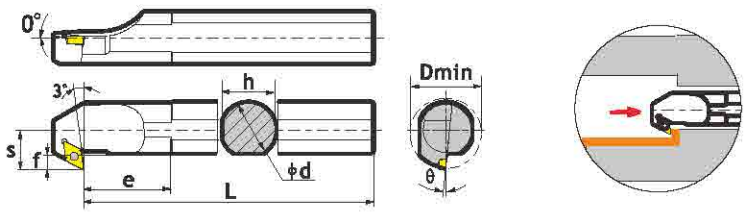
Type 型号	Dimension(mm) 基本尺寸										Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存		Dmin	φd	h	L	s	θ°	e	f			
	R	L											
S12M-SDWCR/L 07			19	12	11	125	11	-8°	15	5.5			
S16Q-SDWCR/L 07			23	16	15	180	12.5	-8°	15	5			
S20Q-SDWCR/L 07			27	20	19	180	14.5	-8°	22	5.5			
S20Q-SDWCR/L 11			27	20	19	180	14.5	-6°	25	6	DC□T 11T3□□	L60M4X8	T15
S25R-SDWCR/L 11			32	25	24	200	18	-6°	25	7			
S32S-SDWCR/L 11			40	32	30	250	21.5	-6°	40	6.5			

SDUCR/L



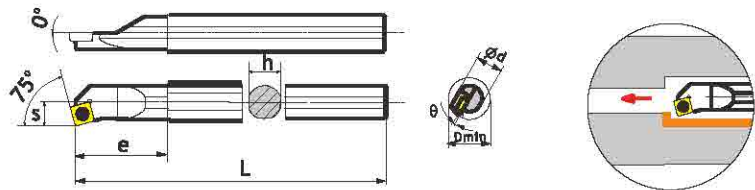
Type 型号	Dimension(mm) 基本尺寸										Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存		Dmin	φd	h	L	s	θ°	e	f			
	R	L											
S08K-SDUCR/L07			13	08	7.5	125	8	-8°		4			
S10K-SDUCR/L 07			13	10	9	125	7.7	-8°		3			
S12M-SDUCR/L 07			16	12	11	150	8.5	-8°	22	3			
S16Q-SDUCR/L 07			20	16	15	180	11	-6°	27	3.5			
S20Q-SDUCR/L 11			25	20	18	180	14.5	-6°	30	5.5			
S25R-SDUCR/L 11			32	25	23	200	18.5	-6°	35	7			
											DC□ T0702□□	L60M2.5X5	T08
											DC□ T11T3□□	L60M4X8	T15

SDZCR/L



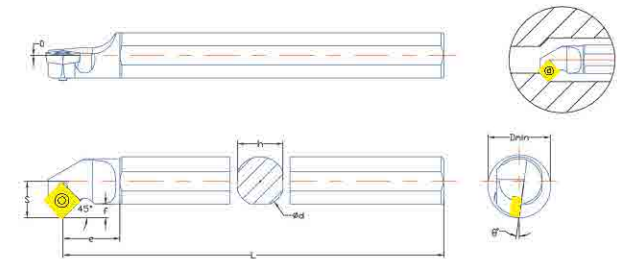
Type 型号	Dimension(mm) 基本尺寸									Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
	Stock 库存		Dmin	φd	h	L	s	θ°	e	f			
	R	L											
S20Q-SDZCR/L11			27	20	18	180	16	-6°	20	7.5			
S25R-SDZCR/L 11			33	25	23	200	19	-6°	30	7.5			
S32S-SDZCR/L 11			40	32	30	250	23	-6°	35	8.4			
S40T-SDZCR/L 11			50	40	37	300	28	-4°	50	9.4			

SSKCR/L



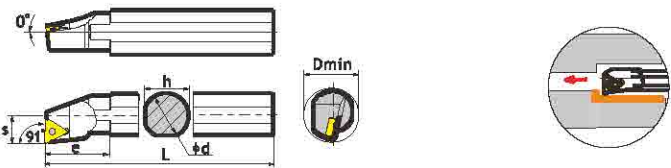
Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
	Stock 库存		Dmin	φd	h	L	s	θ°	e			
S12M-SSKCR/L 09			16	12	11	150	9	-10°	25			
S16Q-SSKCR/L 09			20	16	15	180	11	-11°	30			
S20Q-SSKCR/L 09			25	20	18	180	13	-6°	35	SC□ T 09T3□□	L60M4X8	T15
S25R-SSKCR/L 09			32	25	23	200	17	-8°	40			
S25R-SSKCR/L 12			32	25	23	200	17	-8°	40	SC□ T 1204□□	L60M5X12	T20
S32S-SSKCR/L 12			40	32	30	250	22	-10°	45			

SSSCR/L



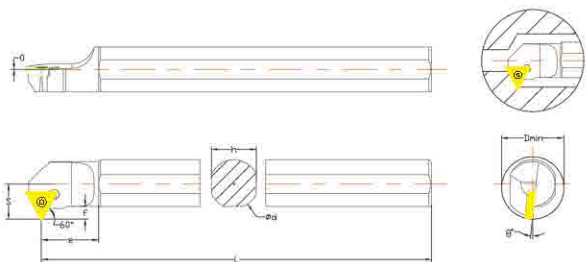
Type 型号	Dimension(mm) 基本尺寸										Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手			
	Stock 库存		Dmin	φd	h	L	s	θ°	e	f						
	R	L														
S12M-SSSCR/L 09			17	12	11	150	10	-10°	15	4.5				SC□ T 09T3□□	L60M4X8	T15
S16Q-SSSCR/L 09			22	16	15	180	13	-11°	25	5.5						
S20Q-SSSCR/L 09			25	20	18	180	15	-6°	30	6						
S25R-SSSCR/L 09			32	25	23	200	17	-8°	35	5.5						
S25R-SSSCR/L 12			32	25	23	200	17	-8°	35	5.5	SC□ T 1204□□	L60M5X12	T20			
S32S-SSSCR/L 12			40	32	30	250	22	-10°	40	7						

STFCR/L



Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存		Dmin	φd	h	L	s	e			
	R	L									
S08K-STFCR/L09			10	08	7	125	5.5	8			
S10K-STFCR/L09			12	10	9	125	6.8	10			
S12M-STFCR/L09			16	12	11	150	8	10			
S12M-STFCR/L11			14	12	11	150	6.5	25	TC□ T 1102□□	L60M2.5X5	T08
S16Q-STFCR/L 11			18	16	15	180	9	25			
S20Q-STFCR/L 11			25	20	18	180	11	25			
S25R-STFCR/L 16			32	25	23	200	17	40	TC□ T 16T3□□	L60M4X8	T15
S32S-STFCR/L 16			36	32	30	250	18	50			
S40T-STFCR/L 16			50	40	37	300	25	60			

STWCR/L



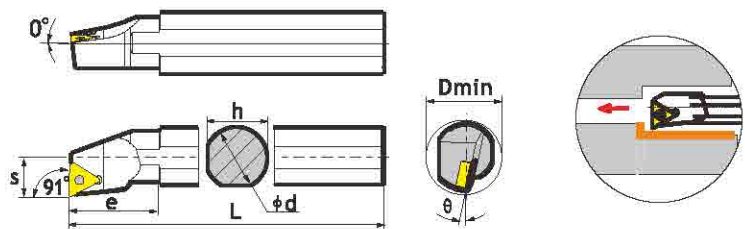
Type 型号	Dimension(mm) 基本尺寸									Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手			
	Stock 库存		Dmin	φd	h	L	s	6°	e						
	R	L													
S10K-STWCR/L 11			14	10	9	125	8	-10°	14				TC□ T 1102□□	L60M2.5X5	T08
S12M-STWCR/L 11			16	12	11	150	9	-13°	25						
S16Q-STWCR/L 11			20	16	15	180	11	-10°	30						
S20Q-STWCR/L 11			25	20	19	180	13	-6°	30						
S25R-STWCR/L 11			32	25	24	200	17	-6°	35						
S20Q-STWCR/L 16			25	20	19	180	14.5	-3°	36	TC□ T 16T3□□	L60M4X8	T15			
S25R-STWCR/L 16			32	25	24	200	17	-6°	49						
S32S-STWCR/L 16			39	32	30	250	22	-10°	50						
S40T-STWCR/L 16			50	40	37	300	25	-8°	50						

车削刀具 | TURNING TOOLS



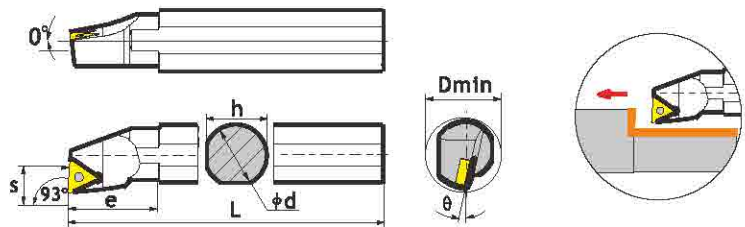
内孔车刀 Internal turning toolholders

STFPR/L



Type 型号	Dimension(mm) 基本尺寸									Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存		Dmin	φd	h	L	s	θ°	e			
	R	L										
S08K-STFPR/L09			10	08	7	125	5	-10°	14			
S10K-STFPR/L11H11			11	10	9	125	5.5	-13°		TP□ T 1103□□ (Zocot)		
S12M-STFPR/L 11H13			13	12	11	150	6.8	-10°				
S16Q-STFPR/L 11H17			17	16	15	180	8.8	-6°				

STUCR/L



Type 型号	Dimension(mm) 基本尺寸									Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存	R	L	Dmin	φd	h	L	s	θ°			
S08K-STUCR/L09				11	08	7	125	5.5	-15°	TC T 0902□□	L60M2.2X6	T06
S08K-STUCR/L09-A16				11	16	15	125	5.5	-15°			
S10K-STUCR/L09				13	10	9	125	6	-13°			
S10K-STUCR/L09-A16				13	16	15	125	7	-13°			
S10K-STUCR/L11				13	10	9	125	7	-12°	TC T 1102□□	L60M2.5X5	T08
S10K-STUCR/L11-A16				16	16	15	125	7	-12°			
S12M-STUCR/L11				16	12	11	150	7	-10°			
S12M-STUCR/L11-A16				16	16	15	150	7	-10°			
S16Q-STUCR/L11				20	16	15	180	9	-8°	TC T 16T3□□	L60M4X8	T15
S20Q-STUCR/L11				25	20	19	180	11	-6°			
S25R-STUCR/L11				31	25	24	200	15	-4°			
S20Q-STUCR/L16				25	20	19	180	13	-8°			
S25R-STUCR/L16				31	25	24	200	17	-6°			
S32S-STUCR/L16				39	32	30	250	18	-4°			
S40T-STUCR/L16				50	40	38	300	25	-2°			

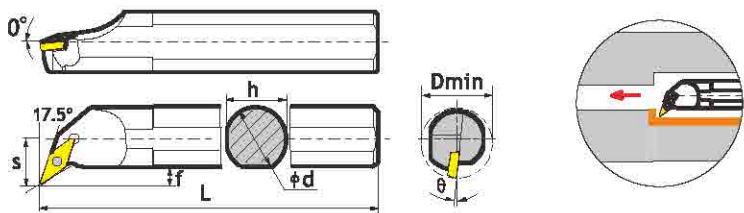
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车削刀具 | TURNING TOOLS

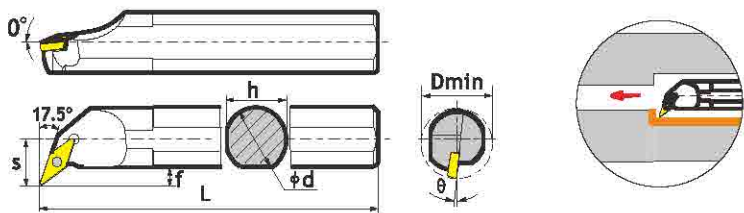
Internal turning toolholders 内孔车刀

SVQCR/L



Type 型号	Dimension(mm) 基本尺寸										Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存		Dmin	φd	h	L	s	θ°	e	f			
	R	L											
S20Q-SVQCR/L16			27	20	18	180	15	-8°	40	6.0			
S25R-SVQCR/L16			32	25	23	200	18.5	-8°	45	6.9			
S32S-SVQCR/L 16			40	32	30	250	22	-8°	56	8.4			
S40T-SVQCR/L 16			50	40	37	300	27	-8°	64	9.4			

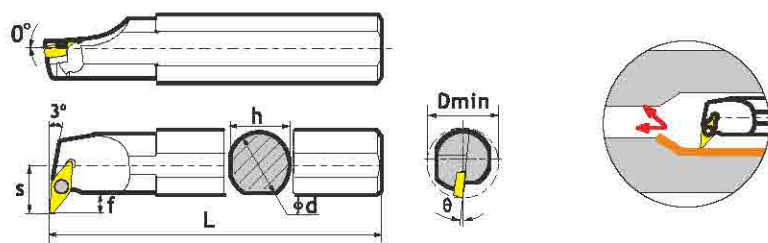
SVQBR/L



Type 型号	Dimension(mm) 基本尺寸										Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存		Dmin	φd	h	L	s	θ°	e	f			
	R	L											
S20Q-SVQBR/L16			27	20	18	180	15	-8°	40	6.0			
S25R-SVQBR/L16			32	25	23	200	18.5	-8°	45	6.9			
S32S-SVQBR/L 16			40	32	30	250	22	-8°	56	8.4			
S40T-SVQBR/L 16			50	40	37	300	27	-8°	64	9.4			

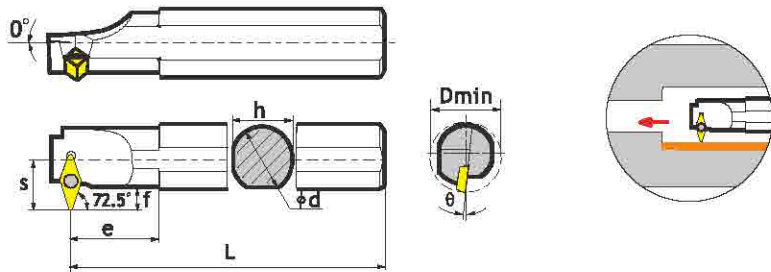
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SVUCR/L



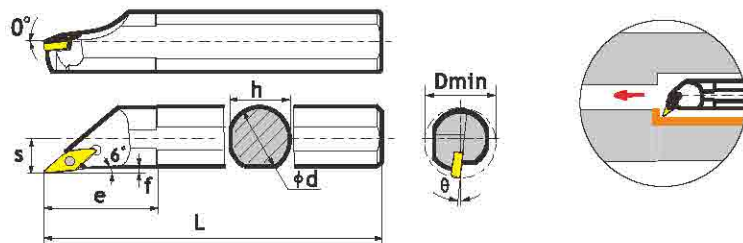
Type 型号	Dimension(mm) 基本尺寸									Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存		Dmin	φd	h	L	s	e	f			
	R	L										
S16Q-SVUCR/L11			22	16	15	180	13.5	24	6	VC□ T 1103□□	L60M2.5X5	T08
S20Q-SVUCR/L16			31	20	19	180	19	32	9.5			
S25R-SVUCR/L16			35	25	23	200	20	32	8.4			
S32S-SVUCR/L 16			42	32	30	250	22	49	8.4			
S40T-SVUCR/L 16			51	40	37	300	27	49	11			

SVWCR/L



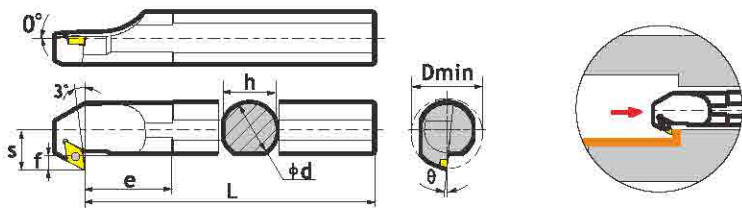
Type 型号	Dimension(mm) 基本尺寸									Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存		Dmin	φd	h	L	s	e	f			
	R	L										
S16Q-SVWCR/L11			25	16	15	180	14	25	6.9	VC□ T 1103□□	L60M2.5X5	T08
S20Q-SVWCR/L16			32	20	18	180	22	25	12.9			
S25R-SVWCR/L16			36	25	23	200	22	30	10	VC□ T 1604□□	L60M4X8	T15
S32S-SVWCR/L 16			45	32	30	250	27	42	12.2			
S40T-SVWCR/L 16			55	40	37	300	30	50	11			

SVXCR/L



Type 型号	Dimension(mm) 基本尺寸									Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存		Dmin	φd	h	L	s	e	f			
	R	L										
S16Q-SVXCR/L11			20	16	15	180	9.5	35	2	VC T 1103□□	L60M2.5X5	T08
S20Q-SVXCR/L16			25	20	18	180	13	40	4	VC T 1604□□	L60M4X8	T15
S25R-SVXCR/L16			32	25	23	200	14.5	40	3			
S32S-SVXCR/L 16			40	32	30	250	21	62	6			
S40T-SVXCR/L 16			50	40	37	300	24	62	5.5			

SVZCR/L



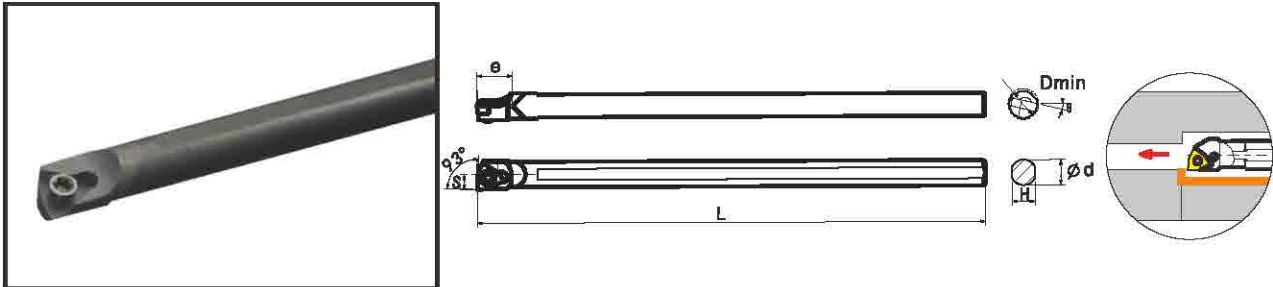
Type 型号	Dimension(mm) 基本尺寸									Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存		Dmin	φd	h	L	s	e	f			
	R	L										
S16Q-SVZCR/L 11			22	16	15	180	13.5	15	6.5	VC□ T 1103□□	L60M2.5X5	T08
S20Q-SVZCR/L 11			28	20	18	180	16	22	7.5			
S25R-SVZCR/L 16			34	25	23	200	21	30	10	VC□ T 1604□□	L60M4X8	T15
S32S-SVZCR/L 16			40	32	30	250	23	35	9			
S40T-SVZCR/L 16			50	40	37	300	29	40	11			

车削刀具 | TURNING TOOLS



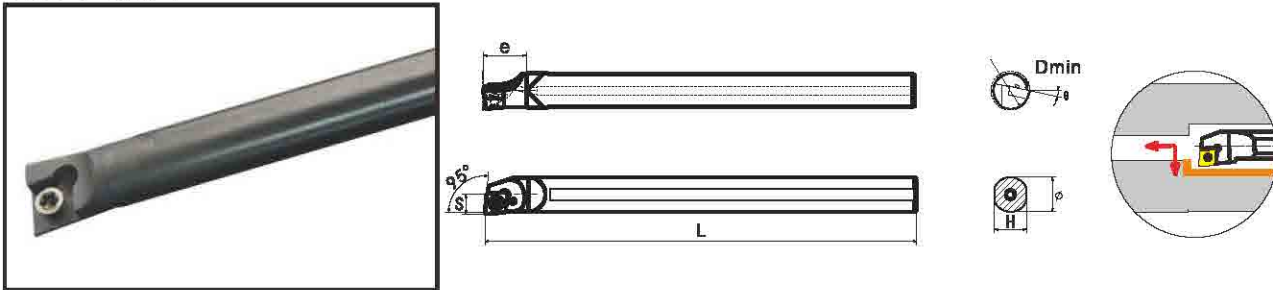
钨钢内孔车刀 Tungsten steel Internal Turning tools

SWUBR/L



Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
	Stock 库存		Dmin	φd	h	L	s	θ°	e			
	R	L										
C05H-SWUBR/L06			6	5	4.5	100	3	-13°	7	WB□T0601□	L60M2.0X4.3	T06
C06J-SWUBR/L06			7	6	5.5	110	3.5	-13°	7			

SCLCR/L



Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
	Stock 库存		Dmin	φd	h	L	s	θ°	e			
	R	L										
C07K-SCLCR/L06			10	7	6.5	125	4.5	-15°	8			
C08K-SCLCR/L06			10	8	7.5	125	5	-15°	8			
C10M-SCLCR/L06			12	10	9.5	150	6	-13°	14			
C12Q-SCLCR/L06			14	12	11	180	7	-10°	14			
C12Q-SCLCR/L09			16	12	11	180	8	-10°	14			
C14Q-SCLCR/L09			16	14	13	180	8	-12°	18			
C16R-SCLCR/L09			18	16	15	200	9	-12°	20			
C20S-SCLCR/L09			22	20	19	250	11	-8°	26			
C25T-SCLCR/L09			28	25	23	300	14	-6°	29			
CC-T0602□□										L60M2.5X5	T08	
CC-T09T3□□										L60M4X8	T15	

备注：钨钢抗震内孔刀杆我司可提供带内冷和不带内冷两种型号供客户选择
Note: Tungsten steel Anti-shaking Internal Turning tools with coolant hole or without coolant hole both can be offered.

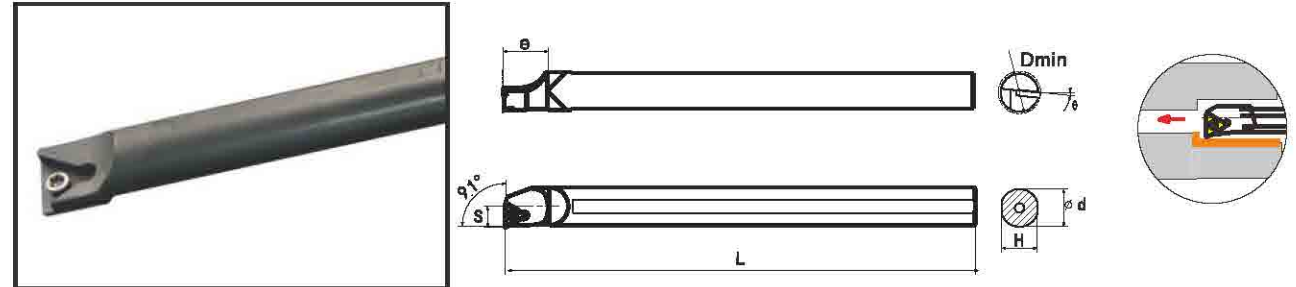
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车削刀具 | TURNING TOOLS

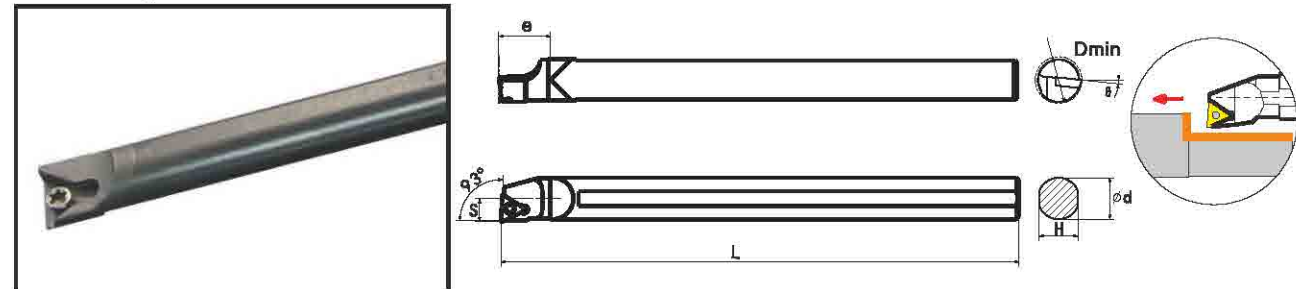
Tungsten steel Internal Turning tools 钨钢内孔车刀

STFCR/L



Type 型号	Dimension(mm) 基本尺寸									Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存		Dmin	φd	h	L	s	θ°	e			
	R	L										
C08K-STFCR/L09			10	8	7.5	125	5	-10	8			
C10M-STFCR/L09			12	10	9.5	150	6	-10	14			
C12Q-STFCR/L09			16	12	11	180	8	-5	14			
C12Q-STFCR/L11			16	12	11	180	8	-6	14	TC□T1102□□	L60M2.5X5.0	T08
C16R-STFCR/L11			18	16	15	200	9	-6	20			
C20S-STFCR/L11			25	20	19	250	12	-6	26			

STUPR/L



Type 型号	Dimension(mm) 基本尺寸									Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存		Dmin	φd	h	L	s	θ°	e			
	R	L										
C08K-STUPR/L09			11	8	7.5	125	5.5	-10	8			
C10M-STUPR/L09			13	10	9.5	150	6.5	-8	14			
C12Q-STUPR/L09			16	12	11	180	7.5	-6	14			
C12Q-STUPR/L11			16	12	11	180	7.5	-6	14	TP-T1103□ (京瓷)	L60M3.0X7	T10
C16R-STUPR/L11			18	16	15	200	9	-6	20			
C20S-STUPR/L11			25	20	19	250	12	-6	26			

备注：钨钢抗震内孔刀杆我司可提供带内冷和不带内冷两种型号供客户选择
Note: Tungsten steel Anti-shaking Internal Turning tools with coolant hole or without coolant hole both can be offered.

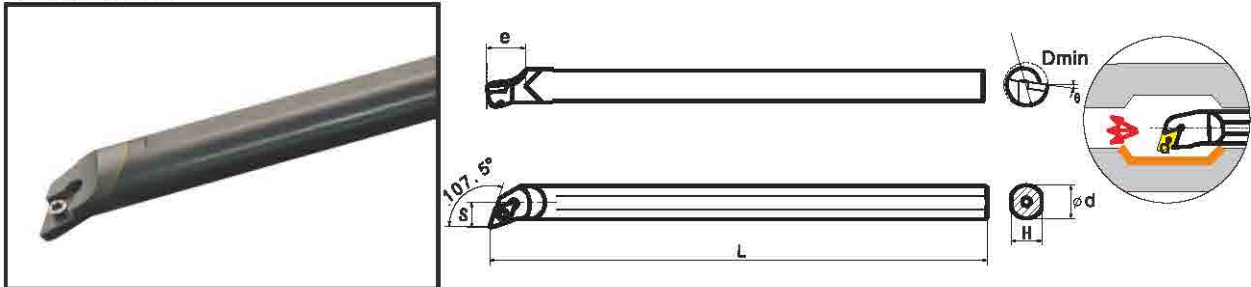
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车削刀具 | TURNING TOOLS



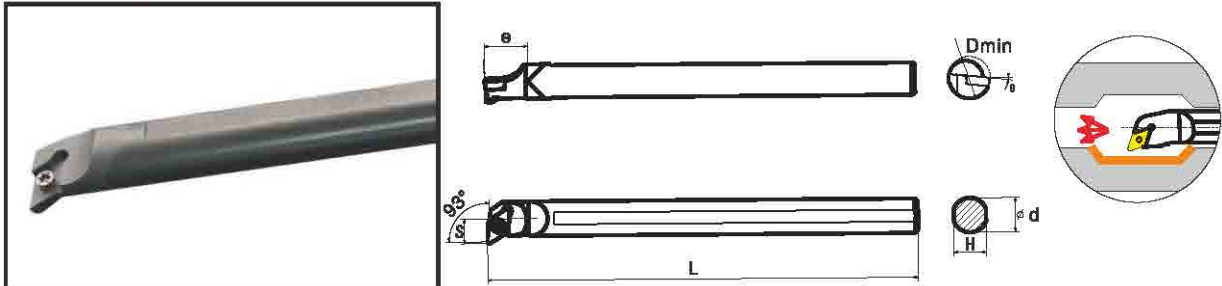
钨钢内孔车刀 Tungsten steel Internal Turning tools

SDQCR/L



Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
	Stock 库存		Dmin	φd	h	L	s	θ°	e			
	R	L										
C10M-SDQCR/L07			13	10	9.5	150	7	-8°	14			
C12Q-SDQCR/L07			16	12	11	180	9	-8°	14			
C16R-SDQCR/L07			20	16	15	180	13	-6°	20			

SDUCR/L



Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手	
	Stock库存		Dmin	φd	h	L	s	θ°	e			
	R	L										
C10M-SDUCR/L07			13	10	9.5	150	7	-8°	14			
C12Q-SDUCR/L07			16	12	11	180	9	-8°	14			
C16R-SDUCR/L07			20	16	15	200	11	-8°	20			
C20S-SDUCR/L07			25	20	19	250	13	-6°	16			

备注：钨钢抗震内孔刀杆我司可提供带内冷和不带内冷两种型号供客户选择
Note: Tungsten steel Anti-shaking Internal Turning tools with coolant hole or without coolant hole both can be offered.



车削刀具 | TURNING TOOLS

Threading toolholders code key 螺纹刀的型号表示规则

R

右切 Right

L

左切 Left

3. 切削方向
Cutting direction
范例 Example

只标注到整数 例:h=8mm,标为08
Integers to be preceded by 0
eg:h=8 indicated by 08

注：圆刀杆用00表示

4. 刀尖高度
Tools-tip height

例:b=8mm,标为08
Integers to be preceded by 0
eg:b=8 indicated by 08

注：圆刀杆就用直径表示

5. 刀体宽度 Shank width

代号
Code

长度
Length

6. 刀杆长度 Tool holder length

S

1. 压紧方式
Clamping System

W

2. 螺纹形式 Type of thread

R

7. 刀片尺寸 Insert dimension

C

压板压紧式
Top clamping

S

螺钉压紧式
Screw on

N	内螺纹 Internal
W	外螺纹 External

代号 Code	三角形边长 Cutting edge length	内切圆 Inscribed circle dia.
11	11	6.305
16	16	9.525
22	22	12.70
27	27	15.89

S

25

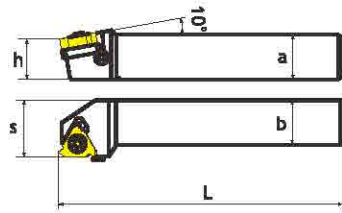
25

M

16

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外螺纹车刀 External threading tools



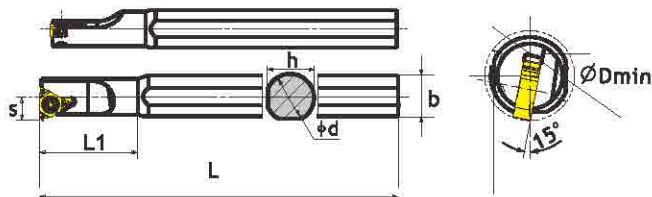
Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 刀片螺钉	Shim 刀垫	Shim Screw 刀垫螺钉	Wrench 扳手
	Stock 库存		a	h	b	L	s					
	R	L										
SWR/L	1010H11H		10	10	10	100	16	R/LT11.01W-□□GM	L60 M2.5×6	—	—	T08
	1212H11H		12	12	12	100	16	R/LT16.01W-□□GM	L60 M3.5×12	TT16-□□	SS04008	T15 S2.5
	1616H16H		16	16	16	100	20					
	2020K16H		20	20	20	125	25					
	2525M16H		25	25	25	150	32					
	3225P16H		32	32	25	170	32					
	3232P16H		32	32	32	170	40					
	2525M22H		25	25	25	150	32	R/LT22.01W-□□GM	L60 M5×16	TT22-□□	SS04008	T20 S2.5
	3225P22H		32	32	25	170	32					
	3232P22H		32	32	32	170	40					
	4040S22H		40	40	40	250	50					

★注明：配套刀片建议参考株洲钻石。Note:The insert is Zccct brand.

Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 刀片螺钉	Shim 刀垫	Shim Screw 刀垫螺钉	Wrench 扳手
	Stock 库存		a	h	b	L	s					
	R	L										
SWR/L	1010H11		10	10	10	100	16	11ER/L	L60 M2.5×6	—	—	T08
	1212H11		12	12	12	100	16	16ER/L	L60 M3.5×12	TT16-□□	SS04008	T15 S2.5
	1616H16		16	16	16	100	20					
	2020K16		20	20	20	125	25					
	2525M16		25	25	25	150	32					
	3225P16		32	32	25	170	32					
	3232P16		32	32	32	170	40	22ER/L	L60 M4×16	TT22-□□	SS04008	T20 S2.5
	2525M22		25	25	25	150	32					
	3225P22		32	32	25	170	32					
	3232P22		32	32	32	170	40					
	4040S22		40	40	40	250	50	27ER/L	L60 M6×16	TT27-□□		

★注明：配套刀片建议参考ISO国标刀片。Note:The insert is ISO brand.

内螺纹车刀 Internal threading tools



Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Shim 刀垫	Screw 螺钉	Wrench 扳手	Shim Screw 刀垫螺钉
													
	Stock 库存	d	L	b	Dmin	s	h	L1					
SNR/L0010K11H		10	125		12	6	9.5	32	LT11.01N-□□GM RT11.01N-□□GM	—	L60 M2.5×5	T08	
SNR/L0012K11H		12	125		16	6	11.5	32	LT16.01N-□□GM RT16.01N-□□GM	—	L60 M3.5×8	T15	
SNR/L0013M16H		13	150		16	10	15.5	32		TT16	L60 M3.5×12	T15 S2.5	SS04008
SNR/L0016M16H		16	150		20	12	15.5	40					
SNR/L0020Q16H		20	180		25	14	19.5	40					
SNR/L0025R16H		25	200		30	16	24	45					
SNR/L0032S16H		32	250		38	20	30	55	RT22.01N-□□GM LT22.01N-□□GM	TT22	L60 M5×16	T20 S2.5	
SNR/L0025R22H		25	200		30	18	24	45					
SNR/L0032S22H		32	250		38	22	30	55					
SNR/L0040T22H		40	300		46	26	38	60					

★注明：配套刀片建议参考株洲钻石。Note:The insert is Zccct brand.

Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Shim 刀垫	Screw 螺钉	Wrench 扳手	Shim Screw 刀垫螺钉
	Stock 库存	d	L	b	Dmin	s	h	L1					
SNR/L0010K11		10	125		12	6	9.5	32	11IR/L	—	L60 M2.5×5	T08	
SNR/L0012K11		12	125		16	6	11.5	32	16IR/L	—	L60 M3.5×8	T15	
SNR/L0013M16		13	150		16	10	15.5	32		TT16	L60 M3.5×12	S2.5	SS04008
SNR/L0016M16		16	150		20	12	15.5	40					
SNR/L0020Q16		20	180		25	14	19.5	40					
SNR/L0025R16		25	200		30	16	24	45					
SNR/L0032S16		32	250		38	20	30	55	22IR/L	TT22	L60 M4×16	T20 S2.5	SS04008
SNR/L0025R22		25	200		30	18	24	45					
SNR/L0032S22		32	250		38	22	30	55					
SNR/L0040T22		40	300		46	26	38	60					
SNR/L0032S27		32	250		40	24	30	55	27IR/L	TT27	L60 M6×16	T20 S2.5	SS04008
SNR/L0040T27		40	300		50	30	38	60					

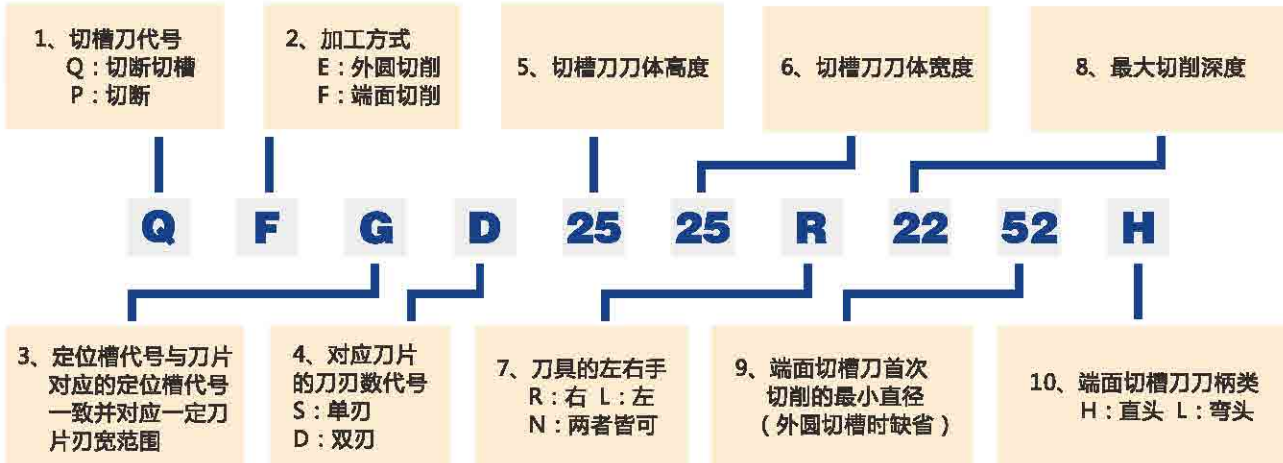
★注明：配套刀片建议参考ISO国标刀片。Note:The insert is ISO brand.

切断切槽刀杆命名规则

Parting and grooving holders code key

外圆、端面切断切槽刀具

External and surface cutting



内圆切槽刀具

Internal cutting



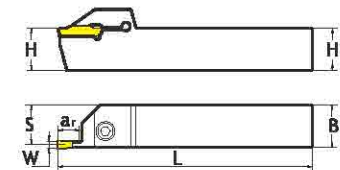
用于切断刀板的刀座

Height of blades



外圆切断、切槽刀具

External Parting, Grooving and Turning Tools

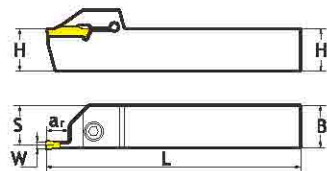


Type 型号	基本尺寸 Dimension(mm)						刀片 Inserts	螺钉 Screw	扳手 Wrench
	HxB	L	S	W	最大切深 a _p max				
QEED	1616R/L10	16x16	100	15	2.5	10	Z*ED*****	M5 x 20	S4
	1616R/L17	16x16	100	15	2.5	17	Z*ED*****		
	2020R/L10	20x20	125	19	2.5	10	Z*ED*****	M6 x 20	S5
	2020R/L17	20x20	125	19	2.5	17	Z*ED*****		
	2525R/L10	25x25	150	24	2.5	10	Z*ED*****		
	2525R/L17	25x25	150	24	2.5	17	Z*ED*****		
QEFD	1616R/L10	16x16	100	14.8	3	10	Z*FD*****	M5 x 20	S4
	1616R/L17	16x16	100	14.8	3	17	Z*FD*****		
	2020R/L10	20x20	125	18.8	3	10	Z*FD*****	M6 x 20	S5
	2020R/L17	20x20	125	18.8	3	17	Z*FD*****		
	2525R/L10	25x25	150	23.8	3	10	Z*FD*****		
	2525R/L17	25x25	150	23.8	3	17	Z*FD*****		
QEGD	2020R/L13	20x20	125	18.5	4	13	Z*GD*****	M6 x 20	S5
	2020R/L 22	20x20	125	18.5	4	22	Z*GD*****		
	2525R/L13	25x25	150	23.5	4	13	Z*GD*****		
	2525R/L 22	25x25	150	23.5	4	22	Z*GD*****		
	3232R/L13	32x32	170	30.5	4	13	Z*GD*****		
	3232R/L 22	32x32	170	30.5	4	22	Z*GD*****		
QEHD	2525R/L13	25x25	150	23	5	13	Z*HD*****		
	2525R/L 22	25x25	150	23	5	22	Z*HD*****		
QEHS	2525N 30	25x25	150	12.5	5	30	Z*HS*****		
QEHD	3232R/L13	32x32	170	30	5	13	Z*HD*****		
	3232R/L 22	32x32	170	30	5	22	Z*HD*****		
QEHS	3232N 30	32x32	170	16	5	30	Z*HS*****		
QEKD	2525R/L13	25x25	150	22.6	6	13	Z*KD*****		
	2525R/L 22	25x25	150	22.6	6	22	Z*KD*****		
QEKS	2525N 30	25x25	150	12.5	6	30	Z*KS*****		
	3232R/L13	32x32	170	29.6	6	13	Z*KD*****		
QEKD	3232R/L 22	32x32	170	29.6	6	22	Z*KD*****		
	3232N 30	32x32	170	16	6	30	Z*KS*****		

★ 可安装切断、切槽、车削、仿形刀片。
Parting, grooving, turning, profiling inserts are adaptable to the tools.

外圆切断、切槽刀具

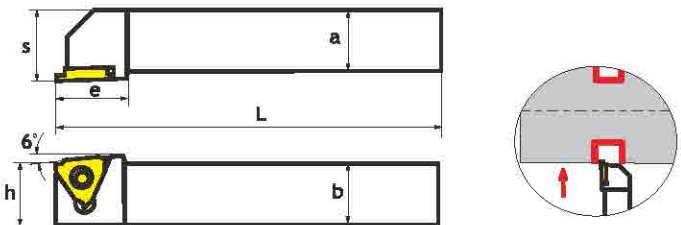
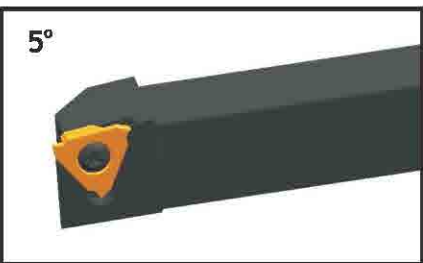
External Parting, Grooving and Turning Tools



Type 型号	基本尺寸 Dimension(mm)						刀片 Inserts	螺钉 Screw	扳手 Wrench
	H	L	S	W	最大切削 B _r max				
MGEHR/L	1616-2	16	100	15	2	14.5	MGMN200-M	M5 × 17	S4
	2020-2	20	125	19	2	14.5	MGMN200-M	M6 × 20	S5
	2525-2	25	150	24	2	14.5	MGMN200-M	M6 × 20	S5
	1616-2.5	16	100	15	2.5	16.5	MGMN250-M	M5 × 17	S4
	2020-2.5	20	125	19	2.5	16.5	MGMN250-M	M6 × 20	S5
	2525-2.5	25	150	24	2.5	16.5	MGMN250-M	M6 × 20	S5
	1616-3	16	100	14.8	3	18	MGMN300-M	M5 × 17	S4
	2020-3	20	125	18.8	3	18	MGMN300-M	M6 × 20	S5
	2020-3-T10	20	125	18.8	3	10	MGMN300-M		
	2525-3	25	150	23.8	3	18	MGMN300-M		
	2525-3-T10	25	150	23.8	3	10	MGMN300-M		
	3232-3	32	170	30.5	3	18	MGMN300-M		
	3232-3-T10	32	170	30.5	3	10	MGMN300-M		
	2020-4	20	125	18.5	4	18	MGMN400-M	M6 × 20	S5
	2020-4-T10	20	125	18.5	4	10	MGMN400-M		
	2525-4	25	150	23.5	4	18	MGMN400-M		
	2525-4-T10	25	150	23.5	4	10	MGMN400-M		
	3232-4	32	170	30.5	4	18	MGMN400-M		
	3232-4-T10	32	170	30.5	4	10	MGMN400-M		
	2020-5	20	150	18	5	23	MGMN500-M		
	2020-5-T15	20	150	18	5	15	MGMN500-M		
	2525-5	25	150	23	5	23	MGMN500-M		
	2525-5-T15	25	150	23	5	15	MGMN500-M		
	3232-5	32	170	30	5	23	MGMN500-M		
	3232-5-T15	32	170	30	5	15	MGMN500-M		
	2020-6	20	125	17	6	23	MGMN600-M		
	2020-6-T10	20	125	17	6	10	MGMN600-M		
	2525-6	25	150	22.6	6	23	MGMN600-M		
	2525-6-T15	25	150	22.6	6	15	MGMN600-M		
	3232-6	32	170	29.6	6	23	MGMN600-M		
	3232-6-T15	32	170	29.6	6	15	MGMN600-M		

★ 可安装切断、切槽、车削、仿形刀片。(配套韩国克洛依刀片) Note:The insert is Korloy brand.
Parting, grooving, turning, profiling inserts are adaptable to the tools.

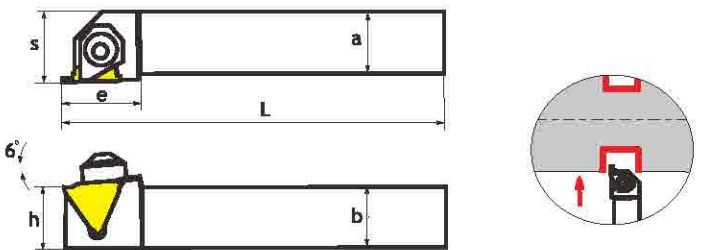
SGTR/L



Type 型号		Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Clamping screw 螺钉	Wrench 扳手
		Stock 库存		h	b	L ₁	L ₂	H ₁	f			
		R	L									
SGTR/L	1212H16C			12	12	100	20	12	16	GLR/L30000	M3.5 × 8	T15
	1616H16C			15	16	100	20	16	20			
	2020K16C			20	20	125	20	20	25			
	2525M16C			25	25	150	20	25	32	GLR/L4000	M4 × 10	T15
	2020K22C			20	20	125	30	20	25			
	2525M22C			25	25	150	30	25	32			

★ 注明：配套刀片建议参考东芝刀片。Note:The insert is Toshiba brand.

KGBR/L



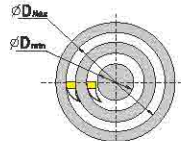
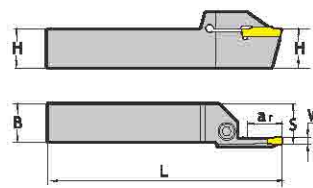
Type 型号		Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Clamping screw 螺钉	Clamp 压板	Wrench 扳手	
													
		Stock 库存	a	b	L	h	s	e					
R	L												
KGBR/L	2020K22-15			20	20	125	20	25	24	GB43R/050-300	CM 0620	CGBR/L	S4
	2525M22-15			25	25	150	25	30	25				
	2020K22-25			20	20	125	20	25	25.5				
	2525M22-25			25	25	250	25	30	25.5	GB43R/250-330	CM 0620	CGBR/L	S4
	2020K22-35			20	20	125	20	25	25.5				
	2525M22-35			25	25	150	25	30	25.5				

★ 注明：配套刀片建议参考京瓷刀片。Note:The insert is Kyocera brand.

端面切槽、车削刀具 Surface Grooving and Turning Tools



R型



下刀直径范围

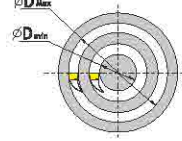
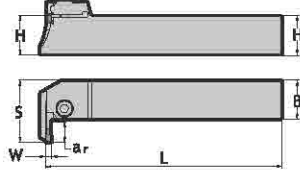
Type 型号	基本尺寸 Dimension(mm)						适用刀片 Applicable Inserts	螺钉 Screw	扳手 Wrench
	HxB	L	S	W	a _r	∅D (min-Max)			
QFFD2525R/L 10-48H	25x25	150	26	3	10	48-66	ZTFD0303-MG	M6 x 20	S5
QFFD2525R/L 17-48H	25x25	150	26	3	17	48-66	ZTFD0303-MG		
QFFD2525R/L 10-60H	25x25	150	26	3	10	60-80	ZTFD0303-MG		
QFFD2525R/L 17-60H	25x25	150	26	3	17	60-80	ZTFD0303-MG		
QFFD2525R/L 10-74H	25x25	150	26	3	10	74-110	ZTFD0303-MG		
QFFD2525R/L 17-74H	25x25	150	26	3	17	74-110	ZTFD0303-MG		
QFFD2525R/L 10-100H	25x25	150	26	3	10	100-150	ZTFD0303-MG		
QFFD2525R/L 17-100H	25x25	150	26	3	17	100-150	ZTFD0303-MG		
QFGD2525R/L 13-52H	25x25	150	26	4	13	52-72	ZTGD0404-MG		
QFGD2525R/L 22-52H	25x25	150	26	4	22	52-72	ZTGD0404-MG		
QFGD2525R/L 13-64H	25x25	150	26	4	13	64-100	ZTGD0404-MG		
QFGD2525R/L 22-64H	25x25	150	26	4	22	64-100	ZTGD0404-MG		
QFGD2525R/L 13-90H	25x25	150	26	4	13	90-140	ZTGD0404-MG		
QFGD2525R/L 22-90H	25x25	150	26	4	22	90-140	ZTGD0404-MG		
QFGD2525R/L 13-130H	25x25	150	26	4	13	130-230	ZTGD0404-MG		
QFGD2525R/L 22-130H	25x25	150	26	4	22	130-230	ZTGD0404-MG		
QFHD2525R/L 13-58H	25x25	150	26	5	13	58-96	ZTHD0504-MG		
QFHD2525R/L 22-58H	25x25	150	26	5	22	58-96	ZTHD0504-MG		
QFHD2525R/L 13-86H	25x25	150	26	5	13	86-140	ZTHD0504-MG		
QFHD2525R/L 22-86H	25x25	150	26	5	22	86-140	ZTHD0504-MG		
QFHD2525R/L 13-130H	25x25	150	26	5	13	130-200	ZTHD0504-MG		
QFHD2525R/L 22-130H	25x25	150	26	5	22	130-200	ZTHD0504-MG		
QFHD2525R/L 13-185H	25x25	150	26	5	13	185-400	ZTHD0504-MG		
QFHD2525R/L 22-185H	25x25	150	26	5	22	185-400	ZTHD0504-MG		
QFHS2525R/L 30-185H	25x25	150	26	5	30	185-400	ZTHS0504-MG		
QFKD2525R/L 13-60H	25x25	150	26	6	13	60-100	ZTKD0608-MG		
QFKD2525R/L 22-60H	25x25	150	26	6	22	60-100	ZTKD0608-MG		
QFKD2525R/L 13-88H	25x25	150	26	6	13	88-180	ZTKD0608-MG		
QFKD2525R/L 22-88H	25x25	150	26	6	22	88-180	ZTKD0608-MG		
QFKD2525R/L 13-160H	25x25	150	26	6	13	160-400	ZTKD0608-MG		
QFKD2525R/L 22-160H	25x25	150	26	6	22	160-400	ZTKD0608-MG		
QFKS2525R/L 30-160H	25x25	150	26	6	30	160-400	ZTKS0608-MG		

★ 注明：配套刀片建议参考株洲刀片。Note: The insert is Zocot brand.

端面切槽、车削刀具 Surface Grooving and Turning Tools



R型



下刀直径范围

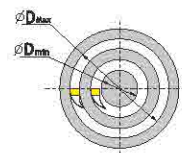
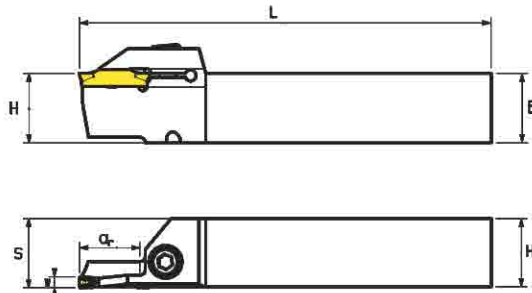
Type 型号	基本尺寸 Dimension(mm)						适用刀片 Applicable Inserts	螺钉 Screw	扳手 Wrench
	HxB	L	S	W	a _r	∅D (min-Max)			
QFFD2525R/L 10-48L	25x25	150	36.5	3	10	48-66	ZTFD0303-MG	M6 x 20	S5
QFFD2525R/L 17-48L	25x25	150	43.5	3	17	48-66	ZTFD0303-MG		
QFFD2525R/L 10-60L	25x25	150	36.5	3	10	60-80	ZTFD0303-MG		
QFFD2525R/L 17-60L	25x25	150	43.5	3	17	60-80	ZTFD0303-MG		
QFFD2525R/L 10-74L	25x25	150	36.5	3	10	74-110	ZTFD0303-MG		
QFFD2525R/L 17-74L	25x25	150	43.5	3	17	74-110	ZTFD0303-MG		
QFFD2525R/L 10-100L	25x25	150	36.5	3	10	100-150	ZTFD0303-MG		
QFFD2525R/L 17-100L	25x25	150	43.5	3	17	100-150	ZTFD0303-MG		
QFGD2525R/L 13-52L	25x25	150	39.5	4	13	52-72	ZTGD0404-MG		
QFGD2525R/L 22-52L	25x25	150	48.5	4	22	52-72	ZTGD0404-MG		
QFGD2525R/L 13-64L	25x25	150	39.5	4	13	64-100	ZTGD0404-MG		
QFGD2525R/L 22-64L	25x25	150	48.5	4	22	64-100	ZTGD0404-MG		
QFGD2525R/L 13-90L	25x25	150	39.5	4	13	90-140	ZTGD0404-MG		
QFGD2525R/L 22-90L	25x25	150	48.5	4	22	90-140	ZTGD0404-MG		
QFGD2525R/L 13-130L	25x25	150	39.5	4	13	130-230	ZTGD0404-MG		
QFGD2525R/L 22-130L	25x25	150	48.5	4	22	130-230	ZTGD0404-MG		
QFHD2525R/L 13-58L	25x25	150	39.5	5	13	58-96	ZTHD0504-MG		
QFHD2525R/L 22-58L	25x25	150	48.5	5	22	58-96	ZTHD0504-MG		
QFHD2525R/L 13-86L	25x25	150	39.5	5	13	86-140	ZTHD0504-MG		
QFHD2525R/L 22-86L	25x25	150	48.5	5	22	86-140	ZTHD0504-MG		
QFHD2525R/L 13-130L	25x25	150	39.5	5	13	130-200	ZTHD0504-MG		
QFHD2525R/L 22-130L	25x25	150	48.5	5	22	130-200	ZTHD0504-MG		
QFHD2525R/L 13-185L	25x25	150	39.5	5	13	185-400	ZTHD0504-MG		
QFHD2525R/L 22-185L	25x25	150	48.5	5	22	185-400	ZTHD0504-MG		
QFHS2525R/L 30-185L	25x25	150	56.5	5	30	185-400	ZTHS0504-MG		
QFKD2525R/L 13-60L	25x25	150	39.5	6	13	60-100	ZTKD0608-MG		
QFKD2525R/L 22-60L	25x25	150	48.5	6	22	60-100	ZTKD0608-MG		
QFKD2525R/L 13-88L	25x25	150	39.5	6	13	88-180	ZTKD0608-MG		
QFKD2525R/L 22-88L	25x25	150	48.5	6	22	88-180	ZTKD0608-MG		
QFKD2525R/L 13-160L	25x25	150	39.5	6	13	160-400	ZTKD0608-MG		
QFKD2525R/L 22-160L	25x25	150	48.5	6	22	160-400	ZTKD0608-MG		
QFKS2525R/L 30-160L	25x25	150	56.5	6	30	160-400	ZTKS0608-MG		

车削刀具 | TURNING TOOLS

切断切槽刀 Parting and grooving toolholders



QF□D-RR



下刀直径范围

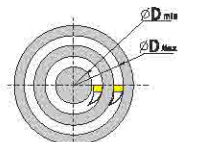
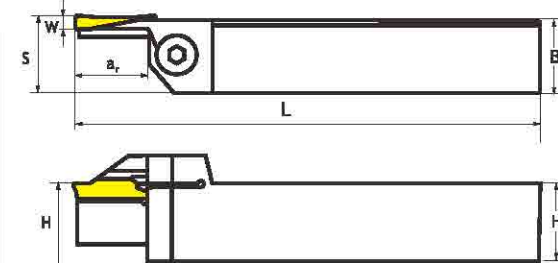
Type 型号	基本尺寸 Dimension(mm)						适用刀片 Applicable inserts	螺钉 Screw	扳手 Wrench
	HxB	L	S	W	a _r	∅D (min-Max)			
QFFD2525RR10-48H	25x25	150	26	3	10	48-66	ZTFD0303-MG	M6 x 20	S5
QFFD2525RR17-48H	25x25	150	26	3	17	48-66	ZTFD0303-MG		
QFFD2525RR10-60H	25x25	150	26	3	10	60-80	ZTFD0303-MG		
QFFD2525RR17-60H	25x25	150	26	3	17	60-80	ZTFD0303-MG		
QFFD2525RR10-74H	25x25	150	26	3	10	74-110	ZTFD0303-MG		
QFFD2525RR17-74H	25x25	150	26	3	17	74-110	ZTFD0303-MG		
QFFD2525RR10-100H	25x25	150	26	3	10	100-150	ZTFD0303-MG		
QFFD2525RR17-100H	25x25	150	26	3	17	100-150	ZTFD0303-MG		
QFGD2525RR13-52H	25x25	150	26	4	13	52-72	ZTGD0404-MG		
QFGD2525RR 22-52H	25x25	150	26	4	22	52-72	ZTGD0404-MG		
QFGD2525RR13-64H	25x25	150	26	4	13	64-100	ZTGD0404-MG		
QFGD2525RR 22-64H	25x25	150	26	4	22	64-100	ZTGD0404-MG		
QFGD2525RR13-90H	25x25	150	26	4	13	90-140	ZTGD0404-MG		
QFGD2525RR 22-90H	25x25	150	26	4	22	90-140	ZTGD0404-MG		
QFGD2525RR13-130H	25x25	150	26	4	13	130-230	ZTGD0404-MG		
QFGD2525RR22-130H	25x25	150	26	4	22	130-230	ZTGD0404-MG		
QFHD2525RR13-58H	25x25	150	26	5	13	58-96	ZTHD0504-MG		
QFHD2525RR 22-58H	25x25	150	26	5	22	58-96	ZTHD0504-MG		
QFHD2525RR 13-86H	25x25	150	26	5	13	86-140	ZTHD0504-MG		
QFHD2525RR 22-86H	25x25	150	26	5	22	86-140	ZTHD0504-MG		
QFHD2525RR 13-130H	25x25	150	26	5	13	130-200	ZTHD0504-MG		
QFHD2525RR 22-130H	25x25	150	26	5	22	130-200	ZTHD0504-MG		
QFHD2525RR 13-185H	25x25	150	26	5	13	185-400	ZTHD0504-MG		
QFHD2525RR 22-185H	25x25	150	26	5	22	185-400	ZTHD0504-MG		
QFHS2525RR 30-185H	25x25	150	26	5	30	185-400	ZTHS0504-MG		
QFKD2525RR 13-60H	25x25	150	26	6	13	60-100	ZTKD0608-MG		
QFKD2525RR22-60H	25x25	150	26	6	22	60-100	ZTKD0608-MG		
QFKD2525RR 13-88H	25x25	150	26	6	13	88-180	ZTKD0608-MG		
QFKD2525RR 22-88H	25x25	150	26	6	22	88-180	ZTKD0608-MG		
QFKD2525RR 13-160H	25x25	150	26	6	13	160-400	ZTKD0608-MG		
QFKD2525RR 22-160H	25x25	150	26	6	22	160-400	ZTKD0608-MG		
QFKS2525RR 30-160H	25x25	150	26	6	30	160-400	ZTKS0608-MG		



车削刀具 | TURNING TOOLS

Parting and grooving toolholders 切断切槽刀

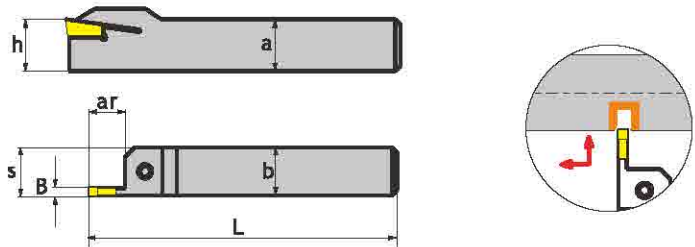
QF□D-LL



下刀直径范围

Type 型号	基本尺寸 Dimension(mm)						适用刀片 Applicable inserts	螺钉 Screw	扳手 Wrench
	HxB	L	S	W	a _r	∅D (min-Max)			
QFFD2525LL10-48H	25x25	150	26	3	10	48-66	ZTFD0303-MG	M6 x 20	S5
QFFD2525LL17-48H	25x25	150	26	3	17	48-66	ZTFD0303-MG		
QFFD2525LL10-60H	25x25	150	26	3	10	60-80	ZTFD0303-MG		
QFFD2525LL17-60H	25x25	150	26	3	17	60-80	ZTFD0303-MG		
QFFD2525LL10-74H	25x25	150	26	3	10	74-110	ZTFD0303-MG		
QFFD2525LL17-74H	25x25	150	26	3	17	74-110	ZTFD0303-MG		
QFFD2525LL10-100H	25x25	150	26	3	10	100-150	ZTFD0303-MG		
QFFD2525LL17-100H	25x25	150	26	3	17	100-150	ZTFD0303-MG		
QFGD2525LL13-52H	25x25	150	26	4	13	52-72	ZTGD0404-MG		
QFGD2525LL 22-52H	25x25	150	26	4	22	52-72	ZTGD0404-MG		
QFGD2525LL13-64H	25x25	150	26	4	13	64-100	ZTGD0404-MG		
QFGD2525LL 22-64H	25x25	150	26	4	22	64-100	ZTGD0404-MG		
QFGD2525LL13-90H	25x25	150	26	4	13	90-140	ZTGD0404-MG		
QFGD2525LL 22-90H	25x25	150	26	4	22	90-140	ZTGD0404-MG		
QFGD2525LL13-130H	25x25	150	26	4	13	130-230	ZTGD0404-MG		
QFGD2525LL22-130H	25x25	150	26	4	22	130-230	ZTGD0404-MG		
QFHD2525LL13-58H	25x25	150	26	5	13	58-96	ZTHD0504-MG		
QFHD2525LL 22-58H	25x25	150	26	5	22	58-96	ZTHD0504-MG		
QFHD2525LL 13-86H	25x25	150	26	5	13	86-140	ZTHD0504-MG		
QFHD2525LL 22-86H	25x25	150	26	5	22	86-140	ZTHD0504-MG		
QFHD2525LL13-130H	25x25	150	26	5	13	130-200	ZTHD0504-MG		
QFHD2525LL22-130H	25x25	150	26	5	22	130-200	ZTHD0504-MG		
QFHD2525LL13-185H	25x25	150	26	5	13	185-400	ZTHD0504-MG		
QFHD2525LL22-185H	25x25	150	26	5	22	185-400	ZTHD0504-MG		
QFHS2525LL30-185H	25x25	150	26	5	30	185-400	ZTHS0504-MG		
QFKD2525LL 13-60H	25x25	150	26	6	13	60-100	ZTKD0608-MG		
QFKD2525LL22-60H	25x25	150	26	6	22	60-100	ZTKD0608-MG		
QFKD2525LL13-88H	25x25	150	26	6	13	88-180	ZTKD0608-MG		
QFKD2525LL 22-88H	25x25	150	26	6	22	88-180	ZTKD0608-MG		
QFKD2525LL 13-160H	25x25	150	26	6	13	160-400	ZTKD0608-MG		
QFKD2525LL 22-160H	25x25	150	26	6	22	160-400	ZTKD0608-MG		
QFKS2525LL 30-160H	25x25	150	26	6	30	160-400	ZTKS0608-MG		

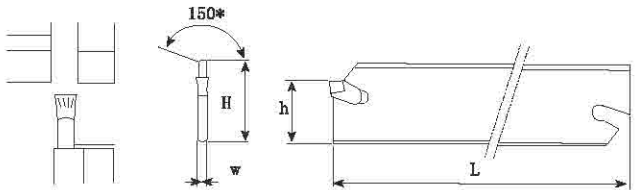
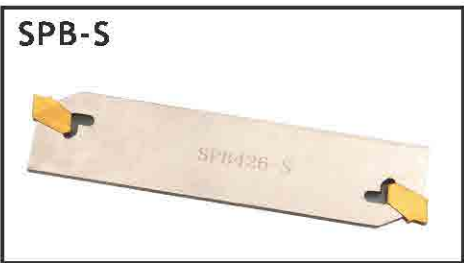
ZQ



Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
	Stock 库存	h	b	L	S	B	a _{rmax}			
ZQ	1616R03		16	16	100	16.4	3	16	M5x17	S4
	1616R04		16	16	100	16.4	4	18		
	2020R03		20	20	125	20.4	3	20		
	2020R04		20	20	125	20.4	4	20	M6x20	S5
	2525R03		25	25	150	25.4	3	20		
	2525R04		25	25	150	25.4	4	20		
	2525R05		25	25	150	25.4	5	25		
	2525R06		25	25	150	25.7	6	32		
	3225R03		32	25	170	25.4	3	25	M6x22	S5
	3225R04		32	25	170	25.4	4	25		
	3225R05		32	25	170	25.4	5	25		
	3225R06		32	25	170	25.7	6	32		
ZQ	1616L03		16	16	100	16.4	3	16	M5x17	S4
	1616L04		16	16	100	16.4	4	16		
	2020L03		20	20	125	20.4	3	20	M6x20	S5
	2020L04		20	20	125	20.4	4	20		
	2525L03		25	25	150	25.4	3	20		
	2525L04		25	25	150	25.4	4	20		
	2525L05		25	25	150	25.4	5	25		
	2525L06		25	25	150	25.7	6	32		
	3225L03		32	25	170	25.4	3	25	M6x22	S5
	3225L04		32	25	170	25.4	4	25		
	3225L05		32	25	170	25.4	5	25		
	3225L06		32	25	170	25.7	6	32		

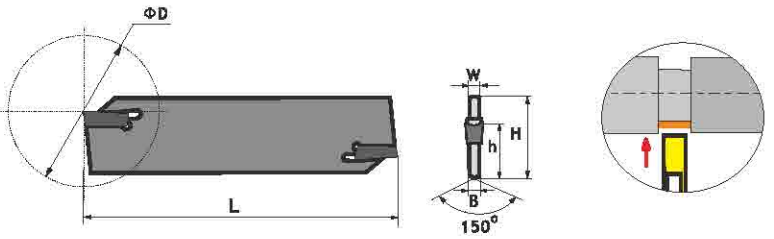
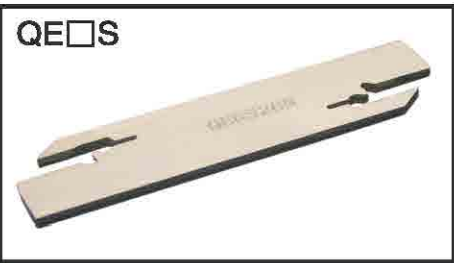
外圆切断的刀板

External Parting Blade



参考 注释	刀杆形状	适用条件					适用刀片
		切断					
型号		库存	H	W	L	h	
SPB	326-S		26	2.4	110	21.6	ZQMX3N11-1E
	426-S		26	3.2	110	21.6	ZQMX4N11-1E
	526-S		26	4.0	110	21.6	ZQMX5N11-1E
	626-S		26	5.2	110	21.6	ZQMX6N11-1E
	332-S		32	2.4	150	25	ZQMX3N11-1E
	432-S		32	3.2	150	25	ZQMX4N11-1E
	532-S		32	4.0	150	25	ZQMX5N11-1E
	632-S		32	5.2	150	25	ZQMX6N11-1E

SPB系列刀板需要配套SANT圣达公司PHS系列刀座 SPB parting blade is matching with PHS parting blade holder from SANT.

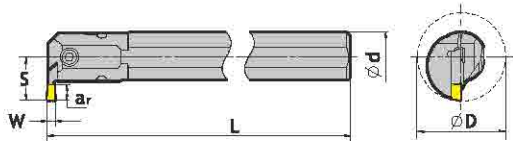


Type 型号	Dimension(mm) 基本尺寸							Applicable Inserts 使用的刀片	Wrench 配套扳手	
	Stock 库存		L	H	h	B	W	ΦD _{max}		
	R	L								
QEES26N			110	26	19	2	2.5	60	ZPES02502-MG	QS5
QEFS26N			110	26	19	2.4	3	60	ZPFS0302-MG	QS5
QEGS26N			110	26	19	3.2	4	70	ZPGS0402-MG	QS5
QEHS26N			110	26	19	4	5	70	ZPHS0503-MG	QS5
QEKs26N			110	26	19	5	6	70	ZPKS0604-MG	QS5
QEES32N			150	32	24.6	2	2.5	100	ZPES02502-MG	QS5
QEFS32N			150	32	24.6	2.4	3	100	ZPFS0302-MG	QS5
QEGS32N			150	32	24.6	3.2	4	120	ZPGS0402-MG	QS5
QEHS32N			150	32	24.6	4	5	120	ZPHS0503-MG	QS5
QEKs32N			150	32	24.6	5	6	120	ZPKS0604-MG	QS5

QE□S系列刀板需要配套SANT圣达公司QZS系列刀座 QE□S parting blade is matching with QZS parting blade holder from SANT.

内圆切槽及车削刀具

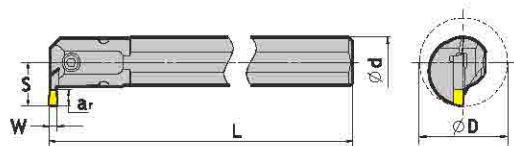
Internal Grooving and Turning Tools



Type 型号	基本尺寸 Dimension(mm)						适用刀片 Applicable Inserts	螺钉 Screw	扳手 Wrench
	Ød	L	S	W	最大切深 a _r max	ØD (最小加工直径)			
C20Q-QEDR/L 05-27	20	180	15.2	2.5	5	27	ZTED*****	M4 × 14	S3
C25R-QEDR/L 07-33	25	200	20.3	2.5	7	33		M5 × 17	S4
C32S-QEDR/L 09-42	32	250	25.3	2.5	9	42	ZRED*****	M4 × 14	S3
C20Q-QFDR/L 05-27	20	180	15.2	3	5	27	ZTFD*****		S3
C25R-QFDR/L 07-33	25	200	20.3	3	7	33	ZRFD*****	M5 × 17	S4
C32S-QFDR/L 09-42	32	250	25.3	3	9	42		M5 × 17	S4
C25R-QGDR/L 08-35	25	200	21.5	4	8	35	ZTGD*****		S4
C32S-QGDR/L 11-44	32	250	27.5	4	11	44	ZRGD*****	M6 × 20	S5
C40T-QGDR/L 13-54	40	300	33.5	4	13	54		M5 × 17	S4
C25R-QHDR/L 08-35	25	200	21.5	5	8	35	ZTHD*****		S4
C32S-QHDR/L 11-44	32	250	27.5	5	11	44	ZRH*****	M6 × 20	S5
C40T-QHDR/L 13-54	40	300	33.5	5	13	54		M5 × 17	S4
C25R-QKDR/L 08-35	25	200	21.5	6	8	35	ZTKD*****		S4
C32S-QKDR/L 11-44	32	250	27.5	6	11	44	ZRKD*****	M6 × 20	S5
C40T-QKDR/L 13-54	40	300	33.5	6	13	54		M6 × 20	S5
C50T-QKDR/L 13-64	50	300	38.1	6	14	64			S5

内圆切槽及车削刀具

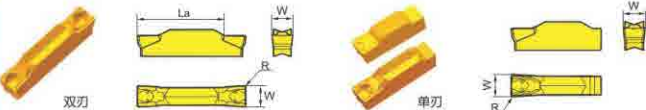
Internal Grooving and Turning Tools



Type 型号	基本尺寸 Dimension(mm)						刀片 Inserts	螺钉 Screw	扳手 Wrench
	Ød	L	S	W	最大切深 a _r max				
MGIVR/L	2016-1.5	16	180	11.3	1.5	3	MGMN150-M	M4 × 14	S3
	2520-1.5	20	180	13.1	1.5	4	MGMN150-M	M5 × 17	S4
	2925-1.5	25	200	16.2	1.5	4	MGMN150-M	M5 × 17	S4
	2016-2	16	125	12.4	2	3	MGMN200-M	M4 × 14	S3
	2520-2	20	125	14	2	5	MGMN200-M	M5 × 17	S4
	2925-2	25	200	17.2	2	5	MGMN200-M	M5 × 17	S4
	2016-2.5	16	125	12.5	2.5	6	MGMN250-M	M4 × 14	S3
	2520-2.5	20	180	15.1	2.5	6	MGMN250-M	M5 × 17	S4
	2925-2.5	25	200	18.2	2.5	6	MGMN250-M	M5 × 17	S4
	2520-3	20	180	15.6	3	6	MGMN300-M	M5 × 17	S4
	3125-3	25	200	18.9	3	5	MGMN300-M	M5 × 17	S4
	3732-3	32	250	21.5	3	6	MGMN300-M	M5 × 20	S4
	2520-4	20	180	15.6	4	6	MGMN400-M	M5 × 17	S4
	3125-4	25	200	18.9	4	6	MGMN400-M	M5 × 17	S4
	3732-4	32	250	21.5	4	6	MGMN400-M	M5 × 20	S4
	3125-5	25	200	19.1	5	8	MGMN500-M	M6 × 20	S5
	3732-5	32	250	21.5	5	8	MGMN500-M		
	3125-6	25	200	19.4	6	8	MGMN600-M		
	3732-6	32	250	21.5	6	8	MGMN600-M		
	3732-8	32	250	23.2	8	10	MGMN800-M		
	4540-8	40	300	27.2	8	10	MGMN800-M		
	3125-6A	25	200	19.4	6	8	MGMN600-M		
	3732-6A	32	250	21.5	6	8	MGMN600-M		
	3732-8A	32	250	23.4	8	10	MGMN800-M		
	4540-8A	40	300	27.2	8	10	MGMN800-M		

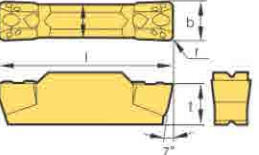
★ 可安装切断、切槽、车削、仿形刀片。(配套韩国克洛依刀片) Note: The insert is Korloy brand.
Parting, grooving, turning, profiling inserts are adaptable to the tools.

★ 小松鼠系列槽刀刀片选择 Matching Insert

型号 Type	SD2136	SD2336	SD4326	SD4226	SD4236	SD5346	SD5236	SD5450	SD5440	SD5146	基本尺寸(mm) Dimension		
											W	R	最大切深 La max
ZTED02503-MG	●	●	●				●	○			2.5	0.3	17
ZTFD0303-MG	●	●	●				●	○			3	0.3	17
ZTHD0404-MG	●	●	●				●	○			4	0.4	22
ZTHD0504-MG	●	●	●				●	○			5	0.4	22
ZTKD0608-MG	●	●	●				●	○			6	0.8	22
ZTH0504-MG	○	○	○								5	0.4	-
ZTKS0608-MG	○	○	○								6	0.8	-
P 钢	■	■					■	■					
M 不锈钢	□	■											
K 铸铁		■	■										
N 有色金属													
S 耐热合金、钛合金		■											
H 淬硬材料													

● 常备库存 Unallocated stock ○ 可备库存 Available stock ■ 推荐应用 Main application □ 拓展应用 Extended application

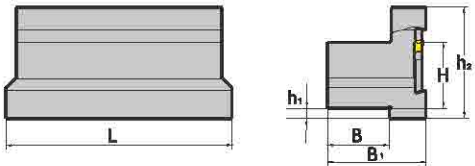
★ 克洛伊系列槽刀刀片选择 Matching Insert

型号 Type	SD2136	SD2336	SD4326	SD4226	SD4236	SD5346	SD5236	SD5450	SD5440	SD5146	基本尺寸(mm) Dimension				
											b	r	l	d	t
MGMN200-M	●	●	●				●	○			2	0.2	16	1.2	3.5
MGMN250-M	●	●	●				●	○			2.5	0.2	18.5	2	3.85
MGMN300-M	●	●	●				●	○			3	0.4	21	2.35	4.8
MGMN400-M	●	●	●				●	○			4	0.4	21	3.3	4.8
MGMN500-M	●	●	●				●	○			5	0.8	26	4.1	5.8
MGMN600-M	●	●	●				●	○			6	0.8	26	5	5.8
P 钢	■	■					■	■							
M 不锈钢	□	■													
K 铸铁		■	■												
N 有色金属															
S 耐热合金、钛合金		■													
H 淬硬材料															

● 常备库存 Unallocated stock ○ 可备库存 Available stock ■ 推荐应用 Main application □ 拓展应用 Extended application

了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

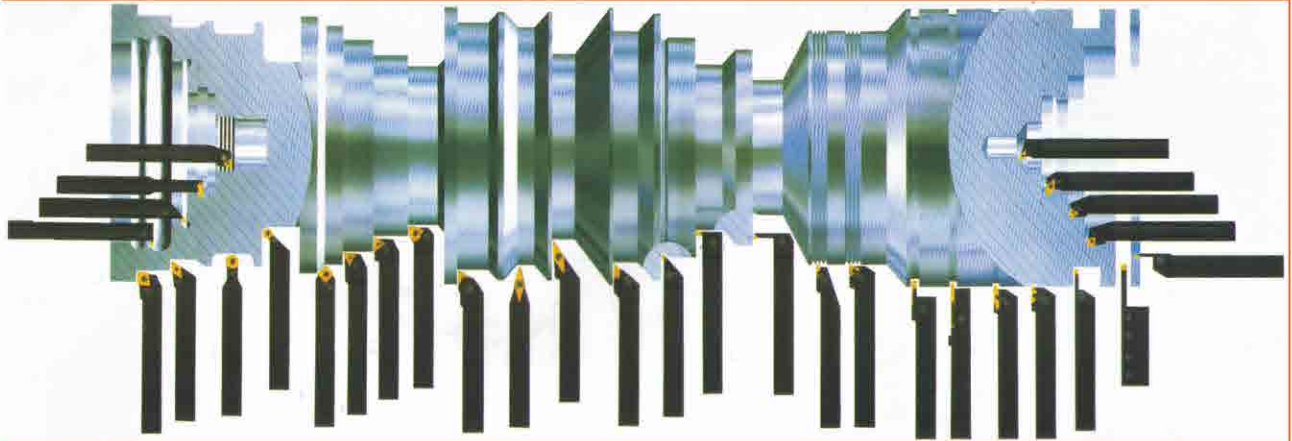
用于外圆切断刀板的刀座 Parting Blade Holders



Type 型号	基本尺寸 Dimension(mm)						上压板 clamp	螺钉 Screw	扳手 Wrench
	L	H	h1	h2	B	B1			
PHS2026	86	20	10	46.6	19	38	PHS26	M6 x 20	S5
PHS2526	86	25	5	46.6	23	42	PHS26		
PHS3226	86	32	3	51.6	30	48	PHS26		
PHS2032	110	20	13	50	19	38	PHS32		
PHS2532	110	25	8	50	23	42	PHS32		
PHS3232	110	32	5	54	30	48	PHS32		

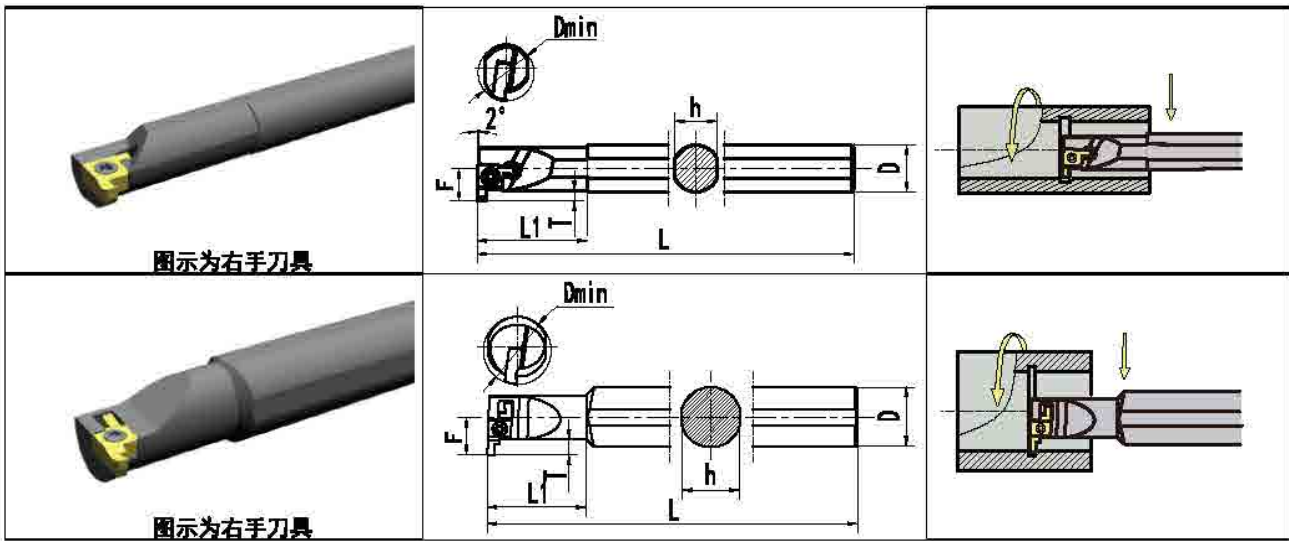
此刀座用于SPB系列刀板 This parting blade holder is for SPB parting blades.

数控车削刀具加工示意图



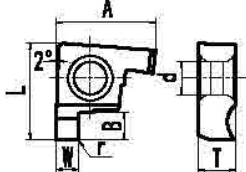
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SIGER内孔切槽刀杆 Internal Grooving and Turning Tools



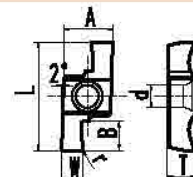
刀杆型号 Toolholder Type		刀片型号 Insert Type	最小加工直径	尺寸 Dimensions (mm)						刀片螺钉 Insert Screw	扳手 Torx Key
			Dmin	T	L1	D	F	h	L		
SIGER	0808A	GER**-A GER**-AR	8	1.5	20	8	4.8	7.2	100	L60M2. 2x5	T06
	1010B	GER**-B GER**-BR	10	2.2	25	10	6.2	9	125	L60M2. 5*7	T08
	1210B		12		30	10	7	9	125		
	1412C	GER**-C GER**-CR	14	2.5	33	12	8	11.4	150	L60M2. 5*7	T08
	1612C		16		20	12	8.5	11.4	150		
	1616C		16		36	16	9	15	160		
	2020D	GER**-D GER**-DR	20	4.5	40	20	12.1	19	180	L60M3*8	T10
	2525D		25	4.2	45	25	12.3	24	200		
	2525E	GER**-E GER**-ER	25	6.5	45	25	15.6	24	200	L60M4*8. 5	T15
	3232E		32		55	32	19	30.4	220		
4032E	40		-		32	23	30.4	250			
SIGEL	0808A	GEL**-A GEL**-AR	8	1.5	20	8	4.8	7.2	100	L60M2. 2x5	T06
	1010B	GEL**-B GEL**-BR	10	2.2	25	10	6.2	9	125	L60M2. 5*7	T08
	1210B		12		30	10	7	9	125		
	1412C	GEL**-C GEL**-CR	14	2.5	33	12	8	11.4	150	L60M2. 5*7	T08
	1612C		16		20	12	8.5	11.4	150		
	1616C		16		36	16	9	15	160		
	2020D	GEL**-D GEL**-DR	20	4.5	40	20	12.1	19	180	L60M3*8	T10
	2525D		25	4.2	45	25	12.3	24	200		
	2525E	GEL**-E GEL**-ER	25	6.5	45	25	15.6	24	200	L60M4*8. 5	T15
	3232E		32		55	32	19	30.4	220		
4032E	40		-		32	23	30.4	250			

GER系列内孔切槽刀片 Internal Grooving and Turning Tools

型号 Model	A (mm)	L (mm)	T (mm)	d (mm)	优先推荐 Good recommendation	一般推荐 General recommendation	材质推荐 material recommended	钢件 P	不锈钢 M	铸铁 K	有色金属 N		刀片 Insert		右手刀片 Right hand	左手刀片 Left hand	槽宽 W	切深 B	圆弧 r	PM125 R L	DK110 R L	配套刀杆 Toolholders		
GER**-A	6.69	6.5	2.58	2.5	☺	☹	钢件	☺	☹	☹	☹											A、B系列刀片式样		
GER**-B	8.46	8.2	3.18	2.7			材质推荐																	
GER**-C	5.8	11.48	4.05	2.8			material recommended																	
GER**-D	6.8	16.44	5.05	3.4			recommended																	
GER**-E	9.54	21.66	5.55	4.4																				
	刀片 Insert		右手刀片 Right hand		左手刀片 Left hand		槽宽 W		切深 B		圆弧 r		PM125 R L		DK110 R L									
			GER050-A		GEL050-A		0.5		1.2		0.05		● ○ ○ ○		● ○ ○ ○									
			GER060-A		GEL060-A		0.6		1.2		0.05		● ○ ○ ○		● ○ ○ ○									
			GER070-A		GEL070-A		0.7		1.2		0.05		● ○ ○ ○		● ○ ○ ○									
			GER080-A		GEL080-A		0.8		1.2		0.05		● ○ ○ ○		● ○ ○ ○									
			GER100-A		GEL100-A		1.0		1.5		0.05		● ○ ○ ○		● ○ ○ ○									
			GER120-A		GEL120-A		1.2		1.5		0.05		● ○ ○ ○		● ○ ○ ○									
			GER125-A		GEL125-A		1.25		1.5		0.05		● ○ ○ ○		● ○ ○ ○									
			GER140-A		GEL140-A		1.4		1.5		0.1		● ○ ○ ○		● ○ ○ ○									
			GER150-A		GEL150-A		1.5		1.5		0.1		● ○ ○ ○		● ○ ○ ○									
			GER180-A		GEL180-A		1.8		1.5		0.1		● ○ ○ ○		● ○ ○ ○									
			GER200-A		GEL200-A		2.0		1.5		0.1		● ○ ○ ○		● ○ ○ ○									
			GER080-B		GEL080-B		0.8		1.8		0.05		● ○ ○ ○		● ○ ○ ○									
			GER100-B		GEL100-B		1.0		2.2		0.05		● ○ ○ ○		● ○ ○ ○									
			GER120-B		GEL120-B		1.2		2.2		0.05		● ○ ○ ○		● ○ ○ ○									
			GER125-B		GEL125-B		1.25		2.2		0.05		● ○ ○ ○		● ○ ○ ○									
			GER130-B		GEL130-B		1.3		2.2		0.1		● ○ ○ ○		● ○ ○ ○									
			GER145-B		GEL145-B		1.45		2.2		0.1		● ○ ○ ○		● ○ ○ ○									
			GER150-B		GEL150-B		1.5		2.2		0.1		● ○ ○ ○		● ○ ○ ○									
			GER180-B		GEL180-B		1.8		2.2		0.1		● ○ ○ ○		● ○ ○ ○									
			GER200-B		GEL200-B		2.0		2.2		0.1		● ○ ○ ○		● ○ ○ ○									
			GER225-B		GEL225-B		2.25		2.2		0.1		● ○ ○ ○		● ○ ○ ○									
			GER250-B		GEL250-B		2.5		2.2		0.1		● ○ ○ ○		● ○ ○ ○									
			GER280-B		GEL280-B		2.8		2.2		0.2		● ○ ○ ○		● ○ ○ ○									
			GER300-B		GEL300-B		3.0		2.2		0.2		● ○ ○ ○		● ○ ○ ○									
			GER100-C		GEL100-C		1.0		2.5		0.05		● ○ ○ ○		● ○ ○ ○									
			GER120-C		GEL120-C		1.2		2.5		0.05		● ○ ○ ○		● ○ ○ ○									
			GER125-C		GEL125-C		1.25		2.5		0.05		● ○ ○ ○		● ○ ○ ○									
			GER140-C		GEL140-C		1.4		2.5		0.1		● ○ ○ ○		● ○ ○ ○									
			GER145-C		GEL145-C		1.45		2.5		0.1		● ○ ○ ○		● ○ ○ ○									
			GER150-C		GEL150-C		1.5		2.5		0.1		● ○ ○ ○		● ○ ○ ○									
			GER160-C		GEL160-C		1.6		2.5		0.1		● ○ ○ ○		● ○ ○ ○									
			GER170-C		GEL170-C		1.7		2.5		0.1		● ○ ○ ○		● ○ ○ ○									
			GER185-C		GEL185-C		1.85		2.5		0.1		● ○ ○ ○		● ○ ○ ○									
			GER195-C		GEL195-C		1.95		2.5		0.1		● ○ ○ ○		● ○ ○ ○									
			GER200-C		GEL200-C		2.0		2.5		0.1		● ○ ○ ○		● ○ ○ ○									
			GER225-C		GEL225-C		2.25		2.5		0.1		● ○ ○ ○		● ○ ○ ○									
			GER250-C		GEL250-C		2.5		2.5		0.2		● ○ ○ ○		● ○ ○ ○									
			GER275-C		GEL275-C		2.75		2.5		0.2		● ○ ○ ○		● ○ ○ ○									
		GER280-C		GEL280-C		2.8		2.5		0.2		● ○ ○ ○		● ○ ○ ○										
		GER300-C		GEL300-C		3.0		2.5		0.2		● ○ ○ ○		● ○ ○ ○										
		GER320-C		GEL320-C		3.2		2.5		0.2		● ○ ○ ○		● ○ ○ ○										
		GER350-C		GEL350-C		3.5		2.5		0.2		● ○ ○ ○		● ○ ○ ○										

GER系列内孔切槽刀片 Internal Grooving and Turning Tools

型号 Model	A (mm)	L (mm)	T (mm)	d (mm)	☺ 优先推荐 Good recommendation ☹ 一般推荐 General recommendation	材质推荐 material recommended 钢件 P 不锈钢 M 铸铁 K 有色金属 N
GER**-A	6.69	6.5	2.58	2.5	☺	
GER**-B	8.46	8.2	3.18	2.7	☺	
GER**-C	5.8	11.48	4.05	2.8	☺	
GER**-D	6.8	16.44	5.05	3.4	☺	
GER**-E	9.54	21.66	5.55	4.4	☺	



C、D、E 系列刀片式样

刀片 Insert	右手刀片 Right hand	左手刀片 Left hand	槽宽 W	切深 B	圆弧 r	PM125 R L	DK110 R L	配套刀杆 Toolholders
	GER100-D	GEL100-D	1.0	2.5	0.05	● ○	○ ○	右手刀片配右刀杆 S1GER2020D S1GER2525D
	GER120-D	GEL120-D	1.2	2.5	0.05	● ○	○ ○	
	GER125-D	GEL125-D	1.25	2.5	0.05	● ○	○ ○	
	GER140-D	GEL140-D	1.4	2.5	0.05	● ○	○ ○	
	GER145-D	GEL145-D	1.45	2.5	0.1	● ○	○ ○	
	GER150-D	GEL150-D	1.5	3.0	0.1	● ○	○ ○	
	GER170-D	GEL170-D	1.7	3.0	0.1	● ○	○ ○	
	GER185-D	GEL185-D	1.85	3.0	0.1	● ○	○ ○	
	GER195-D	GEL195-D	1.95	3.0	0.1	● ○	○ ○	
	GER200-D	GEL200-D	2.0	3.6	0.1	● ○	○ ○	
	GER225-D	GEL225-D	2.25	3.6	0.1	● ○	○ ○	
	GER230-D	GEL230-D	2.3	3.6	0.2	● ○	○ ○	
	GER250-D	GEL250-D	2.5	3.6	0.2	● ○	○ ○	
	GER275-D	GEL275-D	2.75	3.6	0.2	● ○	○ ○	
	GER280-D	GEL280-D	2.8	4.5	0.2	● ○	○ ○	
	GER300-D	GEL300-D	3.0	4.5	0.2	● ○	○ ○	
	GER320-D	GEL320-D	3.2	4.5	0.2	● ○	○ ○	
	GER350-D	GEL350-D	3.5	4.5	0.2	● ○	○ ○	
	GER400-D	GEL400-D	4.0	4.5	0.2	● ○	○ ○	
		GER100-E	GEL100-E	1.0	3.0	0.05	● ○	
GER150-E		GEL150-E	1.5	3.5	0.1	● ○	○ ○	
GER170-E		GEL170-E	1.7	3.5	0.1	● ○	○ ○	
GER185-E		GEL185-E	1.85	3.5	0.1	● ○	○ ○	
GER195-E		GEL195-E	1.95	3.5	0.1	● ○	○ ○	
GER200-E		GEL200-E	2.0	3.8	0.1	● ○	○ ○	
GER225-E		GEL225-E	2.25	3.8	0.1	● ○	○ ○	
GER230-E		GEL230-E	2.3	3.8	0.2	● ○	○ ○	
GER250-E		GEL250-E	2.5	4.5	0.2	● ○	○ ○	
GER275-E		GEL275-E	2.75	4.5	0.2	● ○	○ ○	
GER280-E		GEL280-E	2.8	4.5	0.2	● ○	○ ○	
GER300-E		GEL300-E	3.0	4.5	0.2	● ○	○ ○	
GER330-E		GEL330-E	3.3	4.5	0.2	● ○	○ ○	
GER350-E		GEL350-E	3.5	5.5	0.2	● ○	○ ○	
GER400-E		GEL400-E	4.0	5.5	0.2	● ○	○ ○	
GER430-E		GEL430-E	4.3	5.5	0.2	● ○	○ ○	
GER450-E		GEL450-E	4.5	6.5	0.2	● ○	○ ○	
GER460-E		GEL460-E	4.6	6.5	0.2	● ○	○ ○	
GER500-E		GEL500-E	5.0	6.5	0.2	● ○	○ ○	

● 常备库存 (主推) Standing stock ○ 非常备库存 Extraordinary stock

GER系列内孔切槽刀片 Internal Grooving and Turning Tools

型号 Model

A (mm)

L (mm)

T (mm)

d (mm)

GER**-A

6.69

6.5

2.58

2.5

GER**-B

8.46

8.2

3.18

2.7

GER**-C

5.8

11.48

4.05

2.8

GER**-D

6.8

16.44

5.05

3.4

GER**-E

9.54

21.66

5.55

4.4

☺ 优先推荐 Good recommendation

☹ 一般推荐 General recommendation

材质推荐 material recommended

钢件 P

不锈钢 M

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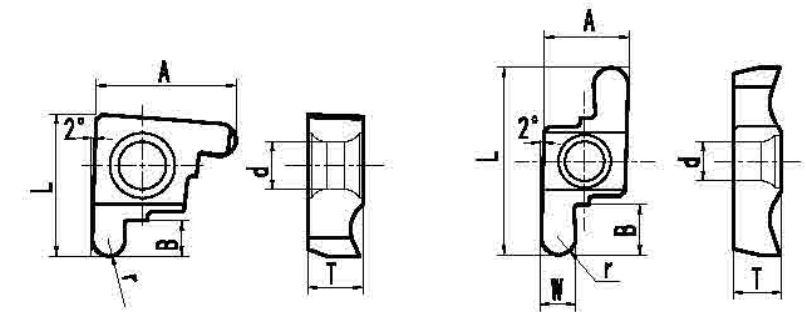
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● 常备库存 (主推) Standing stock ○ 非常备库存 Extraordinary stock



A、B 系列刀片式样
A/B Series Insert Type

C、D、E 系列刀片式样
C/D/E Series Insert Type

目录 (二)

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铣削刀具 | MILLING TOOLS



可转位铣削刀具 Indexable milling tools

Category 类别	Shape 形状		Feature 特征	Category 类别	Shape 形状		Feature 特征
面 铣 刀	Kr:45° AF01		113页 大前角设计, 切削轻快 刀片槽型多样, 应用广 配合修光, 良好表面质 量 参考: SE□T 12T3	面 铣 刀	Kr:45° AF02		114页 大前角设计, 切削轻快 刀片槽型多样, 应用广 梳齿设计, 震动平衡小 参考: SE□T 12T3
	Kr:45° AF03		116页 压板式固定, 装卸简单 高硬度合金刀垫, 抗冲 击强。 参考: SE□N 1203 { Zccct } SE□N 1504 { Zccct }		Kr:45° AF04		117页 8刃口经济型刀片螺钉 压紧, 精度高作用广 泛 参考: OFKT 05T3(Zccct)
	Kr:45° AF04		118页 8刃口经济型刀片压块 压紧, 装卸刀片简单轴 向可调节。 参考: OFKR07 { Zccct }		Kr:45° AF05		119页 8刃口经济型刀片螺钉 压紧, 精度高作用广 泛 参考: OD□□ 0605(瓦尔特)
	Kr:45° AF06		120~121页 16刃负角刀片, 经济性 能好, 抗冲击能力强。 参考: ON□□ 0604□□ { Zccct } ON□□ 08T5□□ { Zccct }		Kr:45° AF08		122页 8刃负角刀片, 经济性 能好切削阻力小, 轻快 参考: SNEX 1206ANN(克洛伊)
	Kr:45° AF09		123页 8刃负角刀片, 经济性 能好, 刃口抗冲击强。 参考: SNMX 1205XTN(特固克)		Kr:45° AF10		124页 10刃负角刀片, 高经济 性能螺旋型构造, 阻力 小, 双切结构, 强度高 参考: PNMU 1205ANER(京瓷)
	Kr:45° AF11		125页 14刃负角刀片, 经济性 能好, 切削阻力小, 轻快。 参考: XNMX 070508		Kr:45° AF12		127页 8刃负角刀片, 丰富的 槽型可满足不同工况 的高效加工。 参考: SNGX 1205ANN
	Kr:55° DF01		129页 12刃负角刀片, 高经济 性能, 压块压紧, 装卸 刀片简单。 参考: HNEX 0905 { Zccct }		Kr:67° DF01		130~131页 10刃负角刀片, 高经济 性能螺旋型构造, 阻力 小, 双切结构, 强度高。 参考: PNEG 110512R { Zccct }
	Kr:60° DF02		132页 双正前角, 低切削力 立装刀片, 大切重加工, 装夹简单。 参考: LNKT 2510 { Zccct }		Kr:65° DF03		133~134页 8刃负角刀片, 经济性 能好, 切削平衡, 阻力 小, 铸铁和钢的优良选择 参考: R365-1505ZNE { 山特 }
	Kr:75° EF02		135页 双正前角, 低切削力 立装刀片, 大切重加工, 装夹简单。 参考: LNKT 1506 { Zccct }		Kr:75° EF03		136页 压板式固定, 装卸简单 高硬度合金刀垫, 抗冲 击强。 参考: SPKN 1203 { Zccct } SPKN 1504 { Zccct }

类别	Shape 形状	Feature 特征	Category 类别	Shape 形状	Feature 特征
面铣刀	Kr:75° EF04 	通用性强刀片槽型多, 适用广 参考: SPK1204 (Zccct)	面铣刀	Kr:75° EF06 	重切削切深大, 大幅提高了单位时间内切削排出量 参考: SPMT1806 EDER (京瓷)
	Kr:75° EF08 	8刃负角刀片, 丰富的槽型可满足不同工况的高效加工 参考: SNGX1205ENN		Kr:88° PF88 	8刃负角刀片, 丰富的槽型可满足不同工况的高效加工 参考: SNGX1205PNN
	Kr:90° PF01 	结构简单, 装卸刀片快捷, 经济适用性好 参考: TPKN2204 (Zccct)		Kr:90° PF02 	疏, 密, 超密齿设计, 获得良好的工件表面质量, 适用于精, 半精和粗加工 参考: SEET09T308PER (Zccct) SEET120308PER (Zccct)
	Kr:90° PF03 	双正前角, 低切削力立装刀片, 大切重切削加工, 装夹简单 参考: LNKT1508EN-ZR (Zccct) LNKT2007DN-ZR (Zccct) LNKT2510-ZR (Zccct)		Kr:90° PF04 	疏, 密, 超密齿设计, 获得良好的工件表面质量, 适用于精, 半精和粗加工 参考: R290-12T308 (山特)
	Kr:90° PF06 	4刃角刀片, 经济性好大前角设计, 低切削力高精度, 装卸简单 参考: SOMT12T308PEER (住友)		Kr:90° PF07 	4刃角刀片, 经济性好切刃锋利, 阻力小轴向抗力小 参考: XDMT120408PDER (住友)
	Kr:90° PF08 	4角立装刀片, 装卸简单, 切削锋利, 刀尖强度高, 切削稳定 参考: LNMX170808 PMSR (住友)		Kr:90° PF09 	6刃负角刀片, 经济性能好好刃口抗冲击强前角设计, 切削锋利 参考: XNEX0808 (山高)
	Kr:90° PF10 	低阻力的良好切削效果, 大前角确保低阻力, 抗振能力强, 厚规格设计抗崩损性卓越 参考: WNMU080808 (京瓷)		Kr:90° PF11 	6刃负角刀片, 经济性能好好刃口冲击强, 大前角设计抗振能力强。 参考: XNGU090508PRHDE(特固克)
	Kr:R RF01 	极强的切削刃口螺钉压紧, 装卸简单经济性好 参考: RCKT10T3MO-DR (Zccct) RCKT1204MO-DR (Zccct) RCKT1606MO-DR (Zccct) RCKT2008MO-DR (Zccct)		Kr:R RF02 	极强的切削刃口螺钉压紧, 装卸简单经济性好 参考: RDKW0803MO (Zccct) RDKW10T3/1204MO (Zccct) RDKW1204MO (Zccct) RDKW1605MO (Zccct) RDKW2006MO (Zccct)
	Kr:R RF03 	大前角设计, 切削阻力小, 锋利, 经济性好刀片装卸简单 参考: RPMT/W1204 (三菱) RPMT1808 (三菱)		Kr:R RF04 	仿模刃形设计螺钉压紧, 简单稳定 参考: QPMT1204MO (住友)

Category 类别	Shape 形状	Feature 特征	Category 类别	Shape 形状	Feature 特征
方肩台阶铣刀	Kr:90° PE01 	带修光刃, 三维螺旋刃, 切削阻力小 参考: APKT11T3□□ (Zccct) APKT1604□□ (Zccct)	方肩台阶铣刀	Kr:90° PE01 	带修光刃, 三维螺旋刃, 切削阻力小 参考: APKT11T3□□ (Zccct) APKT1604□□ (Zccct)
	Kr:90° PE02 	正螺旋, 排屑好密齿型结构, 加工效率高 参考: APKT11T3□□ (Zccct)		Kr:90° PE02 	正螺旋, 排屑好密齿型 参考: APKT11T3□□ (Zccct)
	Kr:90° PE03 	底刃过中心, 可直接钻孔加工 参考: APMT113504PDER (Zccct) APMT160408PDER (Zccct)		Kr:90° PE04 	刃口抗冲击力强, 切削阻力小, 耐用性高 参考: LD□□1504 (森拉天时)
	Kr:90° PE05 	带修光刃, 三维螺旋刃, 切削阻力小, 抗冲击能力强 参考: APKT1705PER (特固克)		Kr:90° PE05 	带修光刃, 三维螺旋刃, 切削阻力小, 抗冲击能力强 参考: APKT1705PER (特固克)
	Kr:90° PE06 	独有的曲线状切刃, 提高刀尖强度, 切削阻力低, 良好的90°, 适用于精加工 参考: AXMT1235□□PEER (住友) AXMT1705□□PEER (住友)		Kr:90° PE06 	大前角设计, 切削轻快独特的曲线状切刃, 提高刀尖强度, 切削阻力低, 良好的90°, 适用于精加工 参考: AXMT1235□□PEER (住友) AXMT1705□□PEER (住友)
	Kr:90° PE07 	底刃过中心, 可直接钻孔加工 参考: APMT1035PDER (住友) APMT1605PDER (住友)		Kr:90° PE08 	三维曲线状切刃, 提高刀尖强度, 切削阻力低, 良好的90°, 适用于精加工 参考: ADMT080304R (瓦尔特) ADMT120408R (瓦尔特)
	Kr:90° PE08 	三维曲线状切刃, 提高刀尖强度, 切削阻力低, 良好的90°, 适用于精加工 参考: ADMT080304R (瓦尔特) ADMT120408R (瓦尔特) ADMT160608R (瓦尔特)		Kr:90° PE09 	三维曲线状切刃, 切削阻力低, 良好的90°, 适用于精加工 参考: R390-11T3□□ (山特) R390-1704□□ (山特)
	Kr:90° PE09 	三维曲线状切刃, 切削阻力低, 良好的90°, 适用于精加工 参考: R390-11T3□□ (山特) R390-1704□□ (山特)		Kr:90° PE10 	直角度好低切削力 参考: BDMT1103□□ (京瓷) BDMT1704□□ (京瓷)
	Kr:90° PE10 	直角度好低切削力 参考: BDMT11T3□□ER (京瓷) BDMT1704□□ER (京瓷)		Kr:90° PE11 	直角度好, 大前角设计, 低切削力适用于精加工 参考: APKT100304PDER (伊斯卡)

Category 类别	Shape 形状		Feature 特征	Category 类别	Shape 形状		Feature 特征
方肩 台阶 铣刀	Kr:90° PE12		183页 4刃负角刀片, 经济性 能好, 抗冲击强 参考: LN□X151008PNR (克洛伊)		Kr:90° PE14		184-185页 三维曲线状态刃, 切削 阻力低, 适用于精加工。 参考: AXMT11T308 (Zccct、三特)

Category 类别	Shape 形状		Feature 特征	Category 类别	Shape 形状		Feature 特征
	Kr:R RB01		187页 适合大型模具的粗加 工, 圆弧刃采用三面 刃, 经济性好 参考: ZDET 08T2 (Zccct) ZDET 1103 (Zccct) ZDET 13T3 (Zccct) ZPNT 2204 (Zccct)		Kr:R RB02		188-190页 适合模具的粗加工, 采 用三维复杂的槽型, 圆 弧精度高, 抗振性好 参考: XPHT 16/20/25/30/32R803 (Zccct)
仿形 铣刀	Kr:R RB03		191-192页 刀具精度高, 用于仿形 精加工, 安装精度高, 稳定性好 参考: ZOHX1203/1804/2005 /2506/3007/3207 (Zccct)	仿形 铣刀	Kr:R RB04		193页 大前角设计, 切削阻力 小, 切削刃强度高, 防 偏转结构, 波浪刃型 参考: ZNMT 1804100-C (住友) ZNMT 2205125-C (住友) ZNMT 2708150-C (住友)

Category 类别	Shape 形状		Feature 特征	Category 类别	Shape 形状		Feature 特征
	Kr:R PT01		194页 抗冲击力强, 切削阻力 小 参考: MPHT 080304-DM (Zccct) MPHT 080305-DM (Zccct) MPHT 120408-DM (Zccct)		Kr:R PT01		195页 抗冲击力强, 切削阻力 小 参考: MPHT 080304-DM (Zccct) MPHT 080305-DM (Zccct) MPHT 120408-DM (Zccct)
	Kr:90° PT01		196页 抗冲击力强, 切削阻力 小 参考: MPHT 080304-DM (Zccct) MPHT 080305-DM (Zccct) MPHT 120408-DM (Zccct)		Kr:90° PT02		198-199页 切削锋利, 浅槽加工, 4刃, 经济性好 参考: XSEQ 1202/1203 (Zccct) /12T3/1204/12T4 (Zccct)
三面 刃 铣刀	Kr:90° PT02		200-201页 切削锋利, 浅槽加工, 4刃, 经济性好 参考: XSEQ 1202/1203 (Zccct) /12T3/1204/12T4 (Zccct)	三面 刃 铣刀	Kr:90° PT03		202-204页 刀片立装结构抗冲击 性能优良, 切削更轻快。 参考: AXMT11T308 (Zccct、三特)
	Kr:90° PT04		205-206页 切削锋利, 浅槽加工, 4刃, 经济性好 参考: LNET102304/2804 /3304-GM (Zccct) LNET123804/4304 /4804/5304-GM (Zccct)		Kr:90° PT04		207-210页 刀片立装结构抗冲击 性能优良, 切削更轻快。 参考: LNET102304/2804 /3304-GM (Zccct) LNET123804/4304 /4804/5304-GM (Zccct)
	Kr:90° PT05		211-212页 刀片立装结构抗冲击 性能优良, 加工槽底表面 质量好。 参考: LNGX1005□□-GM (Zccct) LNGX1407□□-GM (Zccct)		Kr:90° PT05		213-214页 刀片立装结构抗冲击 性能优良, 加工槽底表面 质量好。 参考: LNGX1005□□-GM (Zccct) LNGX1407□□-GM (Zccct)

Category 类别	Shape 形状		Feature 特征	Category 类别	Shape 形状		Feature 特征
倒角 铣刀	Kr:45° AC01		215页 小平面倒角, 孔倒角, 铣削倒角 参考: SPMT 120408 (Zccct)	倒角 铣刀	Kr:60° DC01		216页 小平面倒角, 孔倒角, 铣削倒角 参考: SPMT 120408 (Zccct)
	Kr:30° ZC01		217页 小平面倒角, 孔倒角, 铣削倒角 参考: SPMT 120408 (Zccct)	模 具 铣 刀 盘 杆			232-236页 市场通用产品, 性价 比高。

Category 类别	Shape 形状		Feature 特征	Category 类别	Shape 形状		Feature 特征
	Kr:x XK01		218页 有效分解径向切削力, 大进给切削, 用于插铣 加工, 双重压紧, 牢固 可靠 参考: SDMT 09T3 (Zccct) SDMT 1204 (Zccct)		Kr:x XK01		219页 有效分解径向切削力, 大进给切削, 用于插铣 加工, 双重压紧, 牢固 可靠 参考: SDMT 09T3-DM (Zccct) SDMT 1204 (Zccct)
	Kr:x XK02		220-221页 有效分解径向切削力, 大进给切削, 用于插铣 加工, 双重压紧, 牢固 可靠 参考: WPGT 05/06/08/09 (Zccct)		Kr:x XK02		222页 有效分解径向切削力, 大进给切削, 用于插铣 加工, 双重压紧, 牢固 可靠 参考: WPGT 080415ZSR (Zccct) WPGT 080615ZSR (Zccct) WPGT 090725ZSR (Zccct)
大 进 给 铣 刀	Kr:x XK03		223页 6刃负角刀片, 经济 性好 参考: WNMX 09T316NN-MM (克洛伊)	大 进 给 铣 刀	Kr:x XK03		224页 6刃负角刀片, 经济 性好 参考: WNMX 09T316NN-MM (克洛伊)
	Kr:x XK04		225页 6刃双面槽铣刀片适合 高效率的大进给加工。 参考: WXMU080612RGM		Kr:x EXN		227页 高效率、低切削抗力, 具有高密度刀座的大 进给铣刀。 参考: LNMU0303ZER
	Kr:x EXN		226页 高效率、低切削抗力, 具有高密度刀座的大 进给铣刀。 参考: LNMU0303ZER		Kr:x TE90		228-229页 设计密度小, 双面四角 可用, 抗冲击性能强, 经济高效。 参考: 4NKT080308

Category 类别	Shape 形状		Feature 特征	Category 类别	Shape 形状		Feature 特征
螺 旋 立 铣 刀	Kr:90° PH01		230页 震动小, 抗冲击强, 大 切深, 合适粗加工的高 效率 参考: APKT 150412 (Zccct) SPMT 120408 (Zccct)	螺 旋 立 铣 刀	Kr:90° PH01		231页 震动小, 抗冲击强, 大 切深, 合适粗加工的高 效率 参考: APKT 150412 (Zccct) SPMT 120408 (Zccct)

铣削刀具 | MILLING TOOLS



可转位铣削刀具 Indexable milling tools

★ 可转位铣削刀具型号表示规则 Milling Tool Code Rule

主偏角 Lead Angle	
A	45°
D	60°
E	75°
P	90°
Z	30°
R	圆形
X	特殊 Special

刀具类别 Type Of Tools	
F	面铣刀 Face milling tool
E	方肩台阶铣刀 Shoulder milling tool
B	仿形铣刀 Profile milling tool
T	槽铣刀 T slot milling tool
K	大给进铣刀 High feed milling cutter
C	倒角铣刀 Chamfer milling tool
H	螺旋立铣刀 Helical end face milling tool

切削刃长度(mm) Cutting Edge Length		刀片形状 Shape of blade					
刀片 Insert 内接圆直径 Incircle diameter		刀片形状 Shape of blade					
		C	D	R	S	T	L
5.556		—	—	—	—	09	—
6.350		06	07	—	—	11	—
9.525		09	11	09	09	16	—
12.700		12	15	12	12	22	—
15.875		16	19	15	15	27	—
19.050		19	—	19	19	33	—
25.400		25	—	25	25	44	25

类别编号
Number Of Type

A

F

01

12

套式结构 Shell Structure

A型接口 A Type Of Adapter		B型接口 B Type Of Adapter	
	GB5342-96规定的Ø50-Ø80 套式面铣刀 GB5342-96 of Ø50-Ø80 shell Facemilling Cutter		GB5342-96规定的Ø100-Ø160 套式面铣刀 GB5342-96 of Ø100-Ø160 shell Facemilling Cutter
C型接口 C Type Of Adapter		D型接口 D Type Of Adapter	
	GB5342-96规定的Ø200-Ø250 套式面铣刀		GB5342-96规定的Ø315及以上的 套式面铣刀

侧固式柄、直柄、莫氏锥柄等连接方式参阅工具系统部分技术资料 Side-locked Shank, Straight Shank, Morse Taper Shank

了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com



铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

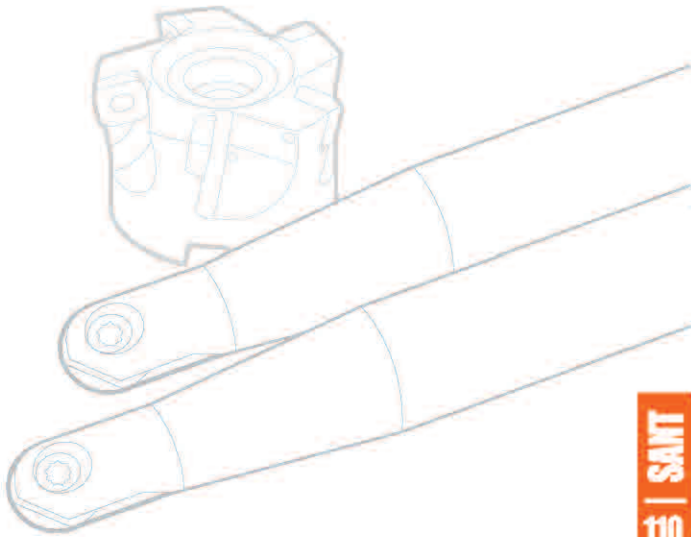
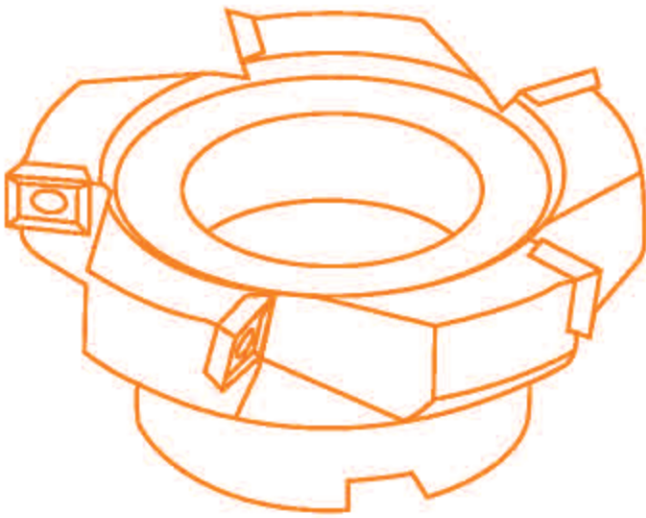
刀具安装部位结构(如下图) Tool Installation Position			
A	A型接口 A type of adapter	W	侧固式 Side-locked
B	B型接口 B type of adapter	T	可换头 Replaceable Head
C	C型接口 C type of adapter	MT	莫氏 Morse
D	D型接口 D type of adapter	BT	锥式 Taper
Z	直杆 Straight shank	J	键槽式 Spline

切削方向 (R: 右 L: 左 缺省为R型) Cutting Direction Right Left		面铣刀具 Face Milling Tool	
刀具长度 Tool Length	S	短 short	铣刀杆 Cutter Arbor
	M	标准 Standard	
	L	加长 lengthening	
槽型宽度 Groove Width	H12		三面刃铣刀 Side And Face Milling Tool
最深加工 The deepest machining	104		螺旋立铣刀 Helical And Face Milling Tool

A22.050.04.R

刀具加工部分直径 ØD
Diameter

齿数(螺旋立铣刀为槽数)
Tooth



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铣削刀具 | MILLING TOOLS



可转位铣削刀具 Indexable milling tools

★ 可转位铣削刀片命名规则 Milling Insert Code Key

刀片形状 / 代号			公制						
代号	有无孔	有无断屑槽	刀片剖面	代号	有无孔	有无断屑槽	刀片剖面		
	有	无		N	无	无			
	有	单面		R	无	单面			
	有	无		F	无	双面			
	有	双面		A	有	无			
	有	无		M	有	单面			
	有	无		G	有	双面			
	有	无		X	---	---	特殊		
	有	无							
	有	无							
	有	无							
	有	无							
	有	无							
	有	无							
	有	无							
	有	无							

S P K N

主切削刃后角				公差									
代号	后角(度)	代号	后角(度)	代号	刀尖高度m公差(mm)	内接圆D1公差(mm)	厚度S1公差(mm)	(参考) M级精度详细情况 (按形状、大小分)					
A	3°	B	5°	A	±0.005	±0.025	±0.025	● 刀尖高度公差 (mm)					
C	7°	D	15°	F	±0.005	±0.013	±0.025	内接圆	正三角形	正方形	80°菱形	55°菱形	35°菱形
E	20°	F	25°	C	±0.013	±0.025	±0.025	6.35	±0.08	±0.08	±0.08	±0.11	±0.16
G	30°	N	0°	H	±0.013	±0.013	±0.025	9.525	±0.08	±0.08	±0.08	±0.11	±0.16
P	11°	O	其他的后角	E	±0.025	±0.025	±0.025	12.7	±0.13	±0.13	±0.13	±0.15	---
				G	±0.025	±0.025	±0.13	15.875	±0.15	±0.15	±0.15	±0.18	---
				J	±0.005	±0.05±0.13	±0.025	19.05	±0.15	±0.15	±0.15	±0.18	---
				K	±0.013	±0.05±0.13	±0.025	25.4	---	±0.18	---	---	---
				L	±0.025	±0.05±0.13	±0.025	● 内接圆D1公差 (mm)					
				M	±0.08±0.18	±0.05±0.13	±0.13	内接圆	正三角形	正方形	80°菱形	55°菱形	35°菱形
				N	±0.08±0.18	±0.05±0.13	±0.025	6.35	±0.05	±0.05	±0.05	±0.05	±0.05
				U	±0.13±0.38	±0.08±0.25	±0.13	9.525	±0.05	±0.05	±0.05	±0.05	±0.05
								12.7	±0.08	±0.08	±0.08	±0.08	---
								15.875	±0.10	±0.10	±0.10	±0.10	±0.10
								19.05	±0.10	±0.10	±0.10	±0.10	±0.10
								25.4	---	±0.13	---	---	±0.13

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铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

内接圆直径 (mm)	刀片形状							代号	刀片厚度(mm)
	C	D	R	S	T	V	W		
3.97					06			00	0.79
5.0					09			T0	0.99
5.56			05					01	1.59
6.0			06					T1	1.98
6.35	06	07			11	11		02	2.38
8.0			08					T2	2.58
9.525	09	11	09	09	16	16	06	03	3.18
10.0			10					T3	3.97
12.0			12					04	4.76
12.7	12	15	12	12	22	22	08	T4	4.96
15.875	16		15	15	27			05	5.96
16.0		19	16					T5	5.95
19.05	19		19	19	33			06	6.35
20.0			20					T6	6.75
25.0	25	25	25					07	7.94
25.4			25	25				09	9.52
31.75			31					T9	9.72
32			32					11	11.11
								12	12.70

12 04 ED T21 R-DM

修光刃				切削刃倒棱(mm)				断屑槽型号	
代号	后角(度)	代号	后角(度)	代号	倒棱(mm)	代号	倒棱(mm)		
A	45°	A	3°	F	0-5°	K	0-0.10		
D	60°	B	5°	E	1-10°	P	1-0.15		
E	75°	C	7°		2-15°		2-0.20		
F	85°	D	15°		3-20°		3-0.25		
P	90°	E	20°		4-25°		4-0.30		
Z	其它	F	25°		5-30°		5-0.35		
		G	30°				6-0.40		
		N	0°				7-0.45		
		P	11°						
		Z	其它						

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铣削刀具 | MILLING TOOLS



可转位铣削刀具 Indexable milling tools

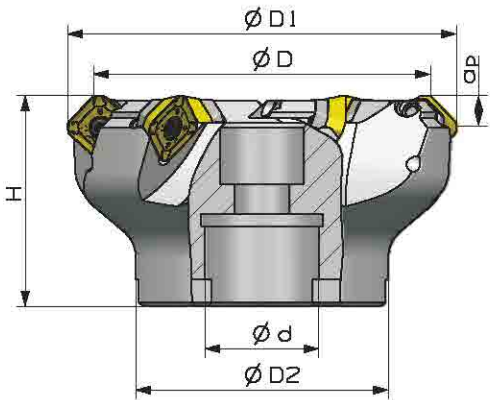
面铣刀具 Kr:45°



AF01



密齿等齿距



★ 刀具附件 Spare parts

刀片 Insert	刀垫 Shim	螺套 Threaded Sleeve	刀片螺钉 Insert Screw	扳手 Wrench	扳手 Wrench
SE□T12T3	S13BS	SM0508	TL60 M3.5X10	T15T	S3.5

注明：配套刀片与株洲钻石、三菱、山特、住友通用。Note: Insert can be Zccct/Mitsubishi/Sandvik/Sumitomo brands.

★ 刀具规格型号 Type of milling tools

Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD ₁	ØD	ød	H	ap			
AF01.12A22.050.04	40	62.4	50	22	40	6	A	4	0.3
AF01.12A22.063.05	50	75.4	63	22	40	6	A	5	0.5
AF01.12A27.080.06	60	92.4	80	27	50	6	A	6	1.3
AF01.12B32.100.07	70	112.4	100	32	50	6	B	7	1.8
AF01.12B40.125.08	80	137.4	125	40	63	6	B	8	3.0
AF01.12B40.160.10	100	172.4	160	40	63	6	B	10	5.0
AF01.12C60.200.12	160	212.4	200	60	63	6	C	12	6.8
AF01.12C60.250.14	200	262.4	250	60	63	6	C	14	11.2
AF01.12D80.315.18	270	327.4	315	60	70	6	D	18	20.8

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铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

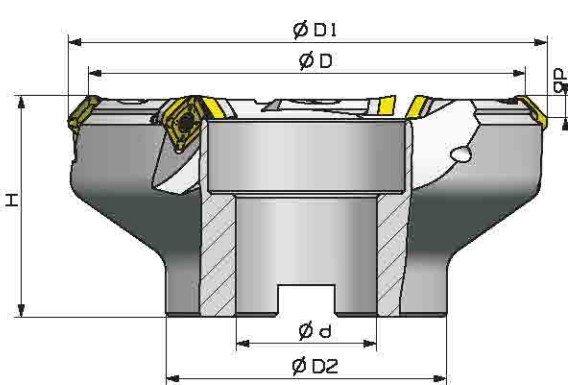
面铣刀具 Kr:45°



AF02



疏齿不等齿距



★ 刀具附件 Spare parts

刀片 Insert	刀垫 Shim	螺套 Threaded Sleeve	刀片螺钉 Insert Screw	扳手 Wrench	扳手 Wrench
SE□T12T3	S13BS	SM0508	TL60 M3.5X10	T15T	S3.5

注明：配套刀片与株洲钻石、三菱、山特、住友通用。Note: Insert can be Zccct/Mitsubishi/Sandvik/Sumitomo brands.

★ 刀具规格型号 Type of Milling Tools

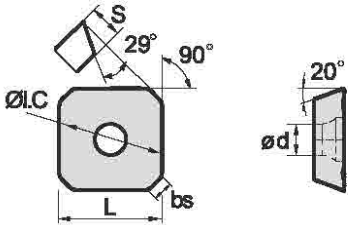
Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD ₁	ØD	ød	H	ap			
AF02.12A22.050.03	40	62.4	50	22	40	6	A	3	0.3
AF02.12A22.063.04	50	75.4	63	22	40	6	A	4	0.5
AF02.12A27.080.04	60	92.4	80	27	50	6	A	4	1.2
AF02.12B32.100.05	70	112.4	100	32	50	6	B	5	1.8
AF02.12B40.125.06	80	137.4	125	40	63	6	B	6	3.55

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可转位铣削刀具 Indexable milling tools

★ 刀片选择 Matching Insert

型号 Type	SD2136	SD2336	SD4326	SD5346	SD5236	SD5450	SD5440	SD5146	基本尺寸(mm) Dimension				
									L	ØLC	S	Ød	bs
SEET12T3-FM	●	●	○				○	○	13.4	13.4	3.97	4.1	2.55
SEET12T3-SM	●	●	○	○	○	○	○	○	13.4	13.4	3.97	4.1	2.55
SEET12T3-SR		○						○	13.4	13.4	3.97	4.1	2.55
P 钢	■	■			■	■	■	■					
M 不锈钢	□	■				■	■						
K 铸铁		■	■	■									
N 有色金属													
S 耐热合金、钛合金		■											
H 淬硬材料													



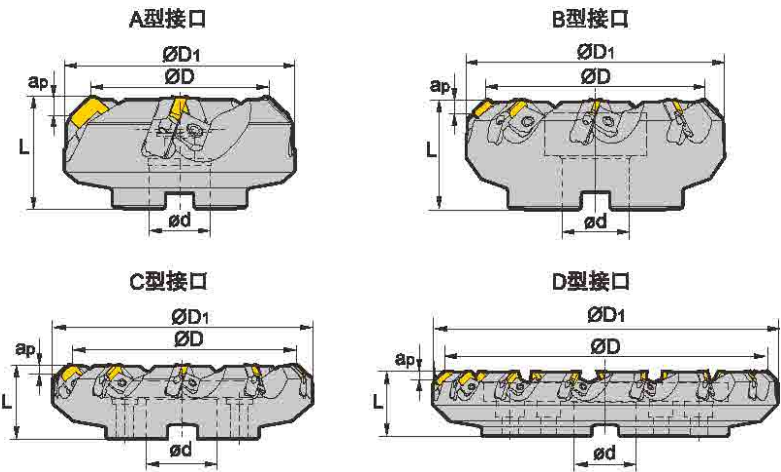
● 常备库存 Unallocated stock ○ 可备库存 Available stock ■ 推荐应用 Main application □ 拓展应用 Extended application

Indexable milling tools 可转位铣削刀具

面铣刀具 Kr:45°



AF03



★ 刀具附件 Spare parts

刀片 Insert	刀夹 Tool chuck	压块 Clamp	双头螺钉 Double Headed Screw	刀夹螺钉 Tool chuck screw	扳手 Wrench
SE□N1203	LSE12R/L				S3
SE□N1504	LSE15R/L	W01R/L	DM8×21X	LOM5×15.1	S4

注明：配套刀片建议参考株洲钻石刀片。Note: The Insert Is Zccct Brand.

★ 刀具规格型号 Type of milling tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD	ØD1	Ød	L	apmax			
AF03.12A27.080.04	80	103	27	50	5.5	A	4	1.8
AF03.12B32.100.05	100	122	32	50	5.5	B	5	2.4
AF03.12B40.125.06	125	147	40	63	5.5	B	6	4.4
AF03.12B40.160.08	160	181	40	63	5.5	B	8	6.4
AF03.12C60.200.10	200	221	60	63	5.5	C	10	8.5
AF03.12C60.250.12	250	270	60	63	5.5	C	12	14.1
AF03.12D60.315.15	315	353	60	63	5.5	D	15	22.2
AF03.15A27.080.04	80	103	27	50	7.5	A	4	1.7
AF03.15B32.100.05	100	122	32	50	7.5	B	5	2.3
AF03.15B40.125.06	125	147	40	63	7.5	B	6	4.2
AF03.15B40.160.08	160	181	40	63	7.5	B	8	6.1
AF03.15C60.200.10	200	221	60	63	7.5	C	10	8.3
AF03.15C60.250.12	250	270	60	63	7.5	C	12	13.6
AF03.15D60.315.15	315	353	60	63	7.5	D	15	21.8

铣削刀具 | MILLING TOOLS

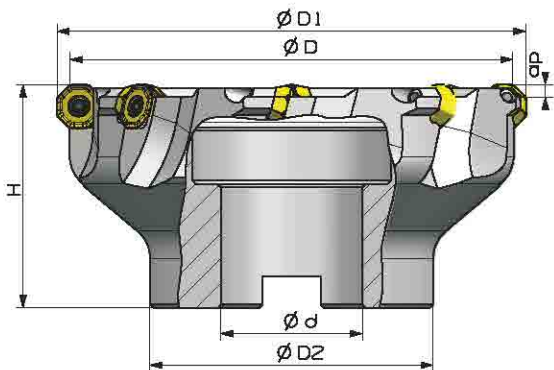


可转位铣削刀具 Indexable milling tools

面铣刀具 Kr:45°



AF04



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
OFKT05T3	TL60 M4X10	T15T

注明：配套刀片建议参考株洲钻石刀片。Note: The Insert is Zccct brand.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD ₁	ØD	Ød	H	ap			
AF04.05A22.050.04	40	56	50	22	40	3.5	A	4	0.3
AF04.05A22.050.05	40	56	50	22	40	3.5	A	5	0.4
AF04.05A22.063.05	50	69	63	22	40	3.5	A	5	0.6
AF04.05A27.080.06	60	86	80	27	50	3.5	A	6	1.3
AF04.05B32.100.07	70	106	100	30	50	3.5	B	7	2.6
AF04.05B40.125.08	80	130	125	40	63	3.5	B	8	4.2
AF04.05B40.160.10	100	165	160	40	63	3.5	B	10	5.1
AF04.05C40.160.10	100	165	160	40	63	3.5	C	10	4.8

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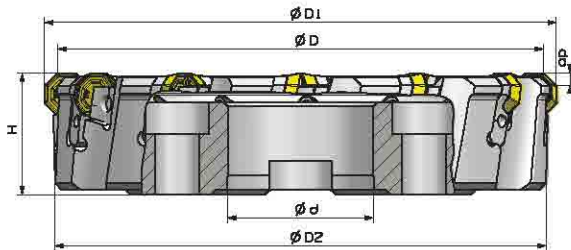
铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

面铣刀具 Kr:45°



AF04



★ 刀具附件 Spare parts

刀片 Insert	刀夹 Tool chuck	压块 Clamp	双头螺钉 Double Headed Screw	刀夹螺钉 Tool chuck screw	调节螺钉 Adjusting Screw	扳手 Wrench
OFKR0704	LOF07R/L	W02R/L	DM8*21	LOM5X15	TM0608	S3 S4

注明：配套刀片建议参考株洲钻石刀片。Note: The insert is Zccct brand.

★ 刀具规格型号 Type of milling tools

Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD ₁	ØD	Ød	H	ap			
AF04.07A27.080.05	60	91	80	27	63	5	A	5	1.4
AF04.07B32.100.06	70	111	100	32	63	5	B	6	1.8
AF04.07B40.125.08	80	136	125	40	63	5	B	8	3.9
AF04.07B40.160.10	100	171	160	40	63	5	B	10	5.9
AF04.07C80.200.12	204	211	200	60	50	5	C	12	7.6
AF04.07C80.250.16	254	261	250	60	50	5	C	16	13.3
AF04.07D60.315.20	319	321	315	60	50	5	D	20	18.3

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铣削刀具 | MILLING TOOLS

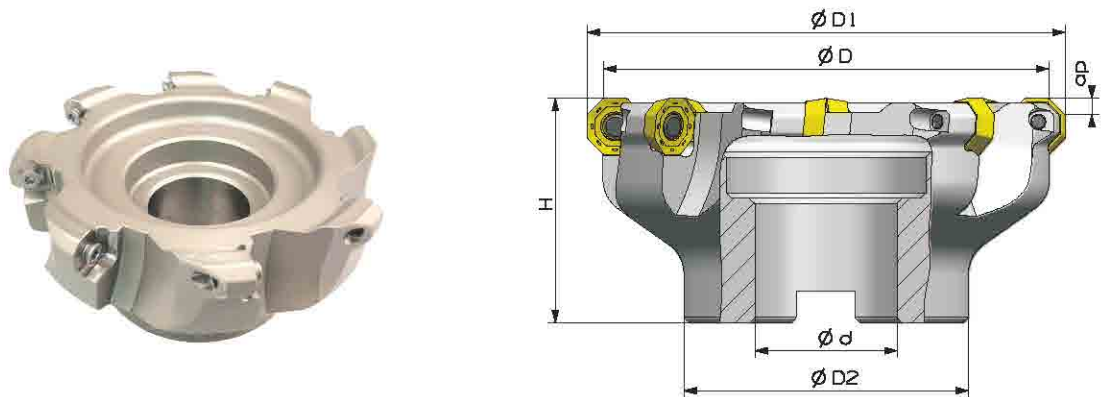


可转位铣削刀具 Indexable milling tools

面铣刀具 Kr:45°



AF05



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
OD□□0605	TL60 M5X12	T20T

注明：配套刀片建议参考瓦尔特刀片。Note:The Insert is Walter brand.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD ₁	ØD	Ød	H	ap			
AF05.06A22.050.04	40	60	50	22	40	10	A	4	0.3
AF05.06A22.063.05	50	73	63	22	40	10	A	5	0.5
AF05.06A27.080.06	60	90	80	27	50	10	A	6	0.8
AF05.06B32.100.07	70	110	100	100	50	10	B	7	1.5
AF05.06B40.125.08	80	135	125	125	63	10	B	8	2.5
AF05.06C40.160.09	100	170	160	160	63	10	C	9	4

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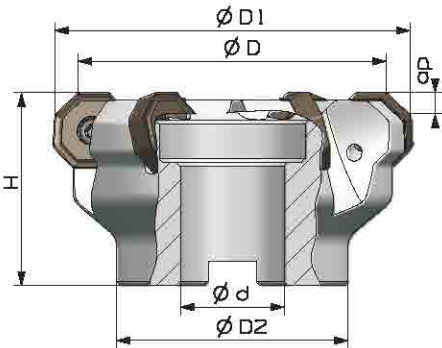
铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

面铣刀具 Kr:45°



AF06



★ 刀具附件 Spare parts

刀片 Insert	压紧螺钉 Clamping Screw	扳手 Wrench
ON□□0604□□	L60 M4X10	T15T
ON□□08T5□□	L60 M5X12	T20T

注明：配套刀片建议参考株洲钻石刀片。Note:The Insert is Zocot brand.

★ 刀具规格型号 Type of milling tools

Category 类别	Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD ₂	ØD ₁	ØD	Ød	H	ap			
ON06	AF06.06A22.050.05	40	62	50	22	45	4	A	5	0.3
	AF06.06A22.063.06	50	75	63	22	45	4	A	6	0.5
	AF06.06B27.080.07	60	92	80	27	50	4	B	7	1.2
	AF06.06B32.100.08	70	112	100	32	63	4	B	8	1.2
	AF06.06B40.125.09	80	137	125	40	63	4	B	9	2.6
	AF06.06C40.160.11	100	172	160	40	63	4	C	11	4.3
	AF06.06C60.200.13	160	212	200	60	63	4	C	13	7.6
	AF06.06C60.250.15	200	262	250	60	63	4	C	15	13.5
ON08	AF06.06D60.315.17	250	327	315	60	70	4	D	17	20.8
	AF06.08A22.063.05	50	78	63	22	40	5	A	5	0.5
	AF06.08B27.080.06	60	95	80	27	50	5	B	6	1.2
	AF06.08B32.100.07	70	115	100	32	63	5	B	7	1.2
	AF06.08B40.125.08	80	140	125	40	63	5	B	8	2.6
	AF06.08C40.160.10	100	175	160	40	63	5	C	10	4.3
	AF06.08C60.200.12	160	215	200	60	63	5	C	12	7.6
	AF06.08C60.250.14	200	265	250	60	63	5	C	14	13.5
	AF06.08D60.315.16	250	330	315	60	70	5	D	16	20.8

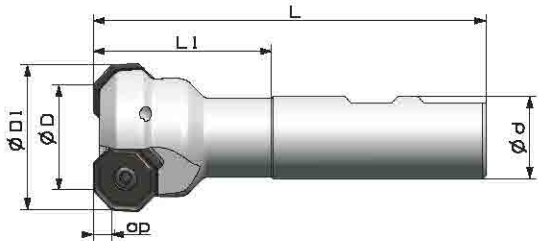
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可转位铣削刀具 Indexable milling tools

面铣刀具 Kr:45°



AF06



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
		
ON□□0604□□	TL60 M4X10	T15
ON□□08T5□□	TL60 M5X12	T20

注明：配套刀片建议参考株洲钻石刀片。 Note: The Insert is Zccot brand.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₁	ØD	ød	L	L ₁	a _p			
AF06.06W20.025.02	37	25	20	100	45	4	W	2	0.2
AF06.06W25.032.03	44	32	25	110	50	4	W	3	0.3
AF06.06W32.040.04	52	40	32	120	55	4	W	4	0.4
AF06.06W25.032.02	47	32	25	120	55	5	W	2	0.4
AF06.06W32.040.03	55	40	32	120	55	5	W	3	0.5
AF06.06W32.050.04	65	50	32	120	55	5	W	4	0.6

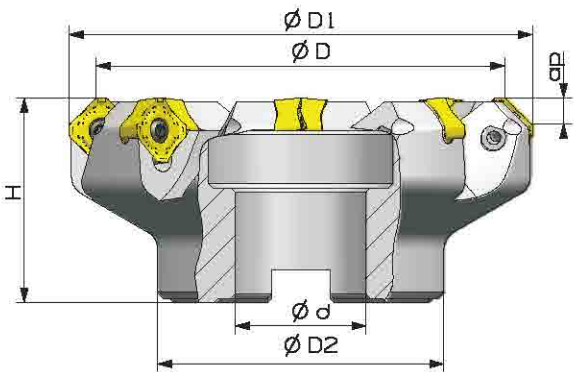
了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

Indexable milling tools 可转位铣削刀具

面铣刀具 Kr:45°



AF08



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
		
SNEX1206ANN	TL60 M4X10	T15T

注明：配套刀片建议参考克洛伊刀片。 Note: The insert is Korloy brand.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD ₁	ØD	ød	H	a _p			
AF08.12A22.050.04	40	63	50	22	40	6	A	4	0.5
AF08.12A22.063.06	50	76	63	22	40	6	A	6	0.7
AF08.12B27.080.07	60	93	80	27	50	6	B	7	1.2
AF08.12B32.100.08	70	113	100	32	50	6	B	8	1.7
AF08.12B40.125.10	80	138	125	40	63	6	B	10	3.6
AF08.12C40.160.12	100	173	160	40	63	6	C	12	4.8
AF08.12C60.200.14	150	213	200	60	63	6	C	14	5.3
AF08.12C60.250.16	180	263	250	60	63	6	C	16	12

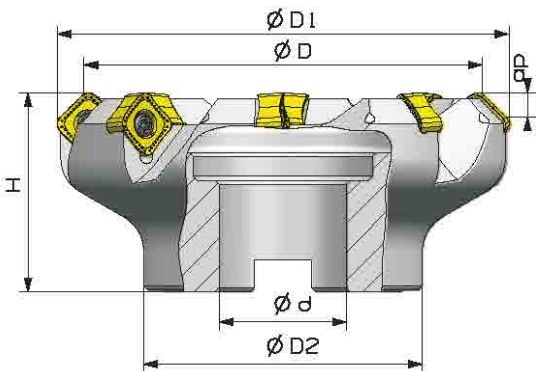
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可转位铣削刀具 Indexable milling tools

面铣刀具 Kr:45°



AF09



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
SNMX1205XTN	TL60 M4X10	T15T

注明：配套刀片建议参考特固克刀片。Note:The Insert is Taegutec brand

★ 刀具规格型号 Type of milling tools

Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD ₁	ØD	Ød	H	ap			
AF09.12A22.050.04	40	63	50	22	40	6	A	4	0.5
AF09.12A22.063.05	50	76	63	22	40	6	A	5	0.7
AF09.12B27.080.06	60	93	80	27	50	6	B	6	1.2
AF09.12B32.100.08	70	113	100	32	50	6	B	8	1.7
AF09.12B40.125.10	80	138	125	40	63	6	B	10	3.6
AF09.12C40.160.14	100	173	160	40	63	6	C	14	4.8
AF09.12C60.200.18	150	213	200	60	63	6	C	18	5.3
AF09.12C60.250.20	180	263	250	60	63	6	C	20	12

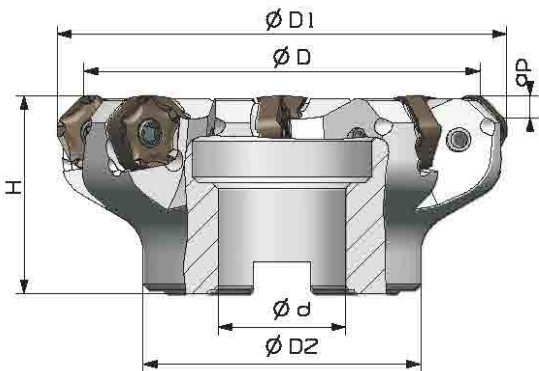
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Indexable milling tools 可转位铣削刀具

面铣刀具 Kr:45°



AF10



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
PNMU1205ANER	TL60 M5X12	T20T

注明：配套刀片建议参考京瓷刀片。Note:The Insert is Kyocera brand.

★ 刀具规格型号Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD ₁	ØD	Ød	H	ap			
AF10.12A22.063.05	50	76	63	22	45	5.5	A	5	0.5
AF10.12B27.080.06	60	93	80	27	50	5.5	B	6	1.0
AF10.12B32.100.08	70	113	100	32	50	5.5	B	8	1.4
AF10.12B40.125.10	80	138	125	40	63	5.5	B	10	2.5
AF10.12C40.160.12	100	173	160	40	63	5.5	C	12	3.8
AF10.12C60.200.14	150	213	200	60	63	5.5	C	14	6.5
AF10.12C60.250.16	180	263	250	60	63	5.5	C	16	9.1

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铣削刀具 | MILLING TOOLS

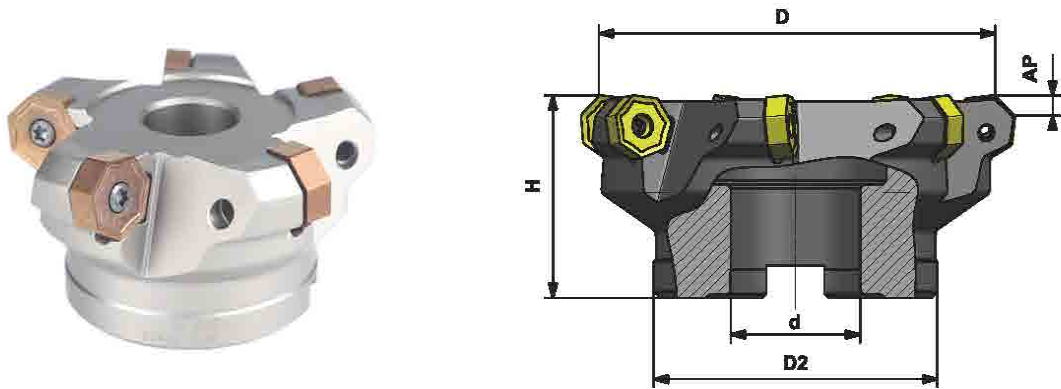


可转位铣削刀具 Indexable milling tools

面铣刀具 Kr:45°



AF11



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
		
XNMX070508	TL60M3.5X10	T15

注明：配套刀片与株洲钻石、瓦尔特通用。Note: Insert can be Zccct/Walter brands.

★ 刀具规格型号 Type of milling tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD	Ød	H	ap			
AF11.07A22.050.04	40	50	22	40	4.5	A	4	0.3
AF11.07A22.063.05	50	63	22	40	4.5	A	5	0.5
AF11.07A27.080.06	60	80	27	50	4.5	A	6	1.2
AF11.07B32.100.07	70	100	32	50	4.5	B	7	1.7
AF11.07B40.125.08	80	125	40	63	4.5	B	8	3.0
AF11.07B40.160.10	100	160	40	63	4.5	B	10	5.2

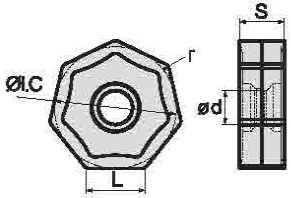
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铣削刀具 | MILLING TOOLS



Indexable milling tools 可转位铣削刀具

★ 刀片选择 Matching Insert

型号 Type	SP210M	SD2136	SD2336	SD4326	SD4226	SD4236	SD5346	SD5450	SD5440	SD5146	基本尺寸(mm) Dimension				
	L	ØI.C	S	Ød	r										
XNMX070508-GM	●										6.98	14.5	5.36	4.0	0.8
XNMU0705ZNN		○	●	○	○						6.98	14.5	5.36	4.0	0.8
XNMU0705ANN		○	●	○	○						6.98	14.5	5.36	4.0	0.8
P 钢	□	■	■												
M 不锈钢	□	□	■												
K 铸铁	■		■	■	■										
N 有色金属															
S 耐热合金、钛合金			■												
H 淬硬材料															

● 常备库存 Unallocated stock ○ 可备库存 Available stock ■ 推荐应用 Main application □ 拓展应用 Extended application

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铣削刀具 | MILLING TOOLS

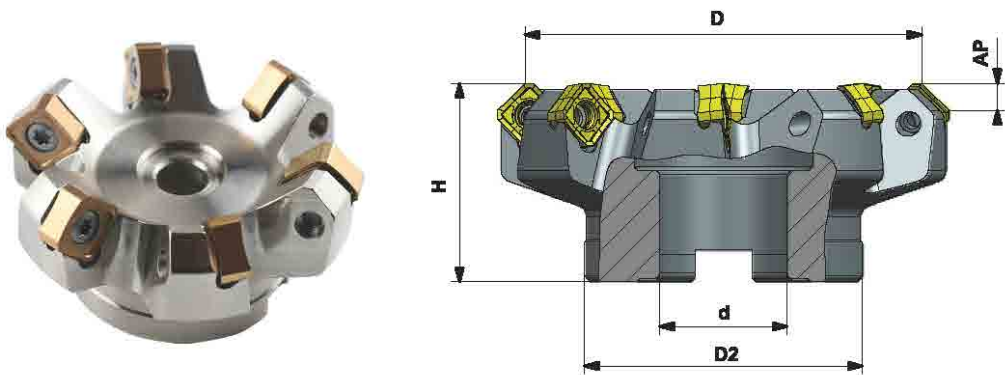


可转位铣削刀具 Indexable milling tools

面铣刀具 Kr:45°



AF12



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
SNGX1205ANN	TL60M5X13	T20

注明：配套刀片与株洲钻石、瓦尔特、克洛伊通用。Note: Insert can be Zccct/Walter/Kolory brands.

★ 刀具规格型号 Type of milling tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD	Ød	H	a _p			
AF12.12A22.050.04	40	50	22	40	6.5	A	4	0.3
AF12.12A22.063.06	50	63	22	40	6.5	A	6	0.5
AF12.12A27.080.07	60	80	27	50	6.5	A	7	1.2
AF12.12B32.100.08	70	100	32	50	6.5	B	8	1.8
AF12.12B40.125.10	80	125	40	63	6.5	B	10	3.1
AF12.12B40.160.12	100	160	40	63	6.5	B	12	5.5

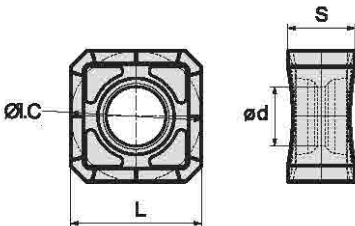
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铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

★ 刀片选择 Matching Insert

型号 Type		SP210M	SP210T	SD2136	SD2336	SD4326	SD4226	SD4236	SD5346	SD5236	SD5450	SD5440	SD5146	基本尺寸(mm) Dimension				
														L	ØI.C	S	Ød	r
SNGX1205ANN		○	○											12.7	12.7	6.5	5.9	0.8
SNMX1205ANN				●	●	○	○	○	○			●		12.7	12.7	6.5	5.9	0.8
P	钢	□	■	■	■					■			■					
M	不锈钢	□	□	□	■													
K	铸铁	■	□		■	■	■	■										
N	有色金属																	
S	耐热合金、钛合金				■													
H	淬硬材料																	

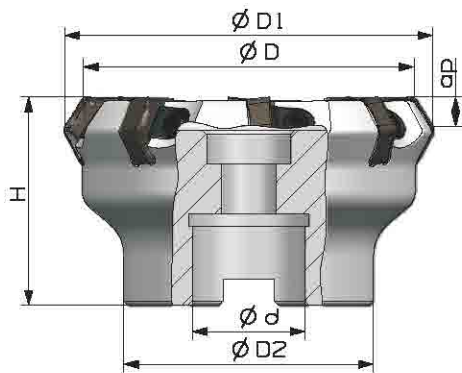
● 常备库存 Unallocated stock ○ 可备库存 Available stock ■ 推荐应用 Main application □ 拓展应用 Extended application

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可转位铣削刀具 Indexable milling tools

面铣刀具 Kr:55°

DF01



★ 刀具附件 Spare parts

刀片 Insert	压紧螺钉 Clamping Screw	压块 Clamp	扳手 Wrench
HNEX0905	进口: DM6*20	W18N	S3

注明: 配套刀片建议参考株洲钻石刀片。 Note: The insert is Zccct brand.

★ 刀具规格型号 Type of Milling Tools

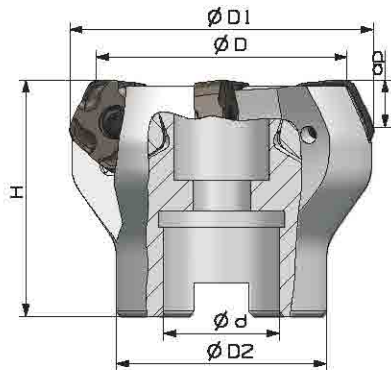
Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD ₁	ØD	Ød	H	ap			
DF01.09A27.080.08	60	88.5	80	27	50	8.5	A	8	1.1
DF01.09B32.100.10	70	108.5	100	32	50	8.5	B	10	2.6
DF01.09B40.125.14	80	133.5	125	40	63	8.5	B	14	3.7
DF01.09B40.160.18	100	168.5	160	40	63	8.5	B	18	5.6
DF01.09C60.200.22	150	208.5	200	60	63	8.5	C	22	6.3
DF01.09C60.250.28	200	258.5	250	60	63	8.5	C	28	10.3
DF01.09D60.315.32	270	323.5	315	60	63	8.5	D	32	21.7

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Indexable milling tools 可转位铣削刀具

面铣刀具 Kr:67°

DF01



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
PNEG110512R	TL60 M4X10	T15T

注明: 配套刀片建议参考株洲钻石刀片。 Note: The insert is Zccct brand.

★ 刀具规格型号 Type of milling tools

Category 类别	Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD ₂	ØD ₁	ØD	Ød	H	ap			
标准型	DF01.11A22.050.04	40	60	50	22	45	5	A	4	0.6
	DF01.11A22.063.05	50	73	63	22	50	5	A	5	0.8
	DF01.11B27.080.06	60	90	80	27	50	5	B	6	1.1
	DF01.11B32.100.07	70	110	100	32	50	5	B	7	1.8
	DF01.11B40.125.08	80	135	125	40	63	5	B	8	2.9
	DF01.11B40.160.10	100	170	160	40	63	5	B	10	5.6
	DF01.11C60.200.12	150	210	200	60	63	5	C	12	7.9
多刃型	DF01.11C60.250.14	180	260	250	60	63	5	C	14	13.4
	DF01.11A22.050.05	40	60	50	22	45	5	A	5	0.6
	DF01.11A22.063.06	50	73	63	22	50	5	A	6	0.9
	DF01.11B27.080.08	60	90	80	27	50	5	B	8	1.2
	DF01.11B32.100.10	70	110	100	32	50	5	B	10	1.9
	DF01.11B40.125.12	80	135	125	40	63	5	B	12	3.2
	DF01.11B40.160.14	100	170	160	40	63	5	B	14	6.4
	DF01.11C60.200.16	150	210	200	60	63	5	C	16	8.5
	DF01.11C60.250.18	180	260	250	60	63	5	C	18	18

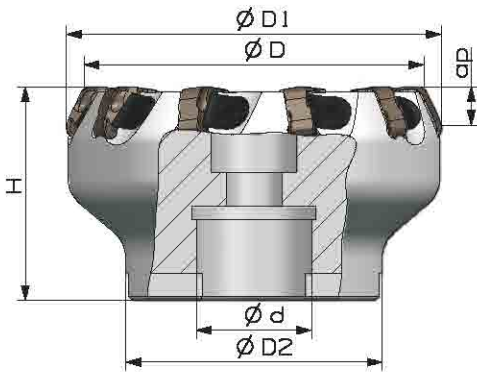
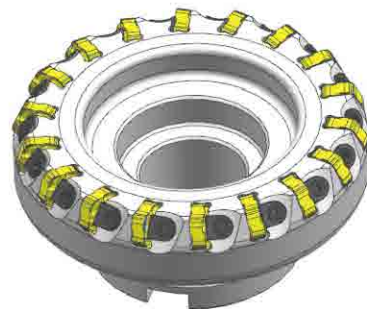
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可转位铣削刀具 Indexable milling tools

面铣刀具 Kr:67°



DF01



★ 刀具附件 Spare parts

刀片 Insert	压紧螺钉 Clamping Screw	压板 Clamp	扳手 Wrench
PNEG110512R	DM6*20	W18N	S3

注明：配套刀片建议参考株洲钻石刀片。Note: The insert is Zccct brand.

★ 刀具规格型号 Type of Milling Tools

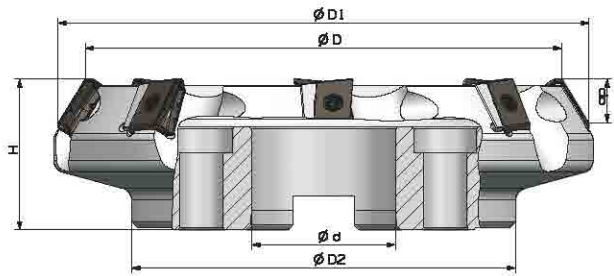
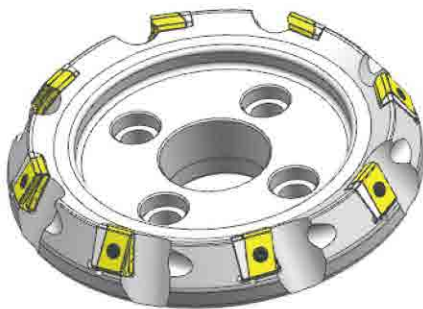
Category 类别	Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD ₂	ØD ₁	ØD	Ød	H	ap			
密 齿 型	DF01.11A27.080.10	60	90.1	80	27	50	5	A	10	1.3
	DF01.11B32.100.14	70	110.1	100	32	50	5	B	14	1.6
	DF01.11B40.125.18	80	135.1	125	40	63	5	B	18	3.2
	DF01.11B40.160.22	100	170.1	160	40	63	5	B	22	5.8

Indexable milling tools 可转位铣削刀具

面铣刀具 Kr:60°



DF02



★ 刀具附件 Spare parts

刀片 Insert	刀垫 Shim	刀片螺钉 Insert Screw	刀垫螺钉 Shim Screw	扳手 Wrench
LNKT2510	LLN25R-ZR	TL60 M5X16	L60 M3.5X10	T15T/T20T

注明：配套刀片建议参考株洲钻石刀片。Note: The insert is Zccct brand.

★ 刀具规格型号 Type of milling tools

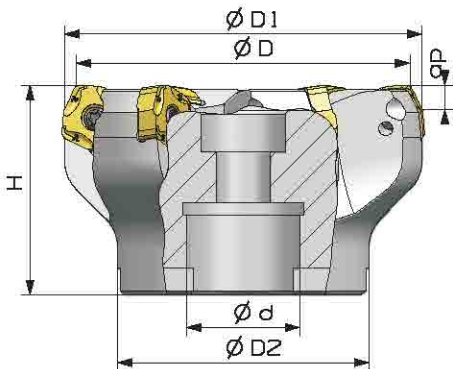
Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD ₁	ØD	Ød	H	ap			
DF02.25B40.125.05	80	154	125	40	63	17	B	5	4.5
DF02.25C40.160.06	100	189	160	40	63	17	C	6	6.9
DF02.25C80.200.08	150	229	200	60	63	17	C	8	10.5
DF02.25C80.250.10	160	278	250	60	63	17	C	10	16.7
DF02.25D60.315.12	270	346	315	60	63	17	D	12	27.3

可转位铣削刀具 Indexable milling tools

面铣刀具 Kr:65°



DF03



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
		
R365-1505ZNE	TL60 M4X10	T15T

注明：配套刀片建议参考山特维克刀片。 Note: The insert is Sandvik brand.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD ₁	ØD	Ød	H	ap			
DF03.15A22.050.04	40	57	50	22	40	6	A	4	0.5
DF03.15A22.063.05	50	70	63	22	40	6	A	5	0.7
DF03.15A27.080.06	60	87	80	27	50	6	A	6	1.1
DF03.15B32.100.07	70	107	100	32	50	6	B	7	1.8
DF03.15B40.125.08	80	132	125	40	63	6	B	8	3.4
DF03.15B40.160.10	100	167	160	40	63	6	B	10	5.2
DF03.15C60.200.12	150	207	200	60	63	6	C	12	7.8

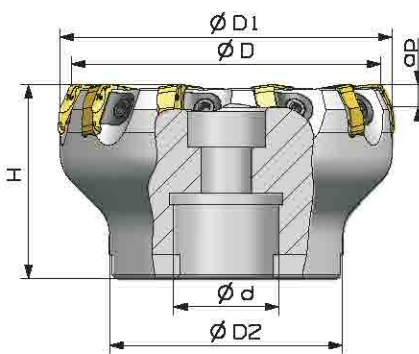
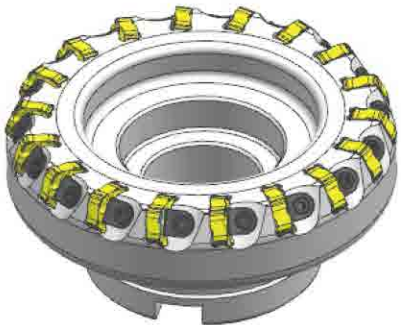
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Indexable milling tools 可转位铣削刀具

面铣刀具 Kr:65°



DF03



★ 刀具附件 Spare parts

刀片 Insert	压紧螺钉 Clamping Screw	压块 Clamp	扳手 Wrench
			
R365-1505ZNE	DM6*20	W18N	S3

注明：配套刀片建议参考山特维克刀片。 Note: The insert is Sandvik brand.

★ 刀具规格型号 Type of milling tools

Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD ₁	ØD	Ød	H	ap			
DF03.15A27.080.10	60	87	80	27	50	6	A	10	1.4
DF03.15B32.100.14	70	107	100	32	50	6	B	14	2.0
DF03.15B40.125.18	80	132	125	40	63	6	B	18	3.8
DF03.15B40.160.22	100	167	160	40	63	6	B	22	5.7
DF03.15C60.200.28	150	207	200	60	63	6	C	28	10.2
DF03.15C80.250.36	180	257	250	60	63	6	C	36	15.2

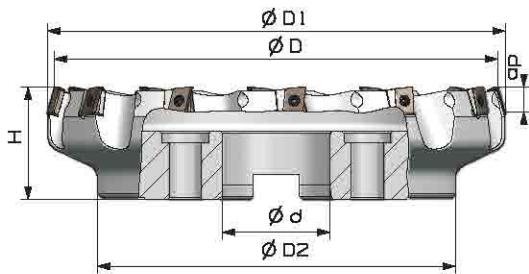
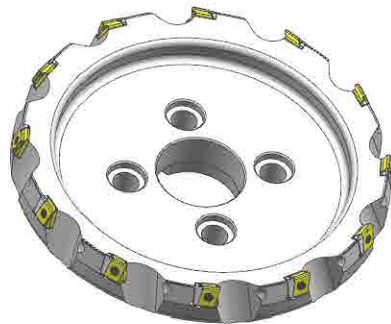
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面铣刀具 Kr:75°



EF02



★ 刀具附件 Spare parts

刀片 Insert	刀垫 Shim	刀片螺钉 Insert Screw	刀垫螺钉 Shim Screw	扳手 Wrench
LNKT1506	LLN15R-ZR	TL60 M4X15	L60 M3X8	T10T/T15T

注明：配套刀片建议参考株洲钻石刀片。 Note: The insert is Zccct brand.

★ 刀具规格型号 Type of milling tools

Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD ₁	ØD	ød	H	ap			
EF02.15B40.125.08	80	137	125	40	63	8	B	6	3.8
EF02.15B40.160.08	100	170	160	40	63	8	B	8	6.6
EF02.15C60.200.10	150	208	200	60	63	8	C	10	9.6
EF02.15C60.250.12	200	257	250	60	63	8	C	12	13.4
EF02.15D60.315.16	250	328	315	60	63	8	D	16	25.2

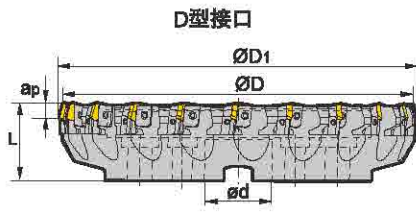
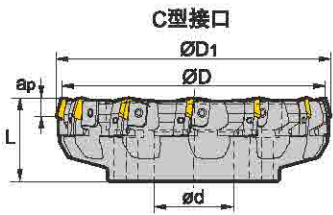
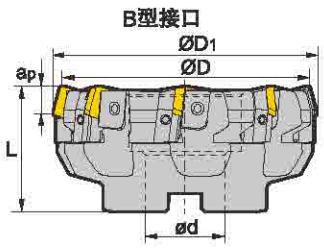
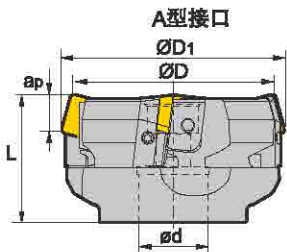
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Indexable milling tools 可转位铣削刀具

面铣刀具 Kr:75°



EF03



★ 刀具附件 Spare parts

刀片 Insert	刀夹 Tool chuck	压块 Clamp	压紧螺钉 Clamping Screw	刀夹螺钉 Tool chuck screw	扳手 Wrench
SPKN1203	LSP12R/L	W04R/L	WM8×17	LOM5×15.1	S3
SPKN1203	LSP12R/L	W04R/L	WM8×22		S4
SPKN1504	LSP15R/L	W04R/L	WM8×22		

注明：配套刀片建议参考株洲钻石刀片。 Note: The insert is Zccct brand.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD	ØD ₁	ød	L	ap			
EF03.12A27.080.04	80	84	27	50	6	4	A	1.1
EF03.12B27.100.06	100	104	27	50	6	6	B	1.9
EF03.12B40.125.08	125	129	40	63	6	8	B	3.5
EF03.12B40.160.10	160	164	40	63	6	10	B	5.7
EF03.12C60.200.12	200	203	60	63	6	12	C	8.2
EF03.12C60.250.16	250	253	60	63	6	16	C	13.8
EF03.12D60.315.20	315	318	60	70	6	20	D	23.5
EF03.15A27.080.04	80	84	27	50	8	4	A	1.0
EF03.15B27.100.06	100	104	27	50	8	6	B	1.8
EF03.15B40.125.08	125	129	40	63	8	8	B	3.3
EF03.15B40.160.10	160	164	40	63	8	10	B	5.4
EF03.15C60.200.12	200	204	60	63	8	12	C	7.9
EF03.15C60.250.16	250	253	60	63	8	16	C	13.6
EF03.15D60.315.20	315	318	60	70	8	20	D	23.1

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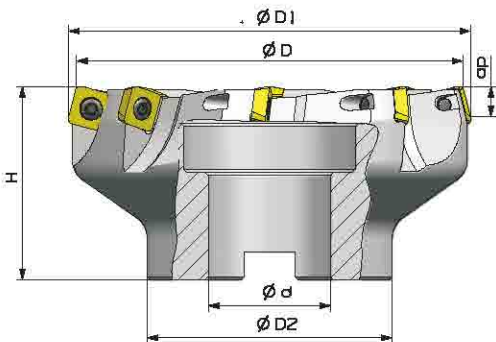


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面铣刀具 Kr:75°



EF04



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
SPK□1204	TL60 M5X12	T20T

注明：配套刀片建议参考株洲钻石刀片。 Note: The insert is Zocet brand.

★ 刀具规格型号 Type of milling tools

Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD ₁	ØD	Ød	H	ap			
EF04.12A22.050.04	40	54	50	22	40	6	A	4	0.3
EF04.12A22.063.05	50	66	63	22	50	6	A	5	0.6
EF04.12A27.080.06	60	83	80	27	50	6	A	6	0.9
EF04.12B32.100.07	70	103	100	32	50	6	B	7	1.4
EF04.12B40.125.08	80	128	125	40	63	6	B	8	2.5

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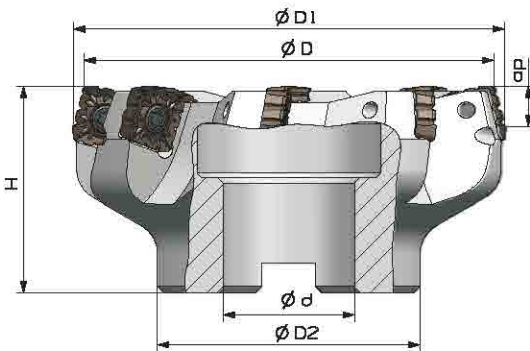
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Indexable milling tools 可转位铣削刀具

面铣刀具 Kr:75°



EF06



★ 刀具附件 Spare parts

刀片 Insert	压紧螺钉 Clamping Screw	扳手 Wrench
SPMT1806EDER	TL60 M6X16	T25T

注明：配套刀片建议参考京瓷刀片。 Note: The insert is Kyocera brand.

★ 刀具规格型号 Type of milling tools

Category 类别	Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD ₂	ØD ₁	ØD	Ød	H	ap			
标准型	EF06.18A27.080.04	60	87	80	27	50	12.4	A	4	1.3
	EF06.18B32.100.05	70	107	100	32	50	12.4	B	5	2.0
	EF06.18B40.125.06	80	132	125	40	63	12.4	B	6	3.6
	EF06.18B40.160.08	100	167	160	40	63	12.4	B	8	5.0
	EF06.18C60.200.10	150	207	200	60	63	12.4	C	10	7.7
	EF06.18C60.250.12	180	257	250	60	63	12.4	C	12	12.0
多刃型	EF06.18A27.080.06	60	87	80	27	50	12.4	A	6	1.3
	EF06.18B32.100.07	70	107	100	32	50	12.4	B	7	1.9
	EF06.18B40.125.08	80	132	125	40	63	12.4	B	8	3.5
	EF06.18B40.160.10	100	167	160	40	63	12.4	B	10	4.9
	EF06.18C60.200.12	150	207	200	60	63	12.4	C	12	7.6
	EF06.18C60.250.14	180	257	250	60	63	12.4	C	14	17.0

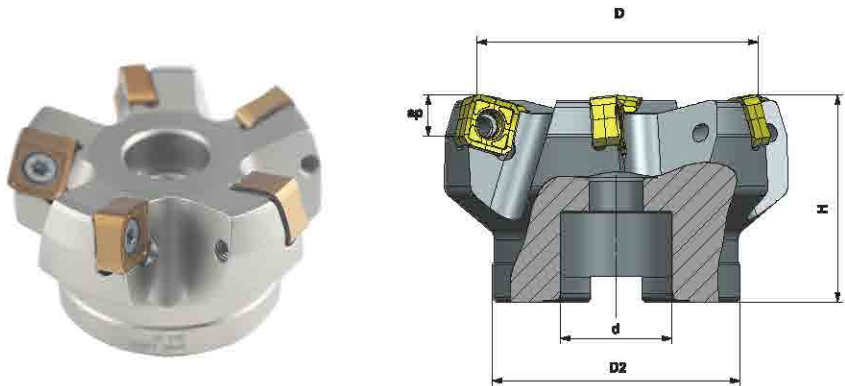
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EF08



★ 刀具附件 Spare parts

刀片 Insert	压紧螺钉 Clamping Screw	扳手 Wrench
		
SNGX1205ENN	TL60M5X13	T20

注明：配套刀片与株洲钻石、瓦尔特、克洛伊通用。Note: Insert can be Zccct/Walter/Kolory brands.

★ 刀具规格型号 Type of milling tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD	Ød	H	ap			
EF08.12A22.050.04	40	50	22	40	8	A	4	0.3
EF08.12A22.063.05	50	63	22	40	8	A	5	0.5
EF08.12A27.080.06	60	80	27	50	8	A	6	1.2
EF08.12B32.100.07	70	100	32	50	8	B	7	1.7
EF08.12B40.125.08	80	125	40	63	8	B	8	3.0
EF08.12B40.160.10	100	160	40	63	8	B	10	4.5

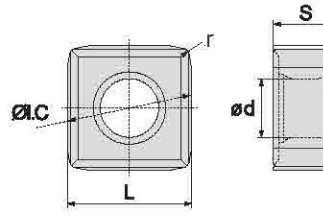
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铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

★ 刀片选择 Matching Insert

型号 Type	SP210M	SP210T	SD2136	SD2336	SD4326	SD4226	SD4236	SD5346	SD5236	SD6450	SD5440	SD5146	基本尺寸(mm) Dimension				
													L	ØI.C	S	Ød	r
SNGX1205ENN	○	○											12.7	12.7	6.5	5.9	0.8
SNMX1205ANN			●	●	○	○	○	○			●		12.7	12.7	6.5	5.9	0.8
P 钢	□	■	■	■				■				■					
M 不锈钢	□	□	□	■													
K 铸铁	■	□		■	■	■	■										
N 有色金属																	
S 耐热合金、钛合金				■													
H 淬硬材料																	

● 常备库存 Unallocated stock ○ 可备库存 Available stock ■ 推荐应用 Main application □ 拓展应用 Extended application

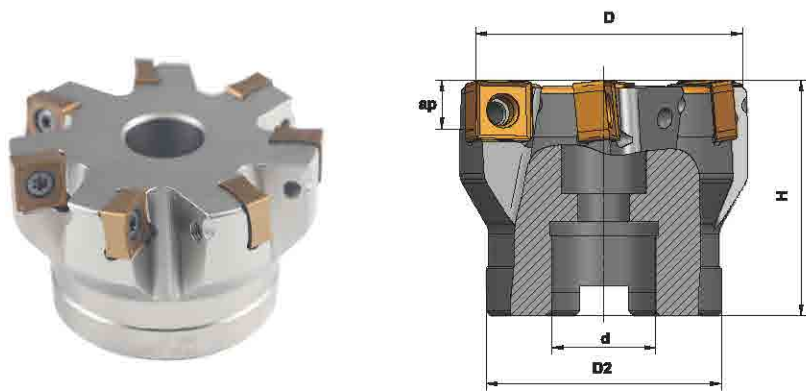
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铣削刀具 | MILLING TOOLS

可转位铣削刀具 Indexable milling tools

面铣刀具 Kr:88°

PF88



★ 刀具附件 Spare parts

刀片 Insert	压紧螺钉 Clamping Screw	扳手 Wrench
		
SNGX1205PNN	TL60M5X13	T20

注明：配套刀片与株洲钻石、瓦尔特、克洛伊通用。Note: Insert can be Zccct/Walter/Kolory brands.

★ 刀具规格型号 Type of milling tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD	Ød	H	ap			
PF88.12A22.050.04	40	50	22	40	10	A	4	0.3
PF88.12A22.063.06	50	63	22	40	10	A	6	0.5
PF88.12A27.080.07	60	80	27	50	10	A	7	1.2
PF88.12B32.100.08	70	100	32	50	10	B	8	1.8
PF88.12B40.125.10	80	125	40	63	10	B	10	3.1
PF88.12B40.160.12	100	160	40	63	10	B	12	5.5
PF88.12C60.200.14	160	200	60	63	10	C	14	7.2

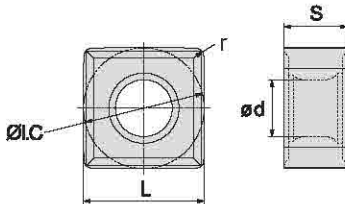
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铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

★ 刀片选择 Matching Insert

型号 Type	SP210M	SP210T	SD2136	SD2336	SD4326	SD4226	SD4236	SD5346	SD5236	SD6450	SD5440	SD5146	基本尺寸(mm) Dimension				
													L	ØI.C	S	Ød	r
SNGX1205PNN	○	○											12.7	12.7	6.5	5.9	0.8
SNMX1205ANN			●	●	○	○	○	○		●			12.7	12.7	6.5	5.9	0.8
P 钢	□	■	■	■				■			■						
M 不锈钢	□	□	□	■													
K 铸铁	■	□		■	■	■	■										
N 有色金属																	
S 耐热合金、钛合金				■													
H 淬硬材料																	

● 常备库存 Unallocated stock ○ 可备库存 Available stock ■ 推荐应用 Main application □ 拓展应用 Extended application

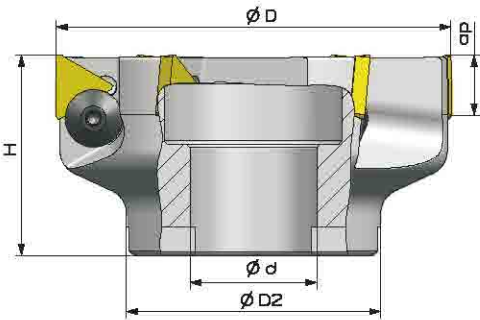
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可转位铣削刀具 Indexable milling tools

面铣刀具 Kr:90°



PF01



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
		
TPKN2204	MYL8X18	S4

注明：配套刀片建议参考株洲钻石刀片。Note: The insert is Zccct brand.

★ 刀具规格型号 Type of milling tools

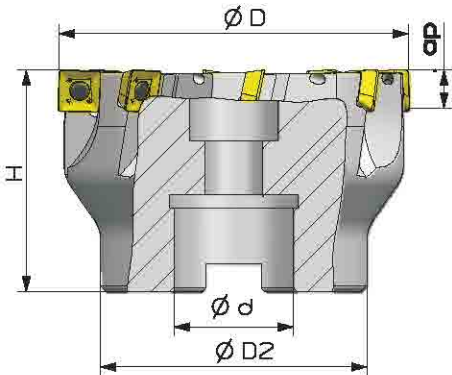
Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD	Ød	H	a _p			
PF01.22A22.063.03	50	63	22	50	15	A	3	0.5
PF01.22A27.080.04	60	80	27	50	15	A	4	0.9
PF01.22B32.100.05	70	100	32	50	15	B	5	1.8
PF01.22B40.125.06	80	125	40	63	15	B	6	2.5
PF01.22B40.160.07	100	160	40	63	15	B	7	3.6

Indexable milling tools 可转位铣削刀具

面铣刀具 Kr:90°



PF02



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
		
SEET09T308PER	TL60 M3X7	T08T

注明：配套刀片建议参考株洲钻石刀片。Note: The insert is Zccct brand.

★ 刀具规格型号 Type of Milling Tools

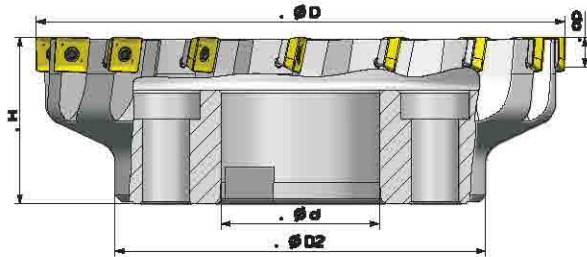
Type 号 型	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD	Ød	H	a _p			
PF02.09A22.050.05	40	50	22	40	6.5	A	5	0.3
PF02.09A22.063.06	50	63	22	40	6.5	A	6	0.5
PF02.09A27.080.06	60	80	27	50	6.5	A	8	0.9
PF02.09B32.100.08	70	100	32	50	6.5	B	8	1.7
PF02.09B32.100.10	70	100	32	50	6.5	B	10	1.7
PF02.09B40.125.12	80	125	40	63	6.5	B	12	2.6

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面铣刀具 Kr:90°



PF02



★ 刀具附件 Spare parts

刀片 Insert	刀垫 Shim	螺套 Threaded Sleeve	刀片螺钉 Insert Screw	扳手 wrench	扳手 Wrench
SEET120308PER	S12BSX	SM0508	TL60 M3.5X10	T15T	S3.5

注明：配套刀片建议参考株洲钻石刀片。Note: The insert is Zocct brand.

★ 刀具规格型号 Type of milling tools

Category 类别	Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD ₂	ØD	Ød	H	ap			
疏齿型	PF02.12A22.050.03	40	50	22	40	10	A	3	0.3
	PF02.12A22.063.04	50	63	22	40	10	A	4	0.65
	PF02.12A27.080.04	60	80	27	50	10	A	4	0.9
	PF02.12B32.100.05	70	100	32	50	10	B	5	1.2
	PF02.12B40.125.06	80	125	40	63	10	B	6	3.1
	PF02.12C40.160.08	100	160	40	63	10	C	8	4.1
	PF02.12C60.200.10	140	200	60	63	10	C	10	6.1
	PF02.12C60.250.12	200	250	60	63	10	C	12	10.9
标准型	PF02.12A22.050.04	40	50	22	40	10	A	4	0.3
	PF02.12A22.063.05	50	63	22	40	10	A	5	0.65
	PF02.12A27.080.06	60	80	27	50	10	A	6	0.9
	PF02.12B32.100.07	70	100	32	50	10	B	7	1.2
	PF02.12B40.125.08	80	125	40	63	10	B	8	3.1
	PF02.12C40.160.12	100	160	40	63	10	C	12	4.1

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Indexable milling tools 可转位铣削刀具

面铣刀具 Kr:90°



★ 刀具规格型号 Spare parts

Category 类别	Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD ₂	ØD	Ød	H	ap			
密齿型	PF02.12A22.050.05	40	50	22	40	10	A	5	0.3
	PF02.12A22.063.06	50	63	22	40	10	A	6	0.65
	PF02.12A27.080.08	60	80	27	50	10	A	8	0.9
	PF02.12B32.100.10	70	100	32	50	10	B	10	1.2
	PF02.12B40.125.12	80	125	40	63	10	B	12	3.1
	PF02.12C40.160.14	100	160	40	63	10	C	14	4.1
	PF02.12C60.200.16	140	200	60	63	10	C	16	6.1
	PF02.12C60.250.18	200	250	60	63	10	C	18	10.9
	PF02.12D60.315.24	250	315	60	63	10	D	24	21.6

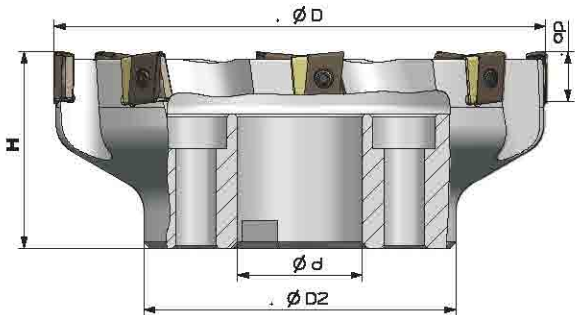
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面铣刀具 Kr:90°



PF03



★ 刀具附件 Spare parts

刀片 Insert	刀垫 Shim	刀片螺钉 Insert Screw	刀垫螺钉 Shim Screw	扳手 Wrench	扳手 Wrench
LNKT1506EN-ZR	LLN15-ZR	TL60 M4X12	L60 M3X7	T15T	T10T
LNKT2007DN-ZR	LLN20-ZR	TL80 M4X15	L60 M3X7	T15T	T10T
LNKT2510-ZR	LLN25R-ZR	TL60 M5X17	L60 M3.5X10	T15T	T20T

注明：配套刀片建议参考株洲钻石品牌刀片。Note:The insert is Zccot brand

★ 刀具规格型号 Type of milling tools

Category 类别	Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD ₂	ØD	Ød	H	a _p			
LN15	PF03.15B40.125.06	80	125	40	63	8	B	6	3.2
	PF03.15C40.160.08	100	160	40	63	8	C	8	5.1
	PF03.15C60.200.10	150	200	60	63	8	C	10	6.5
	PF03.15C80.250.12	200	250	60	63	8	C	12	11.5
	PF03.15D60.315.16	250	315	60	63	8	D	16	19.8

Indexable milling tools 可转位铣削刀具

面铣刀具 Kr:90°



★ 刀具规格型号 Spare parts

Category 类别	Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD ₂	ØD	Ød	H	a _p			
LN20	PF03.20B40.125.06	80	125	40	63	12	B	6	3.2
	PF03.20C40.160.08	100	160	40	63	12	C	8	5.1
	PF03.20C60.200.10	150	200	60	63	12	C	10	6.5
	PF03.20C80.250.12	200	250	60	63	12	C	12	11.5
	PF03.20D60.315.15	250	315	60	63	12	D	15	19.8
LN25	PF03.25B40.125.05	80	125	40	63	15	B	5	3.2
	PF03.25C40.160.06	100	160	40	63	15	C	6	5.1
	PF03.25C60.200.08	150	200	60	63	15	C	8	6.5
	PF03.25C80.250.10	200	250	60	63	15	C	10	11.5
	PF03.25D60.315.12	250	315	60	63	15	D	12	19.8

铣削刀具 | MILLING TOOLS

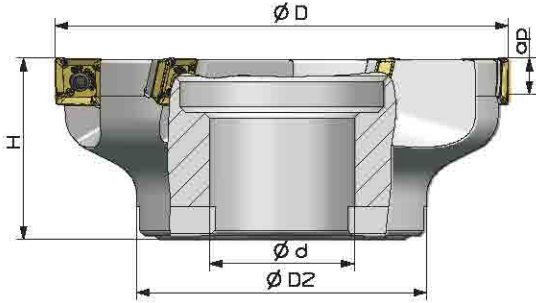


可转位铣削刀具 Indexable milling tools

面铣刀具 Kr:90°



PF04



★ 刀具附件 Spare parts

刀片 Insert	刀垫 Shim	螺套 Threaded Sleeve	刀片螺钉 Insert Screw	扳手 Wrench	扳手 Wrench
R290-12T308	S12BSX	SM0508	TL60 M3.5X10	T15T	S3.5

注明：配套刀片建议参考山特维克品牌刀片。Note: The insert is Sandvik brand.

★ 刀具规格型号 Type of milling tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD	Ød	H	ap			
PF04.12A22.050.03	40	50	22	40	9	A	3	0.5
PF04.12A22.063.04	50	63	22	40	9	A	4	0.6
PF04.12B27.080.04	60	80	27	50	9	B	4	0.9
PF04.12B32.100.05	70	100	32	50	9	B	5	1.3
PF04.12B40.125.06	80	125	40	63	9	B	6	2.7
PF04.12C40.160.08	100	160	40	63	9	C	8	4.1
PF04.12C60.200.10	150	200	60	63	9	C	10	6.2
PF04.12C60.250.12	180	250	60	63	9	C	12	10.7

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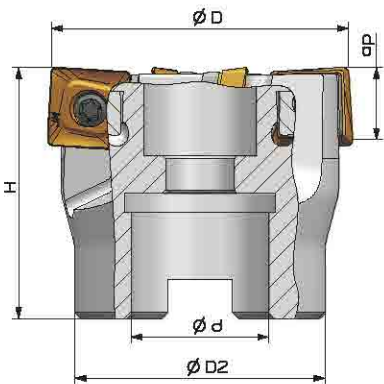
铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

面铣刀具 Kr:90°



PF06



★ 刀具附件 Spare parts

刀片 Insert	刀垫 Shim	螺套 Threaded Sleeve	刀片螺钉 Insert Screw	扳手 Wrench	扳手 Wrench
SOMT12T308PEER	S12BSX	SM0508	TL60 M3.5X10	T15T	S3.5

注明：配套刀片建议参考三菱品牌刀片。Note: The insert is Mitsubishi brand.

★ 刀具规格型号 Type of milling tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD	Ød	H	ap			
PF06.12A22.050.04	40	50	22	40	10	A	4	0.3
PF06.12A22.063.05	50	63	22	40	10	A	5	0.5
PF06.12B27.080.06	60	80	27	50	10	B	6	0.6
PF06.12B32.100.07	70	100	32	50	10	B	7	1.4
PF06.12B40.125.08	80	125	40	63	10	B	8	2.2
PF06.12C40.160.12	100	160	40	63	10	C	12	3.5
PF06.12C60.200.16	150	200	60	63	10	C	16	6.2
PF06.12C60.250.18	180	250	60	63	10	C	18	10.7

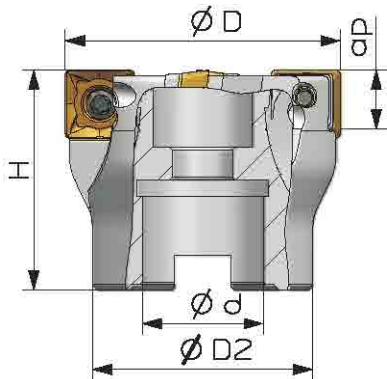
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可转位铣削刀具 Indexable milling tools

面铣刀具 Kr:90°



PF07



★ 刀具附件 Spare parts

刀片 Insert	刀垫 Shim	螺套 Threaded Sleeve	刀片螺钉 Insert Screw	扳手 Wrench	扳手 Wrench
XDMT120408PDER	S12BSX	SM0508	TL60 M3.5X10	T15T	S3.5

注明：配套刀片建议参考住友品牌刀片。Note: The insert is Sumitomo brand.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD	Ød	H	ap			
PF07.12A22.050.04	40	50	22	40	10	A	4	0.3
PF07.12A22.063.05	50	63	22	40	10	A	5	0.5
PF07.12A27.080.06	60	80	27	50	10	A	6	1.0
PF07.12B32.100.07	70	100	32	50	10	B	7	1.5
PF07.12B40.125.08	80	125	40	63	10	B	8	2.5
PF07.12C40.160.10	100	160	40	63	10	C	10	4.5
PF07.12C60.200.12	150	200	60	63	10	C	12	8.3

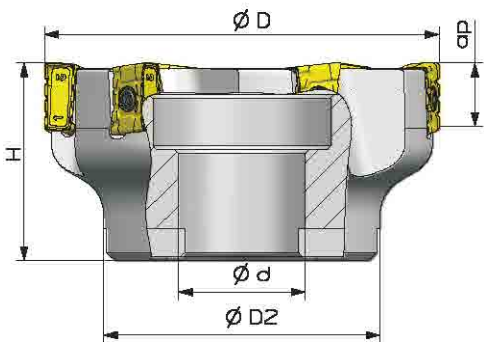
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Indexable milling tools 可转位铣削刀具

面铣刀具 Kr:90°



PF08



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
LNMX170808PNSR	TL60 M4X12	T15T

注明：配套刀片建议参考住友品牌刀片。Note: The insert is Sumitomo brand.

★ 刀具规格型号 Type of milling tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD	Ød	H	ap			
PF08.17B27.080.05	60	80	27	50	14	B	5	1.0
PF08.17B32.100.06	70	100	32	50	14	B	6	1.8
PF08.17B40.125.06	80	125	40	63	14	B	6	2.4
PF08.17B40.160.08	100	160	40	63	14	B	8	4.0
PF08.17C60.200.10	150	200	60	63	14	C	10	6.5
PF08.17C60.250.12	180	250	60	63	14	C	12	12.3

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铣削刀具 | MILLING TOOLS

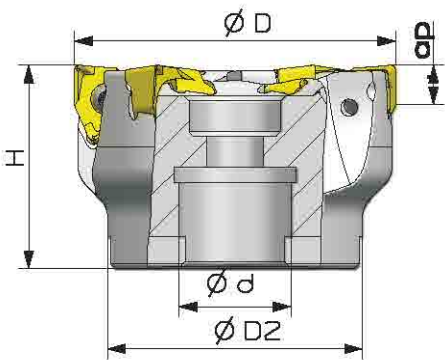


可转位铣削刀具 Indexable milling tools

面铣刀具 Kr:90°



PF09



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
XNEX0806	TL60 M4X12	T15T

注明：配套刀片建议参考山高品牌刀片。Note: The insert is SECO brand.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD	Ød	H	ap			
PF09.08A22.050.05	40	50	22	40	6	A	5	0.3
PF09.08A22.063.06	50	63	22	40	6	A	6	0.5
PF09.08B27.080.07	60	80	27	50	6	B	7	1.0
PF09.08B32.100.08	70	100	32	50	6	B	8	1.8
PF09.08B40.125.11	80	125	40	63	6	B	11	2.4
PF09.08B40.160.12	100	160	40	63	6	B	12	3.8
PF09.08C60.200.16	150	200	60	63	6	C	16	6.2

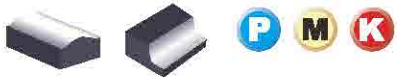
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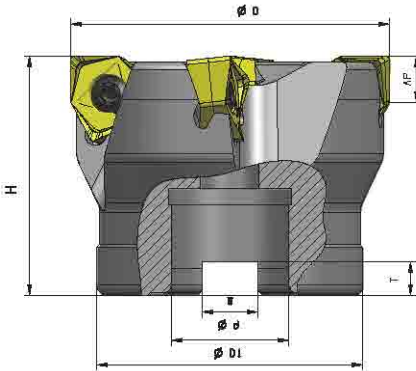
铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

面铣刀具 Kr:90°



PF10



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
WNMU080608	TL60 M5X13	T20T

注明：配套刀片与京瓷品牌通装。Note: Replaceable with Kyocera brand inserts.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension							Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD	ØD ₁	Ød	H	W	ap	T			
PF10.08A22.063.03	63	47	22	40	10.4	8	6.3	A	3	0.5
PF10.08A27.080.04	80	60	27	50	12.4	8	6.3	A	4	1.0
PF10.08B32.100.05	100	70	32	50	14.4	8	8	B	5	1.3
PF10.08B40.125.06	125	80	40	63	16.4	8	9	B	6	2.5
PF10.08B40.160.08	160	100	40	63	16.4	8	9	B	8	3.8
PF10.08C60.200.10	200	150	60	63	25.7	8	14	C	10	6.0
PF10.08C60.250.12	250	180	60	63	25.7	8	14	C	12	8.4
PF10.08A22.063.04	63	47	22	40	10.4	8	6.3	A	4	0.5
PF10.08A27.080.05	80	60	27	50	12.4	8	6.3	A	5	1.0
PF10.08B32.100.07	100	70	32	50	14.4	8	8	B	7	1.3
PF10.08B40.125.08	125	80	40	63	16.4	8	9	B	8	2.5
PF10.08B40.160.10	160	100	40	63	16.4	8	9	B	10	3.8
PF10.08C60.200.12	200	150	60	63	25.7	8	14	C	12	6.0
PF10.08C60.250.14	250	180	60	63	25.7	8	14	C	14	8.4

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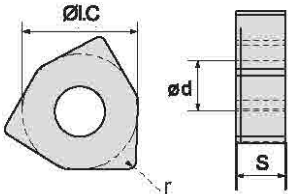
铣削刀具 | MILLING TOOLS



可转位铣削刀具 Indexable milling tools

★ 刀片选择 Matching Insert

型号 Type	SP210M	SD2136	SD2336	SD4326	SD4226	SD4236	SD5346	SD5236	SD5450	SD5440	SD5146	基本尺寸(mm) Dimension				
												L	ØI.C	S	Ød	r
WNMU080608PN-GM	●											8.7	14.02	6.65	6.2	0.8
WNMU080608EN-GM		●	●	○	○	○			○	○		8.7	14.02	6.65	6.2	0.8
P 钢	□	■	■					■	■							
M 不锈钢	□	□	■					■								
K 铸铁	■		■	■	■	■										
N 有色金属																
S 耐热合金、钛合金			■													
H 淬硬材料																



● 常备库存 Unallocated stock ○ 可备库存 Available stock ■ 推荐应用 Main application □ 拓展应用 Extended application



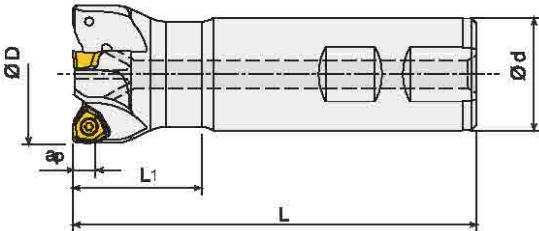
铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

面铣刀具 Kr:90°



PF11



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
XNGU090508PRHDE	TL60 M4X10	T20

注明：配套刀片与株洲钻石、特固克通用。Note: Replaceable with Zccct/Taegutec brand inserts.

★ 刀具规格型号 Type of Milling Tools

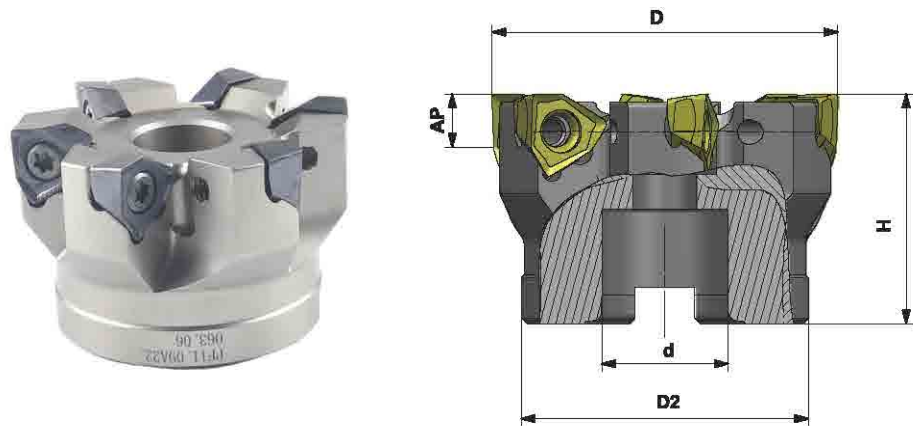
Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD	Ød	L	L1	ap			
PF11.09Z32.032.02	32	32	160	40	9.2	Z	2	0.3
PF11.09Z32.040.03	40	32	200	40	9.2	Z	3	0.4
PF11.09W32.032.02	32	32	110	40	9.2	W	2	0.3
PF11.09W32.040.03	40	32	120	40	9.2	W	3	0.4
PF11.09W32.040.04	40	32	120	40	9.2	W	4	0.5

铣削刀具 | MILLING TOOLS

可转位铣削刀具 Indexable milling tools

面铣刀具 Kr:90°

PF11



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
		
XNGU090508PRHDE	TL60 M4X10	T20

注明：配套刀片与株洲钻石、特固克通用。Note: Replaceable with Zccct/Taegutec brand inserts.

★ 刀具规格型号 Type of milling tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD	Ød	H	ap			
PF11.09A22.050.05	40	50	22	40	9.2	A	5	0.35
PF11.09A22.063.06	50	63	22	40	9.2	A	6	0.51
PF11.09A27.080.07	60	80	27	50	9.2	A	7	1.05
PF11.09B32.100.08	70	100	32	50	9.2	B	8	1.82
PF11.09B40.125.11	80	125	40	63	9.2	B	11	3.09
PF11.09B40.160.12	100	160	40	63	9.2	B	12	4.27

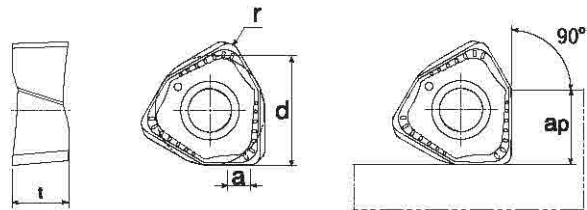
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铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

★ 刀片选择 Matching Insert

型号 Type	SP210T	SD2136	SD2336	SD4326	SD4226	SD4236	SD5346	SD5450	SD5440	基本尺寸(mm) Dimension				
										d	t	a	r	ap
XNGU090508PRHDE-M	●									13.05	6.74	2.0	0.8	9.2
P 钢	■													
M 不锈钢	□													
K 铸铁	□													
N 有色金属														
S 耐热合金、钛合金														
H 淬硬材料														

● 常备库存 Unallocated stock ○ 可备库存 Available stock ■ 推荐应用 Main application □ 拓展应用 Extended application

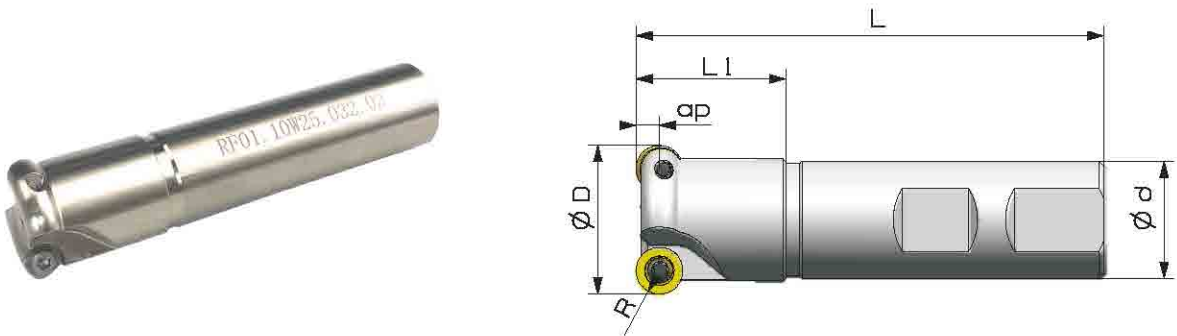
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可转位铣削刀具 Indexable milling tools

面铣刀具



RF01



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
		
RCKT10T3MO-DM	TL60 M4X10	T15
RCKT1204MO-DR	TL60 M3.5X10	T15

注明：配套刀片建议参考株洲钻石品牌刀片。Note: The insert is Zscct brand.

★ 刀具规格型号 Type of milling tools

Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	R	ØD	Ød	L	L1	ap			
RF01.10W20.025.02	5	25	20	100	30	5	W	2	0.2
RF01.10W25.032.02	5	32	25	120	35	5	W	2	0.5
RF01.12W32.040.03	6	40	32	120	40	6	W	3	0.7
RF01.12W32.050.03	6	50	32	120	40	6	W	3	0.8

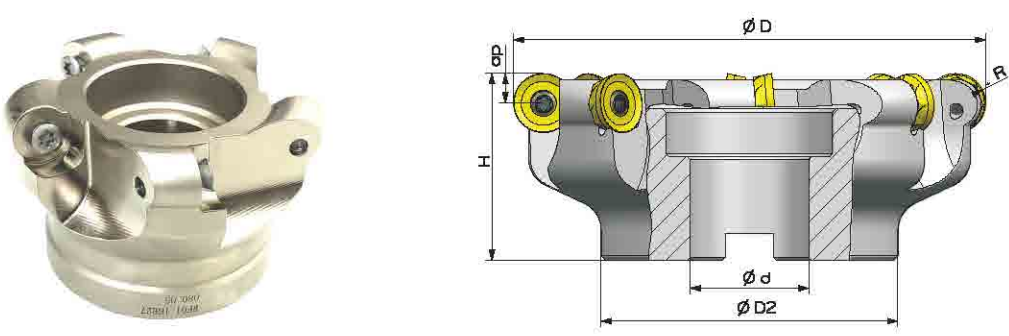
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Indexable milling tools 可转位铣削刀具

面铣刀具



RF01



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
		
RCKT1204MO-DR	TL60 M3.5X10	T15T
RCKT1606MO-DR	TL60 M5X12	T20T
RCKT2006MO-DR	TL60 M6X16	T25T

注明：配套刀片建议参考株洲钻石品牌刀片。Note: The insert is Zscct brand.

★ 刀具规格型号Type of Milling Tools

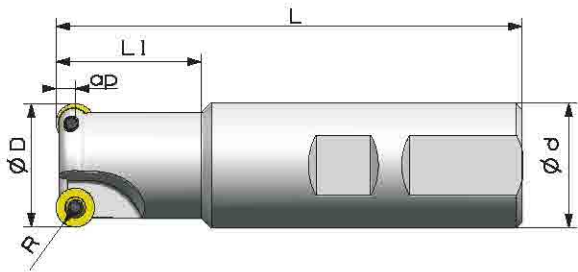
Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	R	ØD	Ød	H	ØD2	ap			
RF01.12A22.063.04	6	63	22	50	50	6	A	4	0.7
RF01.16B27.080.05	8	80	27	50	60	8	B	5	0.7
RF01.16B32.100.06	8	100	32	50	70	8	B	6	1.2
RF01.20B40.125.07	10	125	40	63	80	10	B	7	2.2
RF01.20B40.160.08	10	160	40	63	100	10	B	8	4.2

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可转位铣削刀具 Indexable milling tools

面铣刀具

RF02



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
		
RDKW0803MO	TL60 M3X7	T10
RDKW10T3MO	TL60 M4X10	T15
RDKW1204MO	TL60 M4X10	T15

注明：配套刀片建议参考株洲钻石品牌刀片。Note: The insert is Zcccl brand.

★ 刀具规格型号 Type of milling tools

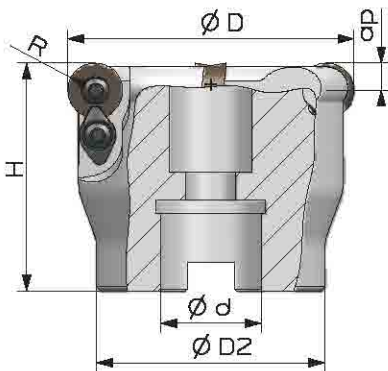
Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	R	ØD	Ød	L	L1	ap			
RF02.08W16.016.02	4	16	16	100	25	4	W	2	0.1
RF02.08W25.025.02	4	25	25	100	30	4	W	2	0.3
RF02.10W32.032.02	5	32	32	120	40	5	W	2	0.7
RF02.12W32.040.03	6	40	32	120	40	6	W	3	0.7
RF02.12W32.050.04	6	50	32	120	40	6	W	4	0.8

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Indexable milling tools 可转位铣削刀具

面铣刀具

RF02



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	压板 Clamp	扳手 Wrench
			
RDKW1204MO	TL60 M4X10	WD204	T15T
RDKW1605MO	TL60 M5X12	WD208	T20T
RDKW2008MO	TL60 M6X16		T25T

注明：配套刀片建议参考株洲钻石刀片。Note: The insert is Zcccl brand.

★ 刀具规格型号Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	R	ØD	Ød	H	ØD2	ap			
RF02.12A22.050.03	6	50	22	40	40	6	A	3	0.3
RF02.12A22.063.04	6	63	22	50	50	6	A	4	0.5
RF02.16B27.080.05	8	80	27	50	60	8	B	5	1.2
RF02.16B32.100.06	8	100	32	50	70	8	B	6	1.6
RF02.20B40.125.06	10	125	40	63	80	10	B	6	1.9
RF02.20B40.160.07	10	160	40	63	100	10	B	7	3.7

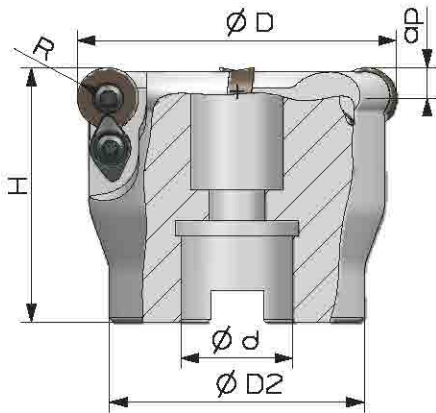
了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

可转位铣削刀具 Indexable milling tools

面铣刀具



RF03



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	压板 Clamp	扳手 Wrench
			
RPMT1204MO	TL60 M4X10	WD204	T15T
RPMT1608MO	TL60 M5X12	WD208	T20T

注明：配套刀片建议参考三菱品牌刀片。Note: The insert is Mitsubishi brand.

★ 刀具规格型号 Type of milling tools

Category 类别	Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		R	ØD	Ød	H	ØD2	ap			
RP12	RF03.12A22.050.04	6	50	22	40	40	6	A	4	0.4
	RF03.12A22.063.05	6	63	22	45	50	6	A	5	0.7
	RF03.12B27.080.06	6	80	27	50	60	6	B	6	1.2
RP16	RF03.16A22.063.04	8	63	22	50	40	8	A	4	0.7
	RF03.16A27.080.05	8	80	27	50	60	8	A	5	1.2
	RF03.16B32.100.06	8	100	32	63	70	8	B	6	1.6

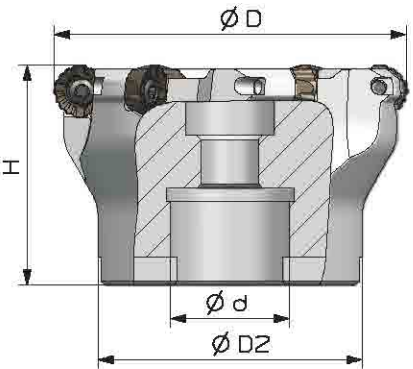
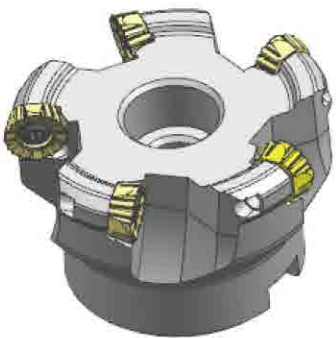
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Indexable milling tools 可转位铣削刀具

面铣刀具



RF04



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
		
QPMT120440	TL60 M4X10	T15T

注明：配套刀片建议参考住友品牌刀片。Note: The insert is Sumitomo brand.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension				Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD2	ØD	Ød	H			
RF04.12A22.050.04	40	50	22	40	A	4	0.2
RF04.12A22.050.05	40	50	22	40	A	5	0.2
RF04.12A22.063.05	50	63	22	40	A	5	0.4
RF04.12A22.063.06	50	63	22	40	A	6	0.4
RF04.12A27.080.06	60	80	27	50	A	6	0.9

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铣削刀具 | MILLING TOOLS

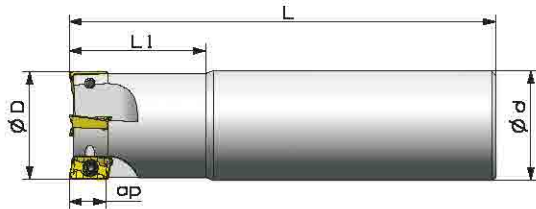


可转位铣削刀具 Indexable milling tools

方肩铣刀 Kr:90°



PE01



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
APKT11T3□□	TL60 M2.5X6.5	T08
APKT1604□□	TL60 M4X10	T15

★ 刀具规格型号 Type of milling tools

Category 类别	Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD	Ød	L	L1	ap			
AP11	PE01.11Z16.012.01	12	16	85	25	10.5	Z	1	0.1
	PE01.11Z16.016.02	16	16	90	25	10.5	Z	2	0.1
	PE01.11Z20.020.02	20	20	100	30	10.5	Z	2	0.2
	PE01.11Z25.025.03	25	25	115	35	10.5	Z	3	0.4
	PE01.11Z32.032.04	32	32	125	40	10.5	Z	4	0.7
	PE01.11W16.012.01	12	16	85	25	10.5	W	1	0.1
	PE01.11W16.016.02	16	16	90	25	10.5	W	2	0.1
	PE01.11W20.020.02	20	20	100	30	10.5	W	2	0.2
	PE01.11W25.025.03	25	25	115	35	10.5	W	3	0.4
	PE01.11W32.032.04	32	32	125	40	10.5	W	4	0.7
AP16	PE01.16Z25.025.02	25	25	115	35	15.5	Z	2	0.4
	PE01.16Z32.032.03	32	32	125	40	15.5	Z	3	0.7
	PE01.16Z32.040.04	40	32	130	42	15.5	Z	4	0.8
	PE01.16W25.025.02	25	25	115	35	15.5	W	2	0.4
	PE01.16W32.032.03	32	32	125	40	15.5	W	3	0.7
	PE01.16W32.040.04	40	32	130	42	15.5	W	4	0.8

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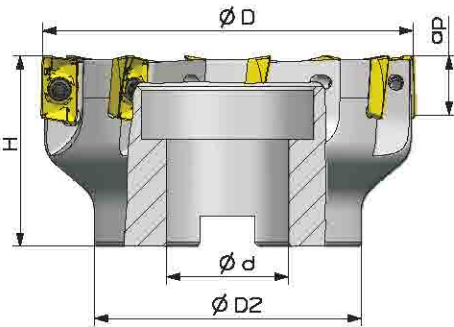
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Indexable milling tools 可转位铣削刀具

方肩铣刀 Kr:90°



PE01



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
APKT11T3□□	TL60 M2.5X6.5	T08
APKT1604□□	TL60 M4X10	T15

★ 刀具规格型号 Type of Milling Tools

Category 类别	Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD	Ød	ØD2	H	ap			
AP11	PE01.11A22.050.06	50	22	40	40	11	A	6	0.3
	PE01.11A22.063.08	63	22	50	40	11	A	8	0.6
	PE01.11A27.080.08	80	27	60	50	11	A	8	1.2
	PE01.11B32.100.10	100	32	70	50	11	B	10	1.7
AP16	PE01.16A22.050.05	50	22	40	40	15.5	A	5	0.3
	PE01.16A22.063.06	63	22	50	40	15.5	A	6	0.5
	PE01.16A27.080.07	80	27	60	50	15.5	A	7	1.1
	PE01.16B32.100.08	100	32	70	50	15.5	B	8	1.6
	PE01.16B40.125.10	125	40	80	63	15.5	B	10	3.2
	PE01.16B40.160.10	160	40	100	63	15.5	B	10	6.3

注明：配套刀片建议参考株洲钻石品牌刀片。Note: The Insert is Zccct brand.

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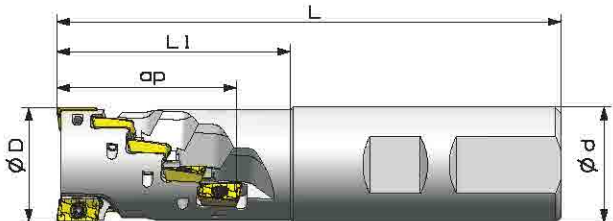


可转位铣削刀具 Indexable milling tools

方肩铣刀 Kr:90°



PE02



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
		
APKT11T3□□	TL60 M2.5X6.5	T08

注明：配套刀片建议参考株洲钻石品牌刀片。Note: The insert is Zccct brand.

★ 刀具规格型号 Type of milling tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD	ød	L	L1	ap			
PE02.11W20.020.01	20	20	120	45	29	W	1	0.3
PE02.11W25.025.02	25	25	130	55	39	W	2	0.4
PE02.11W32.032.02	32	32	140	65	48	W	2	0.7
PE02.11W32.040.02	40	32	150	75	55	W	2	1.3

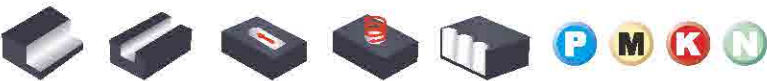
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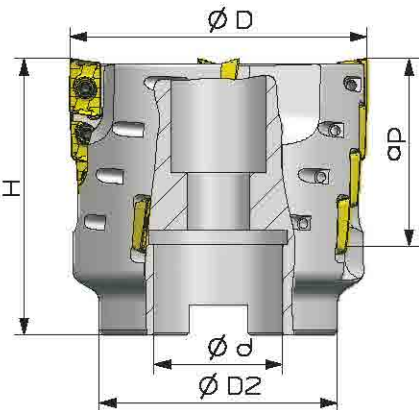
铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

方肩铣刀 Kr:90°



PE02



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
		
APKT11T3□□	TL60 M2.5X6.5	T08

注明：配套刀片建议参考株洲钻石品牌刀片。Note: The insert is Zccct brand.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD	ød	ØD2	H	ap			
PE02.11A22.050.04	50	22	40	58	39	A	4	0.5
PE02.11A27.063.04	63	27	50	58	39	A	4	0.9
PE02.11B32.080.05	80	32	60	63	39	B	5	1.3
PE02.11B40.100.06	100	40	70	63	39	B	6	2.0

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铣削刀具 | MILLING TOOLS

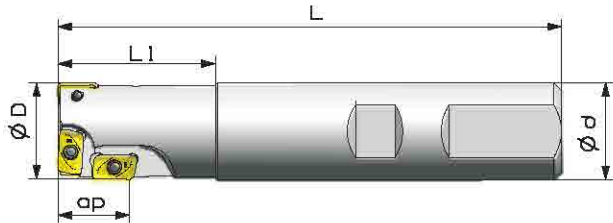


可转位铣削刀具 Indexable milling tools

方肩刀具 Kr:90°



PE03



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
APMT113504PDER	TL60 M2.5X6.5	T08
APMT160408PDER	TL60 M4X10	T15

注明：配套刀片建议参考株洲钻石品牌刀片。Note: The insert is Zccct brand.

★ 刀具规格型号 Type of milling tools

Category 类别	Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD	Ød	L	L1	ap			
AP11	PE03.11W25.025	25	25	130	40	20	W	3	0.5
AP16	PE03.16W32.032	32	32	140	50	30	W	3	0.8
	PE03.16W32.040	40	32	150	50	30	W	3	1.0

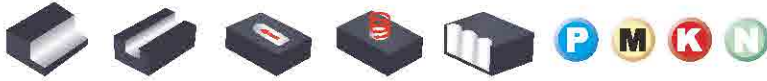
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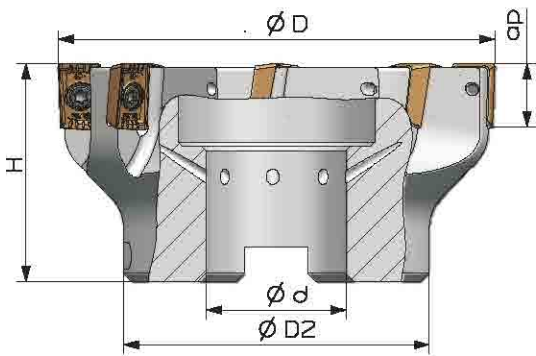
铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

方肩刀具 Kr:90°



PE04



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
LD□□1504□□	TL60 M3.5X12	T15

注明：配套刀片建议参考森拉天时品牌刀片。Note: The insert is Ceratizit brand.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD	Ød	H	ap			
PE04.15A16.040.04	35	40	16	40	13	A	4	0.3
PE04.15A22.050.05	40	50	22	40	13	A	5	0.5
PE04.15A22.063.06	50	63	22	40	13	A	6	0.9
PE04.15B27.080.07	60	80	27	50	13	B	7	1.7
PE04.15B32.100.08	70	100	32	50	13	B	8	1.7
PE04.15B40.125.10	80	125	40	63	13	B	10	2.6
PE04.15B40.160.12	100	160	40	63	13	B	12	3.5

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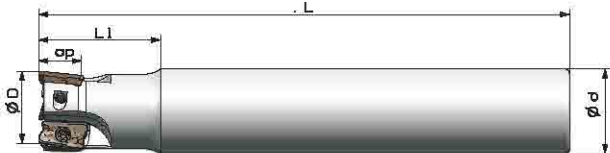
铣削刀具 | MILLING TOOLS



可转位铣削刀具 Indexable milling tools

方肩刀具 Kr:90°

PE05



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
		
APKT1705PER	TL60 M4X10	T15

注明：配套刀片建议参考特固克品牌刀片。Note: The insert is Taegutec brand.

★ 刀具规格型号 Type of milling tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD	Ød	L	L1	ap			
PE05.17W25.025.02	25	25	100	35	14	W	2	0.3
PE05.17Z25.025.02	25	25	200	45	14	Z	2	0.5
PE05.17W32.032.03	32	32	110	40	14	W	3	1.2
PE05.17Z32.032.03	32	32	200	45	14	Z	3	1.8
PE05.17W32.040.04	40	32	115	45	14	W	4	2.4
PE05.17Z32.040.04	40	32	250	45	14	Z	4	3.2

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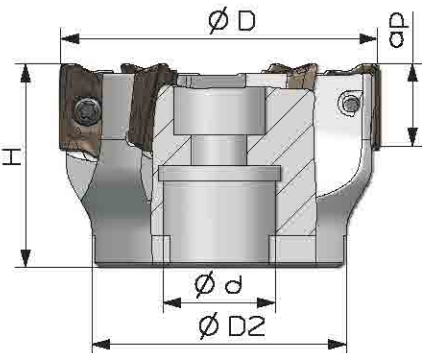
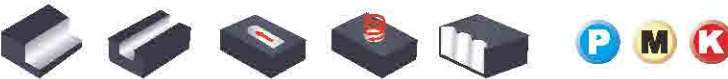


铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

方肩刀具 Kr:90°

PE05



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
		
APKT1705PER	TL60 M4X12	T15T

注明：配套刀片建议参考特固克品牌刀片。Note: The insert is Taegutec brand.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD2	ØD	Ød	H	ap			
PE05.17A16.040.04	35	40	16	40	14	A	4	0.3
PE05.17A22.050.05	40	50	22	40	14	A	5	0.4
PE05.17A22.063.06	50	63	22	40	14	A	6	0.5
PE05.17A27.080.07	60	80	27	50	14	A	7	1.3
PE05.17B32.100.08	70	100	32	50	14	B	8	1.5
PE05.17B40.125.09	80	125	40	63	14	B	9	3.9
PE05.17C40.160.10	100	160	40	63	14	C	10	5.6
PE05.17C60.200.12	150	200	60	63	14	C	12	7.0

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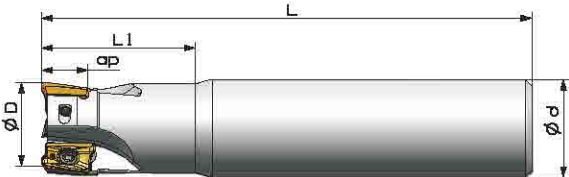
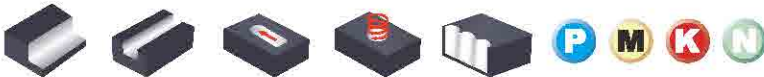
铣削刀具 | MILLING TOOLS



可转位铣削刀具 Indexable milling tools

方肩刀具 Kr:90°

PE06



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
AXMT1235□□PEER	TL60 M3X7	T08
AXMT1705□□PEER	TL60 M4X10	T15

注明：配套刀片建议参考住友品牌刀片。Note: The insert is Sumitomo brand.

★ 刀具规格型号 Type of milling tools

Category 类别	Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD	Ød	L	L1	ap			
AX12	PE06.12Z16.016.02.S	16	16	100	25	10	Z	2	0.3
	PE06.12Z16.016.02.M	16	16	145	25	10	Z	2	0.5
	PE06.12Z20.020.03.S	20	20	110	30	10	Z	3	0.6
	PE06.12Z20.020.03.M	20	20	150	40	10	Z	3	0.8
	PE06.12Z25.025.04.S	25	25	120	35	10	Z	4	1.0
	PE06.12Z25.025.04.M	25	25	170	50	10	Z	4	1.5
	PE06.12Z32.032.05.S	32	32	130	40	10	Z	5	2.0
	PE06.12Z32.032.05.M	32	32	180	60	10	Z	5	2.4
	PE06.12Z32.040.06.S	40	32	150	30	10	Z	6	2.5
	PE06.12Z32.040.06.M	40	32	180	30	10	Z	6	3.2
AX17	PE06.17Z25.025.02.S	25	25	120	35	14	Z	2	1.0
	PE06.17Z25.025.02.M	25	25	170	50	14	Z	2	1.5
	PE06.17Z32.032.03.S	32	32	130	40	14	Z	3	2.0
	PE06.17Z32.032.03.M	32	32	180	60	14	Z	3	2.4
	PE06.17Z32.040.04.S	40	32	170	50	14	Z	4	2.5
	PE06.17Z32.040.04.M	40	32	220	50	14	Z	4	3.2

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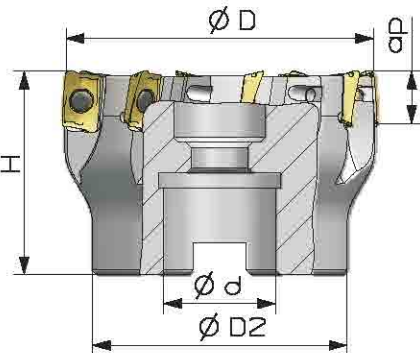


铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

方肩刀具 Kr:90°

PE06



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
AXMT1235□□PEER	TL60 M3X7	T08T
AXMT1705□□PEER	TL60 M4X10	T15T

注明：配套刀片建议参考住友品牌刀片。Note: The insert is Sumitomo brand.

★ 刀具规格型号 Type of Milling Tools

Category 类别	Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD	Ød	ØD2	H	ap			
AX12	PE06.12A16.040.06	40	16	35	40	10	A	6	0.3
	PE06.12A22.050.07	50	22	40	40	10	A	7	0.3
	PE06.12A22.063.08	63	22	50	40	10	A	8	0.5
AX17	PE06.17A16.040.04	40	16	35	40	14	A	4	0.3
	PE06.17A22.050.05	50	22	40	40	14	A	5	0.3
	PE06.17A22.063.06	63	22	50	40	14	A	6	0.5
	PE06.17A27.060.07	80	27	60	50	14	A	7	1.7
	PE06.17B32.100.08	100	32	70	50	14	B	8	3.2
	PE06.17B40.125.09	125	40	80	63	14	B	9	6.3

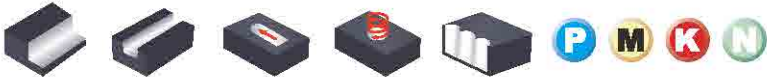
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铣削刀具 | MILLING TOOLS

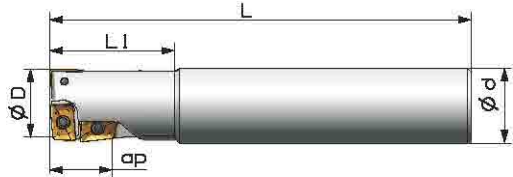


可转位铣削刀具 Indexable milling tools

方肩刀具 Kr:90°



PE07



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
APMT1035□□PDER	TL60 M2.5X6.5	T08
APMT1605□□PDER	TL60 M3.5X10	T15

注明：配套刀片建议参考住友品牌刀片。Note: The insert is Sumitomo brand.

★ 刀具规格型号 Type of milling tools

Category 类别	Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD	Ød	L	L1	ap			
AP10	PE07.10Z20.020.03.S	20	20	130	35	17	Z	1	0.3
	PE07.10Z20.020.03.M	20	20	185	60	17	Z	1	0.5
	PE07.10Z25.025.04.S	25	25	140	40	26	Z	1	1.2
	PE07.10Z25.025.04.M	25	25	220	75	26	Z	1	1.8
	PE07.10Z25.030.04.S	30	25	150	50	35	Z	1	2.4
	PE07.10Z25.030.04.M	30	25	230	50	35	Z	1	3.2
AP16	PE07.16Z32.032.04.S	32	32	150	50	39	Z	1	0.3
	PE07.16Z32.032.04.M	32	32	230	90	39	Z	1	0.5
	PE07.16Z32.035.04.S	35	32	150	50	39	Z	1	1.2
	PE07.16Z32.035.04.M	35	32	230	50	39	Z	1	1.8
	PE07.16Z32.040.04.S	40	32	160	50	39	Z	1	2.4
	PE07.16Z32.040.04.M	40	32	240	50	39	Z	1	3.2

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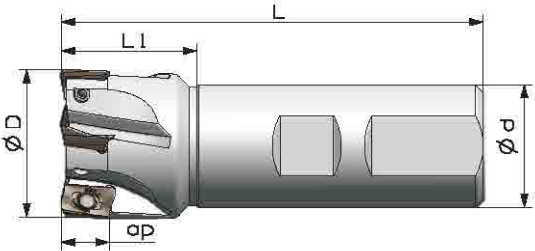
铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

方肩刀具 Kr:90°



PE08



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
ADMT080304R	TL60 M2.5X6.5	T08
ADMT120408R	TL60 M3X8	T10

注明：配套刀片建议参考瓦尔特品牌刀片。Note: The insert is Walter brand.

★ 刀具规格型号 Type of Milling Tools

Category 类别	Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD	Ød	L	L1	ap			
AD08	PE08.08W16.016.02	16	16	90	34	8	W	2	0.1
	PE08.08W20.020.03	20	20	90	39	8	W	3	0.2
	PE08.08W25.025.04	25	25	100	43	8	W	4	0.3
	PE08.08W32.032.05	32	32	110	49	8	W	5	0.6
	PE08.08W32.040.06	40	32	110	40	8	W	6	0.7
	PE08.08Z16.016.02	16	16	180	34	8	Z	2	0.3
	PE08.08Z20.020.02	20	20	200	39	8	Z	2	0.5
	PE08.08Z25.025.03	25	25	200	43	8	Z	3	0.7
AD12	PE08.12W25.025.03	25	25	100	43	11.5	W	3	0.35
	PE08.12W32.032.04	32	32	110	49	11.5	W	4	0.6
	PE08.12W32.040.05	40	32	110	40	11.5	W	5	0.7
	PE08.12Z25.025.03	25	25	200	43	11.5	Z	3	0.7
	PE08.12Z32.032.04	32	32	250	49	11.5	Z	4	1.5
	PE08.12Z32.040.05	40	32	250	45	11.5	Z	5	1.6

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铣削刀具 | MILLING TOOLS

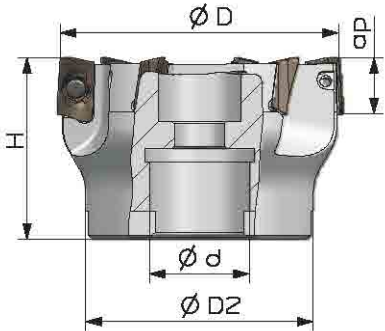


可转位铣削刀具 Indexable milling tools

方肩刀具 Kr:90°



PE08



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
ADMT080304R	TL60 M2.5X6.5	T08
ADMT120408R	TL60 M3X8	T10
ADMT160608R	TL60 M4X10	T15

注明：配套刀片建议参考瓦尔特刀片。Note: The insert is Walter brand.

★ 刀具规格型号 Type of milling tools

Category 类别	Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD	Ød	ØD2	H	ap			
AD08	PE08.08A16.040.06	40	16	35	40	8	A	6	0.2
	PE08.08A22.050.07	50	22	40	40	8	A	7	0.38
AD12	PE08.12A16.040.05	40	16	35	40	11.5	A	5	0.2
	PE08.12A22.050.06	50	22	40	40	11.5	A	6	0.3
	PE08.12A22.063.07	63	22	50	40	11.5	A	7	0.6
	PE08.12A27.080.08	80	27	60	50	11.5	A	8	1.1
AD16	PE08.16A16.040.04	40	16	35	40	15	A	4	0.2
	PE08.16A22.050.05	50	22	40	40	15	A	5	0.3
	PE08.16A22.063.06	63	22	50	40	15	A	6	0.6
	PE08.16A27.080.07	80	27	60	50	15	A	7	1.0
	PE08.16B32.100.08	100	32	70	50	15	B	8	1.6
	PE08.16B40.125.10	125	40	80	63	15	B	10	3.4
	PE08.16C40.160.12	160	40	100	63	15	C	12	4.3

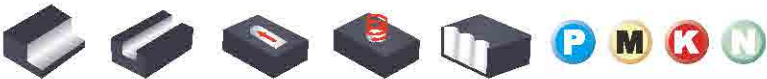
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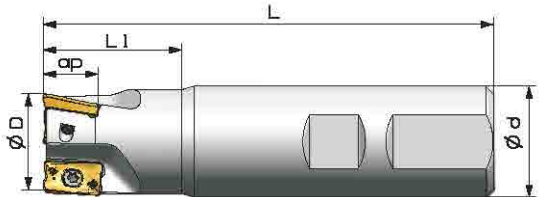
铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

方肩刀具 Kr:90°



PE09



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
R390-11T3□□	TL60 M2.5X6.5	T08
R390-1704□□	TL60 M3.5X10	T15

注明：配套刀片建议参考山特维刀片。Note: The insert is Sandvik brand.

★ 刀具规格型号 Type of Milling Tools

Category 类别	Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD	Ød	L	L1	ap			
11	PE09.11Z16.016.02	16	16	100	20	10	Z	2	0.3
	PE09.11Z20.020.02	20	20	110	25	10	Z	2	0.4
	PE09.11Z25.025.03	25	25	120	32	10	Z	3	0.5
	PE09.11Z32.032.03	32	32	130	40	10	Z	3	0.8
	PE09.11Z32.040.04	40	32	170	40	10	Z	4	1.7
	PE09.11W16.016.02	16	16	73	25	10	W	2	0.3
	PE09.11W20.020.02	20	20	81	25	10	W	2	0.4
	PE09.11W25.025.03	25	25	88	32	10	W	3	0.5
	PE09.11W32.032.03	32	32	100	40	10	W	3	0.8
	PE09.11W32.040.04	40	32	110	40	10	W	4	1.7
	PE09.17Z25.025.02	25	25	120	32	15.7	Z	2	0.4
17	PE09.17Z32.032.03	32	32	130	40	15.7	Z	3	0.8
	PE09.17Z32.040.04	40	32	170	40	15.7	Z	4	0.9
	PE09.17W25.025.02	25	25	88	32	15.7	W	2	0.4
	PE09.17W32.032.03	32	32	100	40	15.7	W	3	0.8
	PE09.17W32.040.04	40	32	110	40	15.7	W	4	0.9

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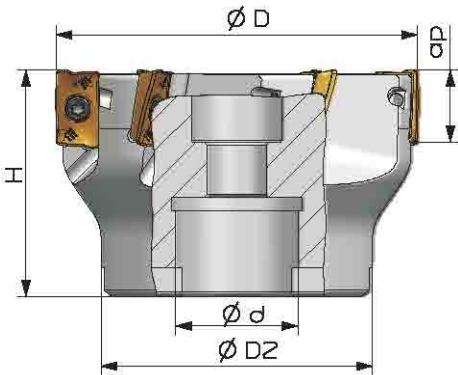


可转位铣削刀具 Indexable milling tools

方肩刀具 Kr:90°



PE09



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
R390-11T3□□	TL60 M2.5X6.5	T08
R390-1704□□	TL60 M3.5X10	T15

注明：配套刀片建议参考山特维克品牌刀片。Note:The insert is Sandvik brand.

★ 刀具规格型号 Type of Milling Tools

Category 类别	Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD	Ød	ØD ₂	H	ap			
11	PE09.11A16.040.04	40	16	35	40	10	A	4	0.4
	PE09.11A22.050.05	50	22	40	40	10	A	5	0.5
	PE09.11A22.063.06	63	22	50	40	10	A	6	0.6
	PE09.11A27.080.07	80	27	60	50	10	A	7	0.9
17	PE09.17A16.040.03	40	16	35	40	15.7	A	3	0.3
	PE09.17A22.050.04	50	22	40	40	15.7	A	4	0.4
	PE09.17A22.063.05	63	22	50	40	15.7	A	5	0.6
	PE09.17A27.080.06	80	27	60	50	15.7	A	6	0.8
	PE09.17B32.100.07	100	32	70	50	15.7	B	7	1.0
	PE09.17B40.125.08	125	40	80	63	15.7	B	8	2.7

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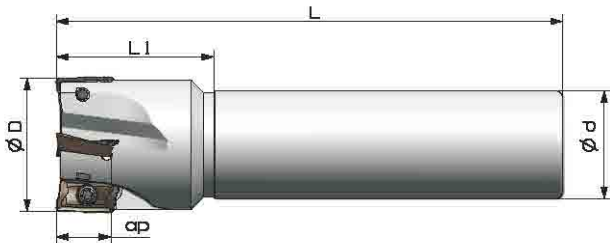
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Indexable milling tools 可转位铣削刀具

方肩刀具 Kr:90°



PE10



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
BDMT11T3□□ER	TL60 M2.5X6.5	T08
BDMT1704□□ER	TL60 M4X10	T15

注明：配套刀片建议参考京瓷品牌刀片。Note:The insert is Kyocera brand.

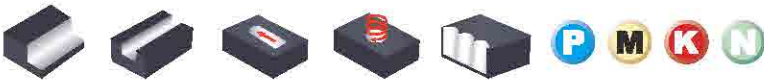
★ 刀具规格型号 Type of Milling Tools

Category 类别	Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD	Ød	L	L1	ap			
11	PE10.11Z16.016.02	16	16	100	30	10	Z	2	0.2
	PE10.11Z20.020.03	20	20	110	32	10	Z	3	0.3
	PE10.11Z25.025.03	25	25	120	32	10	Z	3	0.3
	PE10.11Z32.032.04	32	32	130	40	10	Z	4	0.4
	PE10.17Z25.025.02	25	25	120	36	15.7	Z	2	0.3
17	PE10.17Z32.032.03	32	32	130	40	15.7	Z	3	0.4
	PE10.17Z32.040.04	40	32	150	40	15.7	Z	4	0.5

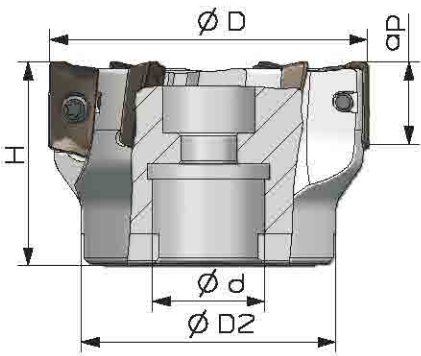
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可转位铣削刀具 Indexable milling tools

方肩刀具 Kr:90°



PE10



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
BDMT11T3□□ER	TL60 M2.5X6.5	T08
BDMT1704□□ER	TL60 M4X10	T15

注明：配套刀片建议参考京瓷品牌刀片。Note:The insert is Kyocera brand.

★ 刀具规格型号 Type of Milling Tools

Category 类别	Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD	Ød	ØD2	H	ap			
11	PE10.11A22.050.07	50	22	40	40	10	A	7	0.5
	PE10.11A22.063.08	63	22	50	40	10	A	8	0.6
	PE10.11A27.080.10	80	27	60	50	10	A	10	0.9
17	PE10.17A22.050.05	50	22	40	40	15.7	A	5	0.4
	PE10.17A22.063.06	63	22	50	40	15.7	A	6	0.6
	PE10.17A27.080.08	80	27	60	50	15.7	A	8	0.8
	PE10.17B32.100.09	100	32	70	50	15.7	B	9	1.5

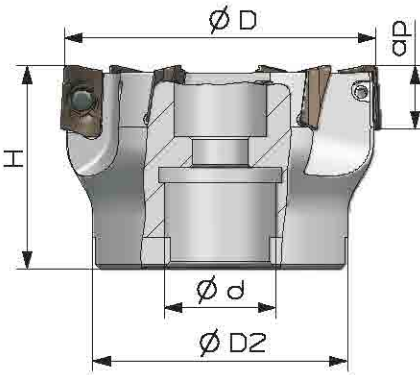
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Indexable milling tools 可转位铣削刀具

方肩刀具 Kr:90°



PE11



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
APKT100304PDER	TL60 M2.5X6.5	T08

注明：配套刀片建议参考伊斯卡品牌刀片。Note:The insert is Iscar brand.

★ 刀具规格型号 Type of Milling Tools

Category 类别	Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD	Ød	ØD2	H	ap			
AP10	PE11.10A16.040.05	40	16	35	40	8	A	5	0.2
	PE11.10A22.050.06	50	22	40	40	8	A	6	0.3
	PE11.10A22.063.07	63	22	50	40	8	A	7	0.6
	PE11.10A27.080.08	80	27	60	50	8	A	8	1.1
	PE11.10B32.100.10	100	32	70	50	8	B	10	1.6

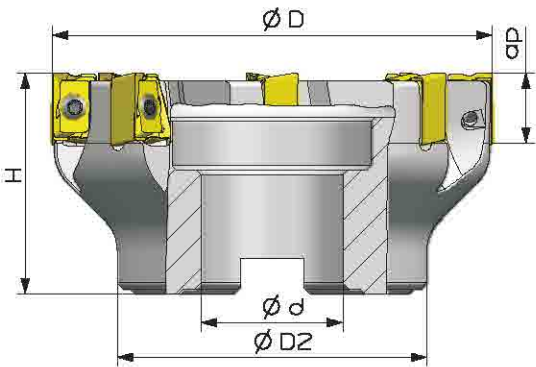
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方肩刀具 Kr:90°



PE12



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
LN□X151008PNR	TL60 M4X10	T15T

注明：配套刀片建议参考克洛伊品牌刀片。 Note:The Insert is Korloy brand.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD	Ød	ØD ₂	H	ap			
PE12.15A22.050.04	50	22	40	40	14	A	4	0.4
PE12.15A22.063.06	63	22	50	40	14	A	6	0.6
PE12.15A27.080.07	80	27	60	50	14	A	7	1.2
PE12.15B32.100.8	100	32	70	50	14	B	8	2.4
PE12.15B40.125.10	125	40	80	63	14	B	10	3.8
PE12.15B40.160.12	160	40	100	63	14	B	12	4.6

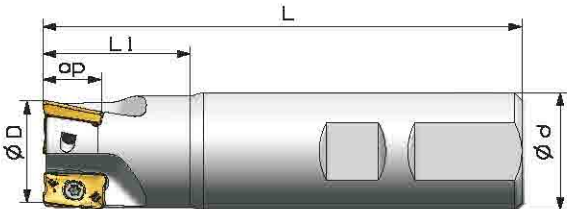
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Indexable milling tools 可转位铣削刀具

方肩刀具 Kr:90°



PE14



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
AXMT11T308	TL60M2.5X6.5	T08

注明：配套刀片与株洲钻石、山特通用。 Note:Replaceable with Zccct/Sandvik brand inserts.

★ 刀具规格型号 Type of Milling Tools

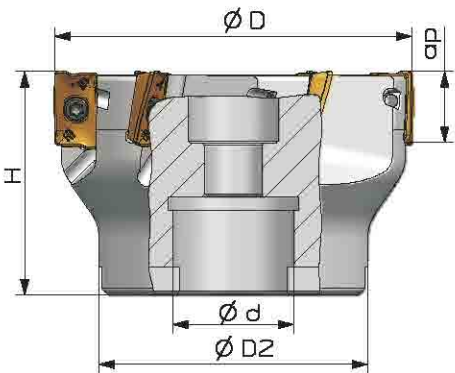
Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD	Ød	L	L ₁	ap			
PE14.11Z16.016.02	16	16	100	20	10	Z	2	0.3
PE14.11Z20.020.02	20	20	110	25	10	Z	2	0.4
PE14.11Z25.025.03	25	25	120	32	10	Z	3	0.5
PE14.11Z32.032.03	32	32	130	40	10	Z	3	0.8
PE14.11Z32.040.04	40	32	170	40	10	Z	4	1.7
PE14.11W16.016.02	16	16	73	25	10	W	2	0.3
PE14.11W20.020.02	20	20	81	25	10	W	2	0.4
PE14.11W25.025.03	25	25	88	32	10	W	3	0.5
PE14.11W32.032.03	32	32	100	40	10	W	3	0.8
PE14.11W32.040.04	40	32	110	40	10	W	4	1.7

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方肩刀具 Kr:90°

PE14



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
AXMT11T308	TL60M2.5X6.5	T08

注明：配套刀片与株洲钻石、山特通用。Note: Replaceable with Zocct/Sandvik brand inserts.

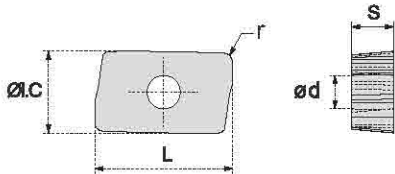
★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD ₂	ØD	Ød	H	ap			
PE14.11A22.050.06	40	50	22	40	10	A	6	0.5
PE14..11A22.063.08	50	63	22	40	10	A	8	0.6
PE14..11A27.080.09	60	80	27	50	10	A	9	0.9
PE14..11B32.100.10	70	100	32	50	10	B	10	1.0

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Indexable milling tools 可转位铣削刀具

★ 刀片选择 Matching Insert

型号 Type		SP210M	SD2136	SD2336	SD4326	SD4226	SD4236	SD5346	SD5236	SD5450	SD5440	SD5146	基本尺寸(mm) Dimension				
													L	ØI.C	S	Ød	r
AXMT11T308-GM		●											11.7	6.93	3.6	2.8	0.8
AXMT170408-PM			●	●		○				○			17.6	9.6	4.76	4.3	0.8
P	钢	□	■	■						■							
M	不锈钢	□	□	■						■							
K	铸铁	■		■		■											
N	有色金属																
S	耐热合金、钛合金			■													
H	淬硬材料																

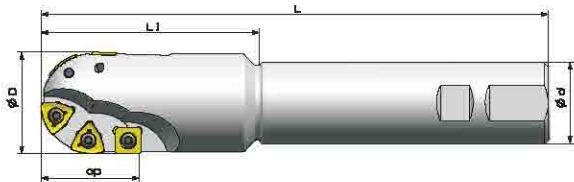
● 常备库存 Unallocated stock ○ 可备库存 Available stock ■ 推荐应用 Main application □ 拓展应用 Extended application

了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

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仿形铣刀

RB01



★ 刀具附件 Spare parts

刀片 Insert	刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
ZDET08T2CYR10	SPMT060304	TL60 M2.5X5	T08
ZDET1103CYR12.5	SPMT060304	TL60 M2.5X5	T08
ZDET13T3CYR16	SDMT090308	TI60 M3.5X10	T15
ZPNT2204CYR20	SPMT120408	TL60 M5X13	T20

注明：配套刀片建议参考株洲钻石品牌刀片。Note:The insert is Zccct brand.

★ 刀具规格型号 Type of Milling Tools

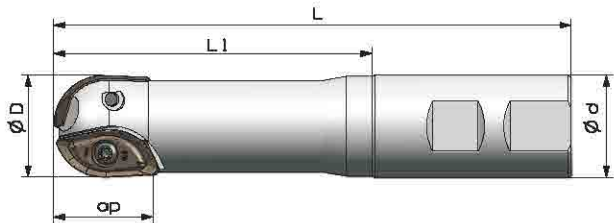
Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量(kg)
	ØD	Ød	L	L1	ap			
RB01.20W20.020.S	20	20	125	50	20	W	4	0.3
RB01.20W20.020.M	20	20	150	75	20	W	4	0.3
RB01.20W20.020.L	20	20	200	100	20	W	4	0.4
RB01.25W25.025.S	25	25	150	70	23	W	4	0.5
RB01.25W25.025.M	25	25	175	95	23	W	4	0.6
RB01.25W25.025.L	25	25	200	100	23	W	4	0.7
RB01.32W32.032.S	32	32	175	85	31	W	4	0.9
RB01.32W32.032.M	32	32	200	100	31	W	4	1.1
RB01.32W32.032.L	32	32	250	150	31	W	4	1.4
RB01.40W32.040.S	40	32	175	50	41	W	5	1.4
RB01.40W32.040.M	40	32	200	50	41	W	5	1.7
RB01.40W32.040.L	40	32	250	50	41	W	5	2.1

了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

Indexable milling tools 可转位铣削刀具

仿形铣刀

RB02



★ 刀具附件 Spare parts

刀片 Insert	压板 Clamp	刀片螺钉 Insert Screw	扳手 Wrench
XPHT16R803		TL60 M2.5X6	T08
XPHT20R10T3		TL60M3.5X8	T15
XPHT25R1204		TL60 M4X10	T15
XPHT30R1506	WD208	TL60 M5X12	T20
XPHT32R1606	WD208	TL60 M5X12	T20

注明：配套刀片建议参考株洲钻石品牌刀片。Note:The insert is Zccct brand.

★ 刀具规格型号 Type of Milling Tools

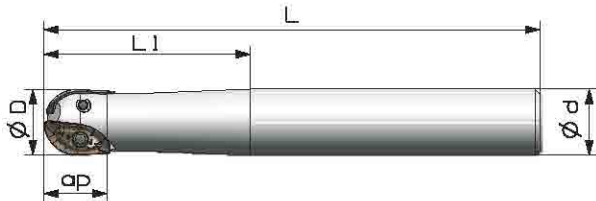
Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量(kg)
	ØD	Ød	L	L1	ap			
RB02.16W20.016.S	16	20	111	60	16	W	2	0.2
RB02.20W25.020.S	20	25	127	70	20	W	2	0.3
RB02.20W25.020.M	20	25	150	80	20	W	2	0.4
RB02.25W25.025.S	25	25	137	80	25	W	2	0.4
RB02.25W25.025.M	25	25	200	100	25	W	2	0.6
RB02.30W32.030.S	30	32	161	100	30	W	2	0.8
RB02.30W32.030.M	30	32	250	150	30	W	2	1.3
RB02.32W32.032.S	32	32	161	100	32	W	2	0.8
RB02.32W32.032.M	32	32	250	120	32	W	2	1.3

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RB02



★ 刀具附件 Spare parts

刀片 Insert	压板 Clamp	刀片螺钉 Insert Screw	扳手 Wrench
XPHT16R803		TL60 M2.5X6.5	T08
XPHT20R10T3		TL60M3.5X8	T15
XPHT25R1204		TL60 M4X10	T15
XPHT30R1506	WD208	TL60 M5X12	T20
XPHT32R1606	WD208	TL60 M5X12	T20

注明：配套刀片建议参考株洲钻石品牌刀片。Note:The insert is Zccot brand.

★ 刀具规格型号 Type of Milling Tools

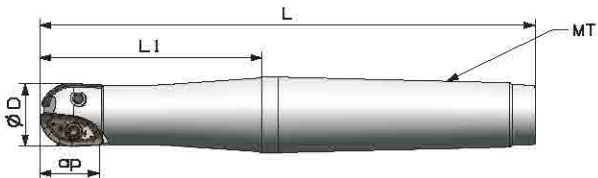
Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量(kg)
	ØD	Ød	L	L1	ap			
RB02.16Z20.016.S	16	20	150	70	16	Z	2	0.3
RB02.16Z20.016.M	16	20	180	80	16	Z	2	0.4
RB02.20Z25.020.S	20	25	180	80	20	Z	2	0.5
RB02.20Z25.020.M	20	25	200	100	20	Z	2	0.6
RB02.20Z25.020.L	20	25	250	150	20	Z	2	0.7
RB02.25Z25.025.S	25	25	180	80	25	Z	2	0.6
RB02.25Z25.025.M	25	25	200	100	25	Z	2	0.7
RB02.25Z25.025.L	25	25	250	110	25	Z	2	0.8
RB02.30Z32.030.S	30	32	200	120	30	Z	2	1.0
RB02.30Z32.030.M	30	32	250	150	30	Z	2	1.3
RB02.30Z32.030.L	30	32	300	200	30	Z	2	1.6
RB02.32Z32.032.S	32	32	200	120	32	Z	2	1.1
RB02.32Z32.032.M	32	32	250	150	32	Z	2	1.4
RB02.32Z32.032.L	32	32	300	200	32	Z	2	1.6

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Indexable milling tools 可转位铣削刀具

仿形铣刀

RB02



★ 刀具附件 Spare parts

刀片 Insert	压板 Clamp	刀片螺钉 Insert Screw	扳手 Wrench
XPHT16R803		TL60 M2.5X6.5	T08
XPHT20R10T3		TL60M3.5X8	T15
XPHT25R1204		TL60 M4X10	T15
XPHT30R1506	WD208	TL60 M5X12	T20
XPHT32R1606	WD208	TL60 M5X12	T20

注明：配套刀片建议参考株洲钻石品牌刀片。 Note:The insert is Zccot brand.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension					Tooth 齿数	Weight 重量(kg)
	ØD	MT	L	L1	ap		
RB02.20MT3.020.M	20	3	156	70	20	2	0.4
RB02.20MT3.020.L	20	3	186	100	20	2	0.4
RB02.25MT3.025.M	25	3	156	70	25	2	0.4
RB02.25MT3.025.L	25	3	186	100	25	2	0.4
RB02.30MT4.030.M	30	4	189	70	30	2	0.8
RB02.30MT4.030.L	30	4	229	120	30	2	1.0
RB02.32MT4.032.M	32	4	179	70	32	2	0.9
RB02.32MT4.032.L	32	4	209	100	32	2	0.9

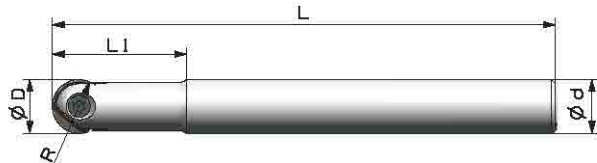
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仿形铣刀



RB03



★ 刀具附件 Spare parts

Diameter 直径	刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
φ 12	ZOHX1203	I70 M4X10TT	T15
φ 16	ZOHX1604	I70 M5X12TT	T20
φ 20	ZOHX2005	I70 M5X16TT	T20
φ 25	ZOHX2506	I70 M6X20TT	T20
φ 30	ZOHX3007	I70 M8X25TT	T30S
φ 32	ZOHX3207	I70 M8X25TT	T30S

注明：配套刀片建议参考株洲钻石品牌刀片。Note:The insert is Zccct brand.

★ 刀具规格型号 Type of Milling Tools

Category 类别	Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量(kg)
		ØD	Ød	L	L1	R			
φ 12	RB03.12Z12.012.M	12	12	125	35	6	Z	1	0.1
	RB03.12Z12.012.L	12	12	150	45	6	Z	1	0.1
	RB03.12Z16.012.M	12	16	125	50	6	Z	1	0.2
	RB03.12Z16.012.L	12	16	150	70	6	Z	1	0.2
φ 16	RB03.16Z16.016.M	16	16	150	40	8	Z	1	0.2
	RB03.16Z16.016.L	16	16	180	55	8	Z	1	0.3
	RB03.16Z20.016.M	16	20	150	60	8	Z	1	0.3
	RB03.16Z20.016.L	16	20	180	80	8	Z	1	0.3
φ 20	RB03.20Z20.020.M	20	20	180	65	10	Z	1	0.4
	RB03.20Z20.020.L	20	20	250	100	10	Z	1	0.6
	RB03.20Z25.020.M	20	25	180	75	10	Z	1	0.6
	RB03.20Z25.020.L	20	25	200	95	10	Z	1	0.8

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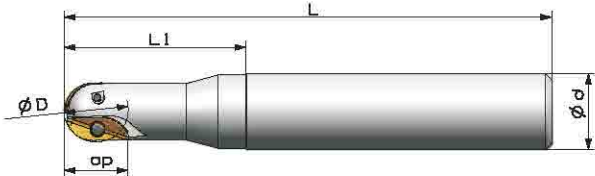
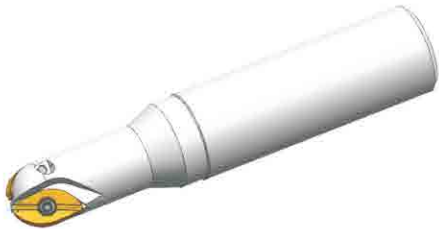
★ 刀具规格型号 Type of Milling Tools

Category 类别	Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量(kg)
		ØD	Ød	L	L1	R			
φ 25	RB03.25Z25.025.M	25	25	200	70	12.5	Z	1	0.7
	RB03.25Z25.025.L	25	25	250	100	12.5	Z	1	0.9
	RB03.25Z32.025.M	25	32	200	90	12.5	Z	1	1.0
	RB03.25Z32.025.L	25	32	250	110	12.5	Z	1	1.3
φ 30	RB03.30Z32.030.M	30	32	250	80	15	Z	1	1.2
	RB03.30Z32.030.L	30	32	300	110	15	Z	1	1.5
φ 32	RB03.32Z32.032.M	32	32	250	80	16	Z	1	1.4
	RB03.32Z32.032.L	32	32	300	110	16	Z	1	1.7

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仿形铣刀

RB04



★ 刀具附件 Spare parts

刀片 Insert	刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
ZNMT1804100-C	ZNMT2004100-S	TL60 M3X7	T10
ZNMT2205125-C	ZNMT2305125-S	TL60 M4X10	T15
ZNMT2706150-C	ZNMT2806150-S	TL60 M4X10/TL60M5X12	T15/T20

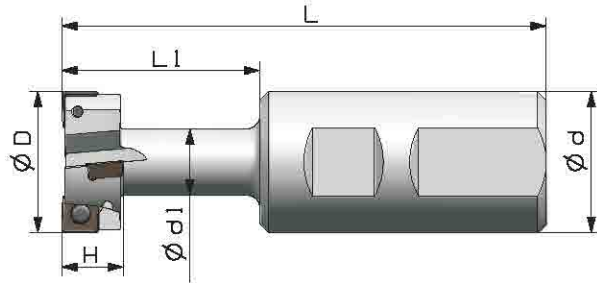
注明：配套刀片建议参考住友品牌刀片。Note:The insert is Sumitomo brand.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量(kg)
	ØD	Ød	L	L1	ap			
RB04.20Z25.020.S	20	25	140	60	20	Z	2	0.3
RB04.20Z25.020.M	20	25	200	60	20	Z	2	0.5
RB04.20Z25.020.L	20	25	250	80	20	Z	2	0.7
RB04.25Z32.025.S	25	32	150	70	23	Z	2	0.6
RB04.25Z32.025.M	25	32	220	75	23	Z	2	0.8
RB04.25Z32.025.L	25	32	300	100	23	Z	2	1.0
RB04.30Z32.030.S	30	32	160	80	28	Z	2	0.9
RB04.30Z32.030.M	30	32	240	85	28	Z	2	1.2
RB04.30Z32.030.L	30	32	350	120	28	Z	2	1.8

三面刀刃铣削刀具

PT01



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
MPHT060304-DM	TL60M2.5X6.5	T08
MPHT060305-DM	TL60M3X7	T10
MPHT120408-DM	TL60M5X11	T20

注明：配套刀片与株洲钻石通用。Note.Replaceable with Zccot brand inserts.

★ 刀具规格型号 Type of Milling Tools

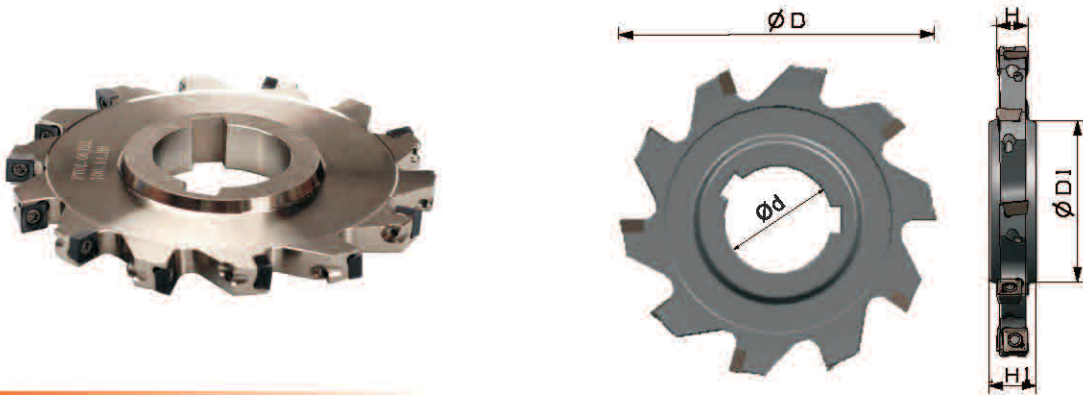
Type 型号	基本尺寸(mm) Dimension						Tooth 齿数	Weight 重量(kg)
	ØD	Ød	Ød1	L	L1	H		
PT01.06W25.021.01.H9	21	25	10	100	32	9	1	0.2
PT01.06W25.025.01.H11	25	25	12	100	35	11	1	0.3
PT01.06W32.032.02.H14	32	32	15	110	45	14	2	0.5
PT01.12W32.040.02.H18	40	32	19	125	55	18	2	0.7
PT01.12W40.050.02.H22	50	40	25	140	65	22	2	1.2

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三面刀刃铣削刀具



PT01



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
MPHT060304-DM	TL60 M2.5X6.5	T08T
MPHT080305-DM	TL60M3X7	T10T
MPHT120408-DM	TL60 M5X11	T20T

注明：配套刀片与株洲钻石通用。Note: Replaceable with Zocot brand inserts.

★ 刀具规格型号 Type of Milling Tools

Category 类别	Type 型号	基本尺寸(mm) Dimension					Tooth 齿数	Weight 重量(kg)
		ØD	ØD1	Ød	H1	H		
MP06	PT01.06J27.080.10.H8	80	41	27	12	8	10	0.2
	PT01.06J32.100.14.H8	100	47	32	12	8	14	0.3
	PT01.06J32.100.14.H10	100	47	32	14	10	14	0.4
	PT01.06J40.125.16.H10	125	55	40	14	10	16	0.6
	PT01.08J40.125.12.H12	125	55	40	16	12	12	0.7
MP08	PT01.08J40.160.14.H12	160	62	40	16	12	14	1.3
	PT01.12J40.160.12.H16	160	62	40	20	16	12	1.6
MP12	PT01.12J40.160.12.H18	160	62	40	24	18	12	1.9
	PT01.12J40.160.12.H20	160	62	40	26	20	12	2.1
	PT01.12J50.200.14.H16	200	72	50	20	16	14	2.5
	PT01.12J50.200.14.H18	200	72	50	24	18	14	2.9
	PT01.12J50.200.14.H20	200	72	50	26	20	14	3.3

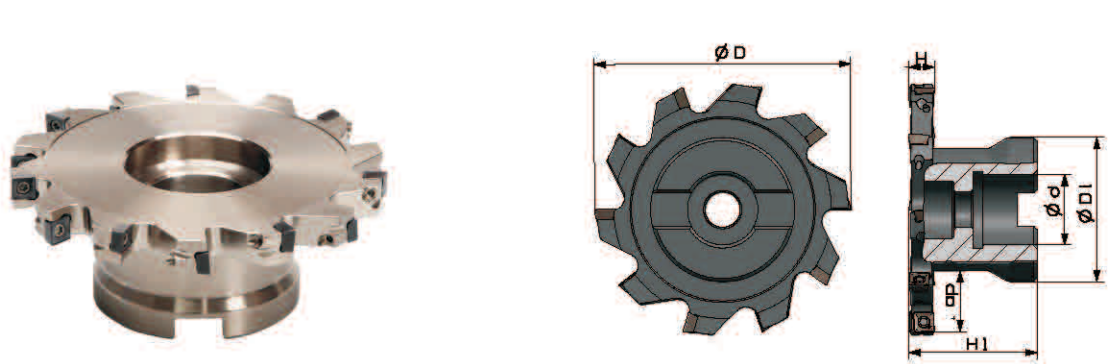
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三面刀刃铣削刀具



PT01



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
MPHT060304-DM	TL60 M2.5X6.5	T08T
MPHT080305-DM	TL60M3X7	T10T
MPHT120408-DM	TL60 M5X10	T20T

注明：配套刀片与株洲钻石通用。Note: Replaceable with Zocot brand inserts.

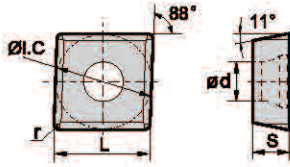
★ 刀具规格型号 Type of Milling Tools

Category 类别	Type 型号	基本尺寸(mm) Dimension						Tooth 齿数	Adapter 接口 形式	Weight 重量 (kg)
		ØD	ØD1	Ød	H1	H	ap			
MP06	PT01.06A22.080.10.H8	80	45	22	40	8	21	10	A	0.4
	PT01.06B27.100.14.H8	100	55	27	40	8	24	14	B	0.6
	PT01.06B27.100.14.H10	100	55	27	40	10	24	14	B	0.7
	PT01.06B32.125.16.H10	125	65	32	45	10	33	16	B	1.1
MP08	PT01.08B32.125.12.H12	125	65	32	45	12	33	12	B	1.4
	PT01.08B40.160.14.H12	160	80	40	45	12	45	14	B	1.9
	PT01.08C40.200.18.H12	200	92	40	50	12	53	18	C	3.2
MP12	PT01.12B32.125.10.H16	125	65	32	50	16	30	10	B	2.3
	PT01.12B40.160.12.H16	160	80	40	60	16	45	12	B	2.3
	PT01.12B40.160.12.H18	160	80	40	60	18	45	12	B	2.4
	PT01.12C40.200.14.H16	200	92	40	50	16	53	14	C	2.6
	PT01.12C40.200.14.H18	200	92	40	50	18	53	14	C	3.9
	PT01.12C40.200.14.H20	200	92	40	50	20	53	14	C	4.2

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★ 刀片选择 Matching Insert

型号 Type	SK001	SD2136	SD2336	SD4326	SD4226	SD5346	SD5236	SD5450	SD5440	SD5146	基本尺寸(mm) Dimension				
											L	ØI C	S	Ød	r
MPHT060304-DM	○	●	●		○			○			6.35	6.35	3.18	2.8	0.4
MPHT080305-DM	○	●	●		○			○			8.3	8.3	3.18	3.4	0.5
MPHT120408-DM	○	●	●		○			○			12.7	12.7	4.76	5.56	0.8
P 钢		■	■					■							
M 不锈钢		□	■					■							
K 铸铁			■	■											
N 有色金属	■														
S 耐热合金、钛合金			■												
H 淬硬材料															

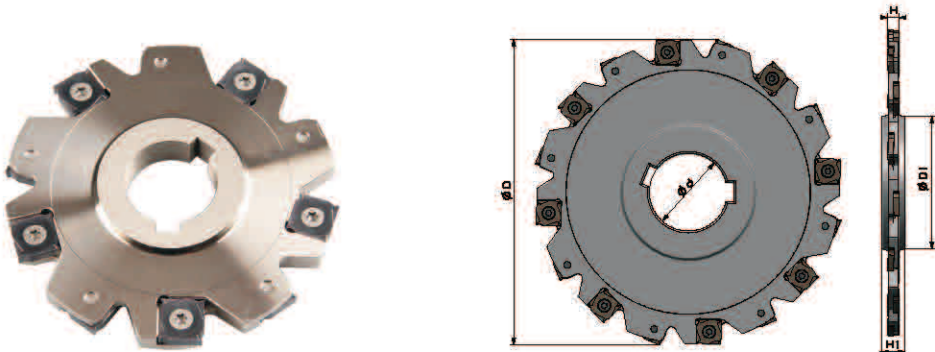
● 常备库存 Unallocated stock ○ 可备库存 Available stock ■ 推荐应用 Main application □ 拓展应用 Extended application

Indexable milling tools 可转位铣削刀具

三面刃铣削刀具



PT02



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
XSEQ1202	I91M4X3.2X	T09T
XSEQ1203	I91M4X4.2X	T15T
XSEQ12T3	I91M4X5.1X	T15T
XSEQ1204	I91M4X6.3X	T15T
XSEQ12T4	I91M4X6.3X	T15T

注：配套刀片与株洲钻石通用，Note: Replaceable with Zccot brand inserts.

★ 刀具规格型号 Type of Milling Tools

Category 类别	Type 型号	基本尺寸(mm) Dimension					Tooth 齿数	Weight 重量(kg)
		ØD	ØD1	Ød	H1	H		
02	PT02.12J27.100.10.H4	100	40.7	27	12	4	10	0.2
	PT02.12J40.125.12.H4	125	50.5	40	12	4	12	0.3
	PT02.12J40.160.16.H4	160	66.7	40	12	4	16	0.5
03	PT02.12J27.100.10.H5	100	45	27	12	5	10	0.2
	PT02.12J40.125.12.H5	125	58	40	12	5	12	0.3
	PT02.12J40.160.16.H5	160	68	40	12	5	16	0.6
T3	PT02.12J27.100.10.H6	100	45	27	12	6	10	0.3
	PT02.12J40.125.12.H6	125	58	40	12	6	12	0.4
	PT02.12J40.160.16.H6	160	68	40	12	6	16	0.7
	PT02.12J50.200.18.H6	200	72	50	12	6	18	1.1
	PT02.12J50.250.24.H6	250	72	50	12	6	24	1.7

可转位铣削刀具 Indexable milling tools

三面刀刃铣削刀具



★ 刀具规格型号 Type of Milling Tools

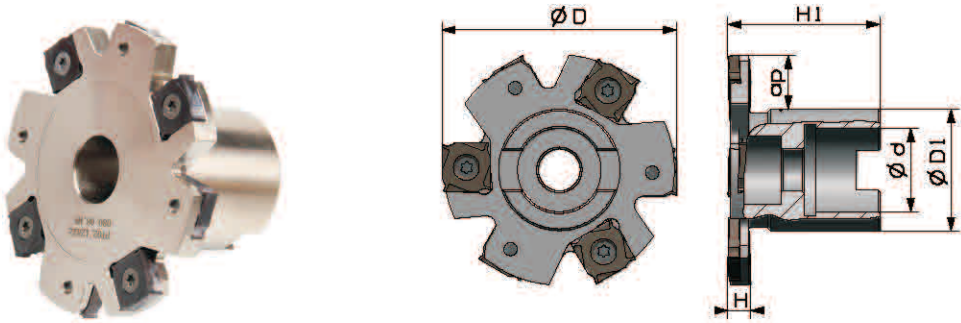
Category 类别	Type 型号	基本尺寸(mm) Dimension					Tooth 齿数	Weight 重量 (kg)
		ØD	ØD1	Ød	H1	H		
04	PT02.12J27.100.10.H7	100	45	27	12	7	10	0.3
	PT02.12J40.125.12.H7	125	58	40	12	7	12	0.4
	PT02.12J40.160.16.H7	160	68	40	12	7	16	0.8
	PT02.12J50.200.18.H7	200	72	50	12	7	18	1.2
	PT02.12J50.250.24.H7	250	72	50	12	7	24	1.9
T4	PT02.12J27.100.10.H8	100	45	27	12	8	10	0.3
	PT02.12J40.125.12.H8	125	58	40	12	8	12	0.5
	PT02.12J40.160.16.H8	160	68	40	12	8	16	0.9
	PT02.12J50.200.18.H8	200	72	50	12	8	18	1.4
	PT02.12J50.250.24.H8	250	72	50	12	8	24	2.2

Indexable milling tools 可转位铣削刀具

三面刀刃铣削刀具



PT02



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
XSEQ1202	I91M4X3.2X	T09T
XSEQ1203	I91M4X4.2X	T15T
XSEQ12T3	I91M4X5.1X	T15T
XSEQ1204	I91M4X6.3X	T15T
XSEQ12T4	I91M4X6.3X	T15T

注明：配套刀片与株洲钻石通用，Note: Replaceable with Zccot brand inserts.

★ 刀具规格型号 Type of Milling Tools

Category 类别	Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD	ØD1	Ød	H1	H	ap			
02	PT02.12A22.063.06.H4	63	32	22	40	4	14	A	6	0.2
	PT02.12A22.080.08.H4	80	40	22	50	4	18	A	8	0.4
	PT02.12A27.100.10.H4	100	48	27	50	4	23	A	10	0.6
03	PT02.12A22.063.06.H5	63	32	22	40	5	14	A	6	0.2
	PT02.12A22.080.08.H5	80	40	22	50	5	18	A	8	0.4
	PT02.12A27.100.10.H5	100	48	27	50	5	23	A	10	0.7
T3	PT02.12A22.063.06.H6	63	32	22	40	6	14	A	6	0.2
	PT02.12A22.080.08.H6	80	40	22	50	6	18	A	8	0.4
	PT02.12A27.100.10.H6	100	48	27	50	6	23	A	10	0.7
	PT02.12B40.125.12.H6	125	70	40	50	6	30	B	12	1.0
	PT02.12B40.160.16.H6	160	70	40	50	6	41	B	16	1.3

可转位铣削刀具 Indexable milling tools

三面刀刃铣削刀具

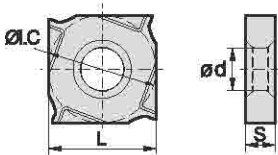


★ 刀具规格型号 Type of Milling Tools

Category 类别	Type 型号	基本尺寸(mm) Dimension						Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD	ØD1	Ød	H1	H	ap			
04	PT02.12A22.063.06.H7	63	32	22	40	7	14	A	6	0.2
	PT02.12A22.080.08.H7	80	40	22	50	7	18	A	8	0.5
	PT02.12A27.100.10.H7	100	48	27	50	7	23	A	10	0.7
	PT02.12B40.125.12.H7	125	70	40	50	7	27	B	12	1.1
	PT02.12B40.160.16.H7	160	70	40	50	7	41	B	16	1.4
T4	PT02.12A22.063.06.H8	63	32	22	40	8	14	A	6	0.2
	PT02.12A22.080.08.H8	80	40	22	50	8	18	A	8	0.5
	PT02.12A27.100.10.H8	100	48	27	50	8	23	A	10	0.8
	PT02.12B40.125.12.H8	125	70	40	50	8	27	B	12	1.1
	PT02.12B40.160.16.H8	160	70	40	50	8	41	B	16	1.5

★ 刀片选择 Matching Insert

型号 Type	SD2136	SD2336	SD4326	SD4226	SD4236	SD5346	SD5236	SD5450	SD5440	SD5146	基本尺寸(mm) Dimension			
											ØI.C	S	Ød	L
XSEQ1202	○	○									12.7	2.3	5	12.7
XSEQ1203	○	○									12.7	3	5	12.7
XSEQ12T3	○	○									12.7	3.5	5	12.7
XSEQ1204	○	○									12.7	4	5	12.7
P 钢	■	■												
M 不锈钢	□	■												
K 铸铁		■												
N 有色金属														
S 耐热合金、钛合金		■												
H 淬硬材料														



● 常备库存 Unallocated stock ○ 可备库存 Available stock ■ 推荐应用 Main application □ 拓展应用 Extended application

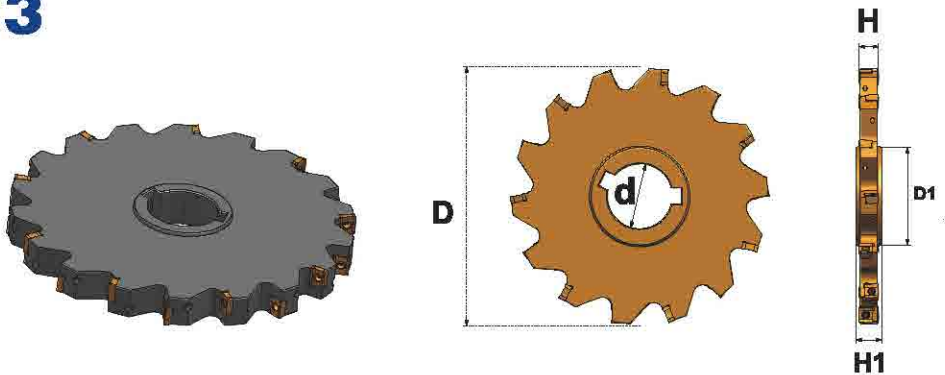
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PT03



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
X3-084508H	TL60M3X8	T10
X3-115008H	TL60M4X10	T15
X3-145008H	TL60M4X10	T15

注明：配套刀片与山特通用。Note: Replaceable with Sandvik brand inserts.

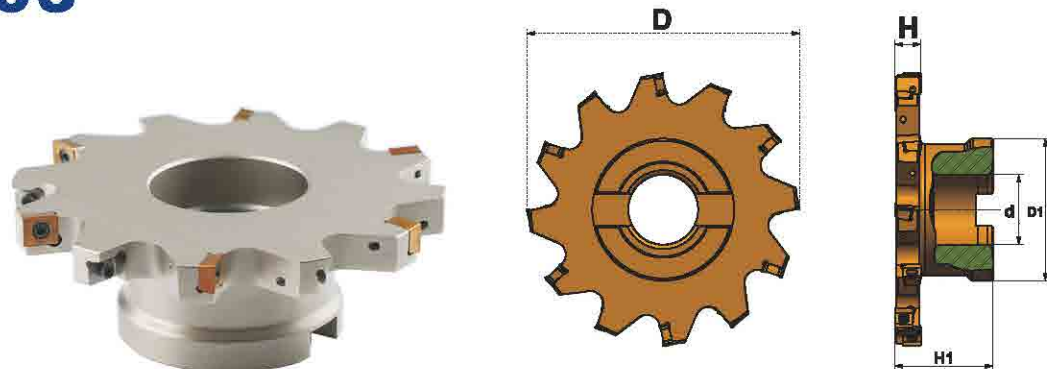
★ 刀具规格型号 Type of Milling Tools

Category 类别	Type 型号	基本尺寸(mm) Dimension					Tooth 齿数	Weight 重量(kg)
		ØD	ØD1	Ød	H	H1		
08	PT03.08J40.125.12.H12	125	55	40	12	16	12	0.72
	PT03.08J40.160.14.H12	160	62	40	12	16	14	1.32
11	PT03.11J40.160.14.H16	160	62	40	16	20	14	1.80
	PT03.11J40.160.14.H18	160	62	40	18	24	14	2.10
	PT03.11J50.200.16.H16	200	72	50	16	20	16	2.90
	PT03.11J50.200.16.H18	200	72	50	18	24	16	3.35
14	PT03.14J50.200.16.H20	200	72	50	20	26	16	3.67
	PT03.14J50.200.16.H24	200	72	50	24	28	16	4.41
	PT03.14J50.250.18.H20	250	72	50	20	26	18	6.12
	PT03.14J50.250.18.H24	250	72	50	24	28	18	7.38

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PT03



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
		
X3-084508H	TL60M3X8	T10
X3-115008H	TL60M4X10	T15
X3-145008H	TL60M4X10	T15

注明：配套刀片与山特通用。Note: Replaceable with Sandvik brand inserts

★ 刀具规格型号 Type of Milling Tools

Category 类别	Type 型号	基本尺寸(mm) Dimension					Tooth 齿数	Adapter 接口形式	Weight 重量(kg)
		ØD	ØD1	Ød	H	H1			
08	PT03.08B32.125.12.H12	125	65	32	12	45	12	B	1.2
	PT03.08B40.160.14.H12	160	80	40	12	45	12	B	2.2
11	PT03.11B40.160.14.H16	160	80	40	16	50	14	B	2.5
	PT03.11B40.160.14.H18	160	80	40	18	50	14	B	2.7
	PT03.11C40.200.16.H16	200	92	40	16	50	16	C	4.0
	PT03.11C40.200.16.H18	200	92	40	18	50	16	C	4.3
14	PT03.14C40.200.16.H20	200	92	40	20	50	16	C	4.5
	PT03.14C40.200.16.H24	200	92	40	24	50	16	C	4.7
	PT03.14C60.250.18.H20	250	135	60	20	63	18	C	8.6
	PT03.14C60.250.18.H24	250	135	60	24	63	18	C	8.9

铣削刀具 | MILLING TOOLS

★ 刀片选择 Matching Insert

型号 Type	SP210M	SP210T	SD2136	SD2336	SD4326	SD4226	SD4236	SD5346	SD5236	SD5450	基本尺寸(mm) Dimension			
											la	l	iW	S
X3-084508H	○	○									7.7	8.5	9.5	4.95
X3-115008H	○	○									10.7	11.5	11.5	4.95
X3-145008H	○	○									13.7	14.5	11.5	4.95
P 钢	□	■												
M 不锈钢	□	□												
K 铸铁	■	□												
N 有色金属														
S 耐热合金、钛合金														
H 淬硬材料														

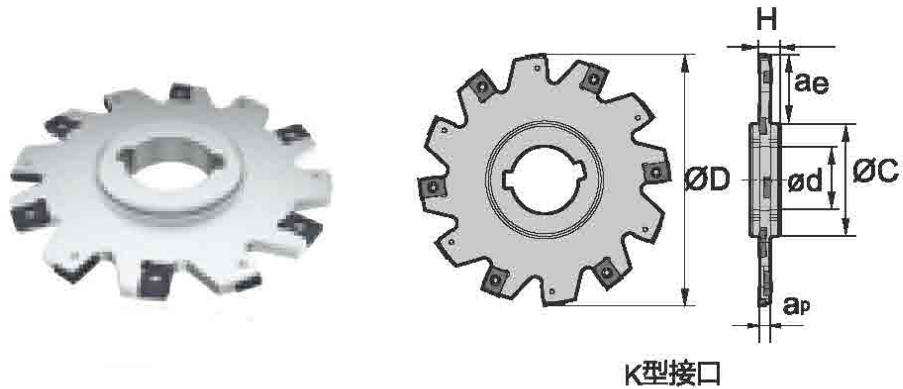
● 常备库存 Unallocated stock ○ 可备库存 Available stock ■ 推荐应用 Main application □ 拓展应用 Extended application

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PT04



★ 刀具附件 Spare parts

刀具直径 Diameter ØD	刃宽ap Cutting Edge (mm)	刀片螺钉 Insert Screw	扳手 Wrench
Ø63-Ø160	4	TL60M2.5X3.2	T06
	5	TL60M2.5X3.9	
Ø63-Ø250	6	TL60M2.5X4.8	T10
	7	TL60M4X5.1	
	8	TL60M4X6.6	
	9	TL60M4X7.6	
	10	TL60M4X8.5	

注明：配套刀片与株洲钻石通用。Note: Replaceable with Zccot brand inserts.

★ 刀具规格型号 Type of Milling Tools

Category 类别	型号	基本尺寸(mm) Dimension						Tooth 齿数	Adapter 接口 形式	Weight 重量(kg)
		ØD	Ød	Øc	H	ap	aemax			
1023	PT04.LN1023.J22.063.08.H4	63	22	34	8	4	12.0	8	K	0.1
	PT04.LN1023.J22.080.10.H4	80	22	34	8	4	21.0	10	K	0.1
	PT04.LN1023.J27.100.12.H4	100	27	41	12	4	27.0	12	K	0.2
	PT04.LN1023.J40.125.14.H4	125	40	55	12	4	32.0	14	K	0.4
	PT04.LN1023.J40.160.18.H4	160	40	55	12	4	50.0	18	K	0.6
	PT04.LN1023.J40.160.18.H5	160	40	55	12	5	50.0	18	K	0.7
1028	PT04.LN1028.J22.063.08.H5	63	22	34	8	5	13.0	8	K	0.1
	PT04.LN1028.J22.080.10.H5	80	22	34	8	5	21.0	10	K	0.2
	PT04.LN1028.J27.100.12.H5	100	27	41	12	5	27.0	12	K	0.3
	PT04.LN1028.J27.100.12.H5	125	40	55	12	5	33.0	14	K	0.4
	PT04.LN1028.J40.160.18.H5	160	40	55	12	5	50.0	18	K	0.7
	PT04.LN1028.J40.160.18.H5	160	40	55	12	5	50.0	18	K	0.7

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★ 刀具规格型号 Type of Milling Tools

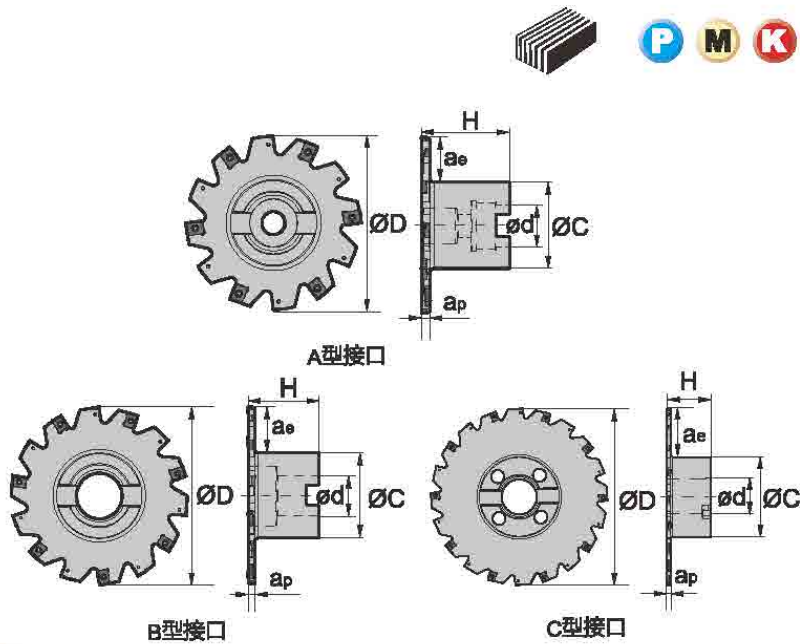
Category 类别	Type 型号	基本尺寸(mm) Dimension						Tooth 齿数	Adapter 接口 形式	Weight 重量(kg)
		ØD	Ød	Øc	H	ap	aemax			
1033	PT04.LN1033.J22.063.08.H6	63	22	34	8	6	13.0	8	K	0.1
	PT04.LN1033.J22.080.10.H6	80	22	34	8	6	21.5	10	K	0.2
	PT04.LN1033.J27.100.12.H6	100	27	41	12	6	27.0	12	K	0.3
	PT04.LN1033.J40.125.14.H6	125	40	55	12	6	33.0	14	K	0.5
	PT04.LN1033.J40.160.18.H6	160	40	55	12	6	50.0	18	K	0.8
	PT04.LN1033.J50.200.20.H6	200	50	69	12	6	63.0	20	K	1.2
1238	PT04.LN1033.J50.250.24.H6	250	50	69	12	6	88.0	24	K	2.0
	PT04.LN1238.J22.080.08.H7	80	22	34	12	7	20.0	8	K	0.2
	PT04.LN1238.J27.100.10.H7	100	27	41	12	7	26.5	10	K	0.3
	PT04.LN1238.J40.125.12.H7	125	40	55	12	7	32.0	12	K	0.5
	PT04.LN1238.J40.160.16.H7	160	40	55	12	7	49.5	16	K	0.8
	PT04.LN1238.J50.200.18.H7	200	50	69	12	7	62.5	18	K	1.3
1243	PT04.LN1238.J50.250.24.H7	250	50	69	12	7	87.5	24	K	2.1
	PT04.LN1243.J22.080.08.H8	80	22	34	12	8	20.5	8	K	0.2
	PT04.LN1243.J27.100.10.H8	100	27	41	12	8	27.0	10	K	0.3
	PT04.LN1243.J27.100.10.H8	125	40	55	12	8	32.5	12	K	0.9
	PT04.LN1243.J40.160.16.H8	160	40	55	12	8	50.0	16	K	0.9
	PT04.LN1243.J50.200.18.H8	200	50	69	12	8	63.0	18	K	1.4
1248	PT04.LN1243.J50.250.24.H8	250	50	69	12	8	83.0	24	K	2.3
	PT04.LN1248.J27.100.10.H9	100	27	41	12	9	27.5	10	K	0.4
	PT04.LN1248.J40.125.12.H9	125	40	55	12	9	33.0	12	K	0.6
	PT04.LN1248.J40.160.16.H9	160	40	55	12	9	50.5	16	K	1
	PT04.LN1248.J50.200.18.H9	200	50	69	12	9	63.5	18	K	1.6
	PT04.LN1248.J50.250.24.H9	250	50	69	12	9	88.5	24	K	2.6
1253	PT04.LN1253.J27.100.10.H10	100	27	41	12	10	28.0	10	K	0.4
	PT04.LN1253.J40.125.12.H10	125	40	55	12	10	33.5	12	K	0.6
	PT04.LN1253.J40.160.16.H10	160	40	55	12	10	51.0	16	K	1.1
	PT04.LN1253.J50.200.18.H10	200	50	69	12	10	64.0	18	K	1.8
	PT04.LN1253.J50.250.24.H10	250	50	69	12	10	89.0	24	K	2.9

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PT04



★ 刀具附件 Spare parts

刀具直径 Diameter ØD	刃宽ap Cutting Edge (mm)	刀片螺钉 Insert Screw	扳手 Wrench
Ø63-Ø160	4	TL60M2.5X3.2	T08
	5	TL60M2.5X3.9	
Ø63-Ø250	6	TL60M2.5X4.8	T10
	7	TL60M4X5.1	
	8	TL60M4X6.6	
	9	TL60M4X7.6	
	10	TL60M4X8.5	

注明：配套刀片与株洲钻石通用。Note: Replaceable with Zocct brand inserts.

★ 刀具规格型号 Type of Milling Tools

Category 类别	型号	基本尺寸(mm) Dimension						Tooth 齿数	Adapter 接口形式	Weight 重量(kg)
		ØD	Ød	Øc	H	ap	aemax			
1023	PT04.LN1023.A22.090.10.H4	80	22	42	50	4	18	10	A	0.4
	PT04.LN1023.A27.100.12.H4	100	27	52	50	4	23	12	A	0.6
	PT04.LN1023.B32.125.14.H4	125	32	63	50	4	30	14	B	1.0
	PT04.LN1023.B40.160.18.H4	160	40	76	50	4	41	18	B	1.2
1028	PT04.LN1028.A22.090.10.H5	80	22	42	50	5	18	10	A	0.4
	PT04.LN1028.A27.100.12.H5	100	27	52	50	5	23	12	A	0.6
	PT04.LN1028.B32.125.14.H5	125	32	63	50	5	30	14	B	1.0
	PT04.LN1028.B40.160.18.H5	160	40	76	50	5	41	18	B	1.2

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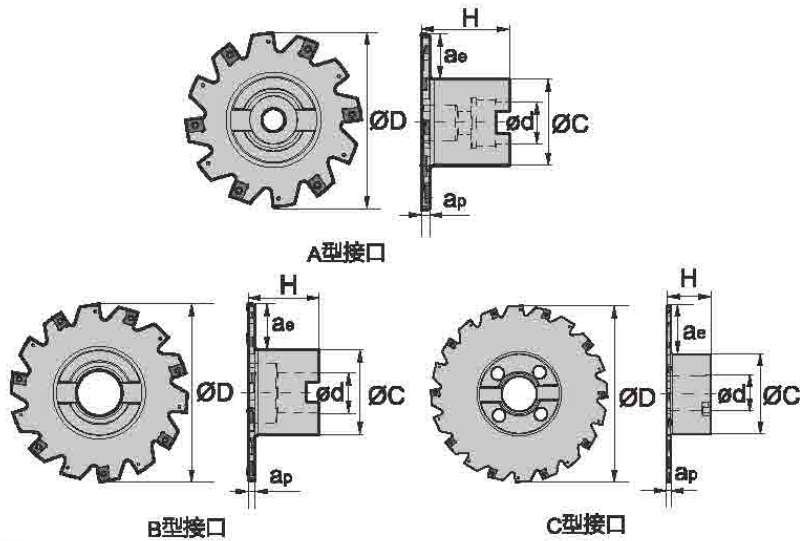
★ 刀具规格型号 Type of Milling Tools

Category 类别	型号	基本尺寸(mm) Dimension						Tooth 齿数	Adapter 接口形式	Weight 重量(kg)
		ØD	Ød	Øc	H	ap	aemax			
1033	PT04.LN1033.A22.090.10.H6	80	22	42	50	6	18	10	A	0.5
	PT04.LN1033.A27.100.12.H6	100	27	52	50	6	23	12	A	0.7
	PT04.LN1033.B32.125.14.H6	125	32	63	50	6	30	14	B	1.1
	PT04.LN1033.B40.160.18.H6	160	40	76	50	6	41	18	B	1.4
	PT04.LN1033.C40.200.20.H6	200	40	94	50	6	52	20	C	2.8
	PT04.LN1033.C60.250.24.H6	250	60	132	50	6	58	24	C	4.6
1238	PT04.LN1238.A22.090.08.H7	80	22	42	50	7	18	8	A	0.5
	PT04.LN1238.A27.100.10.H7	100	27	52	50	7	23	10	A	0.7
	PT04.LN1238.B32.125.12.H7	125	32	63	50	7	30	12	B	1.1
	PT04.LN1238.B40.160.16.H7	160	40	76	50	7	41	16	B	1.4
	PT04.LN1238.C40.200.18.H7	200	40	94	50	7	52	18	C	2.9
	PT04.LN1238.C60.250.24.H7	250	60	132	50	7	58	24	C	4.7

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PT04



★ 刀具附件 Spare parts

刀具直径 Diameter ØD	刃宽ap Cutting Edge (mm)	刀片螺钉 Insert Screw	扳手 Wrench
Ø63-Ø160	4	TL60M2.5X3.2	T08
	5	TL60M2.5X3.9	
Ø63-Ø250	6	TL60M2.5X4.8	T10
	7	TL60M4X5.1	
	8	TL60M4X6.6	
	9	TL60M4X7.6	
	10	TL60M4X8.5	

注明：配套刀片与株洲钻石通用。Note: Replaceable with Zocct brand inserts.

★ 刀具规格型号 Type of Milling Tools

Category 类别	型号	基本尺寸(mm) Dimension						Tooth 齿数	Adapter 接口形式	Weight 重量(kg)
		ØD	Ød	Øc	H	ap	aemax			
1243	PT04.LN1243A22.080.08.H8	80	22	42	50	8	18	8	A	0.5
	PT04.LN1243A27.100.10.H8	100	27	52	50	8	23	10	A	0.7
	PT04.LN1243.B32.125.12.H8	125	32	63	50	8	30	12	B	1.1
	PT04.LN1243.B40.160.16.H8	160	40	76	50	8	41	16	B	1.4
	PT04.LN1243.C40.200.18.H8	200	40	94	50	8	52	18	A	2.9
	PT04.LN1243.C60.250.24.H8	250	60	132	50	8	58	24	A	4.7

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三面刀刃铣削刀具

★ 刀具规格型号 Type of Milling Tools

Category 类别	型号	基本尺寸(mm) Dimension						Tooth 齿数	Adapter 接口形式	Weight 重量(kg)
		ØD	Ød	Øc	H	ap	aemax			
1248	PT04.LN1248.A27.100.10.H9	100	27	52	50	9	23	10	A	0.7
	PT04.LN1248.B32.125.12.H9	125	32	63	50	9	30	12	B	1.1
	PT04.LN1248.B40.160.16.H9	160	40	76	50	9	41	16	B	1.5
	PT04.LN1248.C40.200.18.H9	200	40	94	50	9	52	18	C	3
	PT04.LN1248.C60.250.24.H9	250	60	132	50	9	58	24	C	4.8
1253	PT04.LN1253.A27.100.10.H10	100	27	52	50	10	23	10	A	0.7
	PT04.LN1253.B32.125.12.H10	125	32	63	50	10	30	12	B	1.1
	PT04.LN1253.B40.160.16.H10	160	40	76	50	10	41	16	B	1.5
	PT04.LN1253.C40.200.18.H10	200	40	94	50	10	52	18	C	3
	PT04.LN1253.C60.250.24.H10	250	60	132	50	10	58	24	C	5

★ 刀片选择 Matching Insert

型号 Type	SP210M	SP210T	SD2136	SD2336	SD4326	SD4226	SD5346	SD5236	SD6450	基本尺寸(mm) Dimension				
										ØI.W	L	S	Ød	r
LNET102304-QM	○	○								7.5	10	2.3	2.9	0.4
LNET102804-QM	○	○								7.5	10	2.8	2.9	0.4
LNET103304-QM	○	○								7.5	10	3.3	2.9	0.4
LNET123804-QM	○	○								10	13	3.8	4.4	0.4
LNET124304-QM	○	○								10	13	4.3	4.4	0.4
LNET124804-QM	○	○								10	13	4.8	4.4	0.4
LNET125304-QM	○	○								10	13	5.3	4.4	0.4

P

钢

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不锈钢

K

铸铁

N

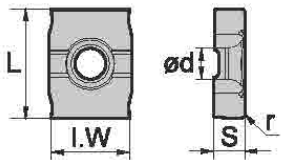
有色金属

S

耐热合金、钛合金

H

淬硬材料



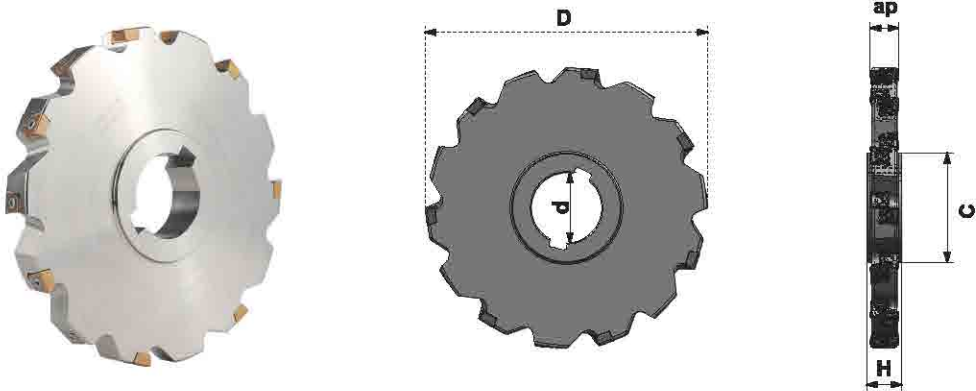
● 常备库存 Unallocated stock ○ 可备库存 Available stock ■ 推荐应用 Main application □ 拓展应用 Extended application

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可转位铣削刀具 Indexable milling tools

三面刀刃铣削刀具

PT05



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
		
LNGX1005□□-GM	TL60M3.5X10	T15
LNGX1407□□-GM	TL60M4X10	T15

注明：配套刀片与株洲钻石通用。Note: Replaceable with Zccct brand inserts.

★ 刀具规格型号 Type of Milling Tools

Category 类别	Type 型号	基本尺寸(mm) Dimension						Tooth 齿数	Adapter 接口 形式	Weight 重量(kg)
		ØD	Ød	ØC	H	ap	ae max			
10	PT05.10J27.080.08.H10	80	27	43	14	10	17	8	K	0.2
	PT05.10J32.100.10.H10	100	32	47	14	10	25	10	K	0.37
	PT05.10J40.125.12.H10	125	40	55	14	10	34	12	K	0.5
	PT05.10J40.160.14.H10	160	40	62	14	10	47	14	K	1
	PT05.10J50.200.16.H10	200	50	72	14	10	62	16	K	1.6
14	PT05.14J32.100.08.H12	100	32	47	16	12	25	8	K	0.4
	PT05.14J40.125.10.H12	125	40	55	16	12	34	10	K	0.6
	PT05.14J40.160.12.H12	160	40	62	16	12	47	12	K	1.1
	PT05.14J50.200.14.H12	200	50	72	16	12	62	14	K	1.8
10	PT05.10J32.100.10.H14	100	32	47	18	14	25	10	K	0.4
	PT05.10J40.125.12.H14	125	40	55	18	14	34	12	K	0.9
	PT05.10J40.160.14.H14	160	40	62	18	14	47	14	K	1.6
	PT05.10J50.200.16.H14	200	50	72	18	14	62	16	K	2.5

Indexable milling tools 可转位铣削刀具

三面刀刃铣削刀具

★ 刀具规格型号 Type of Milling Tools

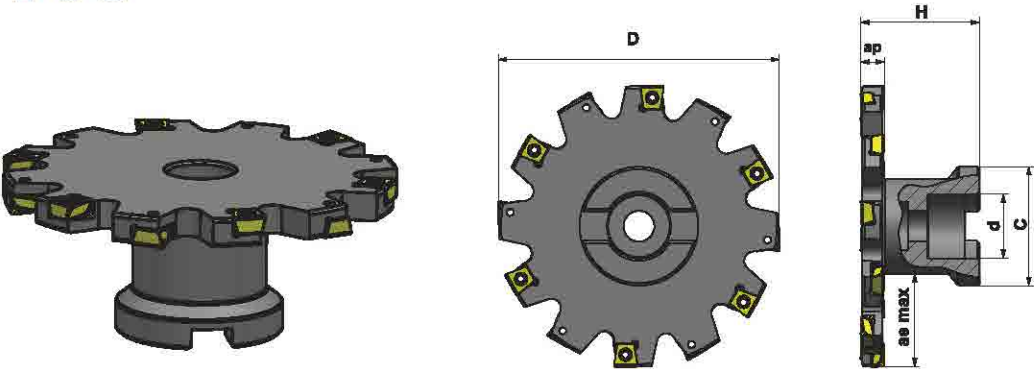
Category 类别	Type 型号	基本尺寸(mm) Dimension						Tooth 齿数	Adapter 接口 形式	Weight 重量(kg)
		ØD	Ød	ØC	H	ap	ae max			
10	PT05.10J40.125.12.H16	125	40	55	20	16	34	12	K	1
	PT05.10J40.160.14.H16	160	40	62	20	16	47	14	K	1.8
	PT05.10J50.200.16.H16	200	50	72	20	16	62	16	K	2.9
	PT05.10J40.125.12.H18	125	40	55	24	18	34	12	K	1.2
	PT05.10J40.160.14.H18	160	40	62	24	18	47	14	K	2.1
	PT05.10J50.200.16.H18	200	50	72	24	18	62	16	K	3.4
	PT05.10J50.250.18.H18	250	50	80	24	18	83	18	K	5.5
14	PT05.14J40.125.10.H20	125	40	55	26	20	34	10	K	1.2
	PT05.14J40.160.12.H20	160	40	62	26	20	47	12	K	2.1
	PT05.14J50.200.14.H20	200	50	72	26	20	62	14	K	3.5
	PT05.14J50.250.16.H20	250	50	80	26	20	83	16	K	5.8
	PT05.14J40.160.12.H25	160	40	62	30	25	47	12	K	2.8
	PT05.14J50.200.14.H25	200	50	72	30	25	62	14	K	4.5
	PT05.14J50.250.16.H25	250	50	80	30	25	83	16	K	7.5

可转位铣削刀具 Indexable milling tools

三面刀刃铣削刀具



PT05



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
LNGX1005□□-GM	TL60M3.5X10	T15
LNGX1407□□-GM	TL60M4X10	T15

注明：配套刀片与株洲钻石通用。Note: Replaceable with Zccot brand inserts.

★ 刀具规格型号 Type of Milling Tools

Category 类别	Type 型号	基本尺寸(mm) Dimension						Tooth 齿数	Adapter 接口形式	Weight 重量(kg)
		ØD	Ød	ØC	H	ap	ae max			
10	PT05.10A22.080.08.H10	80	22	45	40	10	20	8	A	0.4
	PT05.10B27.100.10.H10	100	27	55	45	10	24	10	B	0.6
	PT05.10B32.125.12.H10	125	32	65	45	10	33	12	B	1
	PT05.10B40.160.14.H10	160	40	80	50	10	42	14	B	2
	PT05.10C40.200.16.H10	200	40	92	50	10	53	16	C	2.9
14	PT05.14B27.100.08.H12	100	27	55	45	12	24	8	B	0.6
	PT05.14B32.125.10.H12	125	32	65	45	12	33	10	B	1
	PT05.14B40.160.12.H12	160	40	80	50	12	42	12	B	2.1
	PT05.14C40.200.14.H12	200	40	92	50	12	53	14	C	2.9
10	PT05.10B27.100.10.H14	100	27	55	50	14	24	10	B	0.7
	PT05.10B32.125.12.H14	125	32	65	50	14	33	12	B	1.2
	PT05.10B40.160.14.H14	160	40	80	50	14	42	14	B	2.4
	PT05.10C40.200.16.H14	200	40	92	50	14	53	16	C	3.6

Indexable milling tools 可转位铣削刀具

三面刀刃铣削刀具



★ 刀具规格型号 Type of Milling Tools

Category 类别	Type 型号	基本尺寸(mm) Dimension						Tooth 齿数	Adapter 接口形式	Weight 重量(kg)
		ØD	Ød	ØC	H	ap	ae max			
10	PT05.10B32.125.12.H16	125	32	65	50	16	33	12	B	1.4
	PT05.10B40.160.14.H16	160	40	80	50	16	42	14	B	2.6
	PT05.10C40.200.16.H16	200	40	92	50	16	53	16	C	4
	PT05.10B32.125.12.H18	125	32	65	50	18	33	12	B	1.5
	PT05.10B40.160.14.H18	160	40	80	50	18	42	14	B	2.9
	PT05.10C40.200.16.H18	200	40	92	50	18	53	16	C	4.3
	PT05.10C60.250.18.H18	250	60	132	50	18	58	18	C	7.2
14	PT05.14B32.125.10.H20	125	32	65	50	20	33	10	B	1.6
	PT05.14B40.160.12.H20	160	40	80	50	20	42	12	B	2.7
	PT05.14C40.200.14.H20	200	40	92	50	20	53	14	C	4.6
	PT05.14C60.250.16.H20	250	60	132	50	20	58	16	C	7.4
	PT05.14B40.160.12.H25	160	40	80	50	25	42	12	B	3.2
	PT05.14C40.200.14.H25	200	40	92	50	25	53	14	C	5.2
	PT05.14C60.250.16.H25	250	60	132	50	25	58	16	C	8.8
	PT05.14C60.315.20.H25	315	60	132	50	25	90	20	C	13.2

铣削刀具 | MILLING TOOLS

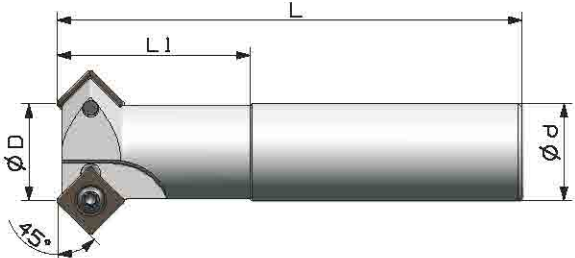


可转位铣削刀具 Indexable milling tools

倒角铣刀 Kr:45° Chamfer Milling Tools



AC01



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
		
SPMT120408	TL60 M5X12	T20

注明：配套刀片建议参考株洲钻石品牌刀片。 Note:The insert is Zccct brand.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension				Adapter 接口 形式	Tooth 齿数	Weight 重量(kg)
	ØD	Ød	L	L1			
AC01.12Z20.012.01	12	20	100	40	Z	1	0.2
AC01.12W20.012.01	12	20	100	40	W	1	0.2
AC01.12Z25.025.02	25	25	120	40	Z	2	0.4
AC01.12W25.025.02	25	25	120	40	W	2	0.4
AC01.12Z32.032.03	32	32	180	50	Z	3	1.0
AC01.12W32.032.03	32	32	180	50	W	3	1.0

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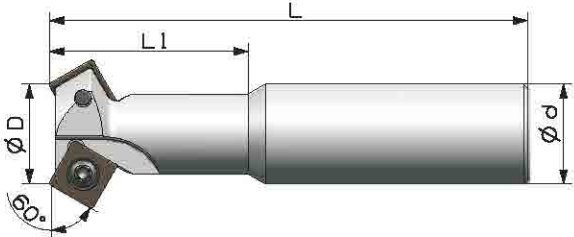
铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

倒角铣刀 Kr:60° Chamfer Milling Tools



DC01



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
		
SPMT120408	TL60 M5X12	T20

注明：配套刀片建议参考株洲钻石品牌刀片。 Note:The insert is Zccct brand.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension				Adapter 接口 形式	Tooth 齿数	Weight 重量(kg)
	ØD	Ød	L	L1			
DC01.12Z20.012.01	12	20	100	40	Z	1	0.2
DC01.12W20.012.01	12	20	100	40	W	1	0.2
DC01.12Z25.025.02	25	25	120	40	Z	2	0.4
DC01.12W25.025.02	25	25	120	40	W	2	0.4
DC01.12Z32.032.02	32	32	180	50	Z	2	1.0
DC01.12W32.032.02	32	32	180	50	W	2	1.0

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铣削刀具 | MILLING TOOLS

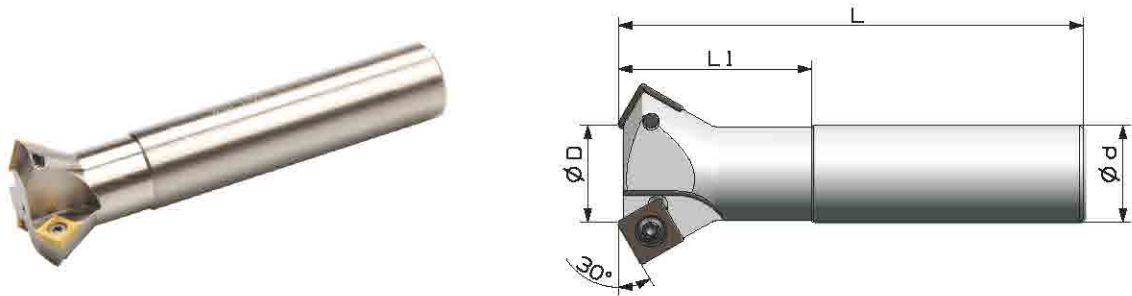


可转位铣削刀具 Indexable milling tools

倒角铣刀 Kr:30° Chamfer Milling Tools



ZC01



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
		
SPMT120408	TL60 M5X12	T20

注明：配套刀片建议参考株洲钻石品牌刀片。 Note:The insert is Zccct brand.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension				Adapter 接口 形式	Tooth 齿数	Weight 重量(kg)
	ØD	Ød	L	L1			
ZC01.12Z20.012.01	12	20	100	40	Z	1	0.2
ZC01.12W20.012.01	12	20	100	40	W	1	0.2
ZC01.12Z25.025.02	25	25	120	40	Z	2	0.4
ZC01.12W25.025.02	25	25	120	40	W	2	0.4
ZC01.12Z32.032.03	32	32	180	50	Z	3	1.0
ZC01.12W32.032.03	32	32	180	50	W	3	1.0

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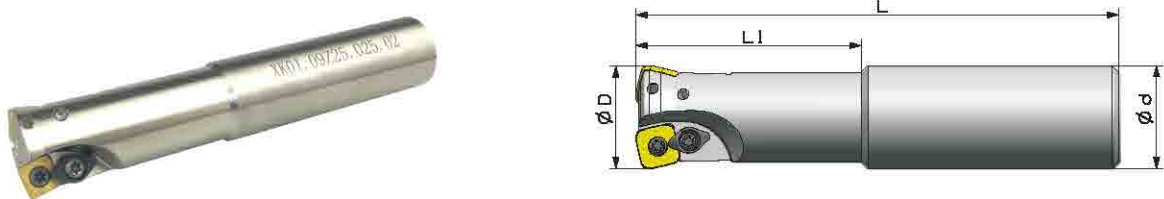
铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

大进给刀具



XK01



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	压板螺钉 Clamping Screw	压板 Clamp	扳手 Wrench
				
SDMT09T3-DM	TL60 M3.5X8	L60 M4X10	WD204	T10/T15
SDMT1204-DM	TL60 M4X10			T15

注明：配套刀片建议参考株洲钻石品牌刀片。 Note:The insert is Zccct brand.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension				Adapter 接口 形式	Tooth 齿数	Weight 重量(kg)
	ØD	Ød	L	L1			
XK01.09Z25.025.02	25	25	140	60	Z	2	0.5
XK01.09Z32.032.03	32	32	150	70	Z	3	0.8
XK01.09Z32.035.03	35	32	150	50	Z	3	0.8
XK01.12Z32.032.02	32	32	150	70	Z	2	0.8
XK01.12Z32.040.03	40	32	150	50	Z	3	1.3

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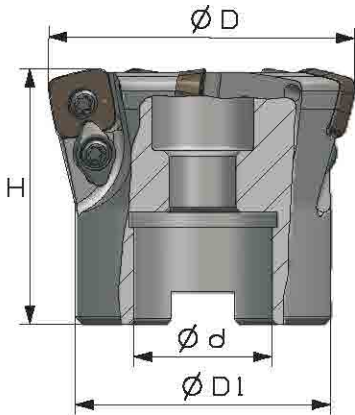
铣削刀具 | MILLING TOOLS



可转位铣削刀具 Indexable milling tools

大进给刀具

XK01



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	压板螺钉 Clamping Screw	压板 Clamp	扳手 Wrench
SDMT09T3-DM	TL60 M3.5X8	L60 M4X10	WD204	T10T/T15T
SDMT1204-DM	TL60 M4X10			T15T

注明：配套刀片建议参考株洲钻石品牌刀片。 Note:The insert is Zccct brand.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension				Adapter 接口 形式	Tooth 齿数	Weight 重量(kg)
	ØD	ØD1	Ød	H			
XK01.09A22.050.04	50	40	22	40	A	4	0.3
XK01.09A22.063.06	63	50	22	50	A	6	0.5
XK01.09A27.063.06	63	50	27	50	A	6	0.6
XK01.12A22.063.05	63	50	22	50	A	5	0.5
XK01.12A27.063.05	63	50	27	50	A	5	0.6
XK01.12A27.080.05	80	60	27	50	A	5	0.9
XK01.12B32.100.06	100	70	32	50	B	6	1.8

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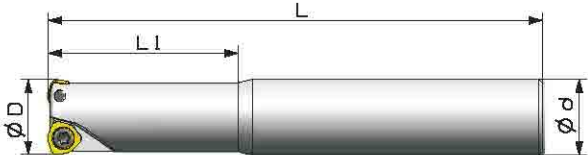


铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

大进给刀具

XK02



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	压板螺钉 Clamping Screw	压板 Clamp	扳手 Wrench
WPGT050315ZSR	TL60 M3.5X8			T10
WPGT060415ZSR	TL60M4X10			T15
WPGT080615ZSR	TL60 M4X10	L60 M5X12	WD208	T20
WPGT090725ZSR				

注明：配套刀片建议参考株洲钻石品牌刀片。 Note:The insert is Zccct brand.

★ 刀具规格型号 Type of Milling Tools

Category 类型	Type 型号	基本尺寸(mm) Dimension				Adapter 接口 形式	Tooth 齿数	Weight 重量(kg)
		ØD	Ød	L	L1			
WP05	XK02.05Z20.020.02.S	20	20	130	50	Z	2	0.2
	XK02.05Z20.020.02.M	20	20	180	100	Z	2	0.3
	XK02.05Z20.020.02.L	20	20	250	130	Z	2	0.8
	XK02.06Z25.025.02.S	25	25	140	60	Z	2	0.4
WP06	XK02.06Z25.025.02.M	25	25	200	120	Z	2	0.6
	XK02.06Z25.025.02.L	25	25	300	180	Z	2	1.0
	XK02.06Z32.032.03.S	32	32	150	70	Z	3	0.8
	XK02.06Z32.032.03.M	32	32	200	120	Z	3	1.0
	XK02.06Z32.032.03.L	32	32	300	180	Z	3	1.6
	XK02.06Z32.040.03.S	40	32	150	50	Z	3	0.9

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可转位铣削刀具 Indexable milling tools

大进给刀具



★ 刀具规格型号 Type of Milling Tools

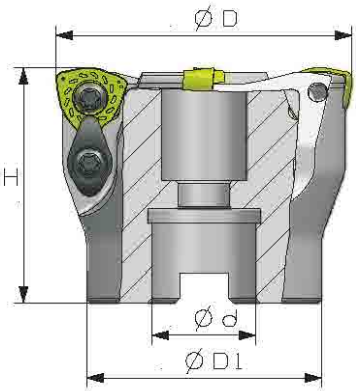
Category 类型	Type 型号	基本尺寸(mm) Dimension				Adapter 接口 形式	Tooth 齿数	Weight 重量(kg)
		ØD	Ød	L	L1			
WP06	XK02.06Z32.040.03.M	40	32	250	50	Z	3	1.5
	XK02.06Z32.040.03.L	40	32	300	50	Z	3	1.8
WP08	XK02.08Z32.040.02.S	40	32	150	50	Z	2	0.9
	XK02.08Z32.040.02.M	40	32	250	50	Z	2	1.5
	XK02.08Z32.040.02.L	40	32	300	50	Z	2	1.9
WP09	XK02.09Z32.050.02.S	50	32	150	50	Z	2	1.9
	XK02.09Z32.050.02.M	50	32	250	50	Z	2	2.5

Indexable milling tools 可转位铣削刀具

大进给刀具



XK02



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	压板螺钉 Clamping Screw	压板 Clamp	扳手 Wrench
WPGT060415ZSR	TL60 M4X10			T15T
WPGT080615ZSR	TL60 M5X12	TL60 M5X12	WD208	T20T
WPGT090725ZSR				

注明：配套刀片建议参考株洲钻石品牌刀片。 Note:The insert is Zccct brand.

★ 刀具规格型号 Type of Milling Tools

Category 类型	Type 型号	基本尺寸(mm) Dimension				Adapter 接口 形式	Tooth 齿数	Weight 重量(kg)
		ØD	ØD1	Ød	H			
WP06	XK02.06A22.050.04	50	40	22	50	A	4	0.4
	XK02.08A22.050.03	50	40	22	50	A	3	0.4
	XK02.08A22.063.04	63	50	22	50	A	4	0.7
WP08	XK02.08A27.063.04	63	50	27	50	A	4	0.7
	XK02.08A27.080.05	80	60	27	50	A	5	1.5
	XK02.08B32.100.06	100	70	32	63	B	6	2.2
	XK02.08B40.125.07	125	80	40	63	B	7	3.5
	XK02.08B40.160.08	160	100	40	63	B	8	6.0
	XK02.09A22.063.03	63	50	22	50	A	3	0.7
WP09	XK02.09A27.080.04	80	60	27	63	A	4	1.4
	XK02.09B32.100.05	100	70	32	63	B	5	2.1
	XK02.09B40.125.06	125	80	40	63	B	6	3.7
	XK02.09B40.160.07	160	100	40	63	B	7	6.3

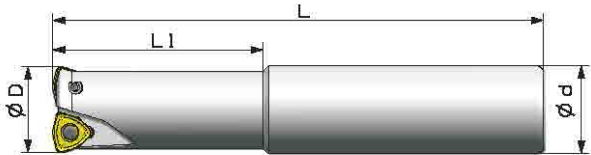
铣削刀具 | MILLING TOOLS



可转位铣削刀具 Indexable milling tools

大进给刀具

XK03



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
WNMX09T316ZNN-MM	TL60 M3X7	T10

注明：配套刀片建议参考克洛伊品牌刀片。 Note: The insert is Korloy brand.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension				Adapter 接口 形式	Tooth 齿数	Weight 重量(kg)
	ØD	Ød	L	L1			
XK03.09Z25.025.02.S	25	25	140	60	Z	2	0.5
XK03.09Z25.025.02.M	25	25	200	120	Z	2	0.6
XK03.09Z25.025.02.L	25	25	300	180	Z	2	1.0
XK03.09Z32.032.03.S	32	32	150	70	Z	3	0.8
XK03.09Z32.032.03.M	32	32	200	120	Z	3	1.1
XK03.09Z32.032.03.L	32	32	300	180	Z	3	1.7
XK03.09Z32.040.04.S	40	32	150	50	Z	4	0.9
XK03.09Z32.040.04.M	40	32	200	50	Z	4	1.3
XK03.09Z32.040.04.L	40	32	300	50	Z	4	1.8

了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

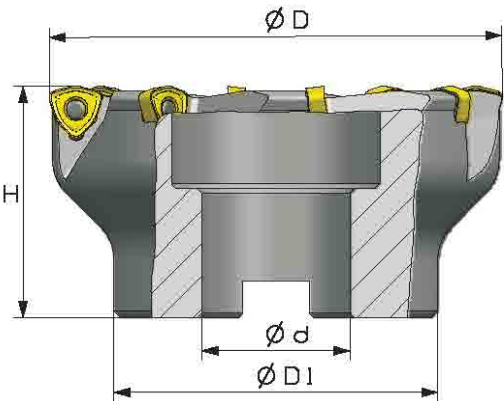


铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

大进给刀具

XK03



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
WNMX09T316ZNN-MM	TL60 M3X7	T10T

注明：配套刀片建议参考克洛伊品牌刀片。 Note: The insert is Korloy brand.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension				Adapter 接口 形式	Tooth 齿数	Weight 重量(kg)
	ØD	ØD1	Ød	H			
XK03.09A18.040.04	40	35	16	40	A	4	0.2
XK03.09A22.050.05	50	40	22	40	A	5	0.3
XK03.09A22.063.06	63	50	22	40	A	6	0.5
XK03.09A27.080.07	80	60	27	50	A	7	1.1
XK03.09B32.100.08	100	70	32	50	B	8	1.7

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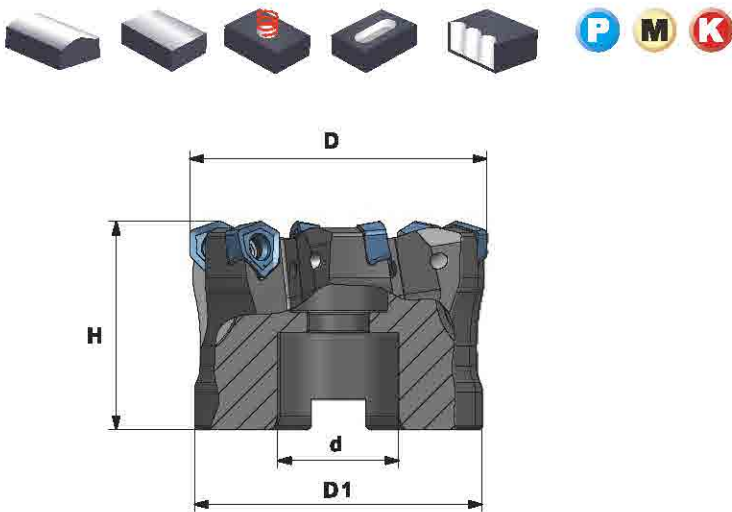
铣削刀具 | MILLING TOOLS



可转位铣削刀具 Indexable milling tools

大进给刀具

XK04



★ 刀具附件 Spare parts

刀片 Insert	压紧螺钉 Clamping Screw	扳手 Wrench
WXMU080612R-GM	TL60M5X13	T20

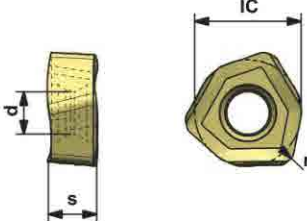
注明：配套刀片与株洲、伊斯卡通用。Note: Replaceable with Zccct/Isca brand inserts.

★ 刀具规格型号 Type of milling tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
	ØD1	ØD	Ød	H	ap			
XK04.08A22.050.04	48	50	22	45	2.0	A	4	0.3
XK04.08A22.063.05	61	63	22	45	2.0	A	5	0.5
XK04.08A32.080.06	76	80	32	55	2.0	A	6	1.1
XK04.08B32.100.07	80	100	32	50	2.0	A	7	1.75

★ 刀片选择 Matching Insert

型号 Type	SP210M	SD2136	SD2336	SD4326	SD4226	SD4236	SD5346	SD6236	SD5450	SD5440	基本尺寸(mm) Dimension			
											φIC	S	φd	r
WXMU080612R-GM	●										13.66	6.8	5.5	1.2
P 钢	□													
M 不锈钢	□													
K 铸铁	■													
N 有色金属														
S 耐热合金、钛合金														
H 淬硬材料														



● 常备库存 Unallocated stock ○ 可备库存 Available stock ■ 推荐应用 Main application □ 拓展应用 Extended application

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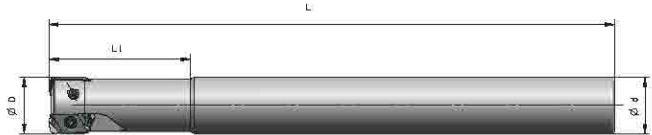


铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

大进给刀具

EXN



★ 刀具规格型号 Type of Milling Tools

标准备库品 Stocked Letrms	型号 Cat.No	尺寸 Size						刃数 Flute	适用刀片 Applicable inserts	扳手 Wrench	螺钉 Screw
		ØD	ØD1	Ød	L1	L	ap				
EXN03R-16-100-C16-2T		16	9.6	16	35	100	1	2	LNMU0303ZER	T08	M2.5X6.5
EXN03R-16-160-C16-2T		16	9.6	16	40	160	1	2			
EXN03R-17-100-C16-2T		17	10.5	16	35	100	1	2			
EXN03R-17-160-C16-2T		17	10.5	16	40	160	1	2			
EXN03R-18-100-C16-2T		18	11.5	16	35	100	1	2			
EXN03R-18-160-C16-2T		18	11.5	16	40	160	1	2			
EXN03R-20-130-C20-3T		20	13.5	20	40	130	1	3			
EXN03R-20-160-C20-3T		20	13.5	20	45	160	1	3			
EXN03R-21-130-C20-3T		21	14.5	20	40	130	1	3			
EXN03R-21-160-C20-3T		21	14.5	20	50	160	1	3			
EXN03R-22-130-C20-3T		22	15.5	20	40	130	1	3			
EXN03R-22-200-C20-3T		22	15.5	20	50	200	1	3			
EXN03R-25-160-C25-4T		25	18.5	25	50	160	1	3			
EXN03R-25-200-C25-4T		25	18.5	25	60	200	1	4			
EXN03R-26-160-C25-4T		26	19.5	25	50	160	1	4			
EXN03R-26-200-C25-4T		26	19.5	25	60	200	1	4			
EXN03R-28-160-C25-4T		28	21.5	25	50	160	1	4			
EXN03R-28-200-C25-4T		28	21.5	25	60	200	1	4			
EXN03R-30-160-C32-5T		30	23.5	32	50	160	1	5			
EXN03R-30-200-C32-5T		30	23.5	32	60	200	1	5			
EXN03R-32-160-C32-5T		32	25.5	32	50	160	1	5			
EXN03R-32-200-C32-5T		32	25.5	32	60	200	1	5			
EXN03R-35-160-C32-5T		35	28.5	32	45	160	1	5			
EXN03R-35-200-C32-5T		35	28.5	32	45	200	1	5			

备注：与东芝品牌刀片通用。Note: Replaceable with Tungaloy brand inserts.

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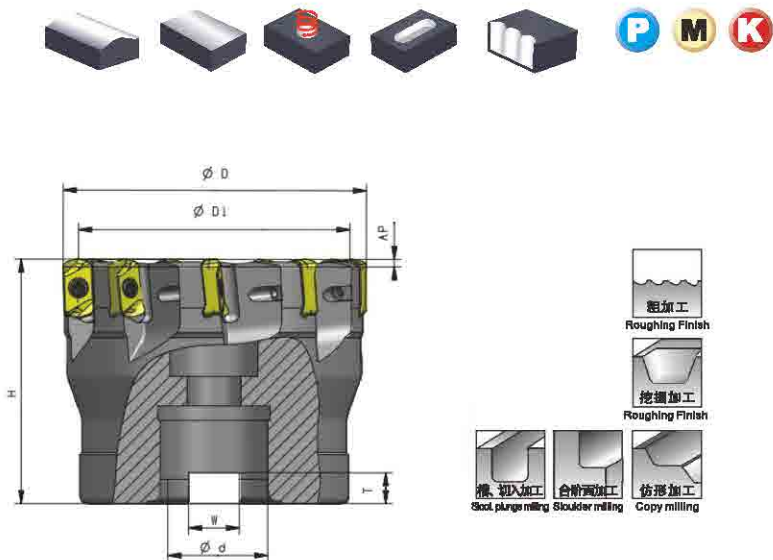
模具铣削刀具 | MOLD MILLING TOOLS



可转位铣削刀具 Indexable milling tools

大进给刀具

EXN



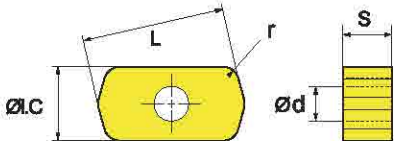
★ 刀具规格型号 Type of Milling Tools

标准库品 Stocked Items	型号 Cat.No	尺寸 Size							齿数 Teeth	适用刀片 Applicable inserts	扳手 Wrench	螺钉 Screw
		ØD	ØD1	Ød	H	W	ap	T				
	EXN03R-040-A16-6T	40	33.6	16	40	8.4	1	5.5	6	LNMU0303ZER	T08	M2.5X6.5
	EXN03R-050-A22-8T	50	43.6	22	50	10.4	1	6.3	8			
	EXN03R-063-A22-9T	63	56.6	22	50	10.4	1	6.3	9			
	EXN03R-080-A27-10T	80	73.6	27	50	12.4	1	6.3	10			

备注：与东芝品牌刀片通用。Note: Replaceable with Tungaloy brand inserts.

★ 刀片选择 Matching Insert

型号 Type	SD1325Z	SD1525Z	SD2136	SD2336	SD4326	SD4226	SD4236	SD6346	SD6236	SD6450	基本尺寸(mm) Dimension				
											L	φIC	S	φd	r
LNMU0303ZER	●	●	●	●			●			●	11.39	6	4.29	2.8	1.2
P 钢	■	■	■	■						■					
M 不锈钢	■	■	□	■											
K 铸铁	■	■		■			■			■					
N 有色金属															
S 耐热合金、钛合金															
N 淬硬材料															



● 常备库存 Unallocated stock ○ 可备库存 Available stock ■ 推荐应用 Main application □ 拓展应用 Extended application

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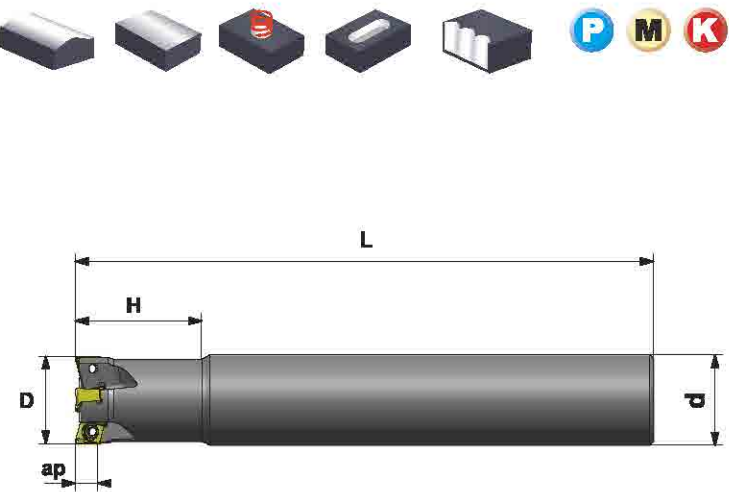


模具铣削刀具 | MOLD MILLING TOOLS

Indexable milling tools 可转位铣削刀具

大进给刀具 Kr:90°

TE90



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
4NKT060308	TL60M3X8	T10

注明：配套刀片与特固克品牌刀片通用。Note: Replaceable with Taegutec brand inserts.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数
	Ød	ØD	L	H	ap		
TE90.06D16.016.02.L100	16	16	100	25	6	Z	2
TE90.06D16.016.02.L160	16	16	160	25	6	Z	2
TE90.06D20.020.03.L110	20	20	110	25	6	Z	3
TE90.06D20.020.03.L160	20	20	160	25	6	Z	3
TE90.06D20.020.03.L200	20	20	200	25	6	Z	3
TE90.06D25.025.04.L160	25	25	160	30	6	Z	4
TE90.06D25.025.04.L200	25	25	200	30	6	Z	4
TE90.06D32.032.05.L160	32	32	160	35	6	Z	5
TE90.06D32.032.05.L200	32	32	200	35	6	Z	5
TE90.06D32.035.05.L160	32	35	160	35	6	Z	5
TE90.06D32.035.05.L200	32	35	200	35	6	Z	5
TE90.06D32.040.06.L160	32	40	160	40	6	Z	6
TE90.06D32.040.06.L200	32	40	200	40	6	Z	6
TE90.06D32.040.06.L250	32	40	250	40	6	Z	6

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铣削刀具 | MILLING TOOLS

可转位铣削刀具 Indexable milling tools

大进给刀具 Kr:90°

TE90



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
		
4NKT060308	TL60M2.5X6.5	T08

注明：配套刀片与特固克品牌刀片通用。Note: Replaceable with Taegutec brand inserts.

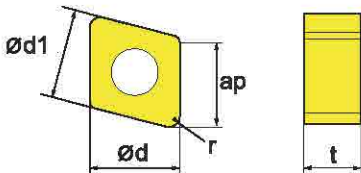
★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量 (g)
	ØD ₁	ØD	Ød	H	ap			
TE90.06A22.050.06	40	50	22	50	6.0	A	6	0.4
TE90.06A22.063.08	50	63	22	50	6.0	A	8	0.6
TE90.06A27.080.10	60	80	27	50	6.0	A	10	1.0

★ 刀片选择 Matching Insert

型号 Type	基本尺寸(mm) Dimension									
	SD1525	SD2136	SD2336	SD4326	SD4226	SD5346	SD5236	SD6450	SD6440	SD5146
4NKT060308R	●	○	○							

P	钢
M	不锈钢
K	铸铁
N	有色金属
S	耐热合金、钛合金
H	淬硬材料



● 常备库存 Unallocated stock ○ 可备库存 Available stock ■ 推荐应用 Main application □ 拓展应用 Extended application

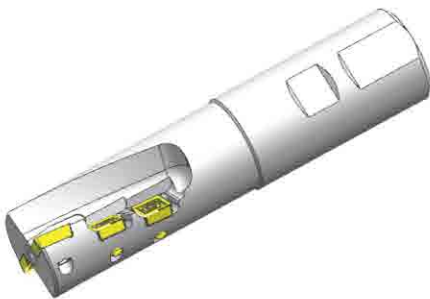
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铣削刀具 | MILLING TOOLS

Indexable milling tools 可转位铣削刀具

螺旋立铣刀 Kr:90°

PH01



★ 刀具附件 Spare parts

刀片 Insert	侧切刀片 Side Cutting Insert	刀片螺钉 Insert Screw	扳手 Wrench
			
APKT150412	SPMT120408	TL60 M5X12	T20

注明：配套刀片建议参考株洲钻石。Note: The Insert is Zccct brand.

★ 刀具规格型号 Type of Milling Tools

Type 型号	基本尺寸(mm) Dimension					Adapter 接口 形式	Tooth 齿数	Weight 重量(kg)
	ØD	Ød	L	L1	ap			
PH01.12W40.040.02.E55	40	40	175	95	55	W	02	1.2
PH01.12W40.050.04.E55	50	40	175	95	55	W	04	1.5

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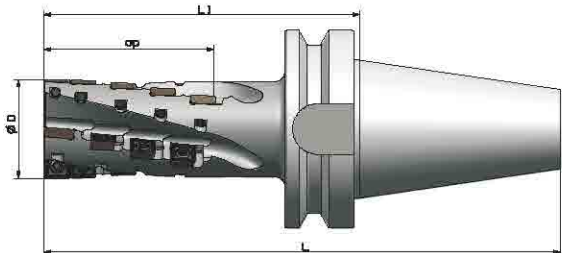
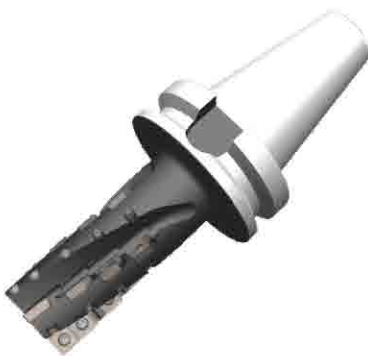
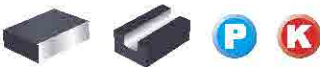
铣削刀具 | MILLING TOOLS



可转位铣削刀具 Indexable milling tools

螺旋立铣刀 Kr:90°

PH01



★ 刀具附件 Spare parts

底切刀片	侧切刀片 Side Cutting Insert	刀片螺钉 Insert Screw	扳手 Wrench
APKT150412	SPMT120408	TL80 M5X12	T20T

注明：刀片为株洲钻石品牌刀片。 Note: The insert is Zscct brand.

★ 刀具规格型号 Type of Milling Tools

Category 类型	Type 型号	基本尺寸(mm) Dimension				Adapter 接口 形式	Tooth 齿数	Weight 重量 (kg)
		ØD	L	L1	ap			
JT50	PH01.12JT50.050.04.084	50	246.75	145	84	JT50	4	4.8
	PH01.12JT50.063.04.074	63	236.75	135	74	JT50	4	5.5
	PH01.12JT50.063.04.104	63	266.75	165	104	JT50	4	6.0
	PH01.12JT50.063.04.134	63	296.75	195	134	JT50	4	6.3
	PH01.12JT50.080.04.104	80	266.75	165	104	JT50	4	7.0
	PH01.12JT50.080.04.144	80	306.75	205	144	JT50	4	7.2
BT50	PH01.12BT50.050.04.084	50	246.75	145	84	BT50	4	4.8
	PH01.12BT50.063.04.074	63	236.75	135	74	BT50	4	5.5
	PH01.12BT50.063.04.104	63	266.75	165	104	BT50	4	6.0
	PH01.12BT50.063.04.134	63	296.75	195	134	BT50	4	6.3
	PH01.12BT50.080.04.104	80	266.75	165	104	BT50	4	7.0
	PH01.12BT50.080.04.144	80	306.75	205	144	BT50	4	7.2

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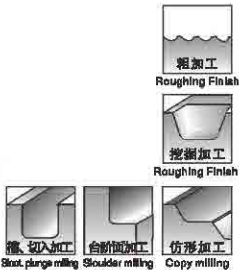
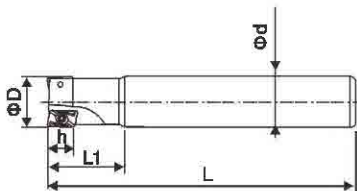


模具铣削刀具 | MOLD MILLING TOOLS

Indexable milling tools 可转位铣削刀具

BAP 直角台阶铣刀

BAP right angel shouder end mill



标准备库品 Stocked Letms	型号 Cat.No	尺寸 Size						适用刀片 Applicable inserts	齿数 Teeth	扳手 Screw	螺钉 Pressure plate
		ØD	Ød	L	L1	L2	h				
BAP300R-10-130-C10-1T		10	10	130	30	-	9	APMT1135PDER	1	T08	M2.5X5
BAP300R-11-130-C10-1T		11	10	130	30	-	9	APMT1135PDER	1	T08	M2.5X5
BAP300R-12-130-C12-1T		12	12	130	30	-	9	APMT1135PDER	1	T08	M2.5X5
BAP300R-13-130-C12-1T		13	12	130	30	-	9	APMT1135PDER	1	T08	M2.5X5
BAP300R-16-130-C16-2T		16	16	130	40	-	9	APMT1135PDER	2	T08	M2.5X5
BAP300R-16-160-C16-2T		16	16	160	40	-	9	APMT1135PDER	2	T08	M2.5X5
BAP300R-16-200-C16-2T		16	16	200	40	100	9	APMT1135PDER	2	T08	M2.5X5
BAP300R-17-160-C16-2T		17	16	160	40	-	9	APMT1135PDER	2	T08	M2.5X5
BAP300R-17-200-C16-2T		17	16	200	40	-	9	APMT1135PDER	2	T08	M2.5X5
BAP300R-20-130-C20-2T		20	20	130	40	-	9	APMT1135PDER	2	T08	M2.5X5
BAP300R-20-160-C20-2T		20	20	160	50	-	9	APMT1135PDER	2	T08	M2.5X5
BAP300R-20-200-C20-2T		20	20	200	50	100	9	APMT1135PDER	2	T08	M2.5X5
BAP300R-21-160-C20-2T		21	20	160	50	-	9	APMT1135PDER	2	T08	M2.5X5
BAP300R-21-200-C20-2T		21	20	200	50	-	9	APMT1135PDER	2	T08	M2.5X5
BAP300R-25-160-C25-2T		25	25	160	50	-	9	APMT1135PDER	2	T08	M2.5X5
BAP300R-25-200-C25-2T		25	25	200	50	-	9	APMT1135PDER	2	T08	M2.5X5
BAP300R-26-160-C25-2T		26	25	160	50	-	9	APMT1135PDER	2	T08	M2.5X5
BAP300R-26-200-C25-2T		26	25	200	50	-	9	APMT1135PDER	2	T08	M2.5X5
BAP400R											
BAP400R-25-160-C25-2T		25	25	160	50	-	14	APMT1604PDER	2	T15	M4X8
BAP400R-25-200-C25-2T		25	25	200	75	-	14	APMT1604PDER	2	T15	M4X8
BAP400R-25-250-C25-2T		25	25	250	50	-	14	APMT1604PDER	2	T15	M4X8
BAP400R-26-160-C25-2T		26	25	160	40	-	14	APMT1604PDER	2	T15	M4X8
BAP400R-26-200-C25-2T		26	25	200	50	-	14	APMT1604PDER	2	T15	M4X8
BAP400R-26-250-C25-2T		26	25	250	50	-	14	APMT1604PDER	2	T15	M4X8
BAP400R-32-160-C25-2T		32	25	160	50	-	14	APMT1604PDER	2	T15	M4x8
BAP400R-32-200-C25-2T		32	25	200	50	-	14	APMT1604PDER	2	T15	M4x8
BAP400R-32-160-C32-3T		32	32	160	50	-	14	APMT1604PDER	3	T15	M4x8
BAP400R-32-200-C32-3T		32	32	200	80	-	14	APMT1604PDER	3	T15	M4x8
BAP400R-32-250-C32-3T		32	32	250	60	115	14	APMT1604PDER	3	T15	M4x8
BAP400R-32-300-C32-3T		32	32	300	60	165	14	APMT1604PDER	3	T15	M4x8
BAP400R-35-160-C32-3T		35	32	160	50	-	14	APMT1604PDER	3	T15	M4X8
BAP400R-35-200-C32-3T		35	32	200	60	-	14	APMT1604PDER	3	T15	M4X8
BAP400R-35-250-C32-3T		35	32	250	60	-	14	APMT1604PDER	3	T15	M4X8
BAP400R-35-300-C32-3T		35	32	300	60	-	14	APMT1604PDER	3	T15	M4X8
BAP400R-35-350-C32-3T		35	32	350	60	-	14	APMT1604PDER	3	T15	M4X8
BAP400R-35-400-C32-3T		35	32	400	60	-	14	APMT1604PDER	3	T15	M4X8
BAP400R-40-200-C32-3T		40	32	200	60	-	14	APMT1604PDER	3	T15	M4X8
BAP400R-40-250-C32-3T		40	32	250	60	-	14	APMT1604PDER	3	T15	M4X8
BAP400R-40-300-C32-3T		40	32	300	60	-	14	APMT1604PDER	3	T15	M4X8
BAP400R-40-350-C32-3T		40	32	350	60	-	14	APMT1604PDER	3	T15	M4X8
BAP400R-40-400-C32-3T		40	32	400	60	-	14	APMT1604PDER	3	T15	M4X8

备注：配套刀片建议参照三菱、株洲钻石牌刀片。
Note: Matching insert we suggest Mitsubishi Zscct brand

了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

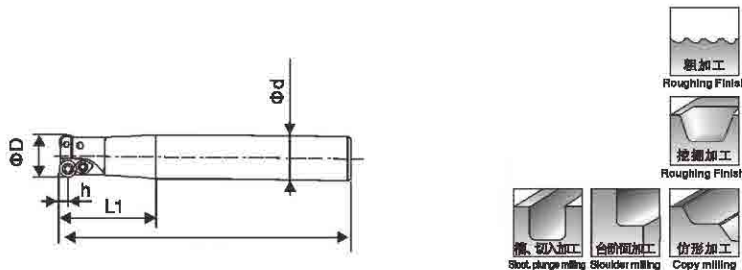
模具铣削刀具 | MOLD MILLING TOOLS



可转位铣削刀具 Indexable milling tools

EMR 圆鼻立铣刀

EMR round dowel end mill



标准库品 Stocked Letms	型号 Cat.No	尺寸 Size						适用刀片 Applicable inserts	齿数 Teeth	扳手 Wrench	螺钉 Screw	压板 Pressure plate
		ϕD	ϕd	L	L1	L2	h					
EMR-4R-12-130-C12-1T		12	12	130	40	-	4	RPMW0802 M0	1	T10	M3X7	-
EMR-4R-13-130-C12-1T		13	12	130	40	-	4	RPMW0802 M0	1	T10	M3X7	-
EMR-4R-16-130-C16-2T		16	16	130	40	-	4	RPMW0802 M0	2	T10	M3X7	WD-202
EMR-4R-16-160-C16-2T		16	16	160	40	-	4	RPMW0802 M0	2	T10	M3X7	WD-202
EMR-4R-16-200-C16-2T		16	16	200	40	100	4	RPMW0802 M0	2	T10	M3X7	WD-202
EMR-4R-17-160-C16-2T		17	16	160	40	-	4	RPMW0802 M0	2	T10	M3X7	WD-202
EMR-4R-17-200-C16-2T		17	16	200	50	-	4	RPMW0802 M0	2	T10	M3X7	WD-202
EMR-4R-20-160-C20-2T		20	20	160	50	-	4	RPMW0802 M0	2	T10	M3X7	WD-202
EMR-4R-20-200-C20-2T		20	20	200	50	100	4	RPMW0802 M0	2	T10	M3X7	WD-202
EMR-4R-21-160-C20-2T		21	20	160	50	-	4	RPMW0802 M0	2	T10	M3X7	WD-202
EMR-4R-21-200-C20-2T		21	20	200	50	-	4	RPMW0802 M0	2	T10	M3X7	WD-202
EMR-5R-20-160-C20-2T		20	20	160	50	-	5	RPMW1003 M0	2	T15	M4X10	WD-204
EMR-5R-20-200-C20-2T		20	20	200	50	100	5	RPMW1003 M0	2	T15	M4X10	WD-204
EMR-5R-21-160-C20-2T		21	20	160	50	-	5	RPMW1003 M0	2	T15	M4X10	WD-204
EMR-5R-21-200-C20-2T		21	20	200	50	-	5	RPMW1003 M0	2	T15	M4X10	WD-204
EMR-5R-25-160-C20-2T		25	20	160	50	-	5	RPMW1003 M0	2	T15	M4X10	WD-204
EMR-5R-25-160-C25-2T		25	25	160	50	-	5	RPMW1003 M0	2	T15	M4X10	WD-204
EMR-5R-25-200-C25-2T		25	25	200	75	-	5	RPMW1003 M0	2	T15	M4X10	WD-204
EMR-5R-25-250-C25-2T		25	25	250	60	115	5	RPMW1003 M0	2	T15	M4X10	WD-204
EMR-5R-30-160-C25-2T		30	25	160	50	-	5	RPMW1003 M0	2	T15	M4X10	WD-204
EMR-5R-30-200-C25-2T		30	25	200	50	-	5	RPMW1003 M0	2	T15	M4X10	WD-204
EMR-5R-30-250-C25-2T		30	25	250	60	-	5	RPMW1003 M0	2	T15	M4X10	WD-204
EMR-5R-30-300-C25-2T		30	25	300	60	-	5	RPMW1003 M0	2	T15	M4X10	WD-204
EMR-5R-35-160-C32-2T		35	32	160	50	-	5	RPMW1003 M0	2	T15	M4X10	WD-204
EMR-5R-35-200-C32-2T		35	32	200	50	-	5	RPMW1003 M0	2	T15	M4X10	WD-204
EMR-5R-35-160-C32-3T		35	32	160	50	-	5	RPMW1003 M0	3	T15	M4X10	WD-204
EMR-5R-35-200-C32-3T		35	32	200	50	-	5	RPMW1003 M0	3	T15	M4X10	WD-204
EMR-5R-35-250-C32-3T		35	32	250	60	-	5	RPMW1003 M0	3	T15	M4X10	WD-204
EMR-5R-35-300-C32-3T		35	32	300	60	-	5	RPMW1003 M0	3	T15	M4X10	WD-204
EMR-5R-35-350-C32-3T		35	32	350	60	-	5	RPMW1003 M0	3	T15	M4X10	WD-204
EMR-5R-35-400-C32-3T		35	32	400	60	-	5	RPMW1003 M0	3	T15	M4X10	WD-204
EMR-5R-40-200-C32-4T		40	32	200	50	-	5	RPMW1003 M0	4	T15	M4X10	WD-204
EMR-5R-40-250-C32-4T		40	32	250	60	-	5	RPMW1003 M0	4	T15	M4X10	WD-204
EMR-5R-40-300-C32-4T		40	32	300	60	-	5	RPMW1003 M0	4	T15	M4X10	WD-204
EMR-5R-40-350-C32-4T		40	32	350	60	-	5	RPMW1003 M0	4	T15	M4X10	WD-204

备注：配套刀片建议参照三菱、株洲钻石、特固克牌刀片。 Note: Matching insert we suggest Mitsubishi, Zccoct brand.

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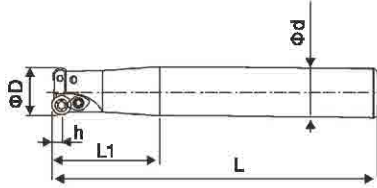


模具铣削刀具 | MOLD MILLING TOOLS

Indexable milling tools 可转位铣削刀具

EMRW 圆鼻立铣刀

EMRW round dowel end mill

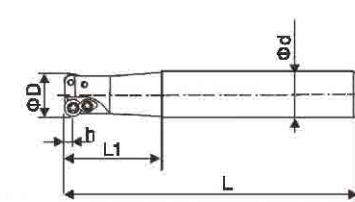


标准库品 Stocked Letms	型号 Cat.No	尺寸 Size						适用刀片 Applicable inserts	齿数 Teeth	扳手 Wrench	螺钉 Screw	压板 Pressure plate
		ϕD	ϕd	L	L1	L2	h					
EMRW-6R-32-160-C25-2T		32	25	160	50	-	6	RPMW/T1204 MO	2	T15	M4X10	WD-204
EMRW-6R-32-200-C25-2T		32	25	200	50	-	6	RPMW/T1204 MO	2	T15	M4X10	WD-204
EMRW-6R-32-250-C25-2T		32	25	250	60	-	6	RPMW/T1204 MO	2	T15	M4X10	WD-204
EMRW-6R-35-160-C32-3T		35	32	160	50	-	6	RPMW/T1204 MO	3	T15	M4X10	WD-204
EMRW-6R-35-200-C32-3T		35	32	200	50	-	6	RPMW/T1204 MO	3	T15	M4X10	WD-204
EMRW-6R-35-250-C32-3T		35	32	250	60	-	6	RPMW/T1204 MO	3	T15	M4X10	WD-204
EMRW-6R-35-300-C32-3T		35	32	300	60	-	6	RPMW/T1204 MO	3	T15	M4X10	WD-204
EMRW-6R-35-350-C32-3T		35	32	350	60	-	6	RPMW/T1204 MO	3	T15	M4X10	WD-204
EMRW-6R-40-200-C32-3T		40	32	200	50	-	6	RPMW/T1204 MO	3	T15	M4X10	WD-204
EMRW-6R-40-250-C32-3T		40	32	250	60	-	6	RPMW/T1204 MO	3	T15	M4X10	WD-204
EMRW-6R-40-300-C32-3T		40	32	300	60	-	6	RPMW/T1204 MO	3	T15	M4X10	WD-204
EMRW-6R-40-350-C32-3T		40	32	350	60	-	6	RPMW/T1204 MO	3	T15	M4X10	WD-204

备注：配套刀片建议参照三菱牌刀片。 Note: Matching insert we suggest Mitsubishi brand

TRS 圆鼻立铣刀

TRS round dowel end mill



标准库品 Stocked Letms	型号 Cat.No	尺寸 Size						适用刀片 Applicable inserts	齿数 Teeth	扳手 Wrench	螺钉 Screw	压板 Pressure plate
		ϕD	ϕd	L	L1	L2	h					
TRS-4R-12-130-C12-1T		12	12	130	40	-	4	RDMT0802MO	1	T08	M3X7	
TRS-4R-16-160-C16-2T		16	16	160	40	-	4	RDMT0802MO	2	T08	M3X7	WD-202
TRS-4R-20-160-C20-2T		20	20	160	50	-	4	RDMT0802MO	2	T08	M3X7	WD-202
TRS-4R-20-200-C20-2T		20	20	200	50	-	4	RDMT0802MO	2	T08	M3X7	WD-202
TRS-5R												
TRS-5R-25-160-C25-2T		25	25	160	50	-	5	RDMT10T3M0	2	T15	M4X10	WD-204
TRS-5R-25-200-C25-2T		25	25	200	75	-	5	RDMT10T3M0	2	T15	M4X10	WD-204
TRS-5R-30-160-C25-2T		30	25	160	40	-	5	RDMT10T3M0	2	T15	M4X10	WD-204
TRS-5R-30-200-C25-2T		30	25	200	50	-	5	RDMT10T3M0	2	T15	M4X10	WD-204
TRS-5R-30-250-C25-2T		30	25	300	60	-	5	RDMT10T3M0	2	T15	M4X10	WD-204
TRS-5R-35-160-C32-3T		35	32	160	50	-	5	RDMT10T3M0	3	T15	M4X10	WD-204
TRS-5R-35-200-C32-3T		35	32	200	50	-	5	RDMT10T3M0	3	T15	M4X10	WD-204
TRS-5R-35-250-C32-3T		35	32	250	60	-	5	RDMT10T3M0	3	T15	M4X10	WD-204

备注：配套刀片建议参照日立牌刀片。 Note: Matching insert we suggest Hitachi brand

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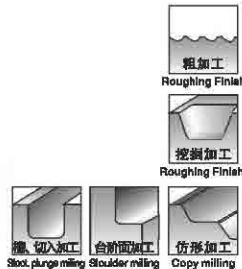
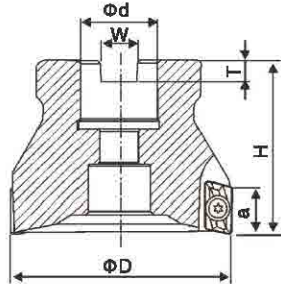
模具铣削刀具 | MOLD MILLING TOOLS



可转位铣削刀具 Indexable milling tools

BAP直角台肩壳铣刀

BAP right angle shoulder face mill

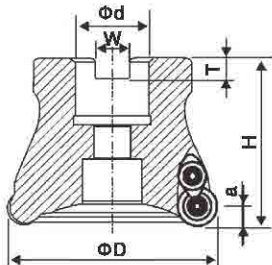


标准备库品 Stocked Letrms	型号 Cat.No	尺寸 Size						适用刀片 Applicable inserts	齿数 Teeth	扳手 Wrench	螺钉 Screw	压板 Pressure plate
		ΦD	Φd	H	W	T	a					
	BAP400R-50-22-4T	50	22	50	10.4	6.3	14	APMT1604PDER	4	T15	M4X10	-
	BAP400R-63-22-4T	63	22	50	10.4	6.3	14	APMT1604PDER	4	T15	M4X10	-
	BAP400R-63-22-5T	63	22	50	10.4	6.3	14	APMT1604PDER	5	T15	M4X10	-
	BAP400R-80-27-6T	80	27	50	12.4	7	14	APMT1604PDER	6	T15	M4X10	-
	BAP400R-100-32-6T	100	32	50	14.4	8	14	APMT1604PDER	6	T15	M4X10	-
	BAP400R-125-40-6T	125	40	63	16.4	9	14	APMT1604PDER	6	T15	M4X10	-

备注：配套刀片建议参照三菱、株洲钻石牌刀片。Note: Matching insert we suggest Mitsubishi, Zccct brand

EMR圆鼻壳形铣刀

EMR round dowel face mill



标准备库品 Stocked Letrms	型号 Cat.No	尺寸 Size						适用刀片 Applicable inserts	齿数 Teeth	扳手 Wrench	螺钉 Screw	压板 Pressure plate
		ΦD	Φd	H	W	T	a					
	EMR-5R-50-22-4T	50	22	50	10.4	6.3	5	RPMW1003M0	4	T15	M4X10	WD-204
	EMR-5R-63-22-4T	63	22	50	10.4	6.3	5	RPMW1003M0	4	T15	M4X10	WD-204
	EMR-5R-63-22-5T	63	22	50	10.4	6.3	5	RPMW1003M0	5	T15	M4X10	WD-204
	EMR-5R-80-27-6T	80	27	50	12.4	7	5	RPMW1003M0	6	T15	M4X10	WD-204
	EMR-5R-100-32-6T	100	32	50	14.4	7	5	RPMW1003M0	6	T15	M4X10	WD-204

备注：配套刀片建议参照ISO标准刀片。Note: Matching insert we suggest ISO standard brand

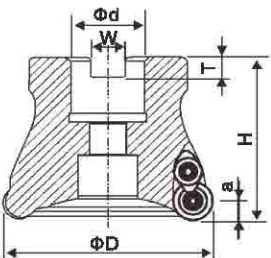


模具铣削刀具 | MOLD MILLING TOOLS

Indexable milling tools 可转位铣削刀具

EMRW圆鼻壳形铣刀

EMRW round dowel face mill

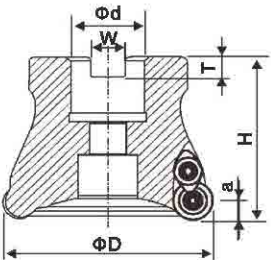


标准备库品 Stocked Letrms	型号 Cat.No	尺寸 Size						适用刀片 Applicable inserts	齿数 Teeth	扳手 Wrench	螺钉 Screw	压板 Pressure plate
		ΦD	Φd	H	W	T	a					
	EMRW-6R-50-22-4T	50	22	50	10.4	6.3	6	RPMW/T1204M0	4	T15	M4X10	WD-204
	EMRW-6R-63-22-4T	63	22	50	10.4	6.3	6	RPMW/T1204M0	4	T15	M4X10	WD-204
	EMRW-6R-63-22-5T	63	22	50	10.4	6.3	6	RPMW/T1204M0	5	T15	M4X10	WD-204
	EMRW-6R-80-27-6T	80	27	50	12.4	7	6	RPMW/T1204M0	6	T15	M4X10	WD-204
	EMRW-6R-100-32-6T	100	32	50	14.4	7	6	RPMW/T1204M0	6	T15	M4X10	WD-204

备注：配套刀片建议参照三菱牌刀片。Note: Matching insert we suggest Mitsubishi brand

TRS圆鼻立铣刀

TRS round dowel end mill

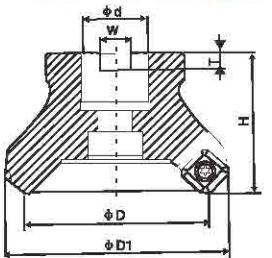


标准备库品 Stocked Letrms	型号 Cat.No	尺寸 Size						适用刀片 Applicable inserts	齿数 Teeth	扳手 Wrench	螺钉 Screw	压板 Pressure plate
		ΦD	Φd	H	W	T	a					
	TRS-5R-50-22-4T	50	22	50	10.4	6.3	5	RDMT10T3MO	4	T15	M4X10	WD-204
	TRS-5R-63-22-4T	63	22	50	10.4	6.3	5	RDMT10T3MO	4	T15	M4X10	WD-204
	TRS-6R-50-22-4T	50	22	50	10.4	6.3	6	RDMT1204M0	4	T15	M4X10	WD-204
	TRS-6R-63-22-4T	63	22	50	10.4	6.3	6	RDMT1204M0	4	T15	M4X10	WD-204
	TRS-6R-63-22-5T	63	22	50	10.4	6.3	6	RDMT1204M0	5	T15	M4X10	WD-204
	TRS-6R-80-27-6T	80	27	50	12.4	7	6	RDMT1204M0	6	T15	M4X10	WD-204

备注：配套刀片建议参照日立牌刀片。Matching insert we suggest Hitachi brand

KM-45°壳形铣刀

KM-45° face mill



标准备库品 Stocked Letrms	型号 Cat.No	尺寸 Size						适用刀片 Applicable inserts	齿数 Teeth	扳手 Wrench	螺钉 Screw	压板 Pressure plate
		ΦD	Φd	H	W	T	$\Phi D1$					
	KM12-50-22-4T	50	22	50	10.4	6.3	64	SEKT1204□□	4	T20	M5X11	
	KM12-63-22-4T	63	22	50	10.4	6.3	77	SEKT1204□□	4	T20	M5X11	
	KM12-80-27-5T	80	27	50	12.4	7	94	SEKT1204□□	5	T20	M5X11	
	KM12-100-32-5T	100	32	50	14.4	8	114	SEKT1204□□	5	T20	M5X11	

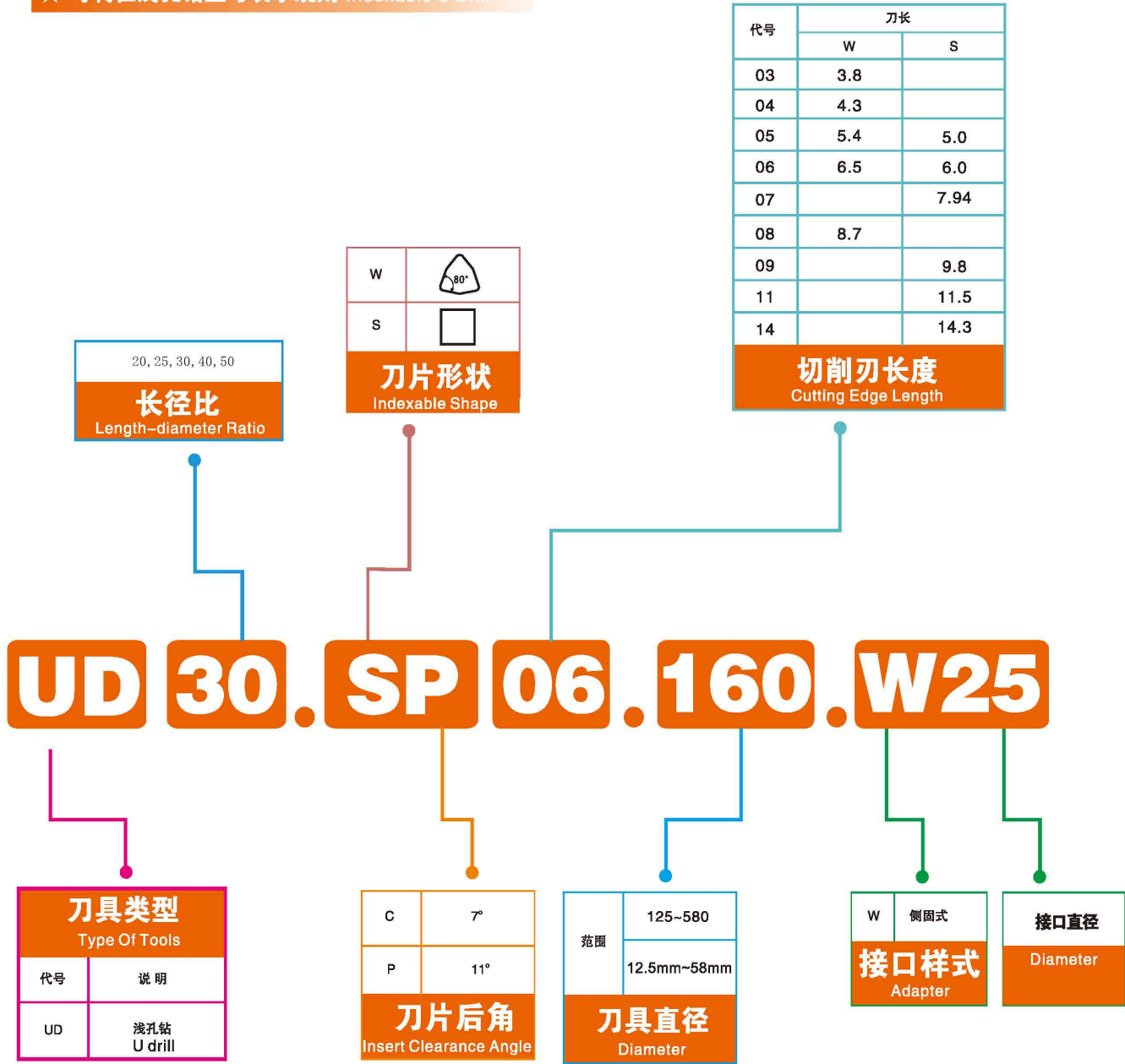
备注：配套刀片建议参照三菱、株洲钻石牌刀片。Note: Matching insert we suggest Mitsubishi, Zccct brand.

UD20/30/40/50 新型浅孔钻系列



- 1. 采用高强度特种钢材，表面强化处理，刀体强度更高，更加耐磨。
1. Using high-strength special steel and surface strengthening process, making higher strength and more wear-resistance.
- 2. 容屑槽空间更大，排屑更顺畅。
2. The space of chip flute is much bigger, the discharge is more smooth.
- 3. 经过切削平衡设计的刀片安装角度，切削振动小、机床主轴负载低，切削效率高，钻孔精度及表面光洁度更佳。
3. Through the insert install the angle, the insert which is cutting balance design, cutting in low vibration, the lathe main axis load is low. Cutting efficiency is high. Drilling precision and the surface finish are much better.
- 4. 大直径浅孔钻系列可以更换不同尺寸刀夹，改变钻孔直径，大幅节约用户成本。
4. The series of big diameter U drill can be changed in different size of toolholder, changed in the drilling diameter. Help the users to cost saving substantially.
- 5. 新型双螺旋内冷孔，冷却和润滑效果更好，钻削效果更佳。
5. The new type of double helix internal cooling hole, cooling and lubricating are much better, and can drilling deeper.

★ 可转位浅孔钻型号表示规则 Indexable U Drill



钻削刀具 | DRILLING TOOLS



孔加工刀具 Hole-machining Tools

★ 可转位浅孔钻头命名规则 Indexable U Drill Inserts Coding Rule

代号	刀片形状
S	
W	

形状代号

代号	刀尖高度m 公差(mm)	刀尖高度m 公差(mm)	厚度S 公差(mm)	代号	刀尖高度m 公差(mm)	刀尖高度m 公差(mm)	厚度S 公差(mm)
A	±0.005	±0.025	±0.025	A	±0.005	±0.05±0.13	±0.025
F	±0.005	±0.013	±0.025	F	±0.013	±0.05±0.13	±0.025
C	±0.013	±0.025	±0.025	C	±0.025	±0.05±0.13	±0.025
H	±0.013	±0.013	±0.013	H	±0.08±0.18	±0.05±0.13	±0.13
E	±0.025	±0.025	±0.025	E	±0.08±0.18	±0.05±0.13	±0.025
G	±0.025	±0.025	±0.13	G	±0.13±0.38	±0.08±0.25	±0.13

公差

W C M X

主切削刃后角			
代号	后角(度)	代号	后角(度)
A	3°	B	5°
C	7°	D	15°
E	20°	F	25°
G	30°	N	0°
P	11°	O	其他的后角

公制							
代号	有无孔	有无断屑槽	刀片剖面	代号	有无孔	有无断屑槽	刀片剖面
B	有	无		N	无	无	
H	有	单面		R	无	单面	
C	有	无		F	无	双面	
J	有	双面		A	有	无	
W	有	无		M	有	单面	
T	有	单面		G	有	双面	
Q	有	无		X	---	---	特殊
U	有	双面					

断屑槽及夹固形式

了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com



钻削刀具 | DRILLING TOOLS

Hole-machining Tools 孔加工刀具

代号	刃长	
	W	S
03	3.8	
04	4.3	
05	5.4	5.0
06	6.5	6.0
07		7.94
08	8.7	
09		9.8
11		11.5
14		14.3

切削刃长度 (mm)

厚度指刀片底面与切削刃最高部分之间的高度			
代号	刀片厚度(mm)	代号	刀片厚度(mm)
00	0.79	05	5.96
T0	0.99	T5	5.95
01	1.59	06	6.35
T1	1.98	T6	6.75
02	2.38	07	7.94
T2	2.58	09	9.52
03	3.18	T9	9.72
T3	3.97	11	11.11
04	4.76	12	12.70
T4	4.96		

刀片厚度

08 04 12 R - DM

刀尖圆弧半径	
代号	说明
04	0.4mm
08	0.8mm
12	1.2mm

切削方向	
代号	说明
R	右
L	左
N	双向

断屑槽型代号

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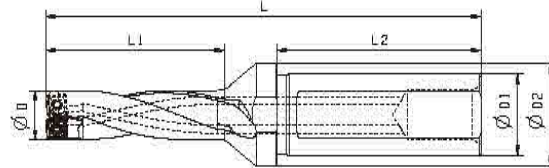
钻削刀具 | DRILLING TOOLS

孔加工刀具 Hole-machining Tools

SANT
数控刀具

可转位浅孔钻

UD20



★ 刀具附件 Spare parts

Type 型号	基本尺寸(mm) Dimension						Insert 刀片	备件	
	D	D1	D2	L2	L1	L		螺钉	扳手
UD20.SP05.125.W20	12.5	20	25	50	28	94	SP□□050204	L60M2×4.3	T06
UD20.SP05.130.W20	13.0	20	25	50	28	94		L60M2×4.3	T06
UD20.SP05.135.W20	13.5	20	25	50	28	96		L60M2×4.3	T06
UD20.SP05.140.W20	14.0	20	25	50	28	96		L60M2×4.3	T06
UD20.SP05.145.W20	14.5	20	25	50	30	99		L60M2×4.3	T06
UD20.SP05.150.W20	15.0	20	25	50	30	99		L60M2×4.3	T06
UD20.SP06.155.W25	15.5	25	32	56	32	108	SP□□060204	L60M2.2×5.5	T07
UD20.SP06.160.W25	16.0	25	32	56	32	108		L60M2.2×5.5	T07
UD20.SP06.165.W25	16.5	25	32	56	34	110		L60M2.2×5.5	T07
UD20.SP06.170.W25	17.0	25	32	56	34	110		L60M2.2×5.5	T07
UD20.SP06.175.W25	17.5	25	32	56	36	113		L60M2.2×5.5	T07
UD20.SP06.180.W25	18.0	25	32	56	36	113		L60M2.2×5.5	T07
UD20.SP06.185.W25	18.5	25	32	56	36	116		L60M2.2×5.5	T07
UD20.SP06.190.W25	19.0	25	32	56	38	115		L60M2.2×5.5	T07
UD20.SP06.195.W25	19.5	25	32	56	40	119		L60M2.2×5.5	T07
UD20.SP06.200.W25	20.0	25	32	56	40	119		L60M2.2×5.5	T07
UD20.SP06.205.W25	20.5	25	32	56	42	121		L60M2.2×5.5	T07
UD20.SP06.210.W25	21.0	25	32	56	42	121		L60M2.2×5.5	T07
UD20.SP06.215.W25	21.5	25	32	56	44	123	SP□□07T308	L60M2.5×6.5	T08
UD20.SP07.220.W25	22.0	25	32	56	44	123		L60M2.5×6.5	T08
UD20.SP07.225.W25	22.5	25	45	56	46	127		L60M2.5×6.5	T08
UD20.SP07.225.W32	22.5	32	45	60	46	131		L60M2.5×6.5	T08
UD20.SP07.230.W25	23.0	25	45	56	46	127		L60M2.5×6.5	T08
UD20.SP07.230.W32	23.0	32	45	60	46	131		L60M2.5×6.5	T08
UD20.SP07.235.W25	23.5	25	45	56	48	130		L60M2.5×6.5	T08
UD20.SP07.235.W32	23.5	32	45	60	48	134		L60M2.5×6.5	T08
UD20.SP07.240.W25	24.0	25	45	56	48	130		L60M2.5×6.5	T08
UD20.SP07.240.W32	24.0	32	45	60	48	134		L60M2.5×6.5	T08
UD20.SP07.245.W25	24.5	25	45	56	50	133		L60M2.5×6.5	T08
UD20.SP07.245.W32	24.5	32	45	60	50	137		L60M2.5×6.5	T08
UD20.SP07.250.W25	25.0	25	45	56	50	133	SP□□090408	L60M3.5×8	T10
UD20.SP07.250.W32	25.0	32	45	60	50	137		L60M3.5×8	T10
UD20.SP07.255.W25	25.5	25	45	56	52	135		L60M3.5×8	T10
UD20.SP07.255.W32	25.5	32	45	60	52	139		L60M3.5×8	T10
UD20.SP07.260.W25	26.0	25	45	56	52	135		L60M3.5×8	T10
UD20.SP07.260.W32	26.0	32	45	60	52	139		L60M3.5×8	T10
UD20.SP07.265.W25	26.5	25	45	56	54	137	SP□□140512	L60M5×13	T20
UD20.SP07.265.W32	26.5	32	45	60	54	141		L60M5×13	T20
UD20.SP07.270.W25	27.0	25	45	56	54	137		L60M5×13	T20
UD20.SP07.270.W32	27.0	32	45	60	54	141		L60M5×13	T20
UD20.SP07.275.W25	27.5	25	45	56	56	140		L60M5×13	T20
UD20.SP07.275.W32	27.5	32	45	60	56	144		L60M5×13	T20
UD20.SP09.280.W25	28.0	25	45	56	56	140		L60M5×13	T20
UD20.SP09.280.W32	28.0	32	45	60	56	144		L60M5×13	T20
UD20.SP09.285.W25	28.5	25	45	56	58	142		L60M5×13	T20
UD20.SP09.285.W32	28.5	32	45	60	58	146		L60M5×13	T20
UD20.SP09.290.W25	29.0	25	45	56	58	142		L60M5×13	T20
UD20.SP09.290.W32	29.0	32	45	60	58	146		L60M5×13	T20
UD20.SP09.295.W25	29.5	25	45	56	60	151	SP□□090408	L60M3.5×8	T10
UD20.SP09.295.W32	29.5	32	45	60	60	151		L60M3.5×8	T10
UD20.SP09.295.W40	29.5	40	55	70	60	161		L60M3.5×8	T10
UD20.SP09.300.W25	30.0	25	45	56	58	142		L60M3.5×8	T10
UD20.SP09.300.W32	30.0	32	45	60	58	146		L60M3.5×8	T10
UD20.SP09.300.W40	30.0	40	55	70	60	161		L60M3.5×8	T10
UD20.SP09.305.W25	30.5	25	45	56	60	154		L60M3.5×8	T10
UD20.SP09.305.W32	30.5	32	45	60	62	154		L60M3.5×8	T10
UD20.SP09.305.W40	30.5	40	55	70	62	164		L60M3.5×8	T10
UD20.SP09.310.W25	31.0	25	45	56	60	154		L60M3.5×8	T10
UD20.SP09.310.W32	31.0	32	45	60	62	154		L60M3.5×8	T10
UD20.SP09.310.W40	31.0	40	55	70	62	164		L60M3.5×8	T10
UD20.SP09.315.W25	31.5	25	45	56	64	156	SP□□110408	L60M3.5×8	T10
UD20.SP09.315.W32	31.5	32	45	60	64	156		L60M3.5×8	T10
UD20.SP09.315.W40	31.5	40	55	70	64	166		L60M3.5×8	T10
UD20.SP09.320.W25	32.0	25	45	56	64	156		L60M3.5×8	T10
UD20.SP09.320.W32	32.0	32	45	60	64	156		L60M3.5×8	T10
UD20.SP09.320.W40	32.0	40	55	70	64	166		L60M3.5×8	T10
UD20.SP09.325.W25	32.5	25	45	56	66	159		L60M3.5×8	T10
UD20.SP09.325.W32	32.5	32	45	60	66	159		L60M3.5×8	T10
UD20.SP09.325.W40	32.5	40	55	70	66	169		L60M3.5×8	T10
UD20.SP09.330.W25	33.0	25	45	56	66	159		L60M3.5×8	T10
UD20.SP09.330.W32	33.0	32	45	60	66	159		L60M3.5×8	T10
UD20.SP09.330.W40	33.0	40	55	70	66	169		L60M3.5×8	T10
UD20.SP11.340.W25	34.0	25	45	56	68	161	SP□□140512	L60M4×10	T15
UD20.SP11.340.W32	34.0	32	45	60	68	161		L60M4×10	T15
UD20.SP11.340.W40	34.0	40	55	70	68	171		L60M4×10	T15
UD20.SP11.350.W25	35.0	25	45	56	70	164		L60M4×10	T15
UD20.SP11.350.W32	35.0	32	45	60	70	174		L60M4×10	T15
UD20.SP11.350.W40	35.0	40	55	70	70	174		L60M4×10	T15
UD20.SP11.360.W25	36.0	25	45	56	72	167		L60M4×10	T15
UD20.SP11.360.W32	36.0	32	45	60	72	167		L60M4×10	T15
UD20.SP11.360.W40	36.0	40	55	70	72	177		L60M4×10	T15
UD20.SP11.370.W25	37.0	25	45	56	74	170		L60M4×10	T15
UD20.SP11.370.W32	37.0	32	45	60	74	180		L60M4×10	T15
UD20.SP11.370.W40	37.0	40	55	70	74	180		L60M4×10	T15
UD20.SP11.380.W25	38.0	25	45	56	76	173	SP□□140512	L60M4×10	T15
UD20.SP11.380.W32	38.0	32	45	60	76	183		L60M4×10	T15
UD20.SP11.380.W40	38.0	40	55	70	76	183		L60M4×10	T15
UD20.SP11.390.W25	39.0	25	45	56	78	175		L60M4×10	T15
UD20.SP11.390.W32	39.0	32	45	60	78	175		L60M4×10	T15
UD20.SP11.390.W40	39.0	40	55	70	78	185		L60M4×10	T15
UD20.SP11.400.W25	40.0	25	45	56	80	176		L60M4×10	T15
UD20.SP11.400.W32	40.0	32	45	60	80	188		L60M4×10	T15
UD20.SP11.400.W40	40.0	40	55	70	80	188		L60M4×10	T15
UD20.SP11.410.W25	41.0	25	45	56	82	191		L60M4×10	T15
UD20.SP11.410.W32	41.0	32	45	60	82	191		L60M4×10	T15
UD20.SP11.410.W40	41.0	40	55	70	82	191		L60M4×10	T15
UD20.SP14.420.W25	42.0	25	45	56	84	193	SP□□140512	L60M5×13	T20
UD20.SP14.420.W32	42.0	32	45	60	84	196		L60M5×13	T20
UD20.SP14.420.W40	42.0	40	55	70	84	196		L60M5×13	T20
UD20.SP14.440.W25	44.0	25	45	56	88	196		L60M5×13	T20
UD20.SP14.440.W32	44.0	32	45	60	88	196		L60M5×13	T20
UD20.SP14.440.W40	44.0	40	55	70	88	196		L60M5×13	T20
UD20.SP14.450.W25	45.0	25	45	56	90	202		L60M5×13	T20
UD20.SP14.450.W32	45.0	32	45	60	90	202		L60M5×13	T20
UD20.SP14.450.W40	45.0	40	55	70	90	202		L60M5×13	T20
UD20.SP14.470.W25	47.0	25	45	56	94	207		L60M5×13	T20
UD20.SP14.470.W32	47.0	32	45	60	94	207		L60M5×13	T20
UD20.SP14.470.W40	47.0	40	55	70	94	207		L60M5×13	T20
UD20.SP14.480.W25	48.0	25	45	56	96	210	SP□□140512	L60M5×13	T20
UD20.SP14.480.W32	48.0	32	45	60	96	210		L60M5×13	T20
UD20.SP14.490.W25	49.0	25	45	56	98	212	SP□□140512	L60M5×13	T20
UD20.SP14.490.W32	49.0	32	45	60	98	212		L60M5×13	T20
UD20.SP14.500.W25	50.0	25	45	56	100	215		L60M5×13	T20
UD20.SP14.500.W32	50.0	32	45	60	100	215		L60M5×13	T20
UD20.SP14.500.W40	50.0	40	55	70	100	215		L60M5×13	T20

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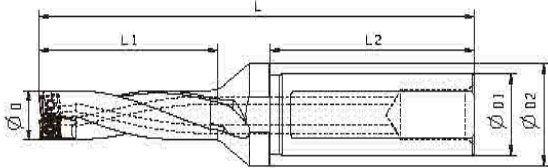
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UD20

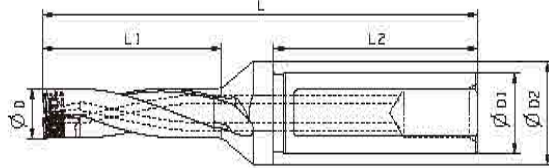


★ 刀具附件 Spare parts

Type 型号	基本尺寸(mm) Dimension						Insert 刀片	备件	
	D	D1	D2	L2	L1	L		螺钉	扳手
UD20.SP09.285.W32	28.5	32	45	60	58	146	SP□□090408	L60M3.5×8	T10
UD20.SP09.290.W28	29.0	25	45	56	58	142		L60M3.5×8	T10
UD20.SP09.290.W32	29.0	32	45	60	58	146		L60M3.5×8	T10
UD20.SP09.295.W32	29.5	32	55	60	60	161		L60M3.5×8	T10
UD20.SP09.295.W40	29.5	40	55	70	60	161		L60M3.5×8	T10
UD20.SP09.300.W32	30.0	32	55	60	60	161		L60M3.5×8	T10
UD20.SP09.300.W40	30.0	40	55	70	60	181		L60M3.5×8	T10
UD20.SP09.305.W32	30.5	32	55	60	62	154		L60M3.5×8	T10
UD20.SP09.305.W40	30.5	40	55	70	62	164		L60M3.5×8	T10
UD20.SP09.310.W32	31.0	32	55	60	62	154		L60M3.5×8	T10
UD20.SP09.310.W40	31.0	40	55	70	62	164		L60M3.5×8	T10
UD20.SP09.315.W32	31.5	32	55	60	64	156		L60M3.5×8	T10
UD20.SP09.315.W40	31.5	40	55	70	64	166		L60M3.5×8	T10
UD20.SP09.320.W32	32.0	32	55	60	64	158		L60M3.5×8	T10
UD20.SP09.320.W40	32.0	40	55	70	64	168		L60M3.5×8	T10
UD20.SP09.325.W32	32.5	32	55	60	66	159		L60M3.5×8	T10
UD20.SP09.325.W40	32.5	40	55	70	66	169	L60M3.5×8	T10	
UD20.SP09.330.W32	33.0	32	55	60	66	159	L60M3.5×8	T10	
UD20.SP09.330.W40	33.0	40	55	70	66	169	L60M3.5×8	T10	
UD20.SP11.340.W32	34.0	32	55	60	68	161	SP□□110408	L60M4×10	T15
UD20.SP11.340.W40	34.0	40	55	70	68	171		L60M4×10	T16
UD20.SP11.350.W32	35.0	32	55	60	70	164		L60M4×10	T15
UD20.SP11.350.W40	35.0	40	55	70	70	174		L60M4×10	T16
UD20.SP11.360.W32	36.0	32	55	60	72	167		L60M4×10	T15
UD20.SP11.360.W40	36.0	40	55	70	72	177		L60M4×10	T15
UD20.SP11.370.W32	37.0	32	55	60	74	170		L60M4×10	T15
UD20.SP11.370.W40	37.0	40	55	70	74	180		L60M4×10	T15
UD20.SP11.380.W32	38.0	32	55	60	76	173		L60M4×10	T16
UD20.SP11.380.W40	38.0	40	55	70	76	183		L60M4×10	T15
UD20.SP11.390.W32	39.0	32	55	60	78	176		L60M4×10	T16
UD20.SP11.390.W40	39.0	40	55	70	78	185		L60M4×10	T15
UD20.SP11.400.W32	40.0	32	60	60	80	178		L60M4×10	T16
UD20.SP11.400.W40	40.0	40	60	70	80	188		L60M4×10	T15
UD20.SP11.410.W40	41.0	40	60	70	82	191		L60M4×10	T15
UD20.SP14.420.W40	42.0	40	60	70	84	193		SP□□140512	L60M5×13
UD20.SP14.430.W40	43.0	40	60	70	86	196	L60M5×13		T20
UD20.SP14.440.W40	44.0	40	60	70	88	198	L60M6×13		T20
UD20.SP14.450.W40	45.0	40	60	70	90	202	L60M5×13		T20
UD20.SP14.460.W40	46.0	40	60	70	92	206	L60M6×13		T20
UD20.SP14.470.W40	47.0	40	60	70	94	207	L60M5×13		T20
UD20.SP14.480.W40	48.0	40	60	70	96	210	L60M5×13		T20
UD20.SP14.490.W40	49.0	40	60	70	98	212	L60M5×13		T20
UD20.SP14.500.W40	50.0	40	60	70	100	215	L60M5×13	T20	



可转位浅孔钻
UD30

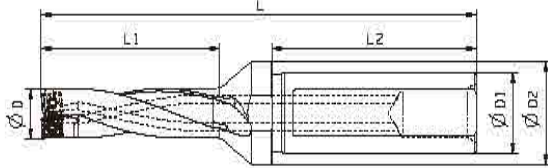


★刀具附件 Spare parts

Type 型号	基本尺寸(mm) Dimension						Insert 刀片	备件	
	D	D1	D2	L2	L1	L		螺钉	扳手
UD30.SP05.125.W20	12.5	20	25	50	39	107	SP□□050204	L60M2×4.3	T08
UD30.SP05.130.W20	13.0	20	25	50	39	107		L80M2×4.3	T08
UD30.SP05.135.W20	13.5	20	25	50	42	110		L80M2×4.3	T08
UD30.SP05.140.W20	14.0	20	25	50	42	110		L80M2×4.3	T08
UD30.SP05.145.W20	14.5	20	25	50	45	114		L80M2×4.3	T08
UD30.SP05.150.W20	15.0	20	25	50	45	114		L80M2×4.3	T08
UD30.SP06.155.W25	15.5	25	32	56	48	124	SP□□060204	L80M2.2×5.5	T07
UD30.SP06.160.W25	16.0	25	32	56	48	124		L80M2.2×5.5	T07
UD30.SP06.165.W25	16.5	25	32	56	51	127		L80M2.2×5.5	T07
UD30.SP06.170.W25	17.0	25	32	56	51	127		L80M2.2×5.5	T07
UD30.SP06.175.W25	17.5	25	32	56	54	131		L80M2.2×5.5	T07
UD30.SP06.180.W25	18.0	25	32	56	54	131		L80M2.2×5.5	T07
UD30.SP06.185.W25	18.5	25	32	56	57	134	SP□□07T308	L80M2.5×8.5	T08
UD30.SP06.190.W25	19.0	25	32	56	57	134		L80M2.5×8.5	T08
UD30.SP06.195.W25	19.5	25	32	56	60	139		L80M2.5×8.5	T08
UD30.SP06.200.W25	20.0	25	32	56	60	139		L80M2.5×8.5	T08
UD30.SP06.205.W25	20.5	25	32	56	63	142		L80M2.5×8.5	T08
UD30.SP06.209.W25	20.9	25	32	56	63	142		L80M2.5×8.5	T08
UD30.SP07.210.W25	21.0	25	32	56	63	142	SP□□140512	L80M2.5×8.5	T08
UD30.SP07.215.W25	21.5	25	32	56	66	145		L80M2.5×8.5	T08
UD30.SP07.220.W25	22.0	25	32	56	68	145		L80M2.5×8.5	T08
UD30.SP07.225.W25	22.5	25	32	56	69	150		L80M2.5×8.5	T08
UD30.SP07.225.W32	22.5	32	45	60	69	154		L80M2.5×8.5	T08
UD30.SP07.230.W25	23.0	25	32	56	69	150		L80M2.5×8.5	T08
UD30.SP07.230.W32	23.0	32	45	60	69	154	SP□□140512	L80M2.5×8.5	T08
UD30.SP07.235.W25	23.5	25	32	56	72	154		L80M2.5×8.5	T08
UD30.SP07.235.W32	23.5	32	45	60	72	158		L80M2.5×8.5	T08
UD30.SP07.239.W25	23.9	25	32	56	72	154		L80M2.5×8.5	T08
UD30.SP07.239.W32	23.9	32	45	60	72	158		L80M2.5×8.5	T08
UD30.SP07.240.W25	24.0	25	32	56	72	154		L80M2.5×8.5	T08
UD30.SP07.240.W32	24.0	32	45	60	72	158	SP□□140512	L80M2.5×8.5	T08
UD30.SP07.245.W25	24.5	25	32	56	75	158		L80M2.5×8.5	T08
UD30.SP07.245.W32	24.5	32	45	60	75	162		L80M2.5×8.5	T08
UD30.SP07.250.W25	25.0	25	32	56	75	158		L80M2.5×8.5	T08
UD30.SP07.250.W32	25.0	32	45	60	75	162		L80M2.5×8.5	T08
UD30.SP07.255.W25	25.5	25	32	56	78	161		L80M2.5×8.5	T08
UD30.SP07.255.W32	25.5	32	45	60	78	165	SP□□140512	L80M2.5×8.5	T08
UD30.SP07.260.W25	26.0	25	32	56	78	161		L80M2.5×8.5	T08
UD30.SP07.260.W32	26.0	32	45	60	78	165		L80M2.5×8.5	T08
UD30.SP07.264.W25	26.4	25	32	56	81	164		L80M2.5×8.5	T08
UD30.SP07.264.W32	26.4	32	45	60	81	168		L80M2.5×8.5	T08
UD30.SP07.265.W25	26.5	25	32	56	81	164		L80M2.5×8.5	T08
UD30.SP07.265.W32	26.5	32	45	60	81	168	SP□□140512	L80M2.5×8.5	T08
UD30.SP07.270.W25	27.0	25	32	56	81	164		L80M2.5×8.5	T08
UD30.SP07.270.W32	27.0	32	45	60	81	168		L80M2.5×8.5	T08
UD30.SP07.275.W25	27.5	25	32	56	84	168		L80M2.5×8.5	T08
UD30.SP07.275.W32	27.5	32	45	60	84	172		L80M2.5×8.5	T08



可转位浅孔钻
UD30



★刀具附件 Spare parts

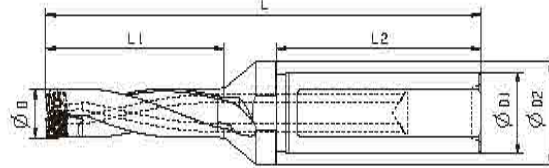
Type 型号	基本尺寸(mm) Dimension						Insert 刀片	备件	
	D	D1	D2	L2	L1	L		螺钉	扳手
UD30.SP09.280.W25	28.0	25	45	56	84	168	SP□□090408	L80M3.5×8	T10
UD30.SP09.280.W32	28.0	32	45	60	84	172		L80M3.5×8	T10
UD30.SP09.285.W25	28.5	25	45	56	87	171		L80M3.5×8	T10
UD30.SP09.285.W32	28.5	32	45	56	87	171		L80M3.5×8	T10
UD30.SP09.290.W25	29.0	25	45	56	87	171		L80M3.5×8	T10
UD30.SP09.290.W32	29.0	32	45	60	87	175		L80M3.5×8	T10
UD30.SP09.294.W32	29.4	32	55	80	90	181	SP□□110408	L80M3.5×8	T10
UD30.SP09.294.W40	29.4	40	55	70	90	181		L80M3.5×8	T10
UD30.SP09.295.W32	29.5	32	55	80	90	181		L80M3.5×8	T10
UD30.SP09.295.W40	29.5	40	55	70	90	181		L80M3.5×8	T10
UD30.SP09.300.W32	30.0	32	55	80	90	181		L80M3.5×8	T10
UD30.SP09.300.W40	30.0	40	55	70	90	181		L80M3.5×8	T10
UD30.SP09.305.W32	30.5	32	55	80	93	185	SP□□110408	L80M3.5×8	T10
UD30.SP09.305.W40	30.5	40	55	70	93	185		L80M3.5×8	T10
UD30.SP09.310.W32	31.0	32	55	80	93	185		L80M3.5×8	T10
UD30.SP09.310.W40	31.0	40	55	70	93	185		L80M3.5×8	T10
UD30.SP09.315.W32	31.5	32	55	80	96	188		L80M3.5×8	T10
UD30.SP09.315.W40	31.5	40	55	70	96	188		L80M3.5×8	T10
UD30.SP09.320.W32	32.0	32	55	80	96	188	SP□□140512	L80M3.5×8	T10
UD30.SP09.320.W40	32.0	40	55	70	96	188		L80M3.5×8	T10
UD30.SP09.325.W32	32.5	32	55	80	99	192		L80M3.5×8	T10
UD30.SP09.325.W40	32.5	40	55	70	99	202		L80M3.5×8	T10
UD30.SP09.330.W32	33.0	32	55	80	99	192		L80M3.5×8	T10
UD30.SP09.330.W40	33.0	40	55	70	99	202		L80M3.5×8	T10
UD30.SP11.340.W32	34.0	32	55	80	102	195	SP□□140512	L80M4×10	T15
UD30.SP11.340.W40	34.0	40	55	70	102	205		L80M4×10	T15
UD30.SP11.350.W32	35.0	32	55	80	105	199		L80M4×10	T15
UD30.SP11.350.W40	35.0	40	55	70	105	209		L80M4×10	T15
UD30.SP11.360.W32	36.0	32	55	80	108	203		L80M4×10	T15
UD30.SP11.360.W40	36.0	40	55	70	108	213		L80M4×10	T15
UD30.SP11.370.W32	37.0	32	55	80	111	207	SP□□140512	L80M4×10	T15
UD30.SP11.370.W40	37.0	40	55	70	111	217		L80M4×10	T15
UD30.SP11.375.W32	37.5	32	55	80	114	211		L80M4×10	T15
UD30.SP11.375.W40	37.5	40	55	70	114	221		L80M4×10	T15
UD30.SP11.380.W32	38.0	32	55	80	114	211		L80M4×10	T15
UD30.SP11.380.W40	38.0	40	55	70	114	221		L80M4×10	T15
UD30.SP11.390.W32	39.0	32	55	80	117	214	SP□□140512	L80M4×10	T15
UD30.SP11.390.W40	39.0	40	55	70	117	224		L80M4×10	T15
UD30.SP11.400.W32	40.0	32	60	60	120	218		L80M4×10	T15
UD30.SP11.400.W40	40.0	40	60	70	120	228		L80M4×10	T15
UD30.SP11.405.W40	40.5	40	60	70	123	232		L80M4×10	T15
UD30.SP11.410.W40	41.0	40	60	70	123	232		L80M4×10	T15
UD30.SP14.420.W40	42.0	40	60	70	128	235	SP□□140512	L80M5×13	T20
UD30.SP14.430.W40	43.0	40	60	70	128	239		L80M5×13	T20
UD30.SP14.440.W40	44.0	40	60	70	132	242		L80M5×13	T20
UD30.SP14.450.W40	45.0	40	60	70	135	247		L80M5×13	T20
UD30.SP14.460.W40	46.0	40	60	70	138	251		L80M5×13	T20
UD30.SP14.470.W40	47.0	40	60	70	141	254		L80M5×13	T20
UD30.SP14.480.W40	48.0	40	60	70	144	258	SP□□140512	L80M5×13	T20
UD30.SP14.490.W40	49.0	40	60	70	147	261		L80M5×13	T20
UD30.SP14.500.W40	50.0	40	60	70	150	265		L80M5×13	T20

钻削刀具 | DRILLING TOOLS

孔加工刀具 Hole-machining Tools

可转位浅孔钻

UD40



★ 刀具附件 Spare parts

Type 型号	基本尺寸(mm) Dimension						Insert 刀片	备件	
	D	D1	D2	L2	L1	L		螺钉	扳手
UD40.SP05.125.W20	12.5	20	25	50	52	120	SP□□050204	L80M2×4.3	T08
UD40.SP05.130.W20	13.0	20	25	50	52	120		L80M2×4.3	T08
UD40.SP05.135.W20	13.5	20	25	50	56	124		L80M2×4.3	T08
UD40.SP05.140.W20	14.0	20	25	50	56	124		L80M2×4.3	T08
UD40.SP05.145.W20	14.5	20	25	50	60	128		L80M2×4.3	T08
UD40.SP05.150.W20	15.0	20	25	50	60	128		L80M2×4.3	T08
UD40.SP05.155.W25	15.5	25	32	56	64	140		L80M2.2×5.5	T07
UD40.SP05.160.W25	16.0	25	32	56	64	140		L80M2.2×5.5	T07
UD40.SP05.165.W25	16.5	25	32	56	68	144		L80M2.2×5.5	T07
UD40.SP05.170.W25	17.0	25	32	56	68	144		L80M2.2×5.5	T07
UD40.SP05.175.W25	17.5	25	32	56	72	148	SP□□060204	L80M2.2×5.5	T07
UD40.SP05.180.W25	18.0	25	32	56	72	148		L80M2.2×5.5	T07
UD40.SP05.185.W25	18.5	25	32	56	76	152		L80M2.2×5.5	T07
UD40.SP05.190.W25	19.0	25	32	56	76	152		L80M2.2×5.5	T07
UD40.SP05.195.W25	19.5	25	32	56	80	156		L80M2.2×5.5	T07
UD40.SP05.200.W25	20.0	25	32	56	80	156		L80M2.2×5.5	T07
UD40.SP05.205.W25	20.5	25	32	56	84	160		L80M2.2×5.5	T07
UD40.SP05.210.W25	21.0	25	32	56	84	160		L80M2.2×5.5	T07
UD40.SP05.215.W25	21.5	25	32	56	88	164		L80M2.2×5.5	T07
UD40.SP07.220.W25	22.0	25	32	56	88	164	SP□□07T308	L80M2.5×6.5	T08
UD40.SP07.225.W25	22.5	25	45	56	92	172		L80M2.5×6.5	T08
UD40.SP07.230.W25	23.0	25	45	56	92	172		L80M2.5×6.5	T08
UD40.SP07.235.W25	23.5	25	45	56	96	176		L80M2.5×6.5	T08
UD40.SP07.240.W25	24.0	25	45	56	96	176		L80M2.5×6.5	T08
UD40.SP07.245.W25	24.5	25	45	56	100	180		L80M2.5×6.5	T08
UD40.SP07.250.W25	25.0	25	45	56	100	180		L80M2.5×6.5	T08
UD40.SP07.255.W25	25.5	25	45	56	104	184		L80M2.5×6.5	T08
UD40.SP07.260.W25	26.0	25	45	56	104	184		L80M2.5×6.5	T08
UD40.SP07.265.W25	26.5	25	45	56	108	188		L80M2.5×6.5	T08
UD40.SP07.270.W25	27.0	25	45	56	108	188	SP□□090408	L80M3.5×8	T10
UD40.SP07.275.W25	27.5	25	45	56	112	192		L80M3.5×8	T10
UD40.SP07.280.W25	28.0	25	45	56	112	192		L80M3.5×8	T10
UD40.SP07.285.W25	28.5	25	45	56	116	200		L80M3.5×8	T10
UD40.SP09.290.W25	29.0	25	45	56	116	200		L80M3.5×8	T10
UD40.SP09.295.W25	29.5	25	45	56	120	204		L80M3.5×8	T10
UD40.SP09.300.W25	30.0	25	45	56	120	204		L80M3.5×8	T10
UD40.SP09.305.W25	30.5	25	45	56	124	208		L80M3.5×8	T10
UD40.SP09.310.W25	31.0	25	45	56	124	208		L80M3.5×8	T10
UD40.SP09.315.W25	31.5	25	45	56	128	212		L80M3.5×8	T10
UD40.SP09.320.W25	32.0	25	45	56	128	212	SP□□110408	L80M4×10	T15
UD40.SP09.325.W25	32.5	25	45	56	132	216		L80M4×10	T15
UD40.SP09.330.W25	33.0	25	45	56	132	216		L80M4×10	T15
UD40.SP09.335.W25	33.5	25	45	56	136	220		L80M4×10	T15
UD40.SP09.340.W25	34.0	25	45	56	136	220		L80M4×10	T15
UD40.SP09.345.W25	34.5	25	45	56	140	224		L80M4×10	T15
UD40.SP09.350.W25	35.0	25	45	56	140	224		L80M4×10	T15
UD40.SP09.355.W25	35.5	25	45	56	144	228		L80M4×10	T15
UD40.SP09.360.W25	36.0	25	45	56	144	228		L80M4×10	T15
UD40.SP09.365.W25	36.5	25	45	56	148	232		L80M4×10	T15
UD40.SP11.370.W25	37.0	25	45	56	148	232	SP□□140512	L80M5×13	T20
UD40.SP11.375.W25	37.5	25	45	56	152	236		L80M5×13	T20
UD40.SP11.380.W25	38.0	25	45	56	152	236		L80M5×13	T20
UD40.SP11.385.W25	38.5	25	45	56	156	240		L80M5×13	T20
UD40.SP11.390.W25	39.0	25	45	56	156	240		L80M5×13	T20
UD40.SP11.395.W25	39.5	25	45	56	160	244		L80M5×13	T20
UD40.SP11.400.W25	40.0	25	45	56	160	244		L80M5×13	T20
UD40.SP11.405.W25	40.5	25	45	56	164	248		L80M5×13	T20
UD40.SP11.410.W25	41.0	25	45	56	164	248		L80M5×13	T20
UD40.SP11.415.W25	41.5	25	45	56	168	252		L80M5×13	T20
UD40.SP14.420.W25	42.0	25	45	56	168	252	SP□□140512	L80M5×13	T20
UD40.SP14.425.W25	42.5	25	45	56	172	256		L80M5×13	T20
UD40.SP14.430.W25	43.0	25	45	56	172	256		L80M5×13	T20
UD40.SP14.435.W25	43.5	25	45	56	176	260		L80M5×13	T20
UD40.SP14.440.W25	44.0	25	45	56	176	260		L80M5×13	T20
UD40.SP14.445.W25	44.5	25	45	56	180	264		L80M5×13	T20
UD40.SP14.450.W25	45.0	25	45	56	180	264		L80M5×13	T20
UD40.SP14.455.W25	45.5	25	45	56	184	268		L80M5×13	T20
UD40.SP14.460.W25	46.0	25	45	56	184	268		L80M5×13	T20
UD40.SP14.465.W25	46.5	25	45	56	188	272		L80M5×13	T20
UD40.SP14.470.W25	47.0	25	45	56	188	272	SP□□140512	L80M5×13	T20
UD40.SP14.475.W25	47.5	25	45	56	192	276		L80M5×13	T20
UD40.SP14.480.W25	48.0	25	45	56	192	276		L80M5×13	T20
UD40.SP14.485.W25	48.5	25	45	56	196	280		L80M5×13	T20
UD40.SP14.490.W25	49.0	25	45	56	196	280		L80M5×13	T20
UD40.SP14.495.W25	49.5	25	45	56	200	284		L80M5×13	T20
UD40.SP14.500.W25	50.0	25	45	56	200	284		L80M5×13	T20
UD40.SP14.505.W25	50.5	25	45	56	204	288		L80M5×13	T20
UD40.SP14.510.W25	51.0	25	45	56	204	288		L80M5×13	T20
UD40.SP14.515.W25	51.5	25	45	56	208	292		L80M5×13	T20

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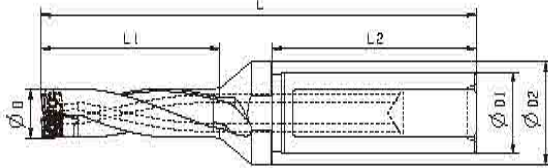
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UD40



★ 刀具附件 Spare parts

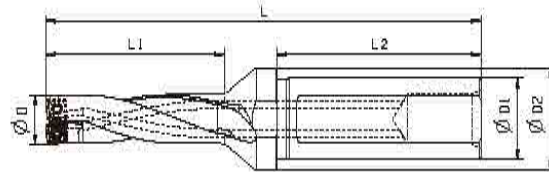
Type 型号	基本尺寸(mm) Dimension						Insert 刀片	备件		
	D	D1	D2	L2	L1	L		螺钉	扳手	
UD40.SP09.285.W32	28.5	32	45	60	116	204	SP□□090408	L80M3.5×8	T10	
UD40.SP09.290.W25	29.0	25	45	56	116	200		L80M3.5×8	T10	
UD40.SP09.290.W32	29.0	32	45	60	116	204		L80M3.5×8	T10	
UD40.SP09.295.W32	29.5	32	55	60	120	211		L80M3.5×8	T10	
UD40.SP09.295.W40	29.5	40	55	70	120	221		L80M3.5×8	T10	
UD40.SP09.300.W32	30.0	32	55	60	120	211		L80M3.5×8	T10	
UD40.SP09.300.W40	30.0	40	55	70	120	221		L80M3.5×8	T10	
UD40.SP09.305.W32	30.5	32	55	60	124	216		L80M3.5×8	T10	
UD40.SP09.305.W40	30.5	40	55	70	124	226		L80M3.5×8	T10	
UD40.SP09.310.W32	31.0	32	55	60	124	216		L80M3.5×8	T10	
UD40.SP09.310.W40	31.0	40	55	70	124	226		L80M3.5×8	T10	
UD40.SP09.315.W32	31.5	32	55	60	128	220		L80M3.5×8	T10	
UD40.SP09.315.W40	31.5	40	55	70	128	230		L80M3.5×8	T10	
UD40.SP09.320.W32	32.0	32	55	60	128	220		L80M3.5×8	T10	
UD40.SP09.320.W40	32.0	40	55	70	128	230		L80M3.5×8	T10	
UD40.SP09.325.W32	32.5	32	55	60	132	225		L80M3.5×8	T10	
UD40.SP09.325.W40	32.5	40	55	70	132	235		L80M3.5×8	T10	
UD40.SP09.330.W32	33.0	32	55	60	132	225		L80M3.5×8	T10	
UD40.SP09.330.W40	33.0	40	55	70	132	235		L80M3.5×8	T10	
UD40.SP11.340.W32	34.0	32	55	60	136	229		SP□□110408	L80M4×10	T15
UD40.SP11.340.W40	34.0	40	55	70	136	239	L80M4×10		T15	
UD40.SP11.350.W32	35.0	32	55	60	140	234	L80M4×10		T15	
UD40.SP11.350.W40	35.0	40	55	70	140	244	L80M4×10		T15	
UD40.SP11.360.W32	36.0	32	55	60	144	239	L80M4×10		T15	
UD40.SP11.360.W40	36.0	40	55	70	144	249	L80M4×10		T15	
UD40.SP11.370.W32	37.0	32	55	60	148	244	L80M4×10		T15	
UD40.SP11.370.W40	37.0	40	55	70	148	254	L80M4×10		T15	
UD40.SP11.380.W32	38.0	32	55	60	152	249	L80M4×10		T15	
UD40.SP11.380.W40	38.0	40	55	70	152	259	L80M4×10		T15	
UD40.SP11.390.W32	39.0	32	55	60	156	253	L80M4×10		T15	
UD40.SP11.390.W40	39.0	40	55	70	156	263	L80M4×10		T15	
UD40.SP11.400.W32	40.0	32	60	60	160	258	L80M4×10		T15	
UD40.SP11.400.W40	40.0	40	60	70	160	268	L80M4×10		T15	
UD40.SP11.410.W40	41.0	40	60	70	164	273	L80M4×10		T15	
UD40.SP14.420.W40	42.0	40	60	70	168	277	SP□□140512		L80M5×13	T20
UD40.SP14.430.W40	43.0	40	60	70	172	292			L80M5×13	T20
UD40.SP14.440.W40	44.0	40	60	70	176	286			L80M5×13	T20
UD40.SP14.450.W40	45.0	40	60	70	180	292			L80M5×13	T20
UD40.SP14.460.W40	46.0	40	60	70	184	297			L80M5×13	T20
UD40.SP14.470.W40	47.0	40	60	70	188	301		L80M5×13	T20	
UD40.SP14.480.W40	48.0	40	60	70	192	308		L80M5×13	T20	
UD40.SP14.490.W40	49.0	40	60	70	196	310		L80M5×13	T20	
UD40.SP14.500.W40	50.0	40	60	70	200	315	L80M5×13	T20		

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★ 刀具附件 Spare parts

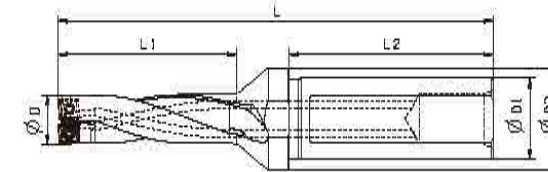
Type 型号	基本尺寸(mm) Dimension						Insert 刀片	备件	
	D	D1	D2	L2	L1	L		螺钉	扳手
UD50.SP05.125.W20	12.5	20	25	50	65	133	SP□□050204	L80M2×4.3	T06
UD50.SP05.130.W20	13.0	20	25	50	65	133		L80M2×4.3	T06
UD50.SP05.135.W20	13.5	20	25	50	70	138		L80M2×4.3	T06
UD50.SP05.140.W20	14.0	20	25	50	70	138		L80M2×4.3	T06
UD50.SP05.145.W20	14.5	20	25	50	75	144		L80M2×4.3	T06
UD50.SP05.150.W20	15.0	20	25	50	75	144		L80M2×4.3	T06
UD50.SP06.155.W25	15.5	25	32	58	80	156	SP□□060204	L80M2.2×5.5	T07
UD50.SP06.160.W25	16.0	25	32	58	80	156		L80M2.2×5.5	T07
UD50.SP06.165.W25	16.5	25	32	58	85	161		L80M2.2×5.5	T07
UD50.SP06.170.W25	17.0	25	32	58	85	161		L80M2.2×5.5	T07
UD50.SP06.175.W25	17.5	25	32	58	90	167		L80M2.2×5.5	T07
UD50.SP06.180.W25	18.0	25	32	58	90	167		L80M2.2×5.5	T07
UD50.SP06.185.W25	18.5	25	32	58	95	172		L80M2.2×5.5	T07
UD50.SP06.190.W25	19.0	25	32	58	95	172		L80M2.2×5.5	T07
UD50.SP06.195.W25	19.5	25	32	58	100	179		L80M2.2×5.5	T07
UD50.SP06.200.W25	20.0	25	32	58	100	179		L80M2.2×5.5	T07
UD50.SP06.205.W25	20.5	25	32	58	105	184		L80M2.2×5.5	T07
UD50.SP06.210.W25	21.0	25	32	58	105	184		L80M2.2×5.5	T07
UD50.SP06.215.W25	21.5	25	32	58	110	189	SP□□07T308	L80M2.2×5.5	T07
UD50.SP07.220.W25	22.0	25	32	58	110	189		L80M2.5×6.5	T08
UD50.SP07.225.W32	22.5	32	45	60	115	200		L80M2.5×6.5	T08
UD50.SP07.230.W32	23.0	32	45	60	115	200		L80M2.5×6.5	T08
UD50.SP07.235.W32	23.5	32	45	60	120	206		L80M2.5×6.5	T08
UD50.SP07.240.W32	24.0	32	45	60	120	206		L80M2.5×6.5	T08
UD50.SP07.245.W32	24.5	32	45	60	125	212		L80M2.5×6.5	T08
UD50.SP07.250.W32	25.0	32	45	60	125	212		L80M2.5×6.5	T08
UD50.SP07.255.W32	25.5	32	45	60	130	217		L80M2.5×6.5	T08
UD50.SP07.260.W32	26.0	32	45	60	130	217		L80M2.5×6.5	T08
UD50.SP07.265.W32	26.5	32	45	60	135	222		L80M2.5×6.5	T08
UD50.SP07.270.W32	27.0	32	45	60	135	222		L80M2.5×6.5	T08
UD50.SP07.275.W32	27.5	32	45	60	140	228	SP□□090408	L80M3.5×8	T10
UD50.SP09.280.W32	28.0	32	45	60	140	228		L80M3.5×8	T10
UD50.SP09.285.W32	28.5	32	45	60	145	233		L80M3.5×8	T10

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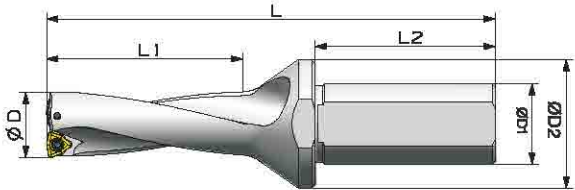
★ 刀具附件 Spare parts

Type 型号	基本尺寸(mm) Dimension						Insert 刀片	备件	
	D	D1	D2	L2	L1	L		螺钉	扳手
UD50.SP09.290.W32	29.0	32	45	60	145	233	SP□□090408	L80M3.5X8	T10
UD50.SP09.295.W32	29.5	32	55	60	150	241		L80M3.5X8	T10
UD50.SP09.300.W32	30.0	32	55	60	150	241		L80M3.5X8	T10
UD50.SP09.300.W40	30.0	40	55	70	160	261		L80M3.5X8	T10
UD50.SP09.310.W32	31.0	32	55	60	155	247		L80M3.5X8	T10
UD50.SP09.310.W40	31.0	40	55	70	155	257		L80M3.5X8	T10
UD50.SP09.320.W32	32.0	32	55	60	160	252		L80M3.5X8	T10
UD50.SP09.320.W40	32.0	40	55	70	160	262		L80M3.5X8	T10
UD50.SP09.330.W32	33.0	32	55	60	165	258		L80M3.5X8	T10
UD50.SP09.330.W40	33.0	40	55	70	165	268		L80M3.5X8	T10
UD50.SP11.340.W32	34.0	32	55	60	170	283	SP□□110408	L80M4X10	T15
UD50.SP11.340.W40	34.0	40	55	70	170	273		L80M4X10	T15
UD50.SP11.350.W32	35.0	32	55	60	175	269		L80M4X10	T15
UD50.SP11.350.W40	35.0	40	55	70	175	279		L80M4X10	T15
UD50.SP11.360.W32	36.0	32	55	60	180	275		L80M4X10	T15
UD50.SP11.360.W40	36.0	40	55	70	180	285		L80M4X10	T15
UD50.SP11.370.W32	37.0	32	55	60	185	281		L80M4X10	T15
UD50.SP11.370.W40	37.0	40	55	70	185	291		L80M4X10	T15
UD50.SP11.380.W32	38.0	32	55	60	190	287		L80M4X10	T15
UD50.SP11.380.W40	38.0	40	55	70	190	297		L80M4X10	T15
UD50.SP11.390.W32	39.0	32	55	60	195	292		L80M4X10	T15
UD50.SP11.390.W40	39.0	40	55	70	195	302		L80M4X10	T15
UD50.SP11.400.W32	40.0	32	60	60	200	298	SP□□140512	L80M4X10	T15
UD50.SP11.400.W40	40.0	40	60	70	200	308		L80M4X10	T15
UD50.SP11.410.W40	41.0	40	60	70	205	314		L80M4X10	T15
UD50.SP14.420.W40	42.0	40	60	70	210	319		L80M8X13	T20
UD50.SP14.430.W40	43.0	40	60	70	215	325		L80M8X13	T20
UD50.SP14.440.W40	44.0	40	60	70	220	330		L80M5X13	T20
UD50.SP14.450.W40	45.0	40	60	70	225	337		L80M5X13	T20
UD50.SP14.460.W40	46.0	40	60	70	230	343		L80M5X13	T20
UD50.SP14.470.W40	47.0	40	60	70	235	348		L80M6X13	T20
UD50.SP14.480.W40	48.0	40	60	70	240	354		L80M6X13	T20
UD50.SP14.490.W40	49.0	40	60	70	245	359		L80M6X13	T20
UD50.SP14.500.W40	50.0	40	60	70	250	365		L80M6X13	T20

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UD30



★ 刀具附件 Spare parts

刀片 Insert	刀片螺钉 Insert Screw	扳手 Wrench
		
WCMX030208	L60 M2.5X6.5	T08
WCMX040208	L60 M2.5X8.5	T08
WCMX050308	L60 M3X8	T10
WCMX06T308	L60 M3.5X8	T15
WCMX080412	L60 M4X10	T15

★ 刀具规格型号 Type of Milling Tools

Category 类型	Type 型号	基本尺寸(mm) Dimension					
		ØD	ØD1	ØD2	L1	L2	L
WC03	UD30.WC03.160.W25	16	25	32	52	56	129
	UD30.WC03.170.W25	17	25	32	55	56	133
	UD30.WC03.180.W25	18	25	32	58	56	137
	UD30.WC03.190.W25	19	25	32	61	56	140
	UD30.WC03.200.W25	20	25	32	64	56	143
WC04	UD30.WC04.210.W25	21	25	40	67	56	153
	UD30.WC04.220.W25	22	25	40	70	56	156
	UD30.WC04.230.W25	23	25	40	73	56	159
	UD30.WC04.240.W25	24	25	40	76	56	162
	UD30.WC04.250.W25	25	25	40	79	56	165

注明：配套刀片建议参考株洲钻石。 Note:The Insert Is Zccot brand.

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★ 刀具规格型号 Type of Milling Tools

Category 类型	Type 型号	基本尺寸(mm) Dimension					
		ØD	ØD1	ØD2	L1	L2	L
WC05	UD30.WC05.260.W32	26	32	55	83	60	176
	UD30.WC05.270.W32	27	32	55	86	60	180
	UD30.WC05.280.W32	28	32	55	89	60	184
	UD30.WC05.290.W32	29	32	55	92	60	188
	UD30.WC05.300.W32	30	32	55	95	60	192
WC06	UD30.WC06.310.W40	31	40	60	98	70	203
	UD30.WC06.320.W40	32	40	60	101	70	206
	UD30.WC06.330.W40	33	40	60	104	70	209
	UD30.WC06.340.W40	34	40	60	107	70	212
	UD30.WC06.350.W40	35	40	60	110	70	215
	UD30.WC06.360.W40	36	40	60	113	70	218
	UD30.WC06.370.W40	37	40	60	116	70	221
	UD30.WC06.380.W40	38	40	60	119	70	225
	UD30.WC06.390.W40	39	40	60	122	70	228
	UD30.WC06.400.W40	40	40	60	125	70	231
WC08	UD30.WC08.410.W40	41	40	60	128	70	234
	UD03.WC08.420.W40	42	40	60	131	70	239
	UD03.WC08.430.W40	43	40	60	134	70	242
	UD03.WC08.440.W40	44	40	60	137	70	245
	UD03.WC08.450.W40	45	40	60	140	70	248
	UD03.WC08.460.W40	46	40	60	143	70	251
	UD03.WC08.470.W40	47	40	60	146	70	253
	UD03.WC08.480.W40	48	40	70	149	70	255
	UD03.WC08.490.W40	49	40	70	152	70	257
	UD03.WC08.500.W40	50	40	70	155	70	259
	UD03.WC08.510.W40	51	40	70	158	70	261
	UD03.WC08.520.W40	52	40	70	161	70	263
	UD03.WC08.530.W40	53	40	70	164	70	265
	UD03.WC08.540.W40	54	40	70	167	70	267
	UD03.WC08.550.W40	55	40	70	170	70	269
	UD03.WC08.560.W40	56	40	70	173	70	271
	UD03.WC08.570.W40	57	40	70	176	70	273
	UD03.WC08.580.W40	58	40	70	179	70	275

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钻削刀具 | DRILLING TOOLS

孔加工刀具 Hole-machining Tools



使用快速钻头注意事项

- 1 使用快速钻头尽量有高压中心出水，以增加刀片使用寿命及排屑良好。
- 2 使用CNC车床时刀具中心点与机械主轴中心尽量平行。
- 3 CNC车床使用如须扩孔，刀片外刃必须和刀塔移动角度平行。
- 4 随时注意刀片磨损状况，如有异响立即停机检查。

WARNING

- 1 Use the High Speed Drill the best to drain water from the high pressure center to extending inserts life and good for removing the metal chips
- 2 Using CNC Lathe the cutting center point with spindle center of Machine best to be parallel.
- 3 If you need to expand hole when using CNC Lathe, the outer insert must parallel with the remove angle of cutter tower.
- 4 The inserts have to be checked regularly for wear, and stop immediately once noise occurred.



浅孔钻切削数据参考

Recommended cutting parameters for u drills

孔公差 Hole tolerance

钻削深度 Drilling depth	孔公差 Hole tolerance
2XD	+0.2/-0.1
3XD	+0.25/-0.1
4XD	+0.3/-0.1
5XD	+0.4/-0.1

推荐-钻切削条件

Recommended drilling and cutting condition

材质 Materials	速度 (m/min)	进给量 f_n (mm/rev)									
		Ø12.5-Ø15	Ø15.5-Ø21.5	Ø22-Ø27.5	Ø28-Ø33	Ø34-Ø41	Ø42-Ø50	Ø51-Ø56	Ø57-Ø66	Ø67-Ø73	Ø74-Ø80
低碳钢 (-0.3%C) Low carbon steel	180-250	0.05-0.08	0.06-0.10	0.06-0.12	0.07-0.13	0.08-0.15	0.08-0.16	0.06-0.12	0.08-0.12	0.08-0.12	0.08-0.12
碳钢 (0.3%C-) Carbon steel	180-220	0.08-0.12	0.08-0.15	0.10-0.18	0.12-0.22	0.12-0.24	0.13-0.25	0.10-0.15	0.12-0.18	0.12-0.18	0.12-0.18
低碳合金钢 Low alloy steel	150-220	0.06-0.12	0.08-0.14	0.10-0.18	0.12-0.22	0.12-0.23	0.13-0.24	0.08-0.15	0.10-0.18	0.10-0.18	0.10-0.18
高碳合金钢 High alloy steel	130-180	0.06-0.10	0.08-0.15	0.10-0.20	0.12-0.23	0.12-0.24	0.13-0.25	0.08-0.15	0.10-0.15	0.10-0.15	0.10-0.15
不锈钢 Stainless steel	170-240	0.05-0.10	0.06-0.12	0.08-0.15	0.09-0.16	0.10-0.17	0.11-0.19	0.06-0.12	0.08-0.15	0.18-0.15	0.08-0.15
铸铁 Cast Iron	180-250	0.06-0.12	0.08-0.16	0.12-0.20	0.15-0.25	0.16-0.28	0.18-0.30	0.12-0.20	0.15-0.22	0.15-0.22	0.15-0.22
球墨铸铁 Nodular cast iron	130-200	0.06-0.10	0.08-0.15	0.10-0.18	0.12-0.20	0.15-0.23	0.16-0.25	0.10-0.15	0.10-0.20	0.10-0.20	0.10-0.20
铝合金 Aluminum alloy	330-380	0.06-0.14	0.08-0.15	0.10-0.20	0.12-0.22	0.14-0.23	0.15-0.26	0.15-0.22	0.15-0.25	0.15-0.25	0.15-0.25
钛合金 Titanium alloy	30-60	0.05-0.10	0.06-0.14	0.08-0.18	0.10-0.22	0.14-0.23	0.15-0.24	0.10-0.15	0.12-0.16	0.12-0.16	0.12-0.16

了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

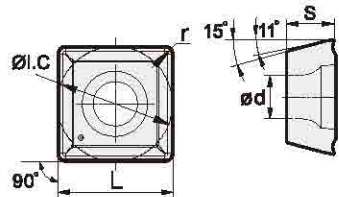


钻削刀具 | DRILLING TOOLS

Hole-machining Tools 孔加工刀具

★ 刀片选择 Matching Insert

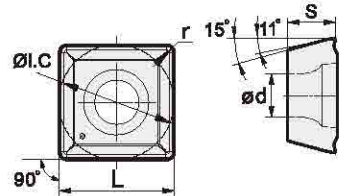
型号 Type	SD1205	SD2136	SD2336	SD4326	SD4226	SD4236	SD5346	SD5236	SD5450	SD5440	SD5146	基本尺寸(mm) Dimension				
												L	ØI.C	S	Ød	r
SPMG050204	●	●	●						○			5	5	2.38	2.2	0.4
SPMG060204	●	●	●						○			6	6	2.38	2.6	0.4
SPMG07T308	●	●	●						○			7.94	7.94	3.97	2.8	0.8
SPMG090408	●	●	●						○			9.8	9.8	4.3	4.2	0.8
SPMG110408	●	●	●						○			11.5	11.5	4.76	4.4	0.8
SPMG140512	●	●	●						○			14.3	14.3	5.2	5.75	1.2
P 钢	■	■	■													
M 不锈钢	■	□	■						■							
K 铸铁	■	■	■													
N 有色金属																
S 耐热合金、钛合金			■													
H 淬硬材料																



● 常备库存 Unallocated stock ○ 可备库存 Available stock ■ 推荐应用 Main application □ 拓展应用 Extended application

★ 刀片选择 Matching Insert

型号 Type	SD1205	SD2136	SD2336	SD4326	SD4226	SD4236	SD5346	SD5236	SD5450	ST9110	ST9015	基本尺寸(mm) Dimension				
												L	ØI.C	S	Ød	r
SPGT050204-SPM										●	●	5	5	2.38	2.2	0.4
SPGT060204-SPM										●	●	6	6	2.38	2.6	0.4
SPGT07T308-SPM										●	●	7.94	7.94	3.97	2.8	0.8
SPGT090408-SPM										●	●	9.8	9.8	4.3	4.2	0.8
SPGT110408-SPM										●	●	11.5	11.5	4.76	4.4	0.8
SPGT110408-SPM										○	○	14.3	14.3	5.2	5.75	1.2
P 钢										■	■					
M 不锈钢										■	■					
K 铸铁										■	■					
N 有色金属																
S 耐热合金、钛合金										■	□					
H 淬硬材料																

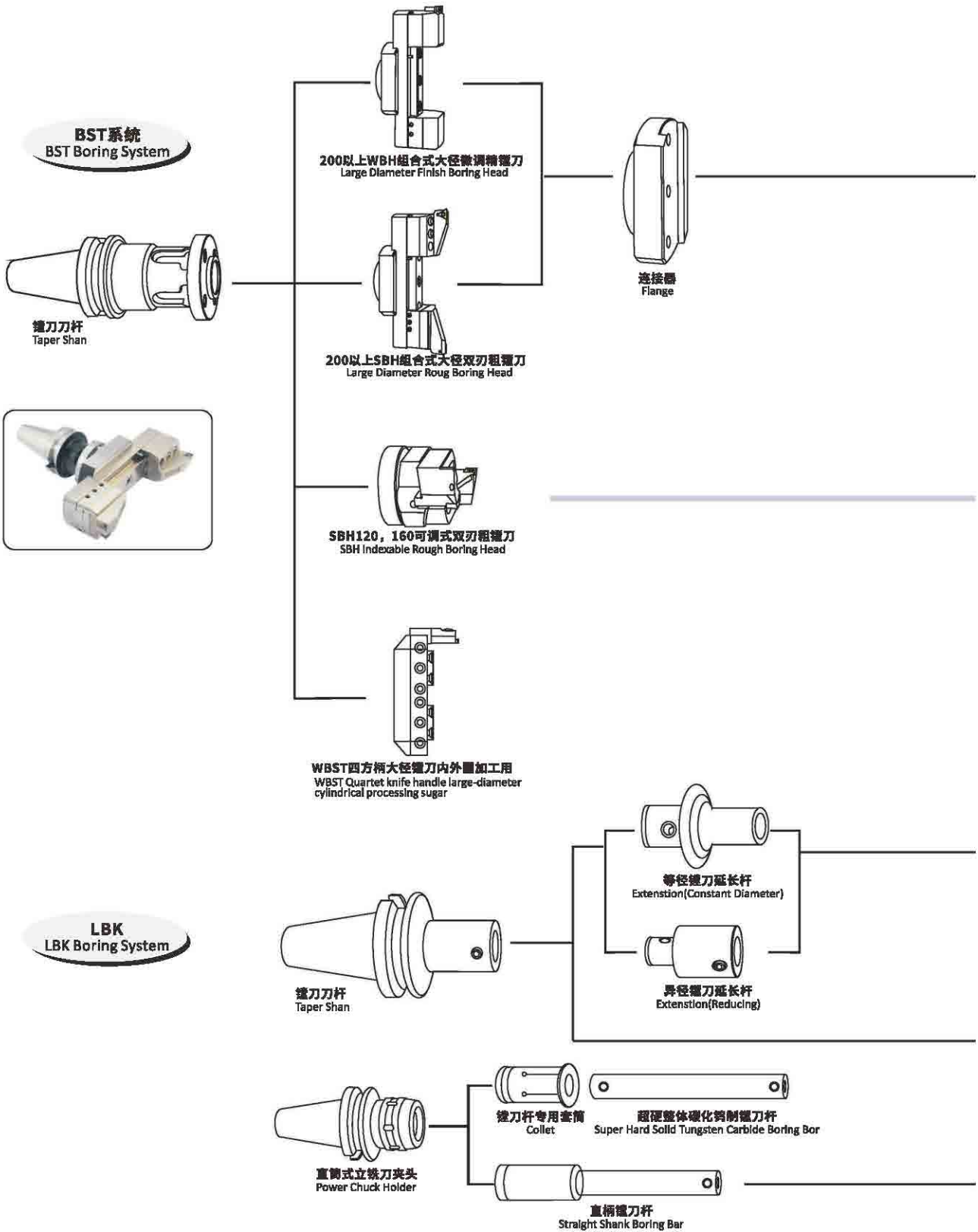


● 常备库存 Unallocated stock ○ 可备库存 Available stock ■ 推荐应用 Main application □ 拓展应用 Extended application

了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

镗削刀具 | BORING TOOLS

镗孔头组合图示 Boring Head Combination Icon

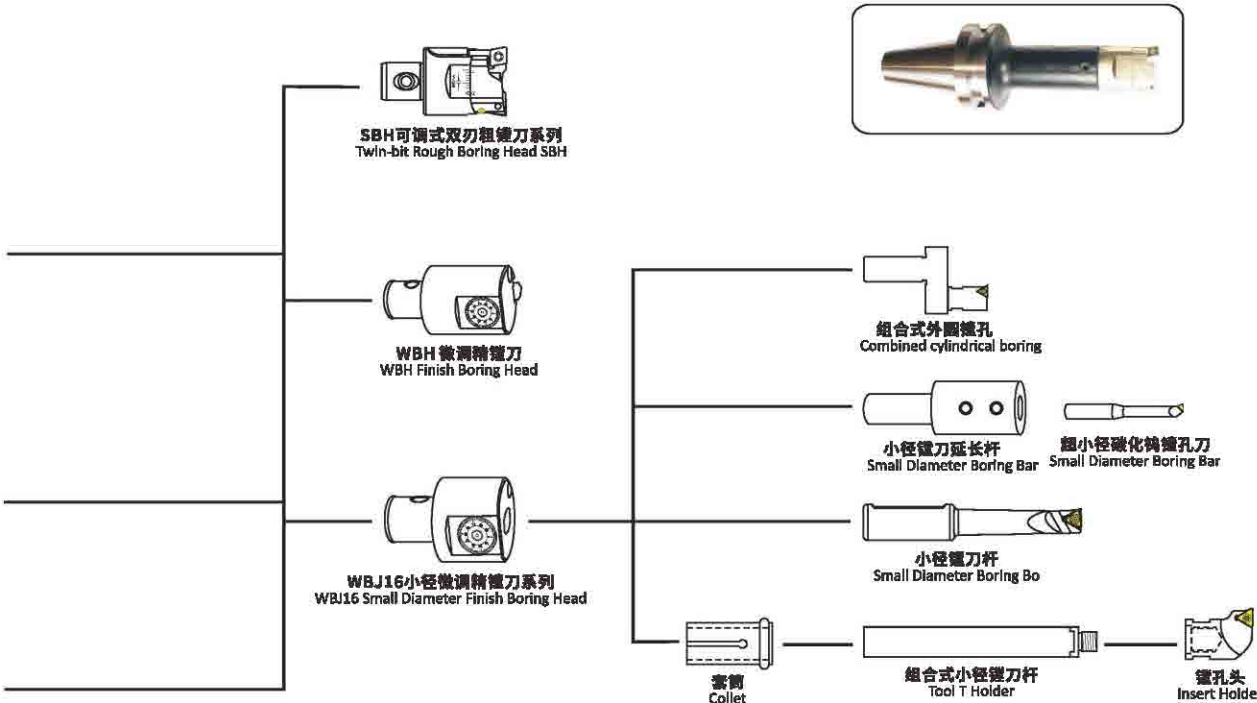
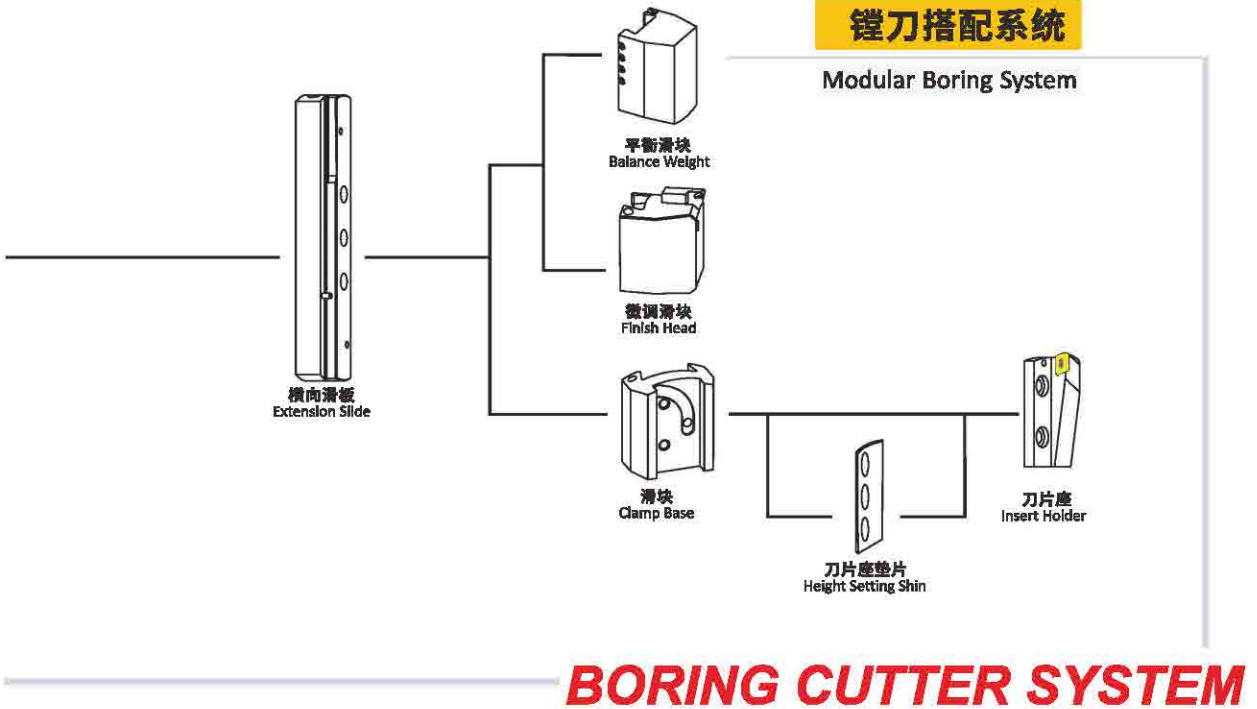


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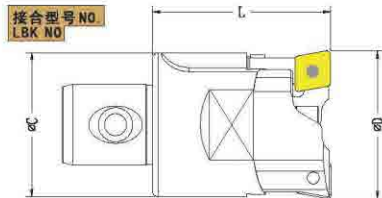
镗削刀具 | BORING TOOLS

Boring Head Combination Icon 镗孔头组合图示



了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

SBH可调式双刃粗镗刀系列 《镗孔范围 $\phi 25\text{-}\phi 204\text{mm}$ 》
Twin-bit Rough Boring Head SBH<Boring Range Form $\phi 25\text{-}\phi 204\text{mm}$ >



特色

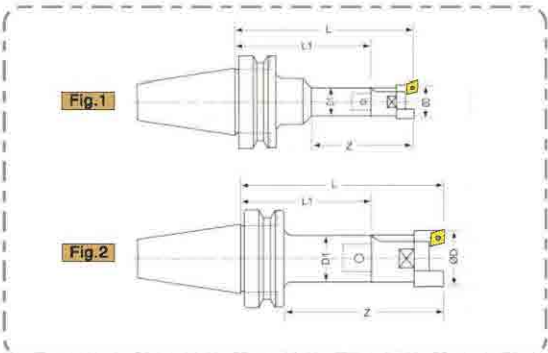
- 1、刀体整体缩短，刚性增强。
- 2、内藏式水孔，直接冷却，刀片寿命长。
- 3、排屑槽设计，增加深孔排屑功能。
- 4、刀片座降低高度，刚性增强。
- 5、独特高低段差设计，平刃或高低刃均可采用。

Features

1. Shortened boring head, with strengthened rigidity
2. Inner coolant nozzle directly cools the inserts and prolongs the working life.
3. Design of chip pocket increases the chipping function on deep holes.
4. The lowered height of insert holder strengthens the rigidity.
5. Unique design of height difference, Suitable for level boring and step boring..

	镗头型号 Boring Head Type	接合型号 LBK No.	镗孔范围 ϕ Dmm Boring Range	L mm	C mm	刀片规格 Insert	重量 kg Weight
	SBH25-35-C	LBK2	25 ~ 33	32	24	CCMT080204	0.1
	SBH32-45-C	LBK3	32 ~ 42	39	31		0.2
	SBH40-55-C	LBK4	40 ~ 55	48	39	CCMT09T304	0.4
	SBH52-75-C	LBK5	52 ~ 75	54	50		0.7
	SBH68-100-C	LBK6	68 ~ 100	68	63	CCMT120408	1.6
	SBH90-130-C		90 ~ 130	78	88		2.6
	SBH120-164-C	BST Series	120 ~ 164	100	100	CCMT120408	4.1
	SBH160-204-C		160 ~ 204	100	128	CCMT120408	5.2

SBH双刃粗镗刀+LBK刀柄 (MAS 403BT)
SBH Twin-bit Rough Boring Head+LBK Shank(MAS 403BT)



SBH双刃粗镗刀组合系列 SBH Finish Boring Head

型号 Tape	样式 Fig.	镗孔范围 ϕ (Dmm)	有效长 Z	组合内容 Tool Connection		接合型号 LBK No	全长 L	刀杆长刀杆外径		重量 KG
				LBK刀杆 LBK shank	SBH刀头 SBH boring head			L1	D1	
BT30-SBH25-112	2	25-35	82	BT30-LBK2-80	SBH25	2	112	80	24	0.8
BT30-SBH32-119		32-45	89	BT30-LBK3-80	SBH32	3	119		31	1.0
BT30-SBH40-118		40-55	75	BT30-LBK4-70	SBH40	4	118	70	39	1.3
BT30-SBH52-114		52-75	84	BT30-LBK5-60	SBH52	5	114		50	1.8
BT30-SBH68-128		68-100	98		SBH68		128	60	64	3.0
BT30-SBH90-138		90-130	108	BT30-LBK6-60	SBH90	6	138			3.9
BT40-SBH25-117	2	25-35	82	BT40-LBK2-85	SBH25	2	117	85	24	1.3
BT40-SBH25-147			112	BT40-LBK2-115			147	115		1.6
BT40-SBH32-134		32-45	99	BT40-LBK3-95	SBH32	3	134	95	31	1.5
BT40-SBH32-164			129	BT40-LBK3-125			164	125		1.8
BT40-SBH32-194			159	BT40-LBK3-155			194	155		2.0
BT40-SBH40-133		40-55	85	BT40-LBK4-85	SBH40	4	133	85	39	1.8
BT40-SBH40-178			130	BT40-LBK4-130			178	130		2.4
BT40-SBH40-223			175	BT40-LBK4-175			223	175		2.7
BT40-SBH52-129		52-75	94	BT40-LBK5-75	SBH52	5	129	75	50	2.3
BT40-SBH52-179			144	BT40-LBK5-125			179	125		3.3
BT40-SBH52-229			194	BT40-LBK5-175			229	175		4.0
BT40-SBH68-133		68-100	98	BT40-LBK6-65	SBH68	6	133	65	64	3.3
BT40-SBH68-183			148	BT40-LBK6-115			183	115		4.7
BT40-SBH68-233			198	BT40-LBK6-165			233	165		5.9
BT40-SBH90-143		90-130	108	BT40-LBK6-65	SBH90		143	65		4.2
BT40-SBH90-193			158	BT40-LBK6-115			193	115		5.6
BT40-SBH90-243			208	BT40-LBK6-165			243	165		6.8
BT40-SBH120-172		120-164	137		SBH120	BST	172		70	7.0
BT40-SBH160-170		160-204	135	BT40-BST-70	SBH160		170			8.0
BT50-SBH25-142	2	25-35	92	BT50-LBK2-110	SBH25	2	142	110	24	4.1
BT50-SBH25-172			122	BT50-LBK2-140			172	140		4.2
BT50-SBH32-164		32-45	114	BT50-LBK3-125	SBH32	3	164	125	31	4.4
BT50-SBH32-194			144	BT50-LBK3-155			194	155		4.5
BT50-SBH40-163		40-55	100	BT50-LBK4-115	SBH40	4	163	115	39	4.8
BT50-SBH40-193			130	BT50-LBK4-145			193	145		4.9
BT50-SBH40-223			160	BT50-LBK4-175			223	175		5.3
BT50-SBH40-253		52-75	190	BT50-LBK4-205	SBH52	5	253	205	50	5.4
BT50-SBH52-159			109	BT50-LBK5-105			159	105		5.5
BT50-SBH52-234			184	BT50-LBK5-180			234	180		6.5
BT50-SBH52-294		68-100	244	BT50-LBK5-240	SBH68		294	240	64/50	7.2
BT50-SBH52-354			244	BT50-LBK5-300			354	300		8.6
BT50-SBH68-163			113	BT50-LBK6-95	SBH90	6	163	95	90/64	6.5
BT50-SBH68-238		90-130	188	BT50-LBK6-170			238	170		8.3
BT50-SBH68-298			248	BT50-LBK6-230			298	230		9.6
BT50-SBH68-358		120-164	308	BT50-LBK6-290	SBH120		358	290	64	11.0
BT50-SBH68-418			368	BT50-LBK6-350			418	350		15.5
IBT50-SBH68-418				IBT50-LBK6-350						13.2
BT50-SBH90-173		160-204	123	BT50-LBK6-95	SBH160		173	95	95	7.4
BT50-SBH90-248			198	BT50-LBK6-170			248	170		9.2
BT50-SBH90-308			258	BT50-LBK6-230			308	230		10.5
BT50-SBH90-368		120-164	318	BT50-LBK6-290	SBH120		368	290	90/64	11.9
BT50-SBH90-428				BT50-LBK6-350			428	350		16.4
IBT50-SBH90-428			378	IBT50-LBK6-350						14.1
BT50-SBH120-202		160-204	157	BT50-BST-100	SBH120		202	100	95	8.9
BT50-SBH120-252			207	BT50-BST-150			252	150		10.6
BT50-SBH120-302			257	BT50-BST-200			302	200		13.3
BT50-SBH120-352		160-204	307	BT50-BST-250	SBH160		352	250		15.3
BT50-SBH120-402			357	BT50-BST-300			402	300		17.3
BT50-SBH120-452			407	BT50-BST-350			452	350		19.3
BT50-SBH120-502		160-204	457	BT50-BST-400	SBH160		502	400		21.3
BT50-SBH160-200			155	BT50-BST-100			200	100		13.3
BT50-SBH160-250			205	BT50-BST-150			250	150		13.8
BT50-SBH160-300		160-204	255	BT50-BST-200			300	200		14.3
BT50-SBH160-350			305	BT50-BST-250			350	250		16.3
BT50-SBH160-400			355	BT50-BST-300			400	300		18.3
BT50-SBH160-450		160-204	405	BT50-BST-350			450	350		20.3
BT50-SBH160-500			455	BT50-BST-400			500	400		22.3

▲ IBT是专为抑制镗孔共振而改良的专用刀杆 IBT is the improved type dedicated to resonance in boring

φ200以上SBH组合式大径粗镗刀系列

Indexable Twin-bit Rough Boring Head SBH<Boring Rang Form φ25-φ204mm>

特色

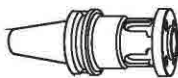
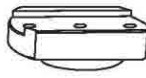
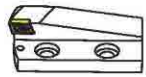
- 1、通用φ200-φ1250mm大型孔径加工使用。
- 2、粗、精镗刀使用同基础组件，且可另选配附件搭配使用。加工调整范围为φ110mm。SBH600与SBH900调整范围为350mm。
- 3、粗镗刀，具有多种刀片选择，可适用于多种材质及加工方式。
- 4、精镗刀另有铝合金横向滑板，可选用来降低刀具重量。
- 5、另有外圆镗孔组件可选用，加工范围φ20-φ300mm。



Features

1. This type is suitable for large diameter boring with ranges from φ200mm to φ1250mm.
2. The structure includes common flange and extension slide for both rough and finish boring heads. Available can be optional accessories for different works. Adjustment range is within 110mm on diameter. The adjustment rang for bother SBH600 and SBH900 is 350mm.
3. Options of various inserts fou rough boring of different materials and boring styles.
4. Available is the horizontal slide made of Aluminum alloy to reduce total weight.
5. Option of external boring kit with boring range from φ20mm to φ300mm.

规格 Specifications

		型号 Type	SBH 200	SBH 300	SBH 400	SBH 500	SBH 600	SBH 900						
镗头型号 Boring Head Type	长度 Length(mm)		130	130	130	130	150	150						
	整组重量 Total Weight(kg)	合金钢 Alloy Steel	9.5	11.5	13.5	15.5	33	43						
		铝合金 Aluminum Alloy	7.2	8.0	8.8	9.6	16.0	20.7						
	加工直径 D(mm)Boring Diameter		200 ~ 310	300 ~ 410	400 ~ 510	500 ~ 610	600 ~ 910	900 ~ 1250						
组合型式 Module	接合刀杆 Taper Shank						BT50-BST/NT50-BST系列 BT50-BST/NT50-BST Series		BT50-FMA-47.625					
	连接器 Flange						BR200		BR600	BR900				
	重量(kg) Weight	合金钢 Alloy Steel	合金钢 Alloy Steel 2.7kg				19		29					
		铝合金 Aluminum Alloy					8.8		13.5					
	横向滑板 Extension Slide						RST200	RST300	RST400	RST500	RST300X2祇(pieces)			
	重量(kg) Weight	合金钢 Alloy Steel	3.4				5.4		7.4		9.4		10.8	
		铝合金 Aluminum Alloy	1.1				1.9		2.7		3.5		3.8	
	滑块 Clamp Base						RS200							
	重量(kg) Weight						0.98kg							
	刀片座垫片 Height Setting Shin						RS201							
	重量(kg) Weight						0.05kg							
	刀片座 Insert Holder						RB200C12		RB200T16		RB200T22		RB200S12	
	适合刀片 Applicable Insert						CCMT120404		TCMT16T304		TCMT220404		SCMT120404	
	重量(kg) Weight						0.68kg							

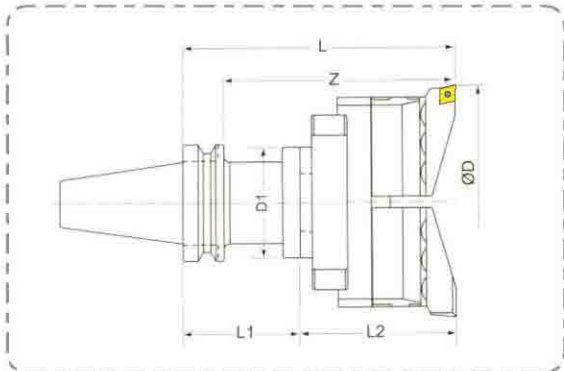
φ200以上SBH组合式大径双刃粗镗刀+BST刀柄 (MAS 403BT)

SBH Indexable Twin-bit Rough Boring Head For Large Hole Boring+BST Shank <MAS 403BT>

《镗孔范围 φ200-φ1250mm》

《Boring Range From φ200-φ1250mm》

	镗头型号	接合型号	镗孔范围 φ Dmm	镗头长度mm	刀片规格	重量KG		
	Boring Head Type	LBK No.	Boring Range	Length	Insert	合金钢 Alloy Steel	铝合金 Aluminum Alloy	
	SBH200-310	BST series	200 ~ 310	130	(适配刀片座) Optional Inserts CCMT120408	9.5	7.2	
	SBH300-410		300 ~ 410			11.5	8.0	
	SBH400-510		400 ~ 510			13.5	8.8	
	SBH500-610		500 ~ 610			15.5	9.6	
	SBH600-910	FMA-47.625	600 ~ 910	150		33.0	16.0	
	SBH900-1250		900 ~ 1250			43.0	20.7	



规格 Specifications

型号 Tape	镗孔范围 Ø (Dmm)	有效长 Z	组合内容 Tool Connection		接合型号 LBK No	全长 L	刀杆长 L1	刀杆外径 D1	重量 KG	
			LBK刀杆 LBK shank	SBH刀头 SBH boring head					合金钢 Alloy Steel	铝合金 Aluminum Alloy
BT50-SBH200-230	200 ~ 310	185	BT50-BST-100	SBH200	BST	230	100	95	14.6	12.3
BT50-SBH200-280		235	BT50-BST-150			280	150		16.3	14
BT50-SBH200-330		285	BT50-BST-200			330	200		19	16.7
BT50-SBH200-380		335	BT50-BST-250			380	250		21	18.7
BT50-SBH200-430		385	BT50-BST-300			430	300		23	20.7
BT50-SBH200-480		435	BT50-BST-350			480	350		25	22.7
BT50-SBH200-530		485	BT50-BST-400			530	400		27	24.7
BT50-SBH300-230	300 ~ 410	185	BT50-BST-100	SBH300		230	100		16.6	13.1
BT50-SBH300-280		235	BT50-BST-150			280	150		18.3	14.8
BT50-SBH300-330		285	BT50-BST-200			330	200		21	17.5
BT50-SBH300-380		335	BT50-BST-250			380	250		23	19.5
BT50-SBH300-430		385	BT50-BST-300			430	300		25	21.5
BT50-SBH300-480		435	BT50-BST-350			480	350		27	23.5
BT50-SBH300-530		485	BT50-BST-400			530	400		29	25.5
BT50-SBH400-230	400 ~ 510	185	BT50-BST-100	SBH400		230	100		18.6	13.9
BT50-SBH400-280		235	BT50-BST-150			280	150		20.3	15.6
BT50-SBH400-330		285	BT50-BST-200			330	200		23	18.3
BT50-SBH400-380		335	BT50-BST-250			380	250		25	20.3
BT50-SBH400-430		385	BT50-BST-300			430	300		27	22.3
BT50-SBH400-480		435	BT50-BST-350			480	350		29	24.3
BT50-SBH400-530		485	BT50-BST-400			530	400		31	26.3
BT50-SBH500-230	500 ~ 610	185	BT50-BST-100	SBH500		230	100		20.6	14.7
BT50-SBH500-280		235	BT50-BST-150			280	150		22.3	16.4
BT50-SBH500-330		285	BT50-BST-200			330	200		25	19.1
BT50-SBH500-380		335	BT50-BST-250		380	250	27	21.1		
BT50-SBH500-430		385	BT50-BST-300		430	300	29	23.1		
BT50-SBH500-480		435	BT50-BST-350		480	350	31	25.1		
BT50-SBH500-530		485	BT50-BST-400		530	400	33	27.1		
BT50-SBH600-230	600 ~ 910	185	BT50-	SBH600	FMA 47.625	230	75	128	40	23
BT50-SBH900-230	900 ~ 1250		FMA47.625-75	SBH900					50	27.7

SBH非标类粗镗刀

微调结构



特色

1. 采用独特高低差形式，1个刀座采用微调结构设计。
2. 适用于余量适中，精度要求低的零件。
3. 粗精镗一次完成加工，效率要求低的零件。

Features

1. Adopt the unique shape of height difference, the insert holder use the fine-tune structure.
2. Suitable for workpiece of moderate margin and low accuracy.
3. Finish the rough boring and fine boring in one time, with high efficiency, low cost.



特色

1. 自主研发刀粒经济实用成本低效率高。
2. 采用SN型刀粒，每个刀粒可更换8次使用。
3. 适用于200以上的大径切削镗孔。

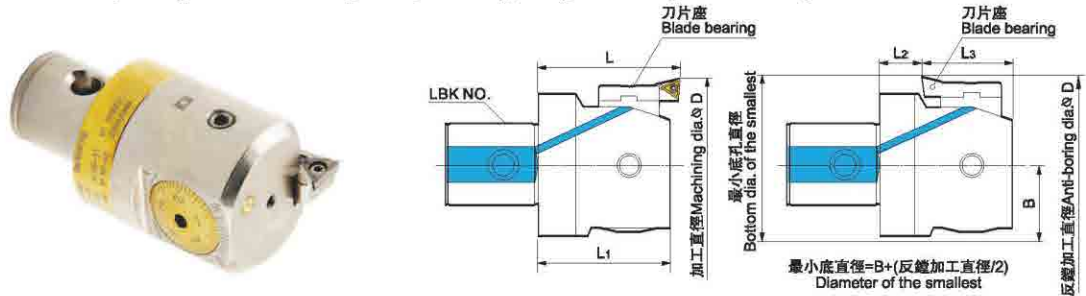
Features

1. Originally created and independently researched and developed by LPK, economical and practical, with low cost and high efficiency.
2. Use SN type inserts, every insert is replaceable for 8 times when using.
3. Suitable for boring holes of large diameter above $\phi 200\text{mm}$

WBH微调式精镗刀系列
WBH adjustable fine boring knife

有预平衡设计，可获得稳定的加工精度。
There are pre-balanced design, availability and stability of the machining accuracy.

标准对应反镗工加工，适用范围广，增大附加价值。
Standard corresponding to the anti-boring work processing, using a wide range of increasing added value.



规格 Specifications

型号 Tape	接口型号 LBK NO	刀片座 Blade Block	正镗 Is boring			反镗 Anti-boring				重量 KG	适用刀片 Blade			
			加工范围	L	L1	加工范围	L2	L3	B					
WBH20-36 LBK1	LBK1	WBH1-1	20-26	32	29.5	---	10.5	19	10	0.07	TP08/M2.2/T			
		WBH1-2	25-31			30-31								
		WBH1-3	30-36			30-36								
WBH25-47 LBK2	LBK2	WBH2-1	25-33	32	29.5	---	11.5	21	12.5	0.12		TP08/M2.2/T		
		WBH2-2	32-40			36-40								
		WBH2-3	39-47			39-47								
WBH32-60 LBK3	LBK3	WBH3-1	32-42	38	35	---	10	25	16	0.21			TP11/M3/T8 TC11/M2.5/T	
		WBH3-2	41-51			46-51								
		WBH3-3	50-60			50-60								
WBH41-74 LBK4	LBK4	WBH4-1	41-54	46	43	---	14	29	20	0.40				TP11/M3/T8 TC11/M2.5/T
		WBH4-2	50-63			53-63								
		WBH4-3	61-74			61-74								
WBH53-95 LBK5	LBK5	WBH5-1	53-70	56	53	62-70	19	34	25.5	1.10	TP11/M3/T8 TC11/M2.5/T			
		WBH5-2	65-82			65-82								
		WBH5-3	78-95			78-95								
WBH68-150 LBK6	LBK6	WBH6-1	68-100	71	67.2	80-100	22	45.2	32.5	1.74		TP11/M3/T8 TC11/M2.5/T		
		WBH6-2	94-126			94-126								
		WBH6-3	118-150			118-150								
WBH100-203 LBK6	LBK6	WBH6-1	100-153	78	67.2	112-153	22	45.2	45.5	2.46			TP11/M3/T8 TC11/M2.5/T	
		WBH6-2	126-179			126-179								
		WBH6-3	150-203			150-203								
WBH150-253LBK6	LBK6	WBH6-1	150-203	88	67.2	162-203	22	45.2	70.5	4.20				TP11/M3/T8 TC11/M2.5/T
		WBH6-2	176-229			176-229								
		WBH6-3	200-253			200-253								

刀片座 PAT.P

型 号	形状图	对应镗头	型 号	形状图	对应镗头	型 号	形状图	对应镗头
WBH1-1		WBH20-36	WBH4-1		WBH41-74	WBH1-1E		WBH41-74
WBH1-2			WBH4-2			WBH1-2E		
WBH1-3			WBH4-3			WBH1-3E		
WBH2-1		WBH25-47	WBH5-1		WBH53-95	WBH2-1E		WBH53-95
WBH2-2			WBH5-2			WBH2-2E		
WBH2-3			WBH5-3			WBH2-3E		
WBH3-1		WBH32-60	WBH6-1		WBH68-150 WBH68-150 WBH100-203 WBH150-253	WBH3-1E		WBH68-150 WBH68-150 WBH100-203 WBH150-253
WBH3-2			WBH6-2			WBH3-2E		
WBH3-3			WBH6-3			WBH3-3E		

不附带刀片，请另外订购。



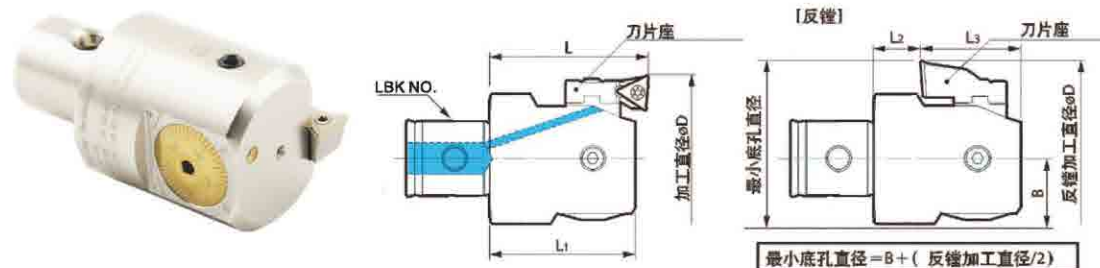
CBH微调式精镗刀系列

有预平衡设计，可获得稳定的加工精度。

There are pre-balanced design, availability and stability of the machining accuracy.

标准对应反镗工加工，适用范围广，增大附加价值。

Standard corresponding to the anti-boring work processing, using a wide range of increasing added value.



规格 Specifications

型号 Tape	接口型号 LBK NO	刀片座 Blade Block	正镗 Is boring			反镗 Anti-boring				重量 KG	适用刀片 Blade			
			加工范围	L	L1	加工范围	L2	L3	B					
CBH20-36 LBK1	LBK1	WBH1-1	20-26	32	29.5	--	10.5	19	10	0.07	TP08/M2.2/T7			
		WBH1-2	25-31			30-31								
		WBH1-3	30-36			30-36								
CBH25-47 LBK2	LBK2	WBH2-1	25-33	32	29.5	--	11.5	21	12.5	0.12		TP11/M3/T8 TC11/M2.5/T8		
		WBH2-2	32-40			36-40								
		WBH2-3	39-47			39-47								
CBH32-60 LBK3	LBK3	WBH3-1	32-42	38	35	--	10	25	16	0.21			TP11/M3/T8 TC11/M2.5/T8	
		WBH3-2	41-51			46-51								
		WBH3-3	50-60			50-60								
CBH41-74 LBK4	LBK4	WBH4-1	41-54	46	43	--	14	29	20	0.40				TP11/M3/T8 TC11/M2.5/T8
		WBH4-2	50-63			53-63								
		WBH4-3	61-74			61-74								
CBH53-95 LBK5	LBK5	WBH5-1	53-70	56	53	62-70	19	34	25.5	1.10	TP11/M3/T8 TC11/M2.5/T8			
		WBH5-2	65-82			65-82								
		WBH5-3	78-95			78-95								
CBH68-150 LBK6	LBK6	WBH6-1	68-100	71	67.2	80-100	22	45.2	32.5	1.74		TP11/M3/T8 TC11/M2.5/T8		
		WBH6-2	94-126			94-126								
		WBH6-3	118-150			118-150								
CBH100-203 LBK6	LBK6	WBH6-1	100-153	78	67.2	112-153	22	45.2	45.5	2.46			TP11/M3/T8 TC11/M2.5/T8	
		WBH6-2	126-179			126-179								
		WBH6-3	150-203			150-203								
CBH150-253 LBK6	LBK6	WBH6-1	150-203	88	67.2	162-203	22	45.2	70.5	4.20				TP11/M3/T8 TC11/M2.5/T8
		WBH6-2	176-229			176-229								
		WBH6-3	200-253			200-253								



刀片座 PAT.P

型 号	形状图	对应镗头	型 号	形状图	对应镗头	型 号	形状图	对应镗头
WBH1-1		WBH20-36	WBH4-1		WBH41-74	WBH1-1E		WBH41-74
WBH1-2			WBH1-2E					
WBH1-3			WBH1-3E					
WBH2-1			WBH2-1E					
WBH2-2			WBH2-2E					
WBH2-3	对应刀片	WBH25-47	WBH5-1		WBH53-95	WBH2-3E	对应刀片	WBH53-95
WBH3-1	WBH5-2		WBH3-1E					
WBH3-2	WBH5-3		WBH3-2E					
WBH3-3	WBH6-1		WBH3-3E					
WBH3-2	WBH6-2		WBH100-203					
WBH3-3	WBH6-3	WBH150-253				WBH1-1E		WBH150-253

不附帶刀片，請另外訂購。

了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

WBH(CBH) 微调式精镗刀组合系列

WBH(CBH) adjustable fine boring knife

型号 Tape	样式 Fig.	有效长 Z	组合内容 Tool Connection		接合型号 LBK No	全长 L	刀杆长 L1	刀杆外径 D1	重量 KG	
			LBK刀杆 LBK shank	WBH刀座 WBH boring head						
BT30-WBH20-105	2	75	BT30-LBK1-70	WBH20	1	100	70	19	0.6	
BT30-WBH25-120		90	BT30-LBK2-80	WBH25	2	115	80	24	0.8	
BT30-WBH32-120			BT30-LBK3-80	WBH32	3		31	1.0		
BT30-WBH41-120			BT30-LBK4-70	WBH41	4		39	1.3		
BT30-WBH53-120			BT30-LBK5-60	WBH53	5		50	1.8		
BT30-WBH68-130			100	BT30-LBK6-60	WBH68		6	125	64	3.0
BT40-WBH20-110	2	75	BT40-LBK1-75	WBH20	1	105	75	19	1.1	
BT40-WBH20-140		105	BT40-LBK1-105	WBH25	2	135	105	24	1.3	
BT40-WBH25-125		90	BT40-LBK2-85			120	85	1.3		
BT40-WBH25-155		120	BT40-LBK2-115			150	115	1.6		
BT40-WBH32-135		100	BT40-LBK3-95	WBH32	3	130	95	31	1.5	
BT40-WBH32-165		130	BT40-LBK3-125			160	125	1.8		
BT40-WBH32-195		160	BT40-LBK3-155			190	155	2.0		
BT40-WBH41-135		100	BT40-LBK4-85	WBH41	4	130	85	39	1.8	
BT40-WBH41-180		145	BT40-LBK4-130			175	130	2.4		
BT40-WBH41-225		190	BT40-LBK4-175			220	175	2.7		
BT40-WBH53-135		100	BT40-LBK5-75	WBH53	5	130	75	50	2.3	
BT40-WBH53-185		150	BT40-LBK5-125			180	125	3.3		
BT40-WBH53-235		200	BT40-LBK5-175			230	175	4.0		
BT40-WBH68-135		100	BT40-LBK6-65	WBH68	6	130	65	64	3.3	
BT40-WBH68-185		150	BT40-LBK6-115			180	115	4.7		
BT40-WBH68-235		200	BT40-LBK6-165			230	165	5.9		
BT40-WBH100-135		100	BT40-LBK6-65	WBH100	6	130	65	64	4.2	
BT40-WBH100-185		150	BT40-LBK6-115			180	115	5.6		
BT40-WBH100-235		200	BT40-LBK6-165			230	165	6.8		
BT50-WBH20-150		1	75	BT50-LBK1-115	WBH20	1	145	115	31/19	4.1
BT50-WBH20-180			105	BT50-LBK1-145	WBH25	2	175	145	24	4.2
BT50-WBH25-150			105	BT50-LBK2-110			145	110	4.1	
BT50-WBH25-180			135	BT50-LBK2-140			175	140	4.2	
BT50-WBH32-165			120	BT50-LBK3-125	WBH32	3	160	125	31	4.4
BT50-WBH32-195			150	BT50-LBK3-155			190	155	4.5	
BT50-WBH41-165			120	BT50-LBK4-115	WBH41	4	160	115	39	4.8
BT50-WBH41-195			150	BT50-LBK4-145			190	145	4.9	
BT50-WBH41-225			180	BT50-LBK4-175			220	175	5.3	
BT50-WBH41-255			210	BT50-LBK4-205	WBH53	5	220	205	50	5.4
BT50-WBH53-165		120	BT50-LBK5-105	160			108	5.5		
BT50-WBH53-240		195	BT50-LBK5-180	235			180	6.5		
BT50-WBH53-300		255	BT50-LBK5-240	6	6	295	240	64/50	7.2	
BT50-WBH53-360		1	255			BT50-LBK5-300	355	300	8.6	
BT50-WBH68-165		2	120			BT50-LBK6-95	160	95	64	6.5
BT50-WBH68-240	195		BT50-LBK6-170	235	170	8.3				
BT50-WBH68-300	255		BT50-LBK6-230	295	230	9.6				
BT50-WBH68-360	315		BT50-LBK6-290	355	290	11.0				
BT50-WBH68-420	1	375	BT50-LBK6-350	6	415	350	90/64	15.5		
IBT50-WBH68-420	2	375	IBT50-LBK6-350		415	350	13.2			
BT50-WBH100-165		120	BT50-LBK6-95		160	95	7.4			
BT50-WBH100-240		195	BT50-LBK6-170		235	170	84	9.2		
BT50-WBH100-300		255	BT50-LBK6-230		295	230	10.5			
BT50-WBH100-360	315	BT50-LBK6-290	355		290	11.9				
BT50-WBH100-420	1	375	BT50-LBK6-350	6	415	350	90/64	16.4		
IBT50-WBH100-420	2	375	IBT50-LBK6-350		415	350	64	14.1		
BT50-WBH150-165	2	120	BT50-LBK150-165		WBH150	6	165	95	64	8.7
BT50-WBH150-240		195	BT50-LBK150-240				240	170	10.5	
BT50-WBH150-300		255	BT50-LBK150-300				300	230	11.8	
BT50-WBH150-360		315	BT50-LBK150-360				360	290	13.2	
BT50-WBH150-420	1	375	BT50-LBK150-420	420	350	90/64	17.7			
IBT50-WBH150-420	2	375	IBT50-LBK150-420	420	350	64	15.1			

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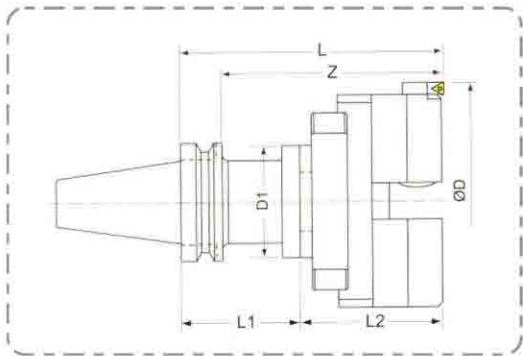
Φ200以上WBH大孔径微调精镗刀+BST刀柄 (MAS 403BT)

WBH Large Diameter Modular Finish Boring Head+BST Shank(MAS 403BT)

《镗孔范围 Φ200-Φ1250mm》

《Boring Range from Φ200-Φ1250mm》

	镗头型号	接合型号	镗孔范围φ Dmm	镗头长度	刀片规格/螺丝/扳手	重量 KG	
	Boring Head Type	LBK No.	Boring Range	L2 mm	Insert/ Clamp Screw/ Wrench	合金钢 Alloy Steel	铝合金 Aluminum Alloy
	WBH200	BST系列 BST series	200 ~ 310	130	TC11/M2.5/T8 TP11/M3.0/T8	9.7	7.0
	WBH300		300 ~ 410			11.7	7.8
	WBH400		400 ~ 510			13.7	8.6
	WBH500		500 ~ 610			15.7	9.4
	WBH600	FMA-47.625	600 ~ 910	150	33.0	15.8	
	WBH900		900 ~ 1250		43.0	20.5	



规格 Specifications

型号 Tape	镗孔范围 Ø (Dmm)	有效长 Z	组合内容 Tool Connection		接合型号 LBK No	全长 L	刀杆长 L1	刀杆外径 D1	重量 KG	
			LBK刀杆 LBK shank	WBH刀头 WBH boring head					合金钢 Alloy Steel	铝合金 Aluminum Alloy
BT50-WBH200-230	200 ~ 310	185	BT50-BST-100	WBH200	BST	230	100	95	14.8	12.1
BT50-WBH200-280		235	BT50-BST-150			280	150		16.5	13.8
BT50-WBH200-330		285	BT50-BST-200			330	200		19.2	16.5
BT50-WBH200-380		335	BT50-BST-250			380	250		21.2	18.5
BT50-WBH200-430		385	BT50-BST-300			430	300		23.2	20.5
BT50-WBH200-480		435	BT50-BST-350			480	350		25.2	22.5
BT50-WBH200-530		485	BT50-BST-400			530	400		27.2	24.5
BT50-WBH300-230	300 ~ 410	185	BT50-BST-100	WBH300		230	100		16.8	12.9
BT50-WBH300-280		235	BT50-BST-150			280	150		18.5	14.6
BT50-WBH300-330		285	BT50-BST-200			330	200		21.2	17.3
BT50-WBH300-380		335	BT50-BST-250			380	250		23.2	19.3
BT50-WBH300-430		385	BT50-BST-300			430	300		25.2	21.3
BT50-WBH300-480		435	BT50-BST-350			480	350		27.2	23.3
BT50-WBH300-530		485	BT50-BST-400			530	400		29.2	25.3
BT50-WBH400-230	400 ~ 510	185	BT50-BST-100	WBH400		230	100		18.8	13.7
BT50-WBH400-280		235	BT50-BST-150			280	150		20.5	15.4
BT50-WBH400-330		285	BT50-BST-200			330	200		23.2	18.1
BT50-WBH400-380		335	BT50-BST-250			380	250		25.2	20.1
BT50-WBH400-430		385	BT50-BST-300			430	300		27.2	22.1
BT50-WBH400-480		435	BT50-BST-350			480	350		29.2	24.1
BT50-WBH400-530		485	BT50-BST-400			530	400		31.5	26.1
BT50-WBH500-230	500 ~ 610	185	BT50-BST-100	WBH500		230	100		20.8	14.5
BT50-WBH500-280		235	BT50-BST-150			280	150		22.5	16.2
BT50-WBH500-330		285	BT50-BST-200			330	200		25.2	18.9
BT50-WBH500-380		335	BT50-BST-250			380	250		27.2	20.9
BT50-WBH500-430		385	BT50-BST-300			430	300		29.2	22.9
BT50-WBH500-480		435	BT50-BST-350			480	350		31.2	24.9
BT50-WBH500-530		485	BT50-BST-400			530	400		33.2	26.9
BT50-WBH600-230	600 ~ 910	185	BT50-	WBH600	FMA 47.625	230	75	128	40.0	22.8
BT50-WBH900-230	900 ~ 1250		FMA47.625-75	WBH900					50.0	27.5

了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

WBJ16 微调精镗孔系统

WBJ16 Fine-tune the Precision Boring System



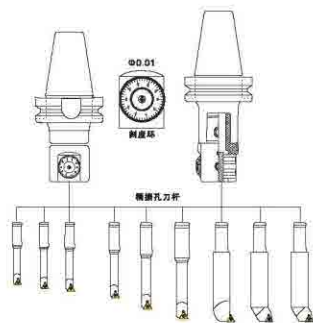
规格 Specifications

型号 Cat. No	镗孔范围 Boring Range	调整精度 Tuning precision	调整行程 Stroke	重量 Weight (KG)
WBJ 16	Φ6 ~ Φ51	Φ0.01mm/格	6.0mm	1.2

型 号 Cat. No	镗孔范围 Boring Range	D	DM	L	适用刀片 Applicable Inserts	螺钉 Clamp screw	扳手 spanner	重量 Weight (KG)
SBJ1606-24 (选配)	6 ~ 9	16	24	73	WBGTO601..L	M2X4	T6	0.014
SBJ1608-32	8 ~ 11		32	80	TBGT0601..L	M2X5		0.077
SBJ1610-40	10 ~ 13		40	87				0.082
SBJ1612-53	12 ~ 15		53	98	TPGH0902..L	M2.5X6	T8	0.095
SBJ1616-68	16 ~ 21		68	110				0.143
SBJ1620-83	20 ~ 26		83	125				0.203
SBJ1625-90	25 ~ 31		90	128	TPGH1103..L	M3.0X7	T8	0.275
SBJ1630-90	30 ~ 41		90	128				0.275
SBJ1640-90	40 ~ 51		90	128				0.286

WBJ16 微调精镗孔系统 (含8只镗杆)

WBJ16 Fine-tune the Precision Boring System (8PCS)



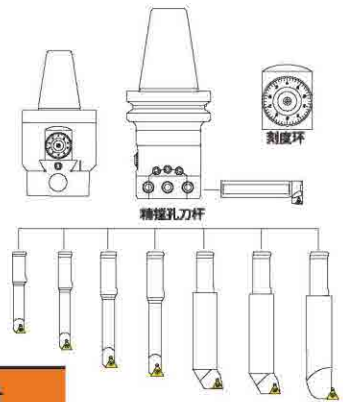
规格 Specifications

型号 Cat. No	镗孔范围 Boring Range	主轴柄规格 Spindle handle models	镗头型号 Head NO	镗刀杆 Bar keep out	重量 Weight (KG)
BT40-WBJ16-8P	6~51	BT40-LBK6-55	WBJ16	WBJ-16..	9.1
BT50-WBJ16-8P	6~51	BT50-LBK6-65		WBJ-16..	11.7
NT40-WBJ16-8P	6~51	NT40-LBK6-55		WBJ-16..	8.5
NT50-WBJ16-8P	6~51	NT50-LBK6-65		WBJ-16..	10.3
SK40-WBJ16-8P	6~51	SK40-LBK6-55		WBJ-16..	8.9
SK50-WBJ16-8P	6~51	SK50-LBK6-65		WBJ-16..	10.5

了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

NBH2084 微调精镗孔系统

NBH2084 Fine-tune the Precision Boring System



规格 Specifications

型号 Cat. No	镗孔范围 Boring Range	调整精度 Tuning precision	调整行程 Stroke	重量 Weight (KG)
NBH2084	Φ8 ~ Φ280	Φ0.01mm/格	28.0mm	3.0

型号 Cat. No	镗孔范围 Boring Range	D	L1	L	适用刀片 Applicable inserts	螺钉 Clamp screw	扳手 spanner	重量 Weight (KG)
SBJ2008-32	8 ~ 11	20	32	80	TBGT0601..L	M2.0X5	T6	0.095
SBJ2010-40	10 ~ 13		40	87	TPGH0902..L	M2.5X6	T8	0.095
SBJ2012-53	12 ~ 17		53	98				0.12
SBJ2016-68	16 ~ 21		68	110				0.16
SBJ2020-83	20 ~ 130		83	123	TPGH1103..L	M3.0X7	T8	0.22
SBJ2025-96	25 ~ 135		96	137				0.34
SBJ2030-115	30 ~ 140		115	152				0.54
SBJ20-L20-100	120 ~ 280		84+BTL1	100				0.23

NBH2084 微调精镗孔系统 (套装)

NBH2084 Fine-tune the Precision Boring System(Set)



规格 Specifications

型号 Cat. No	镗孔范围 Boring Range	主轴柄规格 Spinde handle models	镗头型号 Head NO	镗刀杆 Bar keep out	重量 Weight (KG)
BT40-NBH2084-8P	08 ~ 280	BT40-NBH-50	NBH2084	WBJ-20..	9.5
BT50-NBH2084-8P	08 ~ 280	BT50-NBH-55			12.0
NT40-NBH2084-8P	08 ~ 280	NT40-NBH-50			9.3
NT50-NBH2084-8P	08 ~ 280	NT50-NBH-55			10.8
SK40-NBH2084-8P	08 ~ 280	SK40-NBH-50			9.5
SK50-NBH2084-8P	08 ~ 280	SK50-NBH-55			12.0
R8-NBH2084-8P	08 ~ 280	R8-NBH-50			10.0

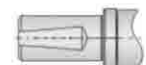
了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

可接受以下各种组合非标刀具定制

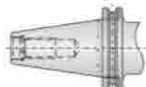
侧固式



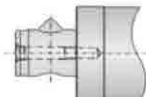
2° 侧固



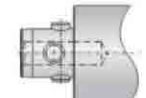
7:24接口



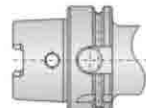
TMG21接口



KB接口



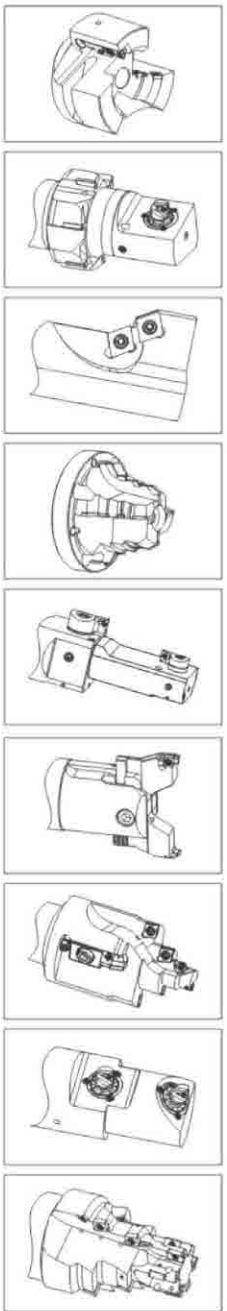
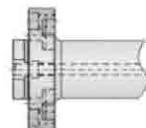
HSK



面铣刀接口



XME接口



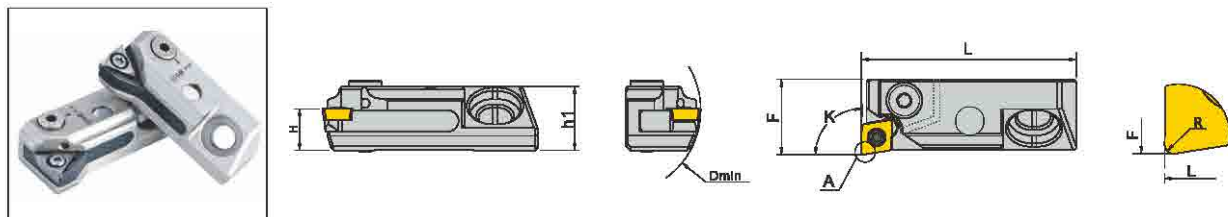
非标镗刀技术特点:

- 任意组合
各部分在一定范围内可以进行任意组合, 形成组合镗削刀具。
- 多种工序
- 多种工序可组合在一把刀具内, 并且可在一次进给内完成。
- 灵活件
镗削单元可由刀片、小刀夹、精镗单元等切削单元根据需要任意组合成组合镗刀。

了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

微调刀座

Mini Adjustable Cartridge



★ 刀具规格型号 Type of milling tools

型号 Type		基本尺寸 (mm) Dimension							 适用刀片 Suitable insert
右手型号 Right hand	左手型号 Left hand	K	H	F	L	h1	Dmin	R	
STR90 F16.CC06	STL90 F16.CC06	90	8.8	16	45.6	13.5	28	0.4	CC.0602..
STR95 F16.CC06	STL95 F16.CC06	95	8.8	16	45.6	13.5	28	0.4	CC.0602..
STR90 F16.TP09	STL90 F16.TP09	90	8.8	16	45.6	13.5	28	0.4	TP..0902..
STR95 F16.TP09	STL95 F16.TP09	95	8.8	16	45.6	13.5	28	0.4	TP..0902..
STR90 F20.TC11	STL90 F20.TC11	90	8.8	20	45.6	13.5	36	0.4	TC..1102..
STR95 F20.TC11	STL95 F20.TC11	95	8.8	20	45.6	13.5	36	0.4	TC..1102..
STR90 F20.TP11	STL90 F20.TP11	90	8.8	20	45.6	13.5	36	0.4	TP..1103..
STR95 F20.TP11	STL95 F20.TP11	95	8.8	20	45.6	13.5	36	0.4	TP..1103..
STR30 F16.DC07	STL30 F16.DC07	120	8.8	16	48.5	13.5	28	0.4	DC..0702..

- 刀片请根据不同材料单独订购。 Inserts with different materials should be ordered separately
- 常备库存有左手和右手型号。 There are right and left hand specifications available in stock.
- 微调精度直径 0.01mm、半径 0.005mm。 The adjustment: 0.01 mm on diameter and 0.005mm on radius.
- 径向最大调整量直径 0.6mm，轴向调整量 1mm。 The adjustment range: 0.6mm on diameter by radial direction, 1 mm on diameter by axial direction.

备件

Spare Parts



刀片型号 Insert	刀片锁紧螺钉 Clamping screw Insert	轴向调整螺钉 Axial adjusting screw	刀座锁紧螺钉 Clamping screw for cartridge	轴向调节环 Axial adjusting ring	刀片锁紧扳手 Allen key for clamping screw	径向调整扳手 Allen key for radial adjusting	压紧扳手 Allen key for clamping	径向调整扳手 Axial key for radial adjusting
CC..0602..	SR21 M2.5x5.3	SR57 M5X16	SR55 M5x20	HFX.3	KEY02 T7	KEY01 M2.5	KEY01 M4	KEY01 M3
TP..0902..	SR22 M2.5x6	SR57 M5X16	SR55 M5x20	HFX.3	KEY02 T8	KEY01 M2.5	KEY01 M4	KEY01 M3
TC..1102..	SR21 M2.5x5.3	SR57 M5X16	SR55 M5x20	HFX.3	KEY02 T7	KEY01 M2.5	KEY01 M4	KEY01 M3
TP..1103..	SR22 M3x6	SR57 M5X16	SR55 M5x20	HFX.3	KEY02 T8	KEY01 M2.5	KEY01 M4	KEY01 M3

了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

微调刀座安装尺寸

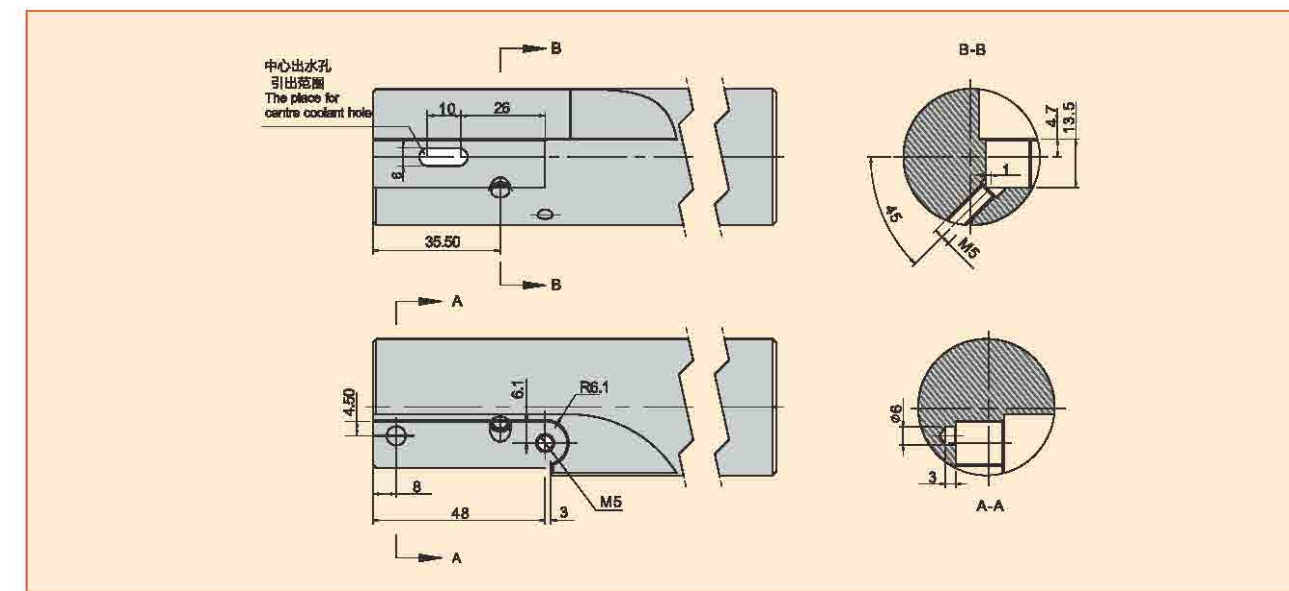
Assembly Instruction for Mini Adjustable Cartridge

图示按照右手 R.H 刀座的方向设置。The figure is for the right hand specification.

使用左手 L.H 刀座时请按照镜像的方式设置。For the left hand specification, please refer to the opposite figure. Setting Instruction

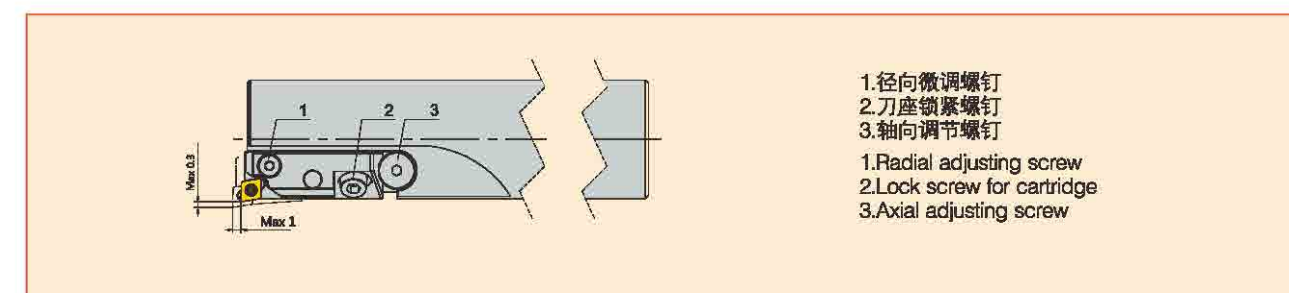
刀座安装尺寸

Assembly Instruction



刀座调节方法

Adjustment Instruction



轴向调节方法

Adjusting on axial direction

- 稍微松开刀座锁紧螺钉 2。
- 顺时针旋转轴向调节螺钉 3，刀座向前移动至需要的尺寸。
- 夹紧刀座锁紧螺钉 2。
- Loosening the 2# lock screw lightly.
- Rotating the 3# axial adjusting screw on the anticlockwise direction, so that the cartridge can be moved forward to the required size.
- Tightening the 2# lock screw firmly.

注意：如果刀座需要向后调节，应当松开刀座锁紧螺钉，并把刀座移动到最后面，然后逐渐向前调节直到需要的尺寸。

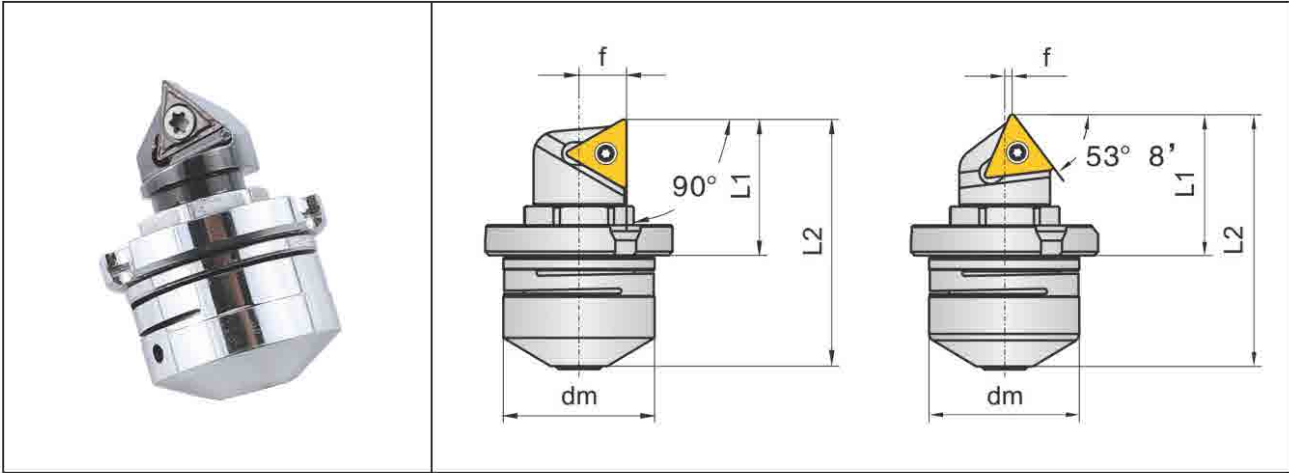
Note: If the cartridge should be moved backward, please loosen the lock screw, and then move the cartridge to the back, finally adjust the cartridge to forward little by little to meet the required size.

刀具直径调节方法

Adjusting on radial direction

- 顺时针方向旋转径向调节螺钉 1。刀具直径逐渐变大。
- 逆时针方向旋转径向调节螺钉 1。刀具直径逐渐变小。
- 径向微调螺钉调节是每旋转一个刻度，刀具直径变化 0.01mm。
- Rotating the 1# radial adjusting screw on the clockwise direction, so that the diameter of tool will be larger and larger.
- Rotating the 1# radial adjusting screw on the anticlockwise direction, so that the diameter of tool will be smaller and smaller.
- The adjustment on diameter: 0.01mm as per dial.

R/L 148C 精镗单元



★ 调节量 (尺寸) : 0.02mm/格

左手刀图例

型号 Type	基本尺寸 (mm) Dimension						刀片 Insert	螺钉 Screw	扳手 Wrench
	dm	l1	l2min	f	Dmin	Rmax			
L148C-11-0602	16	10.1	24.1	5.1	27.6	2.5	CC..060204	L60 M2.5X5.2	T8
L148C-12-0902	20	14.3	32.9	6.3	37.1	3.5	TC..090204	L60 M2.2X5.0	T6
L148C-13-1102	22	17.1	44.3	7.2	49.1	6	TC..110204	L60 M2.5X5.2	T8
L148C-14-16T3	32	25.7	62.7	10.3	69	10	TC..16T308	L60 M4X8	T15
L148C-31-0602	16	11.3	25.15	0.45	25.9	2	CC..060204	L60 M2.5X5.2	T8
L148C-32-0902	20	15.3	33.7	0.9	33.1	2.8	TC..090204	L60 M2.2X5.0	T6
L148C-33-1102	22	18	45.3	1.1	42.6	4.8	TC..110204	L60 M2.5X5.2	T8
L148C-34-16T3	32	27	62.3	1.2	60	8	TC..16T308	L60 M4X8	T15

- L2 系刀尖圆弧为r=0 时尺寸
- 定货示例: 1件L148C-11-0602

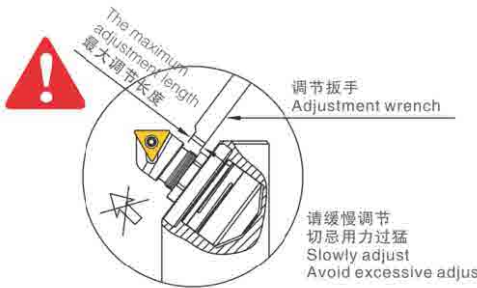
R/L 148C 精镗单元

特点:

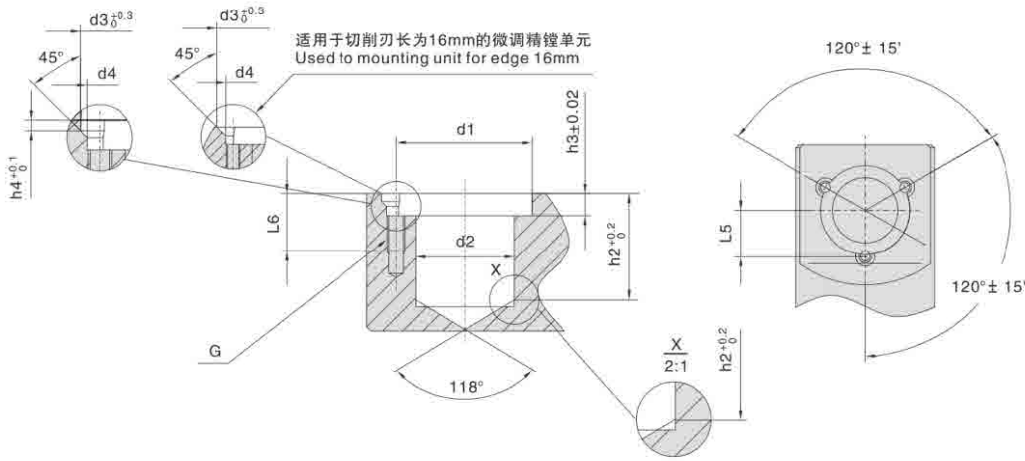
- 能加工盲孔
- 从前端调整
- 镗头具有自锁性, 即在调整前不需解锁, 调整后不需锁紧。

注意:

- 调整倾斜安装精镗单元时, 调整刀具径向尺寸时,
刀具轴向位移量=径向位移量/tan 53° 8'
- 不要将精镗单元调出相应精镗单元的最大调整范围,
如果超出调整范围, 精镗单元可能因此而损坏。

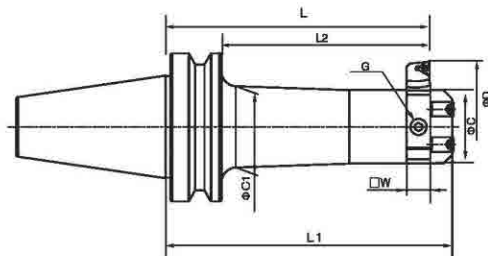


精镗单元安装尺寸



型号	h2	h3	h4	d1	d2	d3	d4	G	l6	l5
L148C-xx-0602	11.5	2.8	1.9	19	16	4.6	3.2	M3	9	9.8±0.02
L148C-xx-0902	15.5	4.0	1.6	25	20	4.6	3.2	M3	9	12.5±0.02
L148C-xx-1102	24.0	5.0	1.8	30	22	6.5	4.3	M4	13	15.4±0.02
L148C-xx-16T3	33.0	6.3	-	46	32	11.9	5.4	M5	16	23.0±0.02

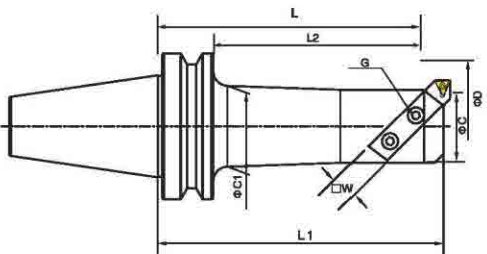
BT-BSB 90° 直角粗镗刀
BT-BSB 90° angle Rough Boring Tool



型号 Cat. No	范围 φD		L	L1	L2	L3	φC	φC1	W	G	净重 KG
	min	max									
BT40-BSB 25-135	25	52	135	150	105	50	20	22	8	M8	1.5
BT40-BSB 38-165	38	70	165	180	135	70	30	33	10	M10	2.0
BT40-BSB 50-165	50	90	165	180	135	85	40	44	13	M10	2.8
BT40-BSB 50-210	50	90	210	225	180	85	40	44	13	M10	3.3
BT40-BSB 62-165	62	115	165	180	135	—	50	—	16	M10	4.0
BT40-BSB 62-225	62	115	225	240	195	95	50	56	16	M10	5.0
BT40-BSB 72-165	72	135	165	180	135	—	60	—	19	M10	4.8
BT40-BSB 72-225	72	135	225	240	195	—	60	—	19	M10	6.1
BT40-BSB 90-165	90	150	165	180	135	60	75	—	19	M12	7.1
BT40-BSB 90-210	90	150	210	225	180	60	75	—	19	M12	9.0
BT50-BSB 25-135	25	52	135	150	92	50	20	22	8	M8	4.3
BT50-BSB 38-180	38	70	180	195	137	70	30	32	10	M10	4.9
BT50-BSB 50-180	50	90	180	195	137	85	40	44	13	M10	5.5
BT50-BSB 50-240	50	90	240	255	197	85	40	44	13	M10	5.8
BT50-BSB 62-195	62	115	195	210	152	95	50	56	16	M10	6.4
BT50-BSB 62-270	62	115	270	285	227	95	50	56	16	M10	7.8
BT50-BSB 72-195	72	135	195	210	152	110	60	66	19	M10	7.3
BT50-BSB 72-285	72	135	285	300	242	110	60	66	19	M10	9.6
BT50-BSB 90-210	90	150	210	225	167	130	75	80	19	M12	9.7
BT50-BSB 90-300	90	150	300	315	257	130	75	80	19	M12	12.8
BT50-BSB105-195	105	190	195	210	152	—	90	—	25	M12	11.4
BT50-BSB105-285	105	190	285	300	242	150	90	94	25	M12	15.7

粗镗刀适于通孔，也可用来反镗
Bo ring Bar for rough cutting best suiting through-hole boring. Also app " cable to counter bore spot facing "

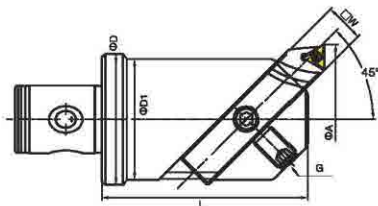
BT-BSA 45° 斜角粗镗刀
BT-BSA 45° oblique angle rough boring tool



型号 Cat. No	范围 φD		L	L1	L2	L3	φC	φC1	W	G	净重 KG
	min	max									
BT30-BSA25-120	25	38	120	92	—	1	20	—	8	M6	0.8
BT30-BSA30-150	30	42	150	121	—	1.6	24	—	8	M6	1.0
BT30-BSA38-165	38	52	165	135	—	2.6	30	—	10	M8	1.4
BT30-BSA42-165	42	56	165	138	—	2	34	—	10	M8	1.7
BT40-BSA25-135	25	38	135	105	35	1	20	22	8	M6	1.4
BT40-BSA30-135	30	42	135	105	40	1.6	24	26	8	M6	1.6
BT40-BSA 38-165	38	52	165	133	50	2.6	30	33	10	M8	2.9
BT40-BSA42-180	42	56	180	148	60	2	34	37	10	M8	2.4
BT40-BSA50-165	50	65	165	133	65	3	40	44	13	M10	3.7
BT40-BSA50-210	50	65	210	178	65	3	40	44	13	M10	3.2
BT40-BSA62-165	62	90	165	133	—	2	50	—	16	M10	4.9
BT40-BSA62-225	62	90	225	193	80	2	50	56	16	M10	4.8
BT40-BSA72-165	72	110	165	—	—	2.4	60	—	19	M10	5.5
BT40-BSA72-225	72	110	225	—	—	2.4	60	—	19	M10	6.8
BT40-BSA90-165	90	125	165	133	60	4	75	—	19	M12	10.2
BT50-BSA25-135	25	38	135	92	35	1	20	22	8	M6	4.2
BT50-BSA30-165	30	42	165	122	40	1.6	24	26	8	M6	4.4
BT50-BSA38-180	38	52	180	137	50	2.6	30	33	10	M8	4.8
BT50-BSA42-210	42	56	210	167	60	2	34	37	10	M8	5
BT50-BSA50-180	50	65	180	137	65	3	40	44	13	M10	5.4
BT50-BSA50-240	50	65	240	197	65	3	40	44	13	M10	5.7
BT50-BSA62-195	62	90	195	152	80	2	50	56	16	M10	6.2
BT50-BSA62-270	62	90	270	227	80	2	50	56	16	M10	7.6
BT50-BSA72-195	72	110	195	152	95	2.4	60	66	19	M10	7
BT50-BSA72-285	72	110	285	242	95	2.4	60	66	19	M10	9.3
BT50-BSA90-210	90	125	210	167	110	4	75	80	19	M12	9.2
BT50-BSA90-300	90	125	300	257	110	4	75	80	19	M12	12.3
BT50-BSA105-195	105	160	195	—	—	3	90	—	25	M12	10.7
BT50-BSA105-285	105	160	285	—	130	3	90	94	25	M12	15

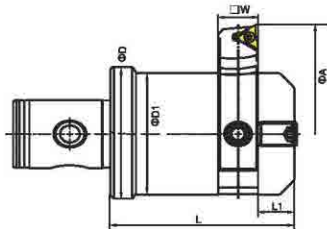
粗镗刀、适于通孔及盲孔加工
滑槽与刀刃平行
镗刀头单独订购
注意D的最小尺寸与L, L1, L2
Boring Bar rough cutting beart suiting through-hole and blind hole borings
• The same location of drive key and cunina edae.
• Please order boring bite separately.
• Dimensjon of L, L1, L2 criteria, when D is minimum dimension.

BSA 斜角型镗头
BSA bevel-type sugar head



型号 Cat. No	镗孔范围 Boring Range		尺寸 Size					
	ΦA min	ΦA max	ΦD	ΦD1	L	E	□W	G
BSA30-LBK2	Φ30	Φ42	24	24	40	1.6	8	M6x1.00P
BSA38-LBK3	Φ38	Φ52	31	60	60	2.6	10	M8x1.25P
BSA50-LBK4	Φ50	Φ65	42	40	70	3	13	M10x1.50P
BSA62-LBK5	Φ62	Φ90	55	50	85	2	16	M12x1.75P
BSA72-LBK6	Φ72	Φ110	63	60	98	2.4	19	M12x1.75P

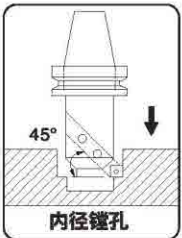
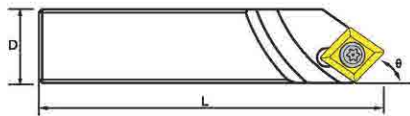
BSB 斜角型镗头
BSB bevel-type sugar head



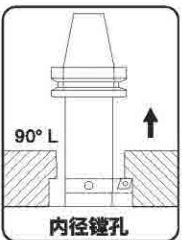
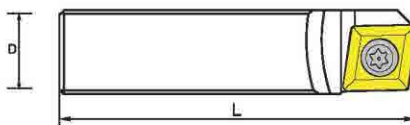
型号 Cat. No	镗孔范围 Boring Range		尺寸 Size					
	ΦA min	ΦA max	ΦD	ΦD1	L	L1	□W	G
BSB25-LBK2	Φ26	Φ52	24	20	45	10	8	M6x1.00P
BSB38-LBK3	Φ38	Φ70	31	30	55	10	10	M8x1.25P
BSB50-LBK4	Φ50	Φ90	42	40	60	10	13	M10x1.50P
BSB62-LBK5	Φ62	Φ115	55	50	70	12	16	M12x1.75P
BSB72-LBK6	Φ72	Φ135	63	60	85	12	19	M12x1.75P

CBS 刀夹
CBS turner

适用于BSA、BSB粗镗刀，适合重切削加工
For BSA, BSB coarse sugar cutter, suitable for heavy machining

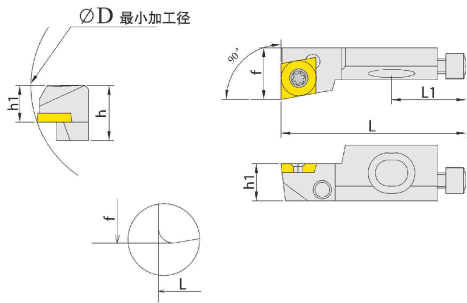


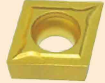
型号 Cat. No	D	L	角度 Angle	刀片规格 Insert	螺丝 Clamp Screw	扳手 Wrench
CBS-408	8	50	45°	CCMT0602	M2.5-6.0-3.5-60	T9
CBS-410	10	60		CCMT09T3	M4-10-5.7-60	T15
CBS-413	13	70				
CBS-416	16	100				
CBS-419	19	150				
CBS-908	8	50	90°	CCMT0602	M2.5-6.0-3.5-60	T9
CBS-910	10	60		CCMT09T3	M4-10-5.7-60	T15
CBS-913	13	70				
CBS-916	16	100				
CBS-919	19	150				
CBS-925	25	150				



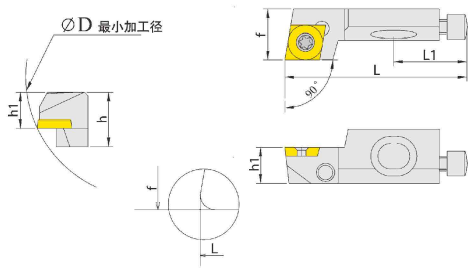
型号 Cat. No	D	L	角度 Angle	刀片规格 Insert	螺丝 Clamp Screw	扳手 Wrench
CBS908L	8	50	90°	CCMT0602	M2.5-6.0-3.5-60	T9
CBS910L	10	60		CCMT09T3	M4-10-5.7-60	T15
CBS913L	13	70				
CBS916L	16	100				
CBS919L	19	150				

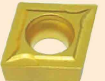
SCF◇R/L



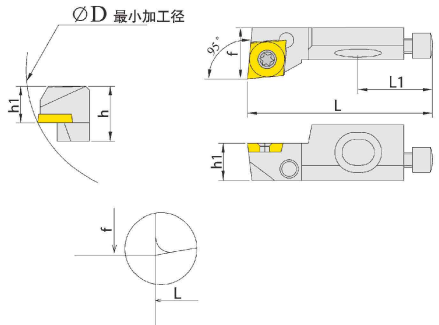
型 号 Model		ØD	h	f	L	L1	h1	螺 丝 Screw	螺丝GD Screw GD	螺丝TJLS Screw TJLS	螺丝DJ Screw DJ	扳 手 Wrench
SCFPR/L 06CA-05	CP□□050204	20	8.5	8	25	12	6	M2.2*5	03510	03009	03006	T6
SCFCR/L 08CA-06	CC□□060204	25	10	10	32	17	8	M2.5*6	04016	04012	04008	T8
SCFCR/L 10CA-09	CC□□09T308	40	15	14	50	20	10	M3.5*8	06020			T15

SCG◇R/L



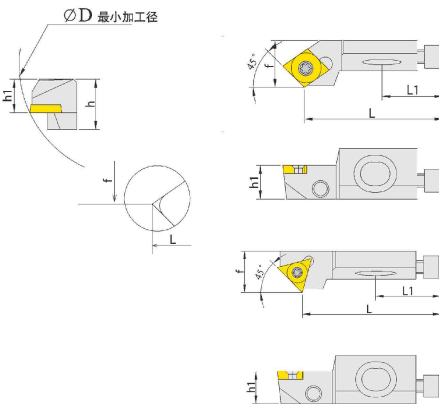
型 号 Model		ØD	h	f	L	L1	h1	螺 丝 Screw	螺丝GD Screw GD	螺丝TJLS Screw TJLS	螺丝DJ Screw DJ	扳 手 Wrench
SCGPR/L 06CA-05	CP□□050204	20	8.5	8	25	12	6	M2.2*5	03510	03009	03006	T6
SCGCR/L 08CA-06	CC□□060204	25	10	10	32	17	8	M2.5*6	04016	04012	04008	T8
SCGCR/L 10CA-09	CC□□09T308	40	15	14	50	20	10	M3.5*8	06020	04012	04008	T15

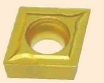
SCL◇R/L



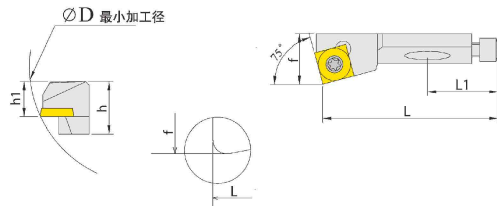
型 号 Model		ØD	h	f	L	L1	h1	螺 丝 Screw	螺丝GD Screw GD	螺丝TJLS Screw TJLS	螺丝DJ Screw DJ	扳 手 Wrench
SCLPR/L 06CA-05	CP□□050204	20	8.5	8	25	12	6	M2.2*5	03510	03009	03006	T6
SCLCR/L 08CA-06	CC□□060204	25	10	10	32	17	8	M2.5*6	04016	04012	03006	T8
SCLCR/L 10CA-09	CC□□09T308	40	15	14	50	20	10	M3.5*8	06020	05014	04008	T15
SCLCR/L 12CA-12	CC□□120408	50	20	20	55	20	12	M5*12	06025	05014	04012	T20

S◇S◇R/L



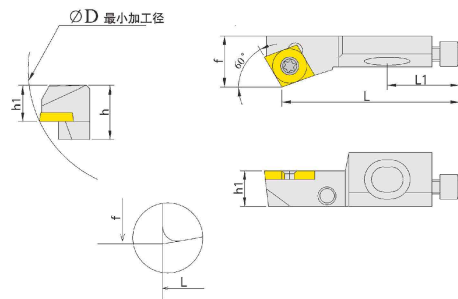
型 号 Model		ØD	h	f	L	L1	h1	螺 丝 Screw	螺丝GD Screw GD	螺丝TJLS Screw TJLS	螺丝DJ Screw DJ	扳 手 Wrench
SCSPR/L 06CA-05	CP□□050204	20	8.5	8	21.4	12	6	M2.2*5	03510	03009	03006	T6
SCSCR/L 08CA-06	CC□□060204	25	10	10	28	17	8	M2.5*6	04016	04012	04008	T8
SCSCR/L 10CA-09	CC□□09T308	40	15	14	44	20	10	M3.5*8	06020	04012	04008	T15
STSCR/L 08CA-09	TC□□090204	25	10	10	33.5	17	8	M2.2*6	04016	04012	03006	T6
STSCR/L 10CA-11	TC□□110204	40	15	14	44	20	10	M2.5*6	06020	04012	04008	T8
STSCR/L 12CA-16	TC□□120408	50	20	20	47	20	12	M3.5*8	06025	05014	04012	T15
STSCR/L 16CA-16	TC□□16T308	55	21	25	53	25	16	M3.5*8	08030	06019	04012	T15

S◇KCR/L



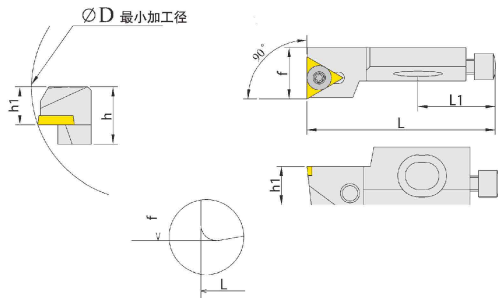
型 号 Model		ØD	h	f	L	L1	h1	螺 丝 Screw	螺丝GD Screw GD	螺丝TJLS Screw TJLS	螺丝DJ Screw DJ	扳 手 Wrench
SKCR/L 08CA-06	CC□□060204	25	10	10	32	17	8	M2.5*6	04016	04012	03006	T8
SSKCR/L 10CA-09	SC□□09T308	40	15	14	50	20	10	M3.5*8	06020	04012	04008	T15
SSKCR/L 12CA-12	SC□□120408	50	20	20	55	20	12	M5*12	06025	05014	04012	T20
SSKCR/L 16CA-12	SC□□160408	55	21	25	63	25	16		08030	06019	04012	

SCW◇R/L



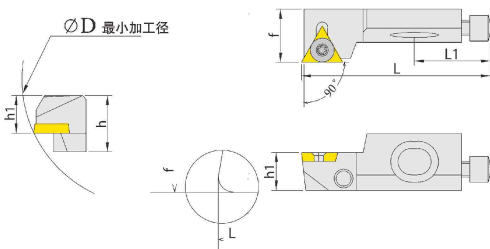
型 号 Model		ØD	h	f	L	L1	h1	螺 丝 Screw	螺丝GD Screw GD	螺丝TJLS Screw TJLS	螺丝DJ Screw DJ	扳 手 Wrench
SCWPR/L 06CA-05	CP□□050204	20	8.5	8	22.7	12	6	M2.2*5	03510	03009	03006	T6
SCWCR/L 08CA-06	CC□□060204	25	10	10	29	17	8	M2.5*6	04016	04012	03006	T8

STFCR/L



型 号 Model		ØD	h	f	L	L1	h1	螺 丝 Screw	螺丝GD Screw GD	螺丝TJLS Screw TJLS	螺丝DJ Screw DJ	扳 手 Wrench
STFCR/L 08CA-09	TC□□090204	25	10	10	32	17	8	M2.5*6	04016	04012	03006	T8
STFCR/L 10CA-11	TC□□110204	40	15	14	50	20	10	M3.5*8	06020	05014	04008	T15
STFCR/L 12CA-16	TC□□120408	50	20	20	55	20	12		06025	06019	04012	
STFCR/L 16CA-16	TC□□16T308	55	21	25	63	25	16		08030	06019	04012	

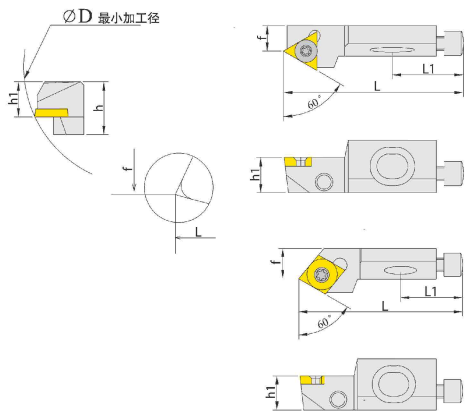
STGCR/L



型 号 Model		ØD	h	f	L	L1	h1	螺 丝 Screw	螺丝GD Screw GD	螺丝TJLS Screw TJLS	螺丝DJ Screw DJ	扳 手 Wrench
STGCR/L 08CA-09	TC□□090204	25	10	10	32	17	8	M2.5*6	04016	04012	03006	T8
STGCR/L 10CA-11	TC□□110204	40	15	14	50	20	10	M3.5*8	06020	05014	04008	T15
STGCR/L 12CA-16	TC□□120408	50	20	20	55	20	12		06025	06019	04012	
STGCR/L 16CA-16	TC□□16T308	55	21	25	63	25	16		08030	06019	04012	

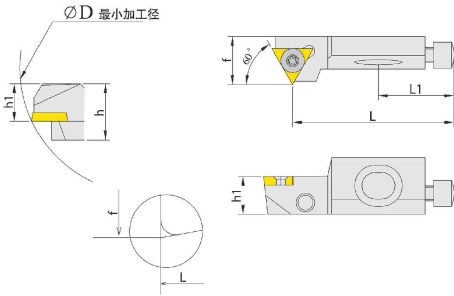


STTCR/L



型 号 Model		øD	h	f	L	L1	h1	螺 丝 Screw	螺丝GD Screw GD	螺丝TJLS Screw TJLS	螺丝DJ Screw DJ	扳 手 Wrench
STTCR/L 10CA-11	TC□□110204	40	15	9	50	20	10	M2.5*6	06020	04012	04008	T8
STTCR/L 12CA-16	TC□□16T308	50	20	13	55	20	12	M3.5*8	06025	05014	04012	T15
STTCR/L 16CA-16	TC□□16T308	55	21	15	63	25	16	M3.5*8	08030	06019	04012	T15
SCTPR/L 06CA-05	CP□□050204	20	8.5	5.5	25	12	6	M2.2*5	03510	03009	03006	T6
SCTCR/L 08CA-06	CC□□060204	25	10	6	32	17	8	M2.5*6	04016	04012	04012	T8

STWCR/L



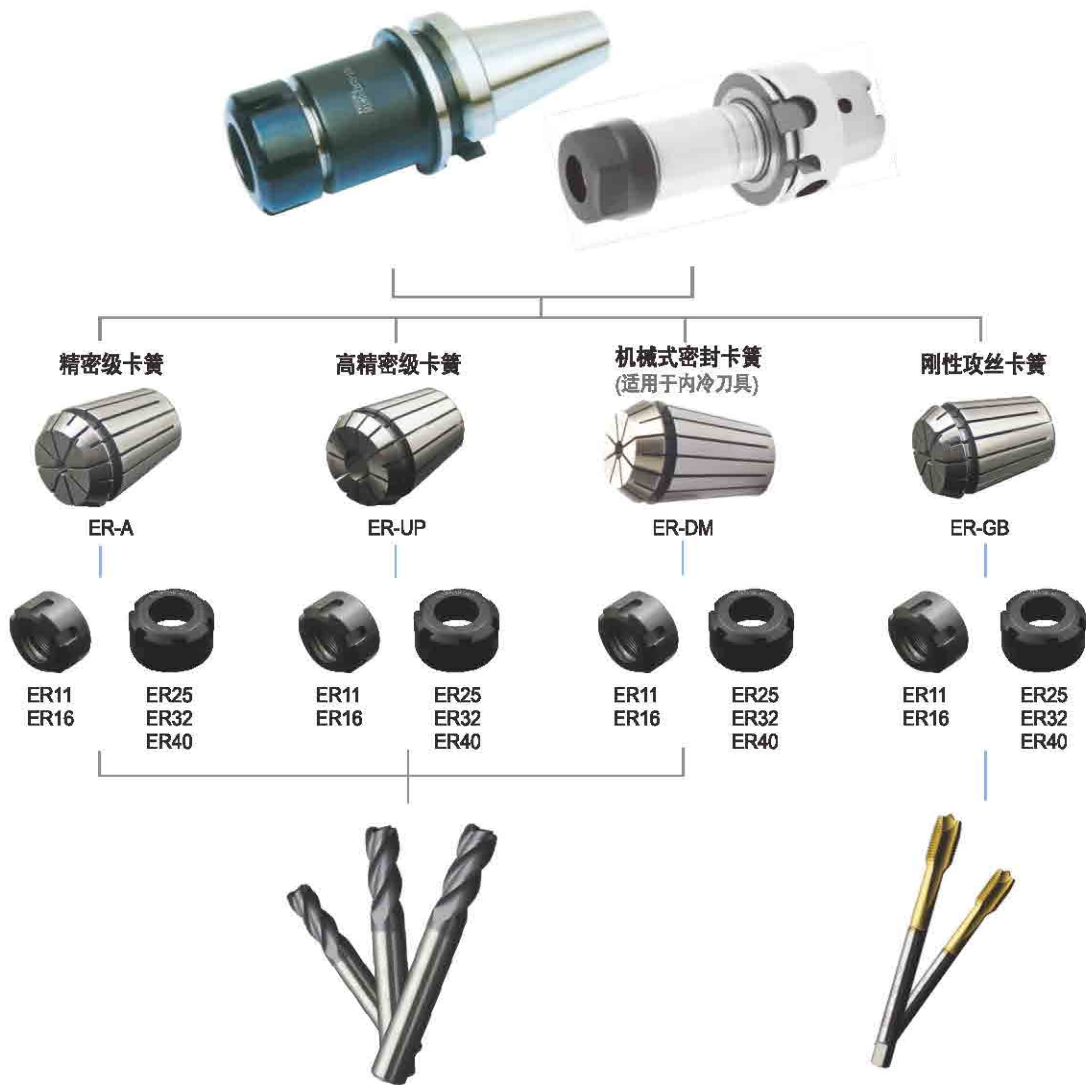
型 号 Model		øD	h	f	L	L1	h1	螺 丝 Screw	螺丝GD Screw GD	螺丝TJLS Screw TJLS	螺丝DJ Screw DJ	扳 手 Wrench
STWCR/L 10CA-11	TC□□110204	40	15	14	44	20	10	M2.5*6	06020	04012	04008	T8
STWCR/L 12CA-16	TC□□16T308	50	20	20	47	20	12	M3.5*8	06025	05014	04012	T15
STWCR/L 16CA-16	TC□□16T308	55	21	25	53	25	16	M3.5*8	08030	06019	04012	T15

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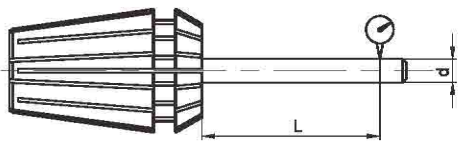
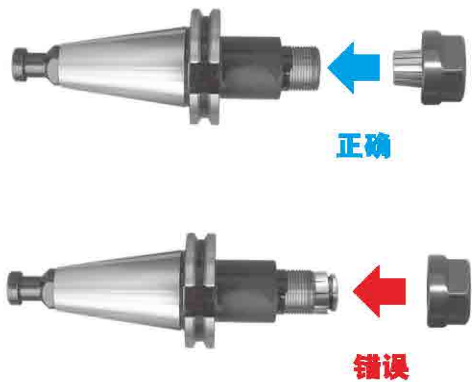
工具系统 页码提示

弹簧夹头刀柄 COLLET CHUCK ARBORS	P280~P285
接长杆 EXTENSION BAR	P286
强力铣夹头刀柄 POWER MILLING CHUCK ARBORS	P287~P288
侧固式刀柄 SIDE LOCK END MILL CHUCK	P289~P291
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有扁尾莫氏锥柄 MORSE TAPER WITH TANG	P297~P298
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■ 弹簧夹头刀柄



安装方法



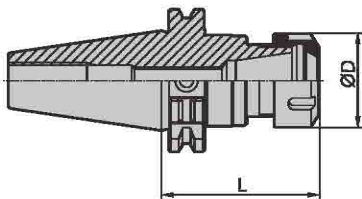
ER-A和ER-UP卡簧跳动对照表

夹持范围(mm)		最大跳动值(mm)		
d	L	DIN6499/ISO15488 From B	ER-A	ER-UP
1.0~1.6	6.0	0.015	0.010	0.005
1.6~3.0	10.0			
3.0~6.0	16.0			
6.0~10.0	25.0			
10.0~18.0	40.0	0.020	0.010	0.005
18.0~26.0	50.0			
26.0~34.0	60.0	0.025	0.015	0.010

注：ER-A和ER-UP卡簧的最大跳动值均小于DIN6499/ISO15488中规定的最大跳动值！

了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

■ 弹簧夹头刀柄(JT)



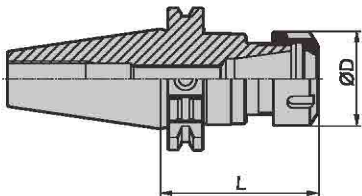
型号	锥度号	基本尺寸(mm)		标准配置	选购附件					重量(kg)
		ØD	L		精密级卡簧	高精精密级卡簧	机械式密封卡簧	攻丝卡簧	扳手	
JT30-ER16-70H	30	28	70	Hi-Q/ER16	ER16-□□A	ER16-□□UP	ER16-□□DM	ER16-□□GB	E16P	0.50
JT30-ER16-100H	30	28	100	Hi-Q/ER16	ER16-□□A	ER16-□□UP	ER16-□□DM	ER16-□□GB	E16P	0.61
JT30-ER25-60H	30	42	60	Hi-Q/ER25	ER25-□□A	ER25-□□UP	ER25-□□DM	ER25-□□GB	E25	0.51
JT40-ER11-100H	40	19	100	Hi-Q/ER11	ER11-□□A	ER11-□□UP	ER11-□□DM	ER11-□□GB	E11P	1.04
JT40-ER16-70H	40	28	70	Hi-Q/ER16	ER16-□□A	ER16-□□UP	ER16-□□DM	ER16-□□GB	E16P	1.07
JT40-ER16-100H	40	28	100	Hi-Q/ER16	ER16-□□A	ER16-□□UP	ER16-□□DM	ER16-□□GB	E16P	1.18
JT40-ER16-160H	40	28	160	Hi-Q/ER16	ER16-□□A	ER16-□□UP	ER16-□□DM	ER16-□□GB	E16P	1.36
JT40-ER20-70H	40	34	70	Hi-Q/ER20	ER20-□□A	ER20-□□UP	ER20-□□DM	ER20-□□GB	E20P	1.07
JT40-ER20-100H	40	34	100	Hi-Q/ER20	ER20-□□A	ER20-□□UP	ER20-□□DM	ER20-□□GB	E20P	1.17
JT40-ER25-70H	40	42	70	Hi-Q/ER25	ER25-□□A	ER25-□□UP	ER25-□□DM	ER25-□□GB	E25	1.15
JT40-ER25-100H	40	42	100	Hi-Q/ER25	ER25-□□A	ER25-□□UP	ER25-□□DM	ER25-□□GB	E25	1.40
JT40-ER25-160H	40	42	160	Hi-Q/ER25	ER25-□□A	ER25-□□UP	ER25-□□DM	ER25-□□GB	E25	1.55
JT40-ER32-70H	40	50	70	Hi-Q/ER32	ER32-□□A	ER32-□□UP	ER32-□□DM	ER32-□□GB	E32	1.17
JT40-ER32-100H	40	50	100	Hi-Q/ER32	ER32-□□A	ER32-□□UP	ER32-□□DM	ER32-□□GB	E32	1.43
JT40-ER32-160H	40	50	160	Hi-Q/ER32	ER32-□□A	ER32-□□UP	ER32-□□DM	ER32-□□GB	E32	1.81
JT40-ER40-80H	40	63	80	Hi-Q/ER40	ER40-□□A	ER40-□□UP	ER40-□□DM	ER40-□□GB	E40	1.41
JT40-ER40-100H	40	63	100	Hi-Q/ER40	ER40-□□A	ER40-□□UP	ER40-□□DM	ER40-□□GB	E40	1.70
JT40-ER40-160H	40	63	160	Hi-Q/ER40	ER40-□□A	ER40-□□UP	ER40-□□DM	ER40-□□GB	E40	2.55

★ 刀具附件 Spare parts

附件名	精密级卡簧	高精精密级卡簧	机械式密封卡簧	攻丝卡簧	扳手

了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

■ 弹簧夹头刀柄(JT)

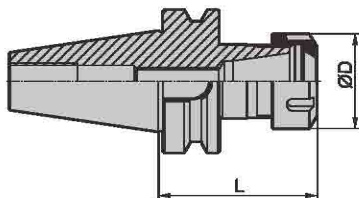


型号	锥度号	基本尺寸(mm)		标准配置	选购附件					重量(kg)
		ØD	L		精密级卡簧	高精密级卡簧	机械式密封卡簧	攻丝卡簧	扳手	
JT50-ER16-100H	50	28	100	Hi-Q/ER16	ER16-□□A	ER16-□□UP	ER16-□□DM	ER16-□□GB	E16P	3.18
JT50-ER16-160H	50	28	160	Hi-Q/ER16	ER16-□□A	ER16-□□UP	ER16-□□DM	ER16-□□GB	E16P	3.47
JT50-ER20-70H	50	34	70	Hi-Q/ER20	ER20-□□A	ER20-□□UP	ER20-□□DM	ER20-□□GB	E20P	3.30
JT50-ER20-100H	50	34	100	Hi-Q/ER20	ER20-□□A	ER20-□□UP	ER20-□□DM	ER20-□□GB	E20P	3.45
JT50-ER32-100H	50	50	100	Hi-Q/ER32	ER32-□□A	ER32-□□UP	ER32-□□DM	ER32-□□GB	E32	3.36
JT50-ER32-160H	50	50	160	Hi-Q/ER32	ER32-□□A	ER32-□□UP	ER32-□□DM	ER32-□□GB	E32	4.25
JT50-ER40-100H	50	63	100	Hi-Q/ER40	ER40-□□A	ER40-□□UP	ER40-□□DM	ER40-□□GB	E40	3.62
JT50-ER40-160H	50	63	160	Hi-Q/ER40	ER40-□□A	ER40-□□UP	ER40-□□DM	ER40-□□GB	E40	4.20

★ 刀具附件 Spare parts

附件名	精密级卡簧	高精密级卡簧	机械式密封卡簧	攻丝卡簧	扳手

■ 弹簧夹头刀柄(BT)

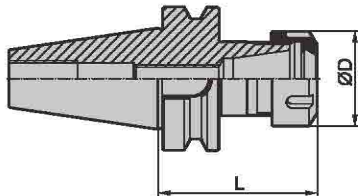


型号	锥度号	基本尺寸(mm)		标准配置	选购附件					重量(kg)
		ØD	L		精密级卡簧	高精密级卡簧	机械式密封卡簧	攻丝卡簧	扳手	
BT30-ER16-80H	30	28	80	Hi-Q/ER16	ER16-□□A	ER16-□□UP	ER16-□□DM	ER16-□□GB	E16P	0.57
BT30-ER16-100H	30	28	100	Hi-Q/ER16	ER16-□□A	ER16-□□UP	ER16-□□DM	ER16-□□GB	E16P	0.67
BT30-ER20-70H	30	34	70	Hi-Q/ER20	ER20-□□A	ER20-□□UP	ER20-□□DM	ER20-□□GB	E20P	0.57
BT30-ER20-100H	30	34	100	Hi-Q/ER20	ER20-□□A	ER20-□□UP	ER20-□□DM	ER20-□□GB	E20P	0.75
BT30-ER25-60H	30	42	62.5	Hi-Q/ER25	ER25-□□A	ER25-□□UP	ER25-□□DM	ER25-□□GB	E25	0.57
BT30-ER25-100H	30	42	100	Hi-Q/ER25	ER25-□□A	ER25-□□UP	ER25-□□DM	ER25-□□GB	E25	0.79
BT40-ER11-100H	40	19	100	Hi-Q/ER11	ER11-□□A	ER11-□□UP	ER11-□□DM	ER11-□□GB	E11P	1.16
BT40-ER16-70H	40	28	70	Hi-Q/ER16	ER16-□□A	ER16-□□UP	ER16-□□DM	ER16-□□GB	E16P	1.12
BT40-ER16-100H	40	28	100	Hi-Q/ER16	ER16-□□A	ER16-□□UP	ER16-□□DM	ER16-□□GB	E16P	1.24
BT40-ER16-160H	40	28	160	Hi-Q/ER16	ER16-□□A	ER16-□□UP	ER16-□□DM	ER16-□□GB	E16P	1.33
BT40-ER20-70H	40	34	70	Hi-Q/ER20	ER20-□□A	ER20-□□UP	ER20-□□DM	ER20-□□GB	E20P	1.13
BT40-ER20-100H	40	34	100	Hi-Q/ER20	ER20-□□A	ER20-□□UP	ER20-□□DM	ER20-□□GB	E20P	1.22
BT40-ER20-160H	40	34	160	Hi-Q/ER20	ER20-□□A	ER20-□□UP	ER20-□□DM	ER20-□□GB	E20P	1.74
BT40-ER25-70H	40	42	70	Hi-Q/ER25	ER25-□□A	ER25-□□UP	ER25-□□DM	ER25-□□GB	E25	1.20
BT40-ER25-100H	40	42	100	Hi-Q/ER25	ER25-□□A	ER25-□□UP	ER25-□□DM	ER25-□□GB	E25	1.49
BT40-ER25-160H	40	42	160	Hi-Q/ER25	ER25-□□A	ER25-□□UP	ER25-□□DM	ER25-□□GB	E25	1.54
BT40-ER32-70H	40	50	70	Hi-Q/ER32	ER32-□□A	ER32-□□UP	ER32-□□DM	ER32-□□GB	E32	1.25
BT40-ER32-100H	40	50	100	Hi-Q/ER32	ER32-□□A	ER32-□□UP	ER32-□□DM	ER32-□□GB	E32	1.53
BT40-ER32-160H	40	50	160	Hi-Q/ER32	ER32-□□A	ER32-□□UP	ER32-□□DM	ER32-□□GB	E32	1.74
BT40-ER40-80H	40	63	80	Hi-Q/ER40	ER40-□□A	ER40-□□UP	ER40-□□DM	ER40-□□GB	E40	1.46
BT40-ER40-100H	40	63	100	Hi-Q/ER40	ER40-□□A	ER40-□□UP	ER40-□□DM	ER40-□□GB	E40	1.79
BT40-ER40-160H	40	63	160	Hi-Q/ER40	ER40-□□A	ER40-□□UP	ER40-□□DM	ER40-□□GB	E40	2.66

★ 刀具附件 Spare parts

附件名	精密级卡簧	高精密级卡簧	机械式密封卡簧	攻丝卡簧	扳手

■ 弹簧夹头刀柄(BT)

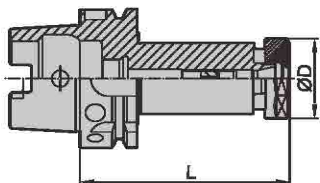


型号	锥度号	基本尺寸(mm)		标准配置	选购附件					重量(kg)
		ØD	L	螺母	精密级卡簧	高精密级卡簧	机械式密封卡簧	攻丝卡簧	扳手	
BT50-ER16-100H	50	28	100	HI-Q/ER16	ER16-□□A	ER16-□□UP	ER16-□□DM	ER16-□□GB	E16P	3.50
BT50-ER16-160H	50	28	160	HI-Q/ER16	ER16-□□A	ER16-□□UP	ER16-□□DM	ER16-□□GB	E16P	4.35
BT50-ER20-70H	50	34	70	HI-Q/ER20	ER20-□□A	ER20-□□UP	ER20-□□DM	ER20-□□GB	E20P	3.60
BT50-ER20-100H	50	34	100	HI-Q/ER20	ER20-□□A	ER20-□□UP	ER20-□□DM	ER20-□□GB	E20P	3.75
BT50-ER32-100H	50	50	100	HI-Q/ER32	ER32-□□A	ER32-□□UP	ER32-□□DM	ER32-□□GB	E32	4.20
BT50-ER32-160H	50	50	160	HI-Q/ER32	ER32-□□A	ER32-□□UP	ER32-□□DM	ER32-□□GB	E32	4.95
BT50-ER40-100H	50	63	100	HI-Q/ER40	ER40-□□A	ER40-□□UP	ER40-□□DM	ER40-□□GB	E40	4.34
BT50-ER40-160H	50	63	100	HI-Q/ER40	ER40-□□A	ER40-□□UP	ER40-□□DM	ER40-□□GB	E40	5.15

★ 刀具附件 Spare parts

附件名	精密级卡簧	高精密级卡簧	机械式密封卡簧	攻丝卡簧	扳手

■ 弹簧夹头刀柄(HSK)

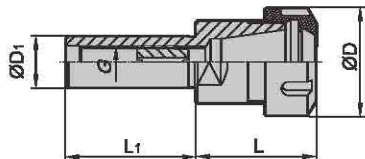


型号	基本尺寸(mm)		标准配置	选购附件					重量(kg)
	ØD	L	螺母	精密级卡簧	高精密级卡簧	机械式密封卡簧	攻丝卡簧	扳手	
HSK-A40-ER16-80H	28	80	HI-Q/ER16	ER16-□□A	ER16-□□UP	ER16-□□DM	ER16-□□GB	E16P	0.35
HSK-A40-ER25-80H	42	80	HI-Q/ER25	ER25-□□A	ER25-□□UP	ER25-□□DM	ER25-□□GB	E25	0.51
HSK-A50-ER16-100H	28	100	HI-Q/ER16	ER16-□□A	ER16-□□UP	ER16-□□DM	ER16-□□GB	E16P	0.69
HSK-A50-ER25-80H	42	80	HI-Q/ER25	ER25-□□A	ER25-□□UP	ER25-□□DM	ER25-□□GB	E25	0.68
HSK-A50-ER32-100H	50	100	HI-Q/ER32	ER32-□□A	ER32-□□UP	ER32-□□DM	ER32-□□GB	E32	0.93
HSK-A63-ER11-100H	19	100	HI-Q/ER11	ER11-□□A	ER11-□□UP	ER11-□□DM	ER11-□□GB	E11P	0.88
HSK-A63-ER16-80H	28	80	HI-Q/ER16	ER16-□□A	ER16-□□UP	ER16-□□DM	ER16-□□GB	E16P	0.87
HSK-A63-ER16-100H	28	100	HI-Q/ER16	ER16-□□A	ER16-□□UP	ER16-□□DM	ER16-□□GB	E16P	0.96
HSK-A63-ER20-75H	34	75	HI-Q/ER20	ER20-□□A	ER20-□□UP	ER20-□□DM	ER20-□□GB	E20P	0.80
HSK-A63-ER25-80H	42	80	HI-Q/ER25	ER25-□□A	ER25-□□UP	ER25-□□DM	ER25-□□GB	E25	0.93
HSK-A63-ER25-160H	42	160	HI-Q/ER25	ER25-□□A	ER25-□□UP	ER25-□□DM	ER25-□□GB	E25	1.37
HSK-A63-ER32-80H	50	80	HI-Q/ER32	ER32-□□A	ER32-□□UP	ER32-□□DM	ER32-□□GB	E32	1.04
HSK-A63-ER32-100H	50	100	HI-Q/ER32	ER32-□□A	ER32-□□UP	ER32-□□DM	ER32-□□GB	E32	1.19
HSK-A63-ER32-160H	50	160	HI-Q/ER32	ER32-□□A	ER32-□□UP	ER32-□□DM	ER32-□□GB	E32	1.53
HSK-A63-ER40-120H	63	120	HI-Q/ER40	ER40-□□A	ER40-□□UP	ER40-□□DM	ER40-□□GB	E40	1.80
HSK-A63-ER40-160H	63	160	HI-Q-ER40	ER40-□□A	ER40-□□UP	ER40-□□DM	ER40-□□GB	E40	2.26

★ 刀具附件 Spare parts

附件名	精密级卡簧	高精密级卡簧	机械式密封卡簧	攻丝卡簧	扳手

■ 接长杆

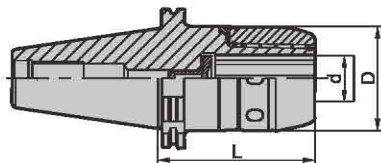


型号	基本尺寸(mm)					标准配置	选购附件	重量 (kg)
	ØD	ØD1	L	L1	G	螺母	扳手	
G16-ER16-60H	28	16	36.5	60	M8×1	Hi-Q/ER16	E16P	0.18
G20-ER16-50H	28	20	30.5	50	M12×1	Hi-Q/ER16	E16P	0.18
G20-ER16-100H	28	20	30.5	100	M12×1	Hi-Q/ER16	E16P	0.26
G20-ER25-50H	42	20	47.0	50	M12×1	Hi-Q/ER25	E25	0.33
G20-ER25-100H	42	20	47.0	100	M12×1	Hi-Q/ER25	E25	0.42
G25-ER25-50H	42	25	47.0	50	M18×1	Hi-Q/ER25	E25	0.37
G25-ER25-100H	42	25	47.0	100	M18×1	Hi-Q/ER25	E25	0.47
G25-ER32-50H	50	25	54.0	50	M18×1.5	Hi-Q/ER32	E32	0.51

★ 刀具附件 Spare parts

附件名	精密级卡簧	高精密级卡簧	机械式密封卡簧	攻丝卡簧	扳手
					

■ 强力铣夹头刀柄(JT)

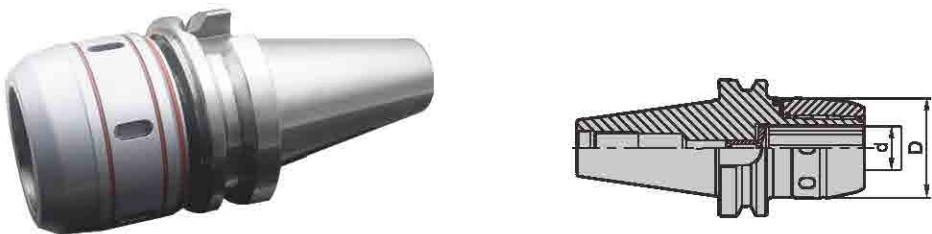


型号	锥度号	基本尺寸(mm)			直筒夹套	扳手
		d	D	L		
JT40-ZC20-110L	40	20	58	110	ZC20L-	WZC20-L
JT40-ZC20-160L				160		
JT50-ZC20-110L	50			110		
JT50-ZC20-160L				160		
JT40-ZC25-110L	40	25	65	110	ZC25L-	WZC25-L
JT40-ZC25-160L				160		
JT50-ZC25-110L	50			110		
JT50-ZC25-160L				160		
JT40-ZC32-110L	40	32	73	110	ZC32L-	WZC32-L
JT50-ZC32-110L	50			110		
JT50-ZC32-160L				160		
JT60-ZC32-130L				130		
JT50-ZC40-120L	50	40	88	120	ZC40L-	WZC40-L
JT50-ZC40-160L				160		
JT60-ZC40-130L	60			130		
JT50-ZC50-140L	50	50	105	140	ZC50L-	WZC50-L
JT60-ZC50-140L	60			140		

★ 刀具附件 Spare parts

附件名	直筒夹套	扳手
		

强力铣夹头刀柄(BT)

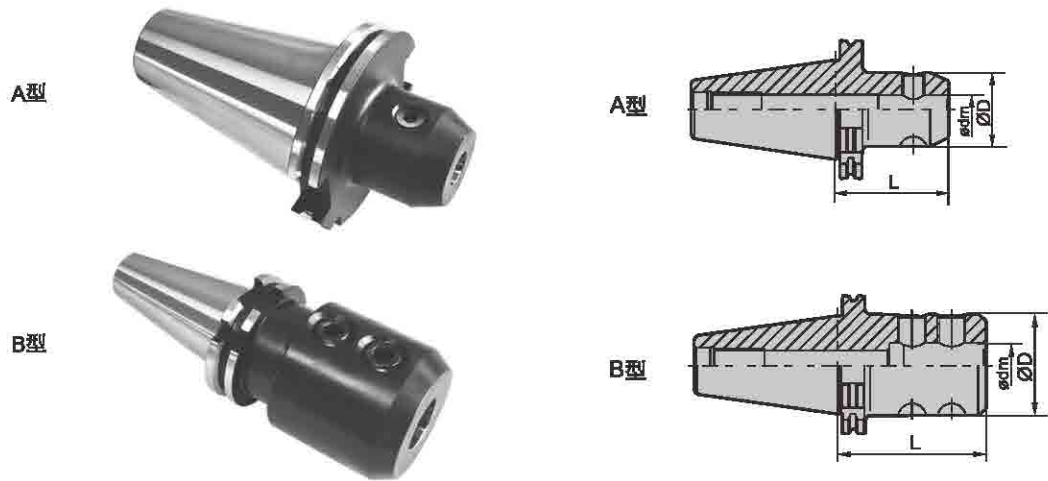


型号	锥度号	基本尺寸(mm)			直筒夹套	扳手
		d	D	L		
BT40-ZC20-110L	40	20	58	110	ZC20L-	WZC20-L
BT40-ZC20-160L				160		
BT50-ZC20-110L	50			110		
BT50-ZC20-160L				160		
BT40-ZC25-110L	40	25	65	110	ZC25L-	WZC25-L
BT40-ZC25-160L				160		
BT50-ZC25-110L	50			110		
BT50-ZC25-160L				160		
BT40-ZC32-110L	40	32	73	110	ZC32L-	WZC32-L
BT50-ZC32-110L	50			110		
BT50-ZC32-160L				160		
BT60-ZC32-130L	60			130		
BT50-ZC40-120L	50	40	88	120	ZC40L-	WZC40-L
BT50-ZC40-160L				160		
BT60-ZC40-130L	60			130		
BT50-ZC50-140L	50	50	105	140	ZC50L-	WZC50-L
BT60-ZC50-140L	60			140		

★ 刀具附件 Spare parts

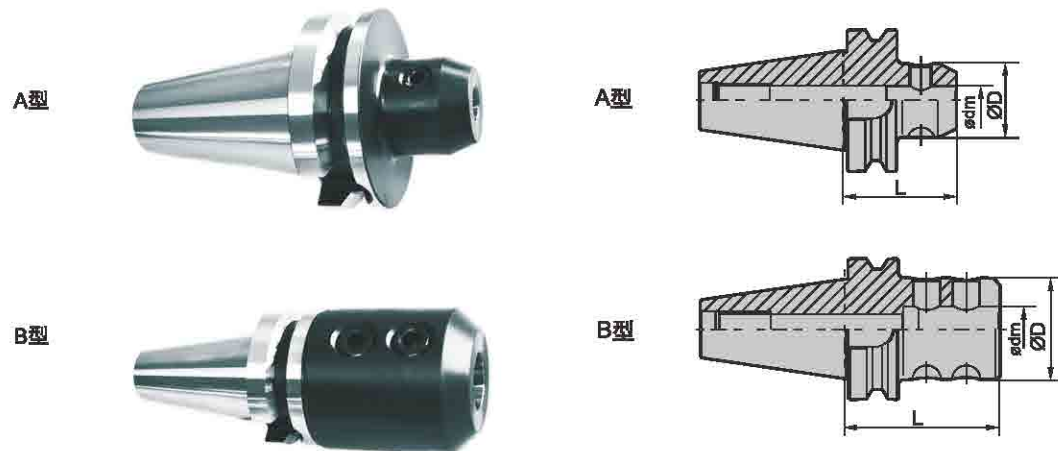
附件名	直筒夹套	扳手

侧固式刀柄(JT)



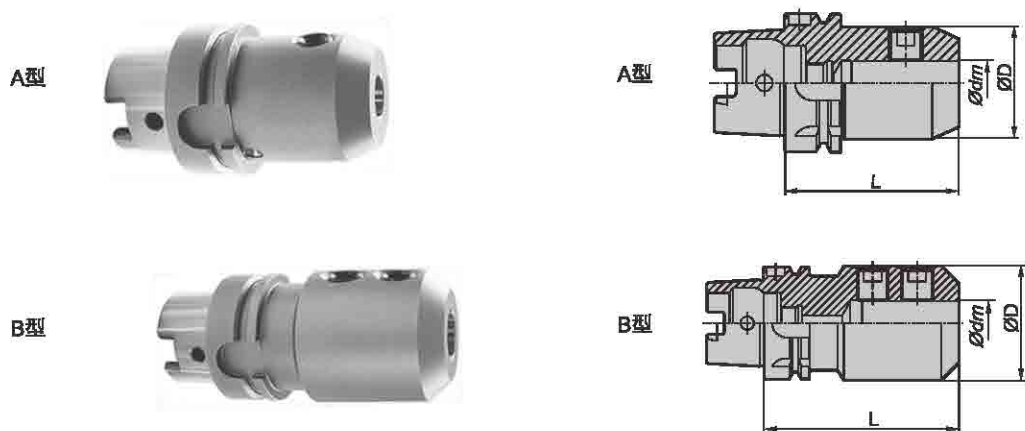
型号	锥度号	夹持柄径 ødm	基本尺寸(mm)		标准配置		型式	重量 (kg)
			ØD	L	螺钉 (GB77-85)	扳手		
JT30-XP12-50	30	12	42	50	M12×16	WH80L	A	0.60
JT30-XP16-75	30	16	48	75	M14×16	WH60L	A	0.80
JT30-XP20-75	30	20	52	75	M16×16	WH80L	A	0.98
JT40-XP12-50	40	12	42	50	M12×16	WH80L	A	1.10
JT40-XP16-63	40	16	48	63	M14×16	WH60L	A	1.30
JT40-XP20-63	40	20	52	63	M16×16	WH80L	A	1.30
JT40-XP25-100	40	25	65	100	M18(×2)×20	WH100L	B	2.30
JT40-XP32-100	40	32	72	100	M20(×2)×20	WH100L	B	2.50
JT50-XP12-63	50	12	42	63	M12×16	WH60L	A	3.00
JT50-XP16-63	50	16	48	63	M14×16	WH80L	A	3.00
JT50-XP20-63	50	20	52	63	M16×16	WH80L	A	3.10
JT50-XP25-100	50	25	65	100	M18(×2)×20	WH100L	B	4.20
JT50-XP32-100	50	32	72	100	M20(×2)×20	WH100L	B	4.50
JT50-XP40-100	50	40	80	100	M20(×2)×20	WH100L	B	4.70
JT60-XP25-100	60	25	65	100	M18x(2)x16	WH100L	B	12.76
JT60-XP32-100	60	32	72	100	M20x(2)x20	WH100L	B	12.96
JT60-XP40-115	60	40	80	115	M20x(2)x20	WH100L	B	13.88
JT60-XP50-125	60	50	90	125	M24x(2)x20	WH120L	B	14.61
JT60-XP63-150	60	63	120	150	M24x(2)x20	WH120L	B	19.65

■ 侧固式刀柄(BT)



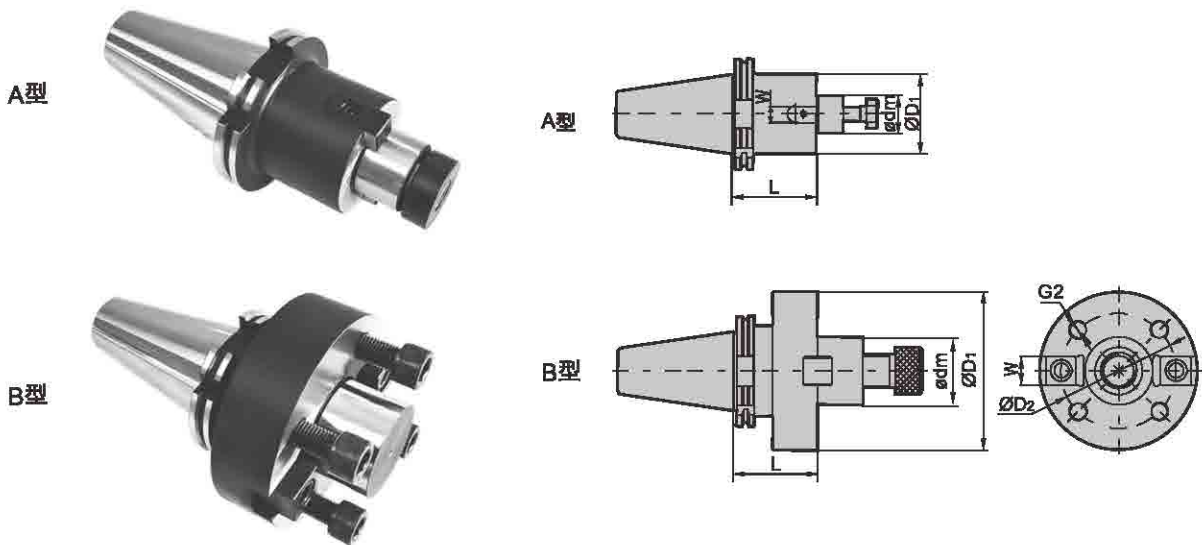
型号	锥度号	夹持柄径 ødm	基本尺寸(mm)		标准配置		型式	重量 (kg)
			ØD	L	螺钉 (GB77-85)	扳手		
BT30-XP12-50	30	12	42	50	M12×16	WH60L	A	0.67
BT30-XP16-75	30	16	48	75	M14×16	WH60L	A	0.92
BT30-XP20-75	30	20	52	75	M16×16	WH80L	A	1.07
BT40-XP12-63	40	12	42	63	M12×16	WH60L	A	1.30
BT40-XP16-63	40	16	48	63	M14×16	WH60L	A	1.40
BT40-XP20-63	40	20	52	63	M16×16	WH80L	A	1.40
BT40-XP25-90	40	25	65	90	M18(×2)×20	WH100L	B	2.20
BT40-XP32-100	40	32	72	100	M20(×2)×20	WH100L	B	2.70
BT50-XP12-80	50	12	42	80	M12×16	WH60L	A	4.00
BT50-XP16-80	50	16	48	80	M14×16	WH60L	A	4.00
BT50-XP20-80	50	20	52	80	M16×16	WH80L	A	4.10
BT50-XP25-100	50	25	65	100	M18(×2)×20	WH100L	B	4.70
BT50-XP25-165	50	25	65	165	M18(×2)×20	WH100L	B	4.95
BT50-XP32-105	50	32	72	105	M20(×2)×20	WH100L	B	5.10
BT50-XP32-165	50	32	72	165	M20(×2)×20	WH100L	B	6.08
BT50-XP40-125	50	40	80	125	M20(×2)×20	WH100L	B	6.45
BT60-XP25-110	60	25	65	110	M18x(2)x16	WH100L	B	16.32
BT60-XP32-125	60	32	72	125	M20x(2)x20	WH100L	B	15.52
BT60-XP40-125	60	40	80	125	M20x(2)x20	WH100L	B	17.44
BT60-XP50-150	60	50	90	150	M24x(2)x20	WH120L	B	18.17
BT60-XP63-180	60	63	120	180	M24x(2)x20	WH120L	B	23.21

■ 侧固式刀柄(HSK)



型号	夹持柄径 ødm	基本尺寸(mm)		标准配置 扳手	型式	重量 (kg)
		ØD	L			
HSK-A40-XP12-70	12	42	70	WH40L	A	0.61
HSK-A40-XP16-75	16	48	75	WH40L	A	0.64
HSK-A50-XP12-80	12	42	80	WH50L	A	0.90
HSK-A50-XP16-80	16	48	80	WH50L	A	0.97
HSK-A50-XP20-80	20	52	80	WH50L	A	1.68
HSK-A63-XP12-80	12	42	80	WH63L	A	1.15
HSK-A63-XP16-80	16	48	80	WH63L	A	1.29
HSK-A63-XP20-80	20	52	80	WH63L	A	1.36
HSK-A63-XP25-110	25	65	110	WH63L	B	2.29
HSK-A63-XP32-110	32	72	110	WH63L	B	2.58

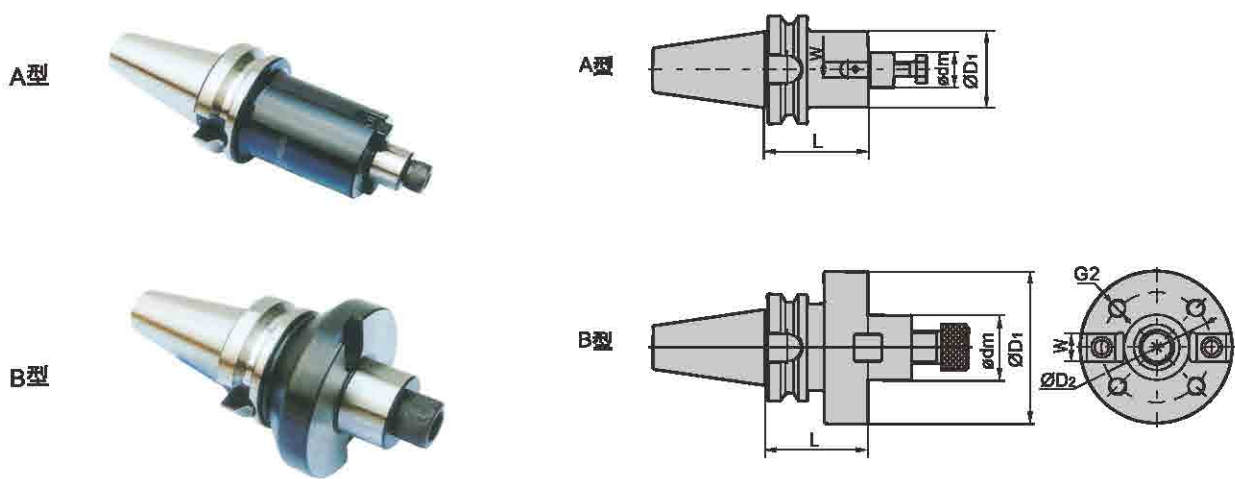
■ 套式铣刀柄(JT)



型号	锥度号	定位轴径 Ødm	基本尺寸(mm)				标准配置						型式	重量 (kg)
							螺钉 G1	垫片	螺钉G2 (GB70-85)	扳手	键	螺钉G3 (GB70-85)		
			ØD1	L	ØD2	W 键宽								
JT30-XM22-45	30	22	45	45	-	10	LDZ22	-	-	WH80L	CJ10	M4X12	A	1.20
JT30-XM27-60	30	27	60	60	-	12	LDZ27	DZ27	-	WH80L	CJ12	M4X12	A	1.25
JT40-XM22-75	40	22	45	75	-	10	LDZ22	-	-	WH80L	CJ10	M4X12	A	1.49
JT40-XM27-75	40	27	60	75	-	12	LDZ27	DZ27	-	WH100L	CJ12	M4X12	A	1.86
JT40-XM32-75	40	32	70	75	-	14	LDZ32	DZ32	-	WH100L	CJ14	M5X15	A	2.22
JT40-XM40-60	40	40	100	60	66.7	16	LDZ40	DZ40	M12×40	WH100L WH170L	CJ16	M5X16	B	2.40
JT50-XM22-75	50	22	50	75	-	10	LDZ22	-	-	WH80L	CJ10	M4X12	A	3.30
JT50-XM27-75	50	27	60	75	-	12	LDZ27	DZ27	-	WH100L	CJ12	M4X12	A	3.66
JT50-XM32-75	50	32	70	75	-	14	LDZ32	DZ32	-	WH100L	CJ14	M5X15	A	3.84
JT50-XM40-75	50	40	100	75	66.7	16	LDZ40	DZ40	M12×40	WH100L WH170L	CJ16	M5X16	B	5.90
JT50-XM60-75	50	60	137	75	101.6	25.4	-	-	M16×45	WH140L	CJ25.4	M12X25	B	6.10
JT60-XM32-75	60	32	70	75	-	14	LDZ32	DZ32	-	WH140L	CJ14	M5x15	A	13.19
JT60-XM40-90	60	40	70	90	-	16	LDZ40	DZ40	-	WH170L	CJ16	M5x20	A	14.70
JT80-XM50-120	60	50	90	120	-	18	LDZ50	-	-	WH190L	CJ18	M6x25	A	14.80
JT80-XM40-75	60	40	90	75	66.7	16	LDZ40	DZ40	M12x45	WH170L WH100L	CJ16	M5x15	B	21.80
JT60-XM60-75	60	60	140	75	101.6	25.4	-	-	M16x45	WH140L	CJ25.4	M12x25	B	21.50

了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

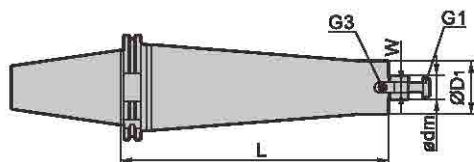
■ 套式铣刀柄(BT)



型号	锥度号	定位轴径 Ødm	基本尺寸(mm)				标准配置						型式	重量 (kg)
							螺钉 G1	垫片	螺钉G2 (GB70-85)	扳手	键	螺钉G3 (GB70-85)		
			ØD1	L	ØD2	W 键宽								
BT30-XM22-45	30	22	45	45	-	10	LDZ22	-	-	WH80L	CJ10	M4X12	A	1.35
BT30-XM27-45	30	27	60	45	-	12	LDZ27	DZ27	-	WH100L	CJ12	M4X12	A	1.40
BT40-XM22-75	40	22	50	75	-	10	LDZ22	-	-	WH80L	CJ10	M4X12	A	1.49
BT40-XM27-75	40	27	60	75	-	12	LDZ27	DZ27	-	WH100L	CJ12	M4X12	A	1.86
BT40-XM32-75	40	32	70	75	-	14	LDZ32	DZ32	-	WH100L	CJ14	M5X15	A	2.22
BT40-XM40-50	40	40	100	50	66.7	16	LDZ40	DZ40	M12×40	WH100L WH170L	CJ16	M5X16	B	2.00
BT50-XM22-75	50	22	50	75	-	10	LDZ22	-	-	WH80L	CJ10	M4X12	A	3.30
BT50-XM27-75	50	27	60	75	-	12	LDZ27	DZ27	-	WH100L	CJ12	M4X12	A	3.66
BT50-XM32-75	50	32	70	75	-	14	LDZ32	DZ32	-	WH100L	CJ14	M5X15	A	3.84
BT50-XM40-75	50	40	100	75	66.7	16	LDZ40	DZ40	M12×40	WH100L WH170L	CJ16	M5X16	B	5.36
BT50-XM60-75	50	60	137	75	101.6	25.4	-	-	M16×45	WH140L	CJ25.4	M12X25	B	8.60
BT60-XM32-75	60	32	70	75	-	14	LDZ32	DZ32	-	WH140L	CJ14	M5x15	A	16.75
BT60-XM40-90	60	40	70	90	-	16	LDZ40	DZ40	-	WH170L	CJ16	M5x20	A	18.27
BT80-XM50-120	60	50	90	120	-	18	LDZ50	-	-	WH190L	CJ18	M6x25	A	18.36
BT80-XM40-75	60	40	90	75	66.7	16	LDZ40	DZ40	M12x45	WH170L WH100L	CJ16	M5x16	B	25.36
BT60-XM60-75	60	60	140	75	101.6	25.4	-	-	M16x45	WH140L	CJ25.4	M12x25	B	25.06

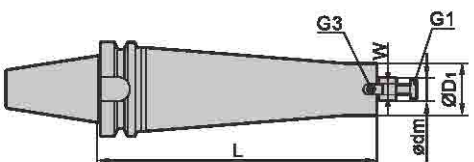
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■ 加长型套式铣刀柄(JT)



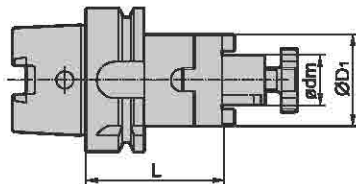
型号	锥度号	定位轴径 ødm	基本尺寸(mm)			标准配置				重量 (kg)
						螺钉 G1	扳手	键	螺钉G3 (GB70-85)	
			ØD1	L	W 键宽					
JT40-XM22-120	40	22	45	120	10	LDZ22	WH80L	CJ10	M4X12	2.30
JT40-XM22-150	40	22	45	150	10	LDZ22	WH80L	CJ10	M4X12	2.50
JT40-XM22-200	40	22	45	200	10	LDZ22	WH80L	CJ10	M4X12	4.35
JT50-XM22-120	50	22	45	120	10	LDZ22	WH80L	CJ10	M4X12	6.35
JT50-XM22-150	50	22	45	150	10	LDZ22	WH80L	CJ10	M4X12	6.80
JT50-XM22-200	50	22	45	200	10	LDZ22	WH80L	CJ10	M4X12	7.45
JT50-XM22-250	50	22	45	250	10	LDZ22	WH80L	CJ10	M4X12	7.80

■ 加长型套式铣刀柄(BT)



型号	锥度号	定位轴径 ødm	基本尺寸(mm)			标准配置				重量 (kg)
						螺钉 G1	扳手	键	螺钉G3 (GB70-85)	
			ØD1	L	W 键宽					
BT40-XM22-120	40	22	50	120	10	LDZ22	WH80L	CJ10	M4X12	2.43
BT40-XM22-150	40	22	50	150	10	LDZ22	WH80L	CJ10	M4X12	2.65
BT40-XM22-200	40	22	50	200	10	LDZ22	WH80L	CJ10	M4X12	4.50
BT50-XM22-120	50	22	50	120	10	LDZ22	WH80L	CJ10	M4X12	6.55
BT50-XM22-150	50	22	50	150	10	LDZ22	WH80L	CJ10	M4X12	6.90
BT50-XM22-200	50	22	50	200	10	LDZ22	WH80L	CJ10	M4X12	7.55
BT50-XM22-250	50	22	50	250	10	LDZ22	WH80L	CJ10	M4X12	8.15
BT50-XM32-200	50	32	70	200	14	LDZ32	WH100L	CJ14	M5X15	7.85

■ 套式铣刀柄(HSK)



型号	定位轴径 Ødm	基本尺寸(mm)		选购附件 扳手	重量 (kg)
		ØD1	L		
HSK-A40-XM22-50	22	40	50	FDS22	0.61
HSK-A50-XM22-50	22	40	50	FDS22	0.73
HSK-A50-XM27-65	27	48	65	FDS27	1.03
HSK-A50-XM32-65	32	58	65	FDS32	1.22
HSK-A63-XM22-60	22	40	60	FDS22	1.08
HSK-A63-XM27-60	27	48	60	FDS27	1.28
HSK-A63-XM32-60	32	58	60	FDS32	1.52
HSK-A63-XM40-70	40	70	70	FDS40	2.15

★ 刀具附件 Spare parts

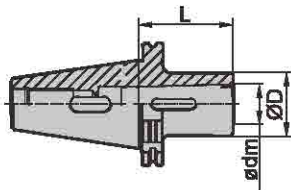
附件名	扳手

■ 有扁尾莫氏锥柄(JT)

A型



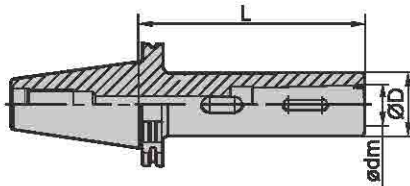
A型



B型



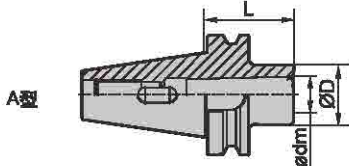
B型



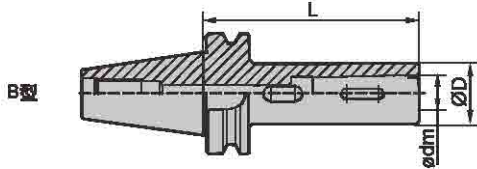
型号	锥度号	莫氏 圆锥孔	对应安装 钻头直径 (mm)	基本尺寸(mm)			型式	重量 (kg)
				ØD	Ødm	L		
JT40-M1-50	40	MT1	3-14	25	12.065	50	A	0.90
JT40-M1-120	40	MT1	3-14	25	12.065	120	B	1.20
JT40-M2-50	40	MT2	14-23	32	17.78	50	A	0.90
JT40-M2-120	40	MT2	14-23	32	17.78	120	B	1.60
JT40-M3-70	40	MT3	23-32	40	23.825	70	A	1.10
JT40-M3-135	40	MT3	23-32	40	23.825	135	B	2.20
JT40-M4-95	40	MT4	32-50	63	31.267	95	A	1.90
JT40-M4-165	40	MT4	32-50	63	31.267	165	B	2.80
JT50-M1-45	50	MT1	3-14	25	12.065	45	A	2.70
JT50-M1-120	50	MT1	3-14	25	12.065	120	B	4.50
JT50-M1-180	50	MT1	3-14	25	12.065	180	B	4.72
JT50-M2-60	50	MT2	14-23	32	17.78	60	A	2.70
JT50-M2-135	50	MT2	14-23	32	17.78	135	B	3.70
JT50-M2-180	50	MT2	14-23	32	17.78	180	B	3.96
JT50-M3-65	50	MT3	23-32	40	23.825	65	A	2.80
JT50-M3-150	50	MT3	23-32	40	23.825	150	B	4.30
JT50-M3-180	50	MT3	23-32	40	23.825	180	B	4.56
JT50-M4-95	50	MT4	32-50	48	31.267	95	A	3.10
JT50-M4-180	50	MT4	32-50	48	31.267	180	B	5.40
JT50-M5-105	50	MT5	50-75	63	44.399	105	A	3.20
JT60-M3-190	60	MT3	23-32	40	23.825	190	B	10.10
JT60-M3-250	60	MT3	23-32			250		10.30
JT60-M4-210	60	MT4	32-50	50	31.267	210		10.60
JT60-M4-270	60	MT4	32-50			270		10.80
JT60-M5-240	60	MT5	50-75	63	44.399	240	B	12.40
JT60-M5-300	60	MT5	50-75			300		13.00
JT60-M6-170	60	MT6	77-100	90	63.348	170	A	12.50
JT60-M6-310	60	MT6	77-100			310	B	15.40

■ 有扁尾莫氏锥柄(BT)

A型

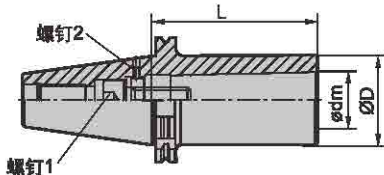


B型



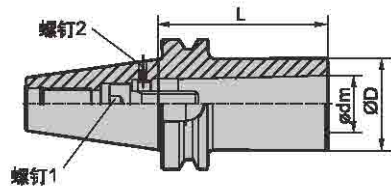
型号	锥度号	莫氏圆锥孔	对应安装钻头直径(mm)	基本尺寸(mm)			型式	重量(kg)
				ØD	Ødm	L		
BT40-M1-50	40	MT1	3-14	25	12.065	50	A	1.10
BT40-M1-120	40	MT1	3-14	25	12.065	120	B	1.20
BT40-M2-50	40	MT2	14-23	32	17.78	50	A	1.10
BT40-M2-120	40	MT2	14-23	32	17.78	120	B	1.60
BT40-M3-70	40	MT3	23-32	40	23.825	70	A	1.20
BT40-M3-135	40	MT3	23-32	40	23.825	135	B	2.20
BT40-M4-95	40	MT4	32-50	63	31.267	95	A	2.10
BT40-M4-165	40	MT4	32-50	63	31.267	165	B	2.80
BT50-M1-45	50	MT1	3-14	25	12.065	45	A	3.60
BT50-M1-120	50	MT1	3-14	25	12.065	120	B	4.50
BT50-M1-180	50	MT1	3-14	25	12.065	180	B	4.72
BT50-M2-60	50	MT2	14-23	32	17.78	60	A	3.60
BT50-M2-135	50	MT2	14-23	32	17.78	135	B	3.70
BT50-M2-180	50	MT2	14-23	32	17.78	180	B	3.96
BT50-M3-65	50	MT3	23-32	40	23.825	65	A	3.80
BT50-M3-150	50	MT3	23-32	40	23.825	150	B	4.30
BT50-M3-180	50	MT3	23-32	40	23.825	180	B	4.56
BT50-M4-95	50	MT4	32-50	48	31.267	95	A	3.80
BT50-M4-180	50	MT4	32-50	48	31.267	180	B	5.40
BT50-M5-105	50	MT5	50-75	63	44.399	105	A	3.80
BT60-M3-190	60	MT3	23-32	40	23.825	190	B	13.66
BT60-M3-250	60	MT3	23-32			250		13.86
BT60-M4-210	60	MT4	32-50	50	31.267	210		14.16
BT60-M4-270	60	MT4	32-50			270		14.36
BT60-M5-240	60	MT5	50-75	63	44.399	240		15.96
BT60-M5-300	60	MT5	50-75			300		16.56
BT60-M6-170	60	MT6	77-100	90	63.348	170	A	16.06
BT60-M6-310	60	MT6	77-100			310	B	18.96

■ 无扁尾莫氏锥柄(JT)



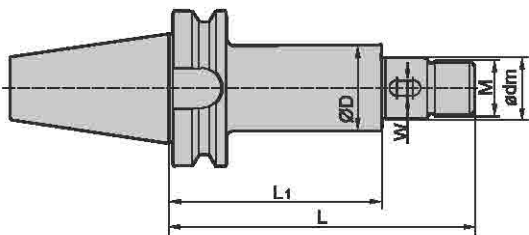
型号	锥度号	莫氏圆锥孔	对应安装铣刀直径(mm)	基本尺寸(mm)			标准配置			重量(kg)
				ØD	Ødm	L	螺钉1 (GB70-85)	扳手	螺钉2 (GB77-85)	
JT40-MW1-50	40	MT1	6-12	25	12.065	50	M6×25	WH50L	-	0.90
JT40-MW2-50	40	MT2	14-20	32	17.780	50	M10×25	WH70L	-	1.00
JT40-MW3-70	40	MT3	22-36	40	23.825	70	M12×40	WH80L	M6X8	1.10
JT40-MW4-95	40	MT4	32-56	63	31.267	95	M16×45	WH120L	M5×6	2.00
JT50-MW1-45	50	MT1	6-12	25	12.065	45	M6×30	WH50L	-	2.70
JT50-MW2-60	50	MT2	14-20	32	17.780	60	M10×45	WH80L	-	2.80
JT50-MW3-65	50	MT3	22-36	40	23.825	65	M12×40	WH100L	-	2.90
JT50-MW4-70	50	MT4	32-56	63	31.267	70	M16×40	WH120L	-	3.40
JT50-MW5-100	50	MT5	40-63	78	44.399	100	M20×50	WH140L	M6X10	4.20
JT60-MW3-100	60	MT3	22-36	40	23.825	100	M12×100	WH100L	-	9.70
JT60-MW4-100	60	MT4	32-56	63	31.267	100	M16×85	WH140L	-	9.87
JT60-MW5-100	60	MT5	40-63	78	44.399	100	M20×55	WH170L	M5x12	9.92
JT60-MW6-150	60	MT6	77-100	90	63.348	150	M24×60	WH170L	M5x12	12.10

■ 无扁尾莫氏锥柄(BT)



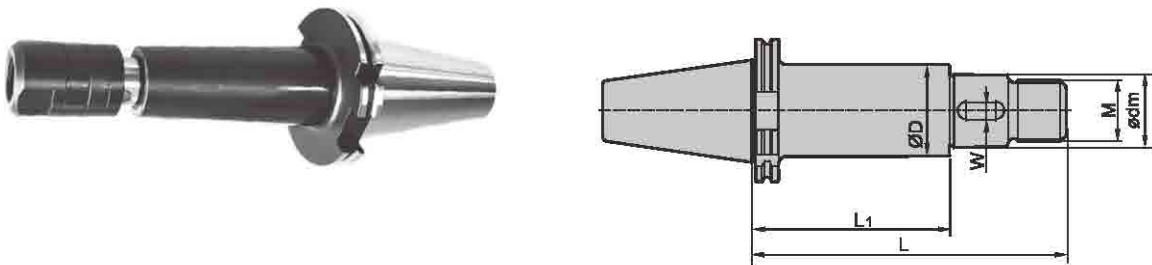
型号	锥度号	莫氏圆 锥孔	对应安装 铣刀直径 (mm)	基本尺寸(mm)			标准配置			重量 (kg)
				ØD	Ødm	L	螺钉1 (GB70-85)	扳手	螺钉2 (GB77-85)	
BT40-MW1-50	40	MT1	6-12	25	12.065	50	M6×25	WH50L	-	0.90
BT40-MW2-50	40	MT2	14-20	32	17.780	50	M10×25	WH70L	-	1.00
BT40-MW3-70	40	MT3	22-36	40	23.825	70	M12×40	WH80L	M6X8	2.00
BT40-MW4-95	40	MT4	32-56	63	31.267	95	M16×45	WH120L	M5×6	2.70
BT50-MW1-45	50	MT1	6-12	25	12.065	45	M6×30	WH50L	-	2.80
BT50-MW2-60	50	MT2	14-20	32	17.780	60	M10×45	WH80L	-	2.90
BT50-MW3-65	50	MT3	22-36	40	23.825	65	M12×40	WH100L	-	3.40
BT50-MW4-70	50	MT4	32-56	63	31.267	70	M16×40	WH120L		4.20
BT50-MW5-100	50	MT5	40-63	78	44.399	100	M20×50	WH140L	M6X10	9.70
BT60-MW3-100	60	MT3	22-36	40	23.825	100	M12×100	WH100L	-	13.26
BT60-MW4-100	60	MT4	32-56	63	31.267	100	M16×85	WH140L		13.43
BT60-MW5-100	60	MT5	40-63	78	44.399	100	M20×55	WH170L	M5×12	13.48
BT60-MW6-150	60	MT6	77-100	90	63.348	150	M24×80	WH170L	M5×12	15.66

■ 三面刃铣刀柄(JT)



型号	锥度号	基本尺寸(mm)					标准配置			重量 (kg)
		ØD	Ødm	L1	L	W 键宽	螺母	键	垫圈	
JT40-XS27-75	40	40	27	75	130	7	M24X2	7×7×18	3J1-310-27	2.01
JT40-XS27-120	40	40	27	120	175	7	M24X2	7×7×18	3J1-310-27	2.65
JT40-XS32-90	40	46	32	90	150	8	M30X2	8×7×20	3J1-310-32	2.52
JT50-XS27-90	50	40	27	90	145	7	M24X2	7×7×18	3J1-310-27	3.93
JT50-XS27-135	50	40	27	135	190	7	M24X2	7×7×18	3J1-310-27	4.46
JT50-XS32-90	50	46	32	90	150	8	M30X2	8×7×20	3J1-310-32	5.51
JT50-XS32-135	50	46	32	135	195	8	M30X2	8×7×20	3J1-310-32	5.57
JT50-XS40-90	50	55	40	90	156	10	M36X3	10×8×20	3J1-310-40	5.34
JT50-XS40-135	50	55	40	135	201	10	M36X3	10×8×20	3J1-310-40	5.66
JT50-XS50-90	50	68	50	90	175	12	M42X3	12×8×32	3J1-310-50	6.10
JT50-XS50-135	50	68	50	135	220	12	M42X3	12×8×32	3J1-310-50	6.55
JT60-XS40-135	60	55	40	135	201	10	M36X3	10×8×20	3J1-310-40	14.69
JT60-XS50-135	60	68	50	135	220	12	M42X3	12×8×32	3J1-310-50	14.80
JT60-XS60-135	60	84	60	135	240	14	M56X3	14×9×40	3J1-310-60	15.42

■ 三面刃铣刀柄(BT)



型号	锥度号	基本尺寸(mm)					标准配置			重量(kg)
		ØD	Ødm	L ₁	L	W 键宽	螺母	键	垫圈	
BT40-XS27-75	40	40	27	75	130	7	M24X2	7×7×18	3J1-310-27	2.01
BT40-XS27-120	40	40	27	120	175	7	M24X2	7×7×18	3J1-310-27	2.65
BT40-XS32-90	40	46	32	90	150	8	M30X2	8×7×20	3J1-310-32	2.52
BT50-XS27-90	50	40	27	90	145	7	M24X2	7×7×18	3J1-310-27	3.93
BT50-XS27-135	50	40	27	135	190	7	M24X2	7×7×18	3J1-310-27	4.46
BT50-XS32-90	50	46	32	90	150	8	M30X2	8×7×20	3J1-310-32	5.51
BT50-XS32-135	50	46	32	135	195	8	M30X2	8×7×20	3J1-310-32	5.57
BT50-XS40-90	50	55	40	90	156	10	M36X3	10×8×20	3J1-310-40	5.34
BT50-XS40-135	50	55	40	135	201	10	M36X3	10×8×20	3J1-310-40	5.66
BT50-XS50-90	50	68	50	90	175	12	M42X3	12×8×32	3J1-310-50	6.10
BT50-XS50-135	50	68	50	135	220	12	M42X3	12×8×32	3J1-310-50	6.55
BT60-XS40-135	60	55	40	135	201	10	M36X3	10×8×20	3J1-310-40	18.25
BT60-XS50-135	60	68	50	135	220	12	M42X3	12×8×32	3J1-310-50	18.36
BT60-XS60-135	60	84	60	135	240	14	M56X3	14×9×40	3J1-310-60	18.98

■ ER卡簧(精密级)



ER11-□□A		ER16-□□A		ER20-□□A		ER25-□□A	
夹持范围(mm)	型号	夹持范围(mm)	型号	夹持范围(mm)	型号	夹持范围(mm)	型号
1.00-0.50	ER11-1A	1.00-0.50	ER16-1A	2.00-1.00	ER20-2A	2.00-1.00	ER25-2A
2.00-1.50	ER11-2A	2.00-1.00	ER16-2A	3.00-2.00	ER20-3A	3.00-2.00	ER25-3A
3.00-2.50	ER11-3A	3.00-2.00	ER16-3A	4.00-3.00	ER20-4A	4.00-3.00	ER25-4A
4.00-3.50	ER11-4A	4.00-3.00	ER16-4A	5.00-4.00	ER20-5A	5.00-4.00	ER25-5A
5.00-4.50	ER11-5A	5.00-4.00	ER16-5A	6.00-5.00	ER20-6A	6.00-5.00	ER25-6A
6.00-5.50	ER11-6A	6.00-5.00	ER16-6A	7.00-6.00	ER20-7A	7.00-6.00	ER25-7A
7.00-6.50	ER11-7A	7.00-6.00	ER16-7A	8.00-7.00	ER20-8A	8.00-7.00	ER25-8A
		8.00-7.00	ER16-8A	9.00-8.00	ER20-9A	9.00-8.00	ER25-9A
		9.00-8.00	ER16-9A	10.00-9.00	ER20-10A	10.00-9.00	ER25-10A
		10.00-8.00	ER16-10A	11.00-10.00	ER20-11A	11.00-10.00	ER25-11A
				12.00-11.00	ER20-12A	12.00-11.00	ER25-12A
				13.00-12.00	ER20-13A	13.00-12.00	ER25-13A
						14.00-13.00	ER25-14A
						15.00-14.00	ER25-15A
						16.00-15.00	ER25-16A
ER32-□□A							
夹持范围(mm)	型号	夹持范围(mm)	型号	夹持范围(mm)	型号	夹持范围(mm)	型号
3.00-2.00	ER32-3A	8.00-7.00	ER32-8A	13.00-12.00	ER32-13A	18.00-17.00	ER32-18A
4.00-3.00	ER32-4A	9.00-8.00	ER32-9A	14.00-13.00	ER32-14A	19.00-18.00	ER32-19A
5.00-4.00	ER32-5A	10.00-9.00	ER32-10A	15.00-14.00	ER32-15A	20.00-19.00	ER32-20A
6.00-5.00	ER32-6A	11.00-10.00	ER32-11A	16.00-15.00	ER32-16A		
7.00-6.00	ER32-7A	12.00-11.00	ER32-12A	17.00-16.00	ER32-17A		
ER40-□□A							
夹持范围(mm)	型号	夹持范围(mm)	型号	夹持范围(mm)	型号	夹持范围(mm)	型号
4.00-3.00	ER40-4A	10.00-9.00	ER40-10A	16.00-15.00	ER40-16A	22.00-21.00	ER40-22A
5.00-4.00	ER40-5A	11.00-10.00	ER40-11A	17.00-16.00	ER40-17A	23.00-22.00	ER40-23A
6.00-5.00	ER40-6A	12.00-11.00	ER40-12A	18.00-17.00	ER40-18A	24.00-23.00	ER40-24A
7.00-6.00	ER40-7A	13.00-12.00	ER40-13A	19.00-18.00	ER40-19A	25.00-24.00	ER40-25A
8.00-7.00	ER40-8A	14.00-13.00	ER40-14A	20.00-19.00	ER40-20A	26.00-25.00	ER40-26A
9.00-8.00	ER40-9A	15.00-14.00	ER40-15A	21.00-20.00	ER40-21A		

ER卡簧(高精密级)



ER11-□□UP		ER16-□□UP		ER20-□□UP		ER25-□□UP	
夹持范围(mm)	型号	夹持范围(mm)	型号	夹持范围(mm)	型号	夹持范围(mm)	型号
1.00-0.50	ER11-1UP	1.00-0.50	ER16-1UP	2.00-1.00	ER20-2UP	2.00-1.00	ER25-2UP
2.00-1.50	ER11-2UP	2.00-1.00	ER16-2UP	3.00-2.00	ER20-3UP	3.00-2.00	ER25-3UP
3.00-2.50	ER11-3UP	3.00-2.00	ER16-3UP	4.00-3.00	ER20-4UP	4.00-3.00	ER25-4UP
4.00-3.50	ER11-4UP	4.00-3.00	ER16-4UP	5.00-4.00	ER20-5UP	5.00-4.00	ER25-5UP
5.00-4.50	ER11-5UP	5.00-4.00	ER16-5UP	6.00-5.00	ER20-6UP	6.00-5.00	ER25-6UP
6.00-5.50	ER11-6UP	6.00-5.00	ER16-6UP	7.00-6.00	ER20-7UP	7.00-6.00	ER25-7UP
7.00-6.50	ER11-7UP	7.00-6.00	ER16-7UP	8.00-7.00	ER20-8UP	8.00-7.00	ER25-8UP
		8.00-7.00	ER16-8UP	9.00-8.00	ER20-9UP	9.00-8.00	ER25-9UP
		9.00-8.00	ER16-9UP	10.00-9.00	ER20-10UP	10.00-9.00	ER25-10UP
		10.00-9.00	ER16-10UP	11.00-10.00	ER20-11UP	11.00-10.00	ER25-11UP
				12.00-11.00	ER20-12UP	12.00-11.00	ER25-12UP
				13.00-12.00	ER20-13UP	13.00-12.00	ER25-13UP
						14.00-13.00	ER25-14UP
						15.00-14.00	ER25-15UP
						16.00-15.00	ER25-16UP
ER32-□□UP							
夹持范围(mm)	型号	夹持范围(mm)	型号	夹持范围(mm)	型号	夹持范围(mm)	型号
3.00-2.00	ER32-3UP	8.00-7.00	ER32-8UP	13.00-12.00	ER32-13UP	18.00-17.00	ER32-18UP
4.00-3.00	ER32-4UP	9.00-8.00	ER32-9UP	14.00-13.00	ER32-14UP	19.00-18.00	ER32-19UP
5.00-4.00	ER32-5UP	10.00-9.00	ER32-10UP	15.00-14.00	ER32-15UP	20.00-19.00	ER32-20UP
6.00-5.00	ER32-6UP	11.00-10.00	ER32-11UP	16.00-15.00	ER32-16UP		
7.00-6.00	ER32-7UP	12.00-11.00	ER32-12UP	17.00-16.00	ER32-17UP		
ER40-□□UP							
夹持范围(mm)	型号	夹持范围(mm)	型号	夹持范围(mm)	型号	夹持范围(mm)	型号
4.00-3.00	ER40-4UP	10.00-9.00	ER40-10UP	16.00-15.00	ER40-16UP	22.00-21.00	ER40-22UP
5.00-4.00	ER40-5UP	11.00-10.00	ER40-11UP	17.00-16.00	ER40-17UP	23.00-22.00	ER40-23UP
6.00-5.00	ER40-6UP	12.00-11.00	ER40-12UP	18.00-17.00	ER40-18UP	24.00-23.00	ER40-24UP
7.00-6.00	ER40-7UP	13.00-12.00	ER40-13UP	19.00-18.00	ER40-19UP	25.00-24.00	ER40-25UP
8.00-7.00	ER40-8UP	14.00-13.00	ER40-14UP	20.00-19.00	ER40-20UP	26.00-25.00	ER40-26UP
9.00-8.00	ER40-9UP	15.00-14.00	ER40-15UP	21.00-20.00	ER40-21UP		

机械式密封卡簧(ER-DM)

适用于内冷刀具



ER16-□□DM		ER20-□□DM		ER25-□□DM		ER32-□□DM	
夹持范围(mm)	型号	夹持范围(mm)	型号	夹持范围(mm)	型号	夹持范围(mm)	型号
3.00 h9	ER16-3DM	3.00 h9	ER20-3DM	6.00 h9	ER25-6DM	6.00 h9	ER32-6DM
4.00 h9	ER16-4DM	4.00 h9	ER20-4DM	8.00-7.50	ER25-8DM	8.00-7.50	ER32-8DM
5.00-4.50	ER16-5DM	5.00 h9	ER20-5DM	10.00-9.50	ER25-10DM	10.00-9.50	ER32-10DM
6.00-5.50	ER16-6DM	6.00 h9	ER20-6DM	12.00-11.50	ER25-12DM	12.00-11.50	ER32-12DM
7.00-6.50	ER16-7DM	7.00-6.50	ER20-7DM	14.00-13.50	ER25-14DM	14.00-13.50	ER32-14DM
8.00-7.50	ER16-8DM	8.00-7.50	ER20-8DM	16.00-15.50	ER25-16DM	16.00-15.50	ER32-16DM
9.00-8.50	ER16-9DM	9.00-8.50	ER20-9DM			18.00-17.50	ER32-18DM
10.00-9.50	ER16-10DM	10.00-9.50	ER20-10DM			20.00-19.50	ER32-20DM
		11.00-10.50	ER20-11DM				
		12.00-11.50	ER20-12DM				
		13.00-12.50	ER20-13DM				

■ 刚性攻丝卡簧(ER-GB)

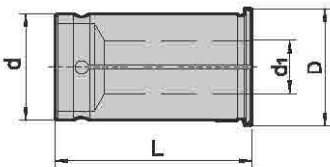


ER16-□□GB				ER20-□□GB				ER25-□□GB			
型号	丝锥柄径 (mm)	丝锥柄部 四方尺寸 (mm)	适用标准	型号	丝锥柄径 (mm)	丝锥柄部 四方尺寸 (mm)	适用标准	型号	丝锥柄径 (mm)	丝锥柄部 四方尺寸 (mm)	适用标准
ER16-4GB	4.0	3.0	ISO,JIS	ER20-4GB	4.0	3.15/3.2	ISO, JIS	ER25-4GB	4.0	3.0	ISO,JIS
ER16-5GB	5.0	4.0	ISO,JIS	ER20-5GB	5.0	4.0	ISO, JIS	ER25-5GB	5.0	4.0	ISO,JIS
ER16-6GB	6.0	4.9	DIN	ER20-6GB	6.0	4.5/4.9	JIS/DIN	ER25-6GB	6.0	4.9	DIN
ER16-7GB	7.0	5.5	DIN,JIS	ER20-7GB	7.0	5.5	DIN, JIS	ER25-7GB	7.0	5.5	DIN,JIS
ER16-8GB	8.0	6.2/6.3	DIN,ISO	ER20-8GB	8.0	6.2/6.3	DIN, JIS	ER25-8GB	8.0	6.2/6.3	DIN,ISO
ER16-9GB	9.0	7.0/7.1	DIN,ISO	ER20-9GB	9.0	7.0/7.1	DIN, ISO	ER25-9GB	9.0	7.0/7.1	DIN,ISO
				ER20-10GB	10	8.0	DIN, ISO	ER25-10GB	10.0	8.0	DIN,ISO
				ER20-11GB	11	9.0	DIN	ER25-11GB	11.0	9.0	DIN
				ER20-12GB	12	9.0	DIN	ER25-12GB	12.0	9.0	DIN
								ER25-14GB	14.0	11.0/12.0	DIN,ISO,JIS
								ER25-15GB	15.0	12.0	JIS
								ER25-16GB	16.0	12.0	DIN
ER32-□□GB				ER40-□□GB							
型号	丝锥柄径 (mm)	丝锥柄部 四方尺寸(mm)	适用标准	型号	丝锥柄径 (mm)	丝锥柄部 四方尺寸(mm)	适用标准				
ER32-4GB	4.0	3.0	ISO,JIS	ER40-6GB	6.0	4.9	DIN				
ER32-5GB	5.0	4.0	ISO,JIS	ER40-7GB	7.0	5.5	DIN,JIS				
ER32-6GB	6.0	4.9	DIN	ER40-8GB	8.0	6.2/6.3	DIN,ISO				
ER32-7GB	7.0	5.5	DIN,JIS	ER40-9GB	9.0	7.0/7.1	DIN,ISO				
ER32-8GB	8.0	6.2/6.3	DIN,ISO	ER40-10GB	10.0	8.0	DIN,ISO				
ER32-9GB	9.0	7.0/7.1	DIN,ISO	ER40-11GB	11.0	9.0	DIN				
ER32-10GB	10.0	8.0	DIN,ISO	ER40-12GB	12.0	9.0	DIN				
ER32-11GB	11.0	9.0	DIN	ER40-14GB	14.0	11.0/12.0	DIN,ISO,JIS				
ER32-12GB	12.0	9.0	DIN	ER40-15GB	15.0	12.0	JIS				
ER32-14GB	14.0	11.0/11.2	DIN,ISO,JIS	ER40-16GB	16.0	12.0	DIN				
ER32-15GB	15.0	12.0	JIS	ER40-17GB	17.0	13.0	JIS				
ER32-16GB	16.0	12.0	DIN	ER40-18GB	18.0	14.0/14.5	DIN,ISO				
ER32-17GB	17.0	13.0	JIS	ER40-20GB	20.0	16.0	DIN,ISO				
ER32-18GB	18.0	14.0/14.5	DIN,ISO								
ER32-20GB	20.0	16.0	DIN,ISO								

注：ER-GB刚性攻丝卡簧以DIN标准为主，订货时请确认柄径和丝锥柄部四方尺寸。

了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

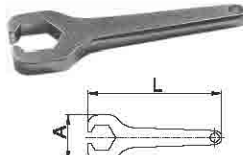
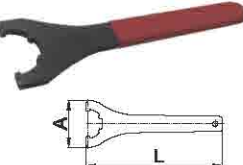
■ 强力铣夹头用直筒夹套



型号	基本尺寸(mm)				型号	基本尺寸(mm)			
	d	d1	D	L		d	d1	D	L
ZC20L-4	20	4	23	53	ZC32L-16	32	16	36	65
ZC20L-5		5			ZC32L-18		18		
ZC20L-6		6			ZC32L-20		20		
ZC20L-8		8			ZC32L-25		25		
ZC20L-10		10			ZC40L-6	40	6	44	74
ZC20L-12		12			ZC40L-8		8		
ZC20L-14		14			ZC40L-10		10		
ZC20L-16		16			ZC40L-12		12		
ZC20L-18		18			ZC40L-14		14		
ZC25L-4	25	4	28	60	ZC40L-16		16		
ZC25L-5		5			ZC40L-18		18		
ZC25L-6		6			ZC40L-20		20		
ZC25L-8		8			ZC40L-25		25		
ZC25L-10		10			ZC40L-32		32		
ZC25L-12		12			ZC50L-6	50	6	55	85
ZC25L-14		14			ZC50L-8		8		
ZC25L-16		16			ZC50L-10		10		
ZC25L-18		18			ZC50L-12		12		
ZC25L-20		20			ZC50L-14		14		
ZC32L-5	32	5	36	65	ZC50L-16		16		
ZC32L-6		6			ZC50L-18		18		
ZC32L-8		8			ZC50L-20		20		
ZC32L-10		10			ZC50L-25		25		
ZC32L-12		12			ZC50L-32		32		
ZC32L-14					ZC50L-40		40		

了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

■ 弹簧夹头刀柄用扳手

外形图	型号	基本尺寸(mm)	
		A	L
	E11P	32	95
	E16P	44	145
	E20P	52	170
	E25, WER25-S	65	210
	E32, WER32-S	75	250
	E40, WER40-S	90	290

■ HSK套式刀柄用扳手

外形图	型号	对应定位轴径
	FDS22	22
	FDS27	27
	FDS32	32
	FDS40	40

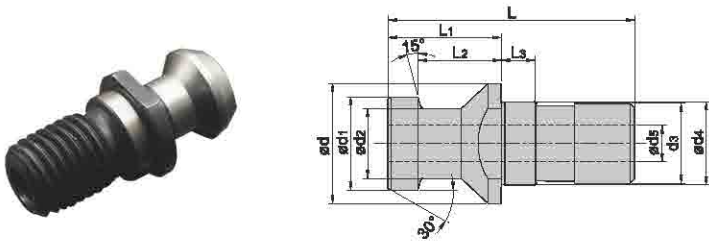
■ 强力铣夹头刀柄用扳手

外形图	型号	L
	WZC20-L	55-62
	WZC25-L	68-72
	WZC32-L	
	WZC40-L	78-85
	WZC50-L	100-100

注：配用扳手需要单独订货。

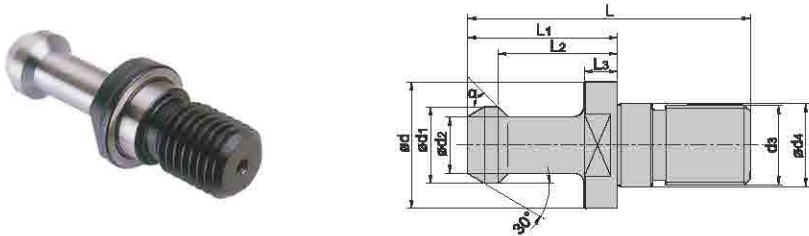
■ 拉钉 DIN69872

内冷型



型号	基本尺寸(mm)										重量(kg)
	L	L1	L2	L3	d	d1	d2	d3	d4	d5	
JT40-A	54	26	20	7	23	19	14	M16	17	7	0.07
JT50-A	74	34	25	10	36	28	21	M24	25	11.5	0.2

■ 拉钉 MAS403-1975

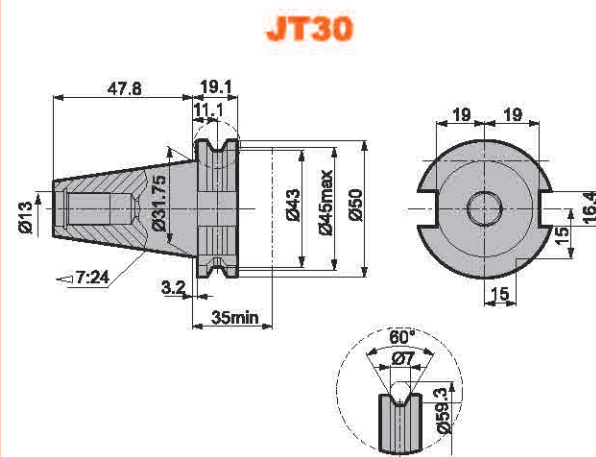
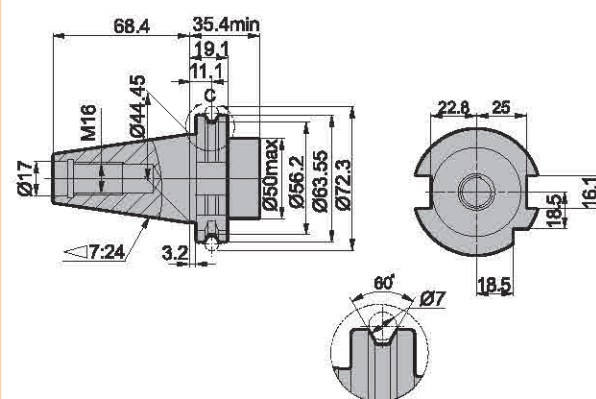
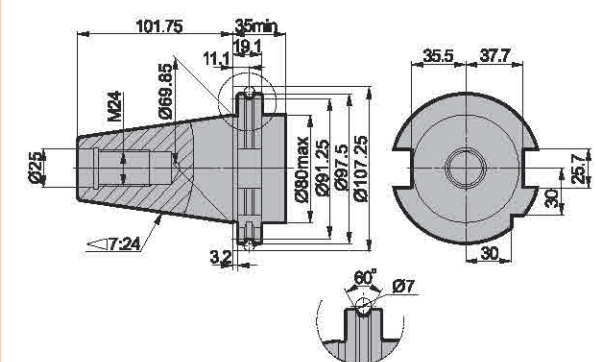


型号	基本尺寸(mm)										重量(kg)
	L	L1	L2	L3	d	d1	d2	d3	d4	α	
BT40-45°	60	35	28	6	23	15	10	M16	17	45°	0.06
BT40-60°	60	35	28	6	23	15	10	M16	17	60°	0.06
BT40-90°	60	35	28	6	23	15	10	M16	17	90°	0.06
BT50-45°	85	45	35	10	38	23	17	M24	25	45°	0.26
BT50-60°	85	45	35	10	38	23	17	M24	25	60°	0.26
BT50-90°	85	45	35	10	38	23	17	M24	25	90°	0.26

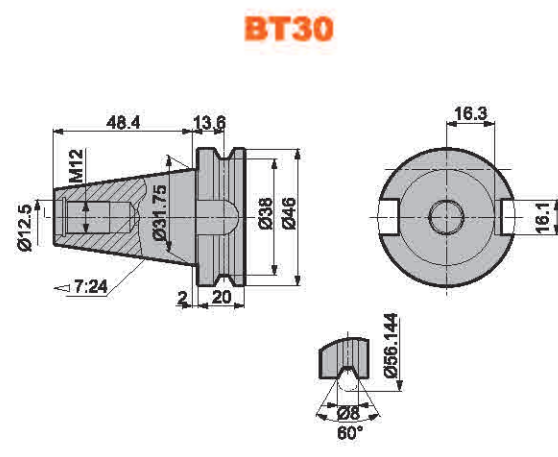
常规制造不带内冷孔。
若需要内冷的，订货时请注明。示例：BT40-45°W 1件。
其他型式的拉钉可根据要求定制。

■ 锥柄标准

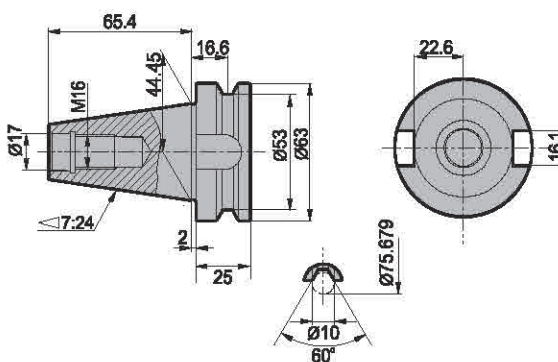
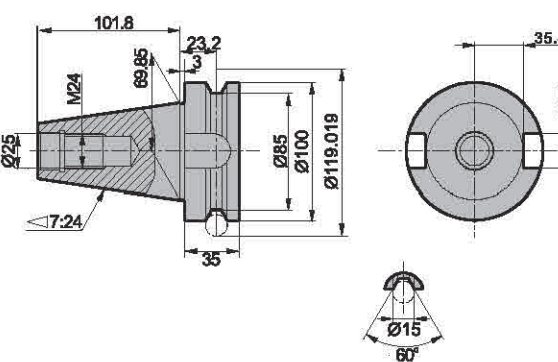
锥柄形式 DIN69871-A

**JT40****JT50**

锥柄形式 MAS403BT

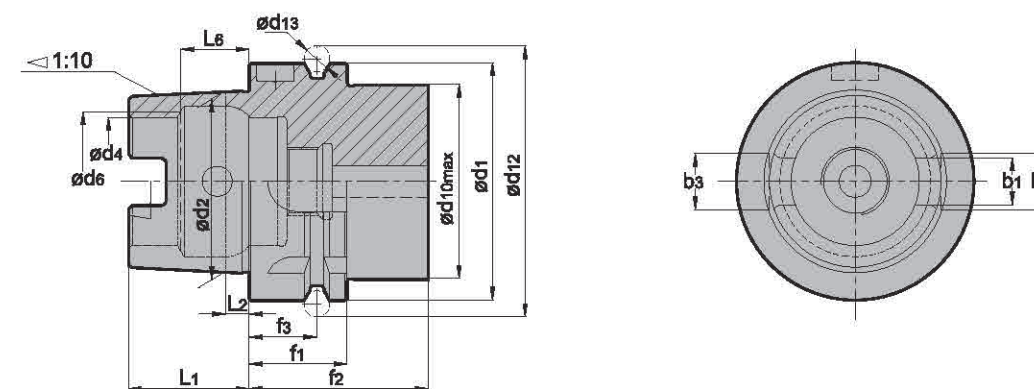


BT40

**BT50**

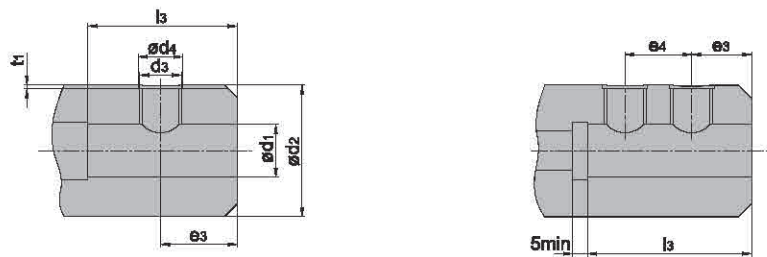
■ 锥柄标准

HSK短锥形式 A型(DIN69893A)



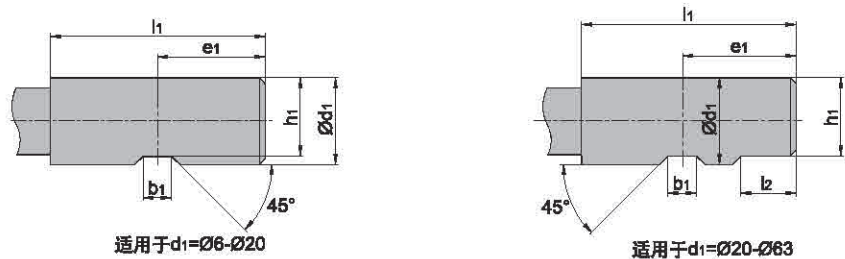
	b ₁	b ₂	b ₃	d ₁	d ₂	d ₄	d ₆	d ₁₀	d ₁₂	d ₁₃	f ₁	f ₂	f ₃	L ₁	L ₂	L ₆
HSK32	7.05	7	9	32	24	17	19	26	37	4	20	35	16	16	3.2	8.92
HSK40	8.05	9	11	40	30	21	23	34	45	4	20	35	16	20	4	11.4
HSK50	10.54	12	14	50	38	26	29	42	59.3	7	26	42	18	25	5	14.1
HSK63	12.54	16	18	63	48	34	37	53	72.3	7	26	42	18	32	6.3	18.1
HSK100	20.02	20	22	100	75	53	58	88	109.75	7	29	45	20	50	10	28.5

■ 侧固式刀柄型式



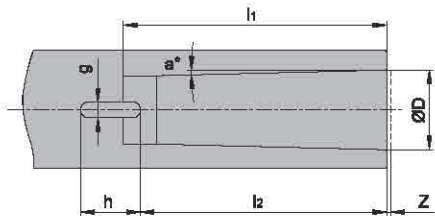
d ₁ (H5)	d ₂ (0-1)	d ₃ (6H)	d ₄ (min)	e ₃ (01)	e ₄ (±0.5)	b(±1)	l ₁
6	25	M6	8	18.0	3.5	8.5	1.5
8	28	M8	10	17	4.5	10	2.5
10	35	M10	12	20	5.0	15	4.0
12	42	M12	14	20	6.0	20	5.0
14	44	M12	14	25	-	21	6.0
16	48	M14	16				
18	50	M14	16				
20	52	M16	18				
25	65	M18×2	20				
32	72	M20×2	22				

■ 侧固式刀具型式



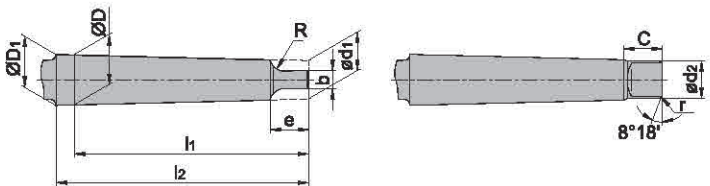
d ₁ (h6)	l ₁ (^{+0.03} ₀)	b ₁ (^{+0.03} ₀)	l ₂ (⁺¹ ₀)	e ₁ (⁺¹ ₀)	h ₁ (h8)
6	36	4.2	-	18.0	5.1
8	36	5.5	-	18.0	6.9
10	40	7.0	-	20.0	8.5
12	45	8.0	-	22.5	10.4
14	45	8.0	-	22.5	12.7
16	48	10.0	-	24.0	14.2
18	48	10.0	-	24.0	16.2
20	50	11.0	-	25.0	18.2
25	56	12.0	17	32.0	23.0
32	60	14.0	19	35.0	30.0

■ 有扁尾莫氏圆锥柄型式



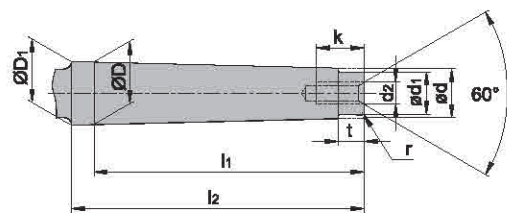
锥度号	锥度		锥角 α°	ØD	l ₁ (min)	l ₂	g	h	z	对应钻头 直径范围 (mm)
MT1	1/20.047	0.04988	1°25'43"	12.065	56	52	5.4	19	1	3.00-14.00
MT2	1/20.047	0.04988	1°25'50"	17.780	67	62	6.6	22	1	14.00-23.00
MT3	1/20.047	0.04988	1°26'16"	23.825	84	78	8.2	27	1	23.00-32.00
MT4	1/20.047	0.04988	1°29'15"	31.267	107	98	12.2	32	1.5	32.00-50.00
MT5	1/20.047	0.04988	1°30'26"	44.399	135	125	16.2	38	1.5	50.00-75.00

■ 有扁尾莫氏圆锥柄



锥度号	D	D ₁	d ₁	d ₂	l ₁	l ₂	b	c	e	R	r	对应钻头直径范围 (mm)
MT1	12.065	12.240	8.972	8.7	62.0	65.5	5.2	8.5	13.5	5	1.2	3.00-14.00
MT2	17.780	18.030	14.034	13.5	75.0	80.0	6.3	10.0	16.0	6	1.6	14.25-23.00
MT3	23.825	24.076	19.107	18.5	94.0	99.0	7.9	13.0	20.0	7	2	23.25-31.75
MT4	31.267	31.605	25.164	24.5	117.5	124.0	11.9	16.0	24.0	8	2.5	32.00-50.50
MT5	44.399	44.741	36.531	35.7	149.5	156.0	15.9	19.0	29.0	10	3	51.00-76.00

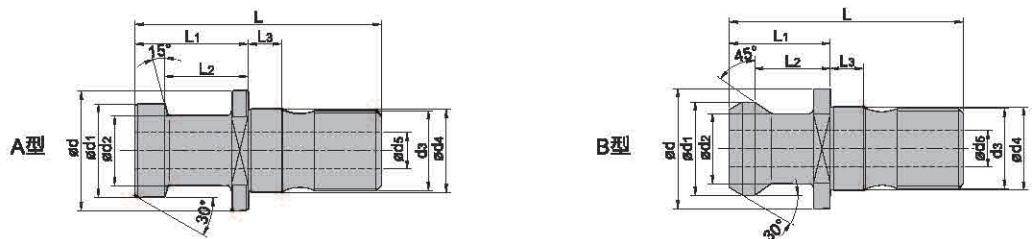
■ 无扁尾莫氏圆锥柄



锥度号	D	D1	d	d1	l1	l2	t	r	d2	K	对应铣刀直径范围 (mm)
MT1	12.065	12.240	9.396	9	53.5	57	5	0.2	M6	16	6.00-12.00
MT2	17.780	18.030	14.583	14	64	69	5	0.2	M10	24	14.00-20.00
MT3	23.825	24.076	19.759	19	81	86	7	0.6	M12	28	22.00-36.00
MT4	31.267	31.605	25.943	25	102.5	109	9	1.0	M16	32	32.00-56.00
MT5	44.399	44.741	37.584	25.7	129.5	136	9	2.5	M20	40	40.00-71.00

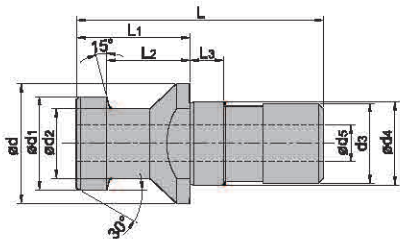
■ 拉钉标准

拉钉 ISO7388/2



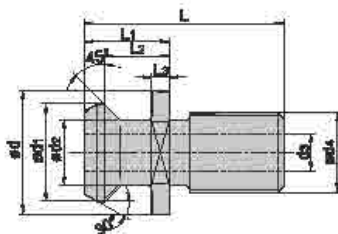
尺寸(mm)										重量(kg)
L	L1	L2	L3	d	d1	d2	d3	d4	d5	
44	24	19	5	17	12	8	M12	13	-	0.05
54	26	20	7	23	19	14	M16	17	7.0	0.07
74	34	25	10	36	28	21	M24	25	11.5	0.22
27	11.8	8.1	5	17	13.3	9.3	M12	13	-	0.05
44.5	16.40	11.15	7	22.5	18.95	12.95	M16	17	7.0	0.07
65.5	25.55	17.95	10	36.0	29.10	19.60	M24	25	11.5	0.22

拉钉 DIN69872



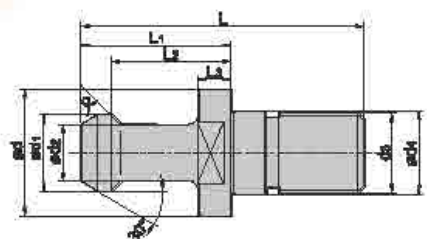
尺寸(mm)										重量(kg)
L	L1	L2	L3	d	d1	d2	d3	d4	d5	
44	24	19	5	17	13	9	M12	13	-	0.05
54	26	20	7	23	19	14	M16	17	7.0	0.07
74	34	25	10	36	28	21	M24	25	11.5	0.20

美國標準 ANSI B5.60



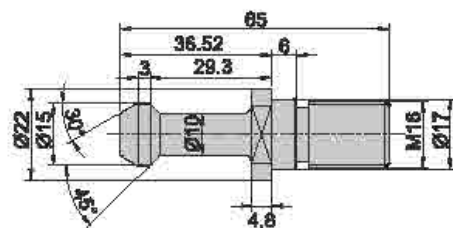
尺寸(mm)									重量(kg)
L	L1	L2	L3	d	d1	d2	d3	d4	
29	11.80	8.15	2.75	18.5	13.55	8.30	M12	4.15	0.02
39	16.40	11.16	3.26	22.6	18.96	12.96	M16	7.36	0.07
60	25.55	17.95	5.25	37.0	29.10	19.60	M24	11.55	0.20

日本標準 JAS4009 1675



尺寸(mm)										重量(kg)
L	L1	L2	L3	d	d1	d2	d3	d4	α	
43	23	18	6	16.6	11	7	M12	12.6	45°	0.03
43	23	18	5	16.5	11	7	M12	12.5	60°	0.03
60	35	28	6	23	15	10	M16	17	45°	0.06
60	35	28	6	23	15	10	M16	17	60°	0.06
65	45	35	10	38	23	17	M24	25	45°	0.20
65	45	35	10	38	23	17	M24	25	60°	0.20

专用拉钉 JDY40



★备注：2018-2019年产品目录所列产品含标准附件，但不包含研磨刀片，特此说明！

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